105 CONTROL OF WORK

105.01 Authority and Responsibility of the District Engineer

The District Engineer oversees all construction and maintenance activities within the district. The District Engineer represents ADOT on all transportation issues involving local and county governments and has input into what new projects are planned for the District.

All ADOT Construction Field Offices within a district fall under the District Engineer’s management. Part of the District Engineer’s job is to ensure uniformity in contract interpretation and consistency in how construction contracts are administered. The District Engineer decides which projects are assigned to each Field Office and assists the Resident Engineer in staffing each project.

The District Engineer can authorize contract supplemental agreements as high as $350,000. The District Engineer is the first point of contact in the partnering escalation process beyond the project level.

105.02 Authority and Responsibility of the Resident Engineer

The Resident Engineer has immediate charge of one or more construction projects. The Resident Engineer represents the Department on official business conducted at the project site. The Resident Engineer is seen by the Contractor, local government agencies, the traveling public, and the media as a state official who can make (or get) decisions and conduct business on behalf of the State.

The Resident Engineer’s main tasks are to administer and oversee construction contracts for the Department and ensure that projects are built according to the contract and the Department’s requirements.

Administrative responsibilities involve managing the routine affairs of construction contracting such as recording work progress, paying the Contractor, documenting changes, and ensuring compliance with state and federal regulations.

Oversight responsibilities include observation of construction activities, sampling and testing materials, interpreting contract documents, measuring work for conformity to the contract requirements, and tracking construction costs and contract time.

Senior Resident Engineers have the added responsibilities of administering more complex projects or many ongoing projects within a single highway corridor. They provide input into the project development process for upcoming projects within the District.

These are some specific responsibilities of the Resident Engineer.

1. Creating and maintaining an atmosphere of trust and teamwork on the project. Good relations must be maintained with the Project Manager, Field Office Personnel, members of other ADOT groups, the Contractor’s staff, outside agencies, private citizens, and any other involved parties.

2. Building and maintaining an organization that can administer the projects efficiently, effectively, and in accordance with ADOT policies and procedures. Sufficiently trained personnel must be allocated to provide all of the required inspection, sampling, testing, and documentation. In many cases the RE relies on staff from the Area/District lab to sample materials. In most instances the lab can accommodate the RE’s request. However, it is ultimately the RE’s responsibility to assure sampling occurs. A phone call between the RE (or designee) and the lab to schedule sampling is required; furnishing the lab a copy of the Contractor’s weekly schedule, leaving a voice mail or merely sending an email is not acceptable notification. The lab should be notified at least 48 hours in advance. If the lab does not have personnel
available, it is the RE’s responsibility to provide the Inspector.

3. Being involved first-hand in every major project-related issue. The Resident Engineer must visit each project as often as possible and attempt to view all the major work items underway.

4. Ensuring the design is actually compatible with the conditions encountered at the project site.

5. Communicating promptly and accurately—the Resident Engineer must manage the flow of project information and paperwork.

6. Ensuring the Department’s policies and procedures are followed in the area of construction administration.

Resident Engineers can authorize and approve contract changes that do not exceed $75,000. They can also suspend work and accept work on behalf of the Department. However, one of the most important duties of the Resident Engineer is to keep a project moving and maintain control. All highway projects (especially the larger ones) tend to get bogged down from time to time due to a major design change or differing site condition. Regardless of the cause, it’s up to the Resident Engineer to lead the project team and Contractor through the obstacle as most Resident Engineers are empowered with a wide range of authority so they can do just that.

The Resident Engineer should not make unilateral decisions that have a major effect on project scope, schedule, or construction costs. Under ADOT’s project management process, the Resident Engineer is a member of the project management team assembled for that project. The project management process covers the entire life of the project from development and design through construction and maintenance. Administration of the project is a team effort and all decisions must be made within the framework of the project management process. The Resident Engineer is required to confer with the Project Manager and other team members when making decisions affecting project scope, schedule, or budget. The Resident Engineer should realize that the Department is a large organization and that other groups that do not actually participate in building the project play an important role in achieving the final goal.

105.03 Plans and Working Drawings

The definition of what constitutes working drawings or shop drawings can be found in Subsection 101.02 definitions for Plans. The Standard Specifications or the Special Provisions will specify when these types of drawings are required. The subsections of the Standard Specifications that require working drawings include:

<table>
<thead>
<tr>
<th>Subsection</th>
<th>Drawing Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>601-3.02(A)</td>
<td>Falsework and Form Drawings and Calculations</td>
</tr>
<tr>
<td>601-3.02(C)</td>
<td>Formwork Drawings for Cast-in-place Bridge Girders</td>
</tr>
<tr>
<td>601-3.04(3)(b)</td>
<td>Deck Joint Assemblies Shop Drawings</td>
</tr>
<tr>
<td>602-3.01</td>
<td>Prestressed Concrete Shop Drawings</td>
</tr>
<tr>
<td>603-3.05</td>
<td>Timber Pile Splicing Detail</td>
</tr>
<tr>
<td>604-3.01</td>
<td>Structural Steel Fabrication Shop Drawings, Calculations, and Erection Details</td>
</tr>
<tr>
<td>605-3.01</td>
<td>Bar Bending Diagrams and Cut Sheets for Reinforcing Steel</td>
</tr>
<tr>
<td>606-3.01</td>
<td>Sign Structure Fabrication Shop drawings</td>
</tr>
<tr>
<td>608-3.01</td>
<td>Sign Panel Fabrication Shop Drawings (when supplements are needed)</td>
</tr>
<tr>
<td>609-1.03</td>
<td>Drilled Shaft Installation Plan</td>
</tr>
<tr>
<td>610-3.03</td>
<td>Painting Application Plan</td>
</tr>
<tr>
<td>701-1</td>
<td>Alternate Traffic Control Plan (when submitted by Contractor)</td>
</tr>
<tr>
<td>730-4</td>
<td>Shop Drawings, Catalog Cut Sheets, Photometric Data Sheets for Lighting and Traffic Signal Equipment</td>
</tr>
<tr>
<td>732-3.01</td>
<td>Contractor changes in location and size of Electrical Conduit &amp; Pull Boxes</td>
</tr>
</tbody>
</table>
There are specific time requirements in Subsection 105.03 for the Department’s review of working drawings. If these time requirements are exceeded and result in a project delay, the Contractor may be entitled to a contract time extension. It is important for the Resident Engineer to track drawing review times and minimize their effect on the Contractor’s progress.

The Department has waived the requirement for drawings to be placed on Mylars or sepias when an acceptable reproducible print or computer file compatible with the Department’s software are submitted.

Some working drawings require the seal of the Professional Engineer (PE)—this means a Professional Engineer registered in the State of Arizona (see definitions in Subsection 101). The Department and the Arizona State Board of Technical Registration do not recognize out-of-state Professional Engineers. Do not accept working drawings stamped by out-of-state Professional Engineers.

105.04 Conformity with Plans and Specifications

Occasionally, Contractors and Inspectors are uncertain when work is reasonably close to conformity. Although a definition of “Reasonably Close Conformity” is specified in Subsection 101, confusion still occurs. When a specific tolerance is described in the contract documents, there should be no confusion. The work is either in or out of specification. If the Contractor claims they did not have to meet that specification on previous projects, then the issue is different. The issue is now the inconsistent enforcement of the contract specifications, which is something the Resident Engineer or District Engineer should handle.

When no tolerances or requirements are listed and the Inspector is dissatisfied with the workmanship or materials used, then the only recourse is to determine the industry standards for that type of work. Trade and material producer associations such as the Asphalt Institute, ACI, PCA, and AISC publish manuals that describe generally accepted practices for different types of construction work. The Contractor is expected to follow accepted industry standards if the contract specifications are silent on a desired quality of materials or workmanship. For example, the Standard Specifications do not go into specific details on how to rake asphalt. This is covered in Asphalt Institute or National Asphalt Paving Association literature.

Some judgment is required in applying industry standards to the Contractor’s work. Sometimes, local practices take precedence over industry standards when these practices are widely accepted by the contracting community.

Contractors have a duty to perform work in strict accordance with the plans and specifications, whether the Department inspects the work or not. The presence of an Inspector does not legally relieve the Contractor of the responsibility to comply with all the contract requirements. Inspectors and Project Supervisors can’t catch everything. However, they do have a duty to point out defects in workmanship or materials to the Contractor as soon as they recognize them.

On occasion, the Department accepts work at a reduced price that does not totally meet the specifications. This process usually involves the Contractor submitting a proposal as described in Subsection 100 of this manual.
Resident Engineer then consults with the Designers and other technical experts regarding the merits of the Contractor’s proposal. The Resident Engineer must examine the cost involved in accepting substandard work. This should include the life-cycle costs to the Department, especially any higher operational and maintenance expenses.

If the Contractor's proposal is accepted, the Resident Engineer must document the acceptance by change order or minor alteration (letter agreement). Some form of documentation needs to take place.

105.05 Restricted Performance Specifications

This is a seldom known and little-used specification which can save Resident Engineers and Project Supervisors much frustration when Contractor field personnel keep trying to push construction tolerances to their limits. The most obvious example is the concrete foreperson who tries to save materials by forming and pouring everything 1/8 to 1/4-inch (3 to 6 mm) smaller in dimension. Clearly this is not the intent of the Project Plans or Standard Specifications. More subtle examples include equipment that arrives on the job site that is not correctly adjusted or designed to produce materials or a finished product in the middle of the tolerance range or at the target values specified.

105.06 Coordination of Plans, Specifications, and Special Provisions

This Subsection is used to resolve conflicting specifications or contract requirements found in different contract documents. The basic philosophy is that the project Special Provisions, Project Plans and Supplemental Agreements are site-specific and should take precedence over the more generic contract documents such as the Standard Drawings and Standard Specifications. In turn, these documents should take precedence over the MUTCD, AASHTO, and ASTM specifications when conflicts arise involving these documents.

On projects in which local government work is involved, city or county construction specifications are often cited as the requirement for certain portions of the work. When a discrepancy or conflict exists, the basic philosophy discussed above still applies; go from the site-specific to the more generic contract specifications. In the case of local government work, the order would be:

1. Supplemental Agreements,
2. Special Provisions,
3. Project Plans,
4. City or County Standard Drawings,
5. City or County Specifications,
6. ADOT Standard Drawings, and
7. ADOT Standard Specifications.

Keep in mind, local government specifications do not apply to general contract provisions such as bidding requirements, control of work, or prosecution and progress. In this case, the Special Provisions and ADOT’s Standards Specifications apply exclusively.

Override Documents

There are some types of government documents that are not part of the construction contract that can override anything specified in the contract. State laws and federal regulations are examples. The Contractor is not required to do anything that violates the law or a government regulation.
The more typical problem that a Resident Engineer or Project Supervisor encounters concerns prior agreements ADOT has made with other government agencies, local community, or individuals. These could involve intergovernmental agreements (IGAs), 404 permits, Right-of-Way agreements, or environmental impact statements.

These documents obligate the Department to construct something or conduct construction operations in a certain way. When there is a conflict or discrepancy with the contract documents, a supplemental agreement is usually needed to bring the construction contract into compliance. For example, if the Project Plans show a 6 foot (2-meter) high noise wall and the Department has signed an IGA with the city to build a 8 foot (2.5-meter) high wall, the Resident Engineer must execute a supplemental agreement with the Contractor to build the higher wall.

ADOT’s Project Manager should be involved when these types of changes are needed. The Project Manager is responsible for coordinating and tracking these kinds of agreements on behalf of the Department.

**105.07 Cooperation by Contractor**

The intent of this subsection is to have someone from the Contractor’s staff who can represent the Contractor at all times on site safety, traffic control, and quality issues. This representative does not need to be someone at the superintendent level. It’s more important that this person be empowered to take immediate corrective action when instructed by the Department. If this person refuses or hesitates to take immediate action, then the only recourse may be to require the presence of a superintendent full-time on the project site.

**105.08 Cooperation with Utility Companies**

Utility relocation work is a common occurrence on most highway projects. In fact, several specifications have been set up to deal with utility related work. These subsections include:

<table>
<thead>
<tr>
<th>Subsection</th>
<th>Description</th>
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<tbody>
<tr>
<td>104.06</td>
<td>Utility work done on the project by third parties under permit</td>
</tr>
<tr>
<td>105.08</td>
<td>Relocation work done by utility companies on the project site</td>
</tr>
<tr>
<td>105.12</td>
<td>Inspection of Contractor’s work by utility companies</td>
</tr>
<tr>
<td>107.15</td>
<td>Protecting utilities during construction</td>
</tr>
</tbody>
</table>

Subsection 105.08 deals with utility conflicts at the project when conflicting utilities are relocated by the utility company. The Department does its best to have all utilities that may conflict with the project work adjusted or relocated before the contract is awarded. The Department also tries to accurately represent what utilities are at the project site. Occasionally, utilities and utility work do conflict with the Contractor’s work.

Unless the Subsection 107.15 of the Special Provisions or Project Plans warn the Contractor about specific utility work going on within the project, the Contractor is generally entitled to additional compensation when utility work conflicts with project work. In addition, if the project’s controlling item at the time is delayed, the Contractor may be entitled to a time extension including costs for extended overhead.

Some utility conflicts are the result of utilities discovered by the Contractor during construction that are not shown on the Project Plans or mentioned elsewhere in the contract documents. In these cases, the utility conflict is handled like a differing site condition (see Subsection 104.02 of this manual). Then the question is whether the Contractor should have known about the utility and adjusted the construction work accordingly?

Utility conflicts can be a very costly matter for the Department. The Resident Engineer must take an active role in managing these situations. The Resident Engineer shouldn’t hesitate to involve the Project Manager or ADOT’s Utility and Railroad Section if help is needed in dealing with a utility company. The Utility and Railroad Section is
responsible for coordinating proposed project work with utility and railroad companies, and preparing and processing agreements with these companies. See Subsection 107.15 of this manual for further information.

105.09 Cooperation Between Contractors

This subsection applies when:

- two or more Contractors are working at the same time on the same project; or
- two or more Contractors are working on different projects but have to tie their work together.

Getting Contractors to cooperate with each other can be challenging at times. Even with this subsection Contractors may have difficulty cooperating. As soon as a Contractor’s access is restricted or the Contractor has to perform work out of sequence, the Contractor may attribute the difficulties to the adjacent Contractor. Attempts by the Resident Engineer to order the Contractors to cooperate may do nothing to diffuse the situation.

Resident Engineers must take a leadership role when Contractors have difficulty cooperating. Anticipating areas of conflict and meeting ahead of time to resolve common issues are the best ways to keep Contractors working together. Some Resident Engineers conduct regularly scheduled coordination meetings in an effort to get Contractors to work together. Ultimately, if Contractors do not cooperate and damage or hinder each other’s work, it is usually the Department that ends up paying for the damages.

105.11 Authority and Responsibility of Project Supervisor and Inspectors

Project Supervisor

The Project Supervisor serves as the Lead Inspector for the project. The primary responsibility of the Project Supervisor is to oversee the Department’s inspection operations at the site.

Most ADOT projects require a team of Inspectors, material testers, surveyors, and other specialists who must work together to inspect and document the project work. The Project Supervisor ensures that there is a single coordinated effort at the project site to effectively inspect and document the work. The Project Supervisor must handle other project oversight responsibilities such as safety, traffic control, and government regulation compliance.

Duties of the Project Supervisor include:

- day-to-day inspection staffing and scheduling;
- project-wide monitoring of the Contractor’s operation and construction schedule;
- enforcing and explaining the Project Plans, Special Provisions, and other contract specifications;
- coordinating the documentation and payment of contract work;
- resolving site issues with the Contractor’s field staff;
- performing quality control over inspection work, site materials testing, and project documentation;
- maintaining the project as-built plans;
- interfacing with district surveyors, regional material labs, and other off-site ADOT groups that support the inspection and testing efforts for the project; and
- inspecting and documenting the work as needed.

One of the most important things the Project Supervisor can do on site is to anticipate the Contractor’s work, then figure out the inspection and testing requirements ahead of time.

The Project Supervisor should be the on-site expert for what is contained in the Project Plans, Special Provisions, and other contract documents. By proactively reviewing the plans and specifications, then discussing the contract
requirements with the Contractor’s superintendent, the Project Supervisor can prevent many of the conflicts that arise between the Inspectors and the Contractor’s production staff. In most cases, these conflicts are either resolved ahead of time by the Project Supervisor or escalated to the Resident Engineer, limiting the Inspector’s involvement. The Project Supervisor helps the Resident Engineer resolve site related issues with the Contractor. The Project Supervisor does not have the authority to waive or alter the provisions of the contract, but can provide valuable information on how an issue developed and conduct the necessary research (contact Project Designers, review contract documents, talk to ADOT technical sections, etc.) to get the issue resolved.

Inspectors

Inspectors have two important responsibilities. The first and primary responsibility is to require the Contractor’s work and site activities to conform to the contract plans and specifications. Plans and specifications describe in detail the work that is to be constructed including the materials to be used, the workmanship required, and certain construction procedures to be followed. The plans illustrate graphically the various elements and components of the project. The specifications describe in words the materials and workmanship required.

The second responsibility is to accurately document the level or degree of conformity of the Contractor’s work with the plans and specifications.

Inspection duties include:

- observing and measuring the Contractor’s workmanship, materials, and methods for compliance with the plans and specifications;
- communicating to the Contractor’s field staff the contract requirements for work under construction or about to be constructed;
- assisting the Contractor with reading and interpreting the plans and specifications,
- determining the intent of the specifications when necessary;
- documenting inspection observations and measurements including summaries of labor equipment and material usage;
- measuring work for payment; and
- observing construction operations for general compliance with safety regulations, traffic control requirements, and construction-related government regulations (air quality, noise levels, erosion control, equipment licensing, federal aid requirements, etc.)

Inspecting Work in Progress

Although Inspectors are not required to inspect an item until it is complete, the Department encourages Inspectors to periodically observe and inspect work in progress to assist the Contractor in avoiding rework and stoppages. The Contractor should be notified of noncompliant work as soon as it is detected. If the Contractor fails to correct the non-compliant work a verbal notice then a written noncompliance notice may be issued in accordance with Exhibit 105.11-1.

For example, the inspection of reinforcing steel for a bridge deck can take place once all the rebar has been completely installed and tied. However, should there be an error in the bar spacing in the bottom mat, considerable time and effort would be expended by the Contractor to correct this deficiency. Simple periodic checks of the rebar placement operation by the Inspector could potentially avoid this problem.

When conditions arise at the project site that make compliance with the plans and specifications impractical or completely unreasonable, the Inspector should immediately notify the Project Supervisor or Resident Engineer.
The Inspector as a Buyer for the Taxpayers

The Inspector is the Department’s point of acceptance for most contract work. The Inspector is also a buyer of construction work. The Inspector accepts work the Contractor produces and then fills out a diary to pay for that work.

The Inspector's objective should be to get the expected value or quality for the price the Department is paying. In other words, the Inspector’s job is to ensure the Department and taxpayers are getting what they're paying for. This doesn’t necessarily assume dishonesty on the Contractor’s part. The Inspector is there to assist the Contractor with the contract documents and review work in progress so that produced construction work meets or exceeds the Department’s standard the first time. This is how inspectors get the best value for the taxpayers and help avoid the rework, contract disputes, work stoppages, confrontations, and high risk associated with after-the-fact acceptance.
ARIZONA DEPARTMENT OF TRANSPORTATION
NONCOMPLIANCE NOTICE

FROM: Santan Field Office
7130 W. Fairview Street
Chandler, AZ 85226
Phone: 602-771-2680

TO: Jawa Construction Inc.
1313 Mockingbird Lane
Litchfield Park, AZ 85348
123-456-7890

DATE: 2/21/13
TIME: 8:15am

TRACS NO: H123456C
PROJECT NAME: Penny Lane to East Street Widening
CONTRACTOR: Rocky Road Construction

You are hereby notified that ☑ tests ☑ inspection indicates that the:
Gravel mats needs to be replaced or refreshed with additional stone. All sediment deposited on paved roadways
must be removed within 24 hours (refer to Street and vacuuming BMP).

does not conform to the contract requirements.

Refer to ☑ Section 5.5 ☑ Paragraph 5.5.1 ☑ Drawing No/Detail ☑ Other
of the ADOT Erosion and Pollution Control Manual (Inspections and Maintenance).

Under these provisions, the requirements are:
Whenever traffic will be leaving a construction site and moving
directly onto a public road or paved area. This reduce or eliminate the tracking of sediment onto
public right-of-way, street, sidewalks, etc... where it can potentially be washed into local storm drains or become
airborne pollution (Please read Stabilized Construction Entrance/Exit).

Noncomplying work shall be removed/replaced/corrected at no cost to the Department. It shall be the contractor's
responsibility to determine the corrective action necessary and to submit a correction plan for approval.

Red Herring
ADOT Representative

Noncompliance notice was received by the Contractor on 2/21/13
By: [Signature]
Title: Chief

Distribution: 1) Contractor 2) Project File

Exhibit 105.11-1 Noncompliance Notice
Inspector and Contractor Relations

The Resident Engineer and Project Supervisors should keep in mind that the most important relationship at the project site is between the Department's Inspector and the Contractor’s foreperson or superintendent. Part of the Resident Engineer’s and Project Supervisor’s responsibility is to ensure that this relationship is a productive and cooperative one.

Some Project Supervisors go out of their way to cultivate and protect this relationship by ensuring two-way communication and timely feedback between the parties. They should guard against confrontation by mediating disputes, resolving personality conflicts, and escalating issues quickly so that the effectiveness of the relationship is not diminished.

Subsection 104.01 discusses ways in which the Inspector can effectively get along and enhance his relationship with the Contractor’s staff and how to enhance the Inspector’s relationship with the Contractor.

Cooperation by Contractors

Contractors have a duty to cooperate with the Department’s Inspectors (see Subsection 105.07). Contractors must provide:

- adequate warning about work requiring inspections (105.12 & 108.04);
- adequate time for inspections to be completed (105.12); and
- accessibility to the work to be inspected including assistance (105.12).

Contractors often get so focused on their work that they often overlook their obligations to the Inspector. The Inspectors and the Project Supervisor should be proactive in bringing up potential inspection issues such as sufficient warning, adequate time to inspect, and suitable access to the work. Sometimes it requires constant reminding to get the Contractor to be a little more accommodating. But keep in mind, if the Contractor is producing high quality work efficiently, then the Department is getting what they want most from the Contractor and the Inspectors should be a little more flexible about timing and access requirements. It’s only when Contractors are producing marginal work that they should be fully obligated to cooperate with the Inspectors.

105.12 Inspection of Work

Inspection Fundamentals

*Inspection*, in its purest form, is simply a measurement for compliance. *Measuring* is the act or process of regulating to a standard, while compliance means conformity in fulfilling official requirements.

When you inspect, you measure (or observe) something and then compare your measurements to the requirements of the work. The requirements are described in the contract documents (Project Plans, Special Provisions, Standard Specifications, etc.).

Construction work requirements can be divided into five elementary categories.

1. Layout
2. Material Properties
3. Dimensions
4. Workmanship
5. Performance
Any contract specification that describes construction work will fit into one of these five categories, and completely describe the work.

Inspectors can use this important information to greatly improve their effectiveness. This will be discussed in greater detail later. For now, let’s more fully describe the five categories and suggest a memory aid so you can instantly recall them in the field:

<table>
<thead>
<tr>
<th>Category</th>
<th>Examples Include</th>
<th>Mnemonic</th>
</tr>
</thead>
<tbody>
<tr>
<td>Layout</td>
<td>location, elevation, grade, horizontal control and other survey related information</td>
<td>Let</td>
</tr>
<tr>
<td>Material Properties</td>
<td>type, gradation, strength, compaction, density, grade, certification, stability, prestress, binder content, temperature, cure time, and color</td>
<td>Me</td>
</tr>
<tr>
<td>Dimensions</td>
<td>spacing, length, width, thickness, height, clearance, slope, diameter, and other shape related information</td>
<td>Detect</td>
</tr>
<tr>
<td>Workmanship</td>
<td>finish, appearance, cure, edge and connection treatments, texture, and handling</td>
<td>With</td>
</tr>
<tr>
<td>Performance</td>
<td>smoothness, pressure test, bacteria count, pour rate, flow rate, waterproof, and mortar tight</td>
<td>Pride</td>
</tr>
</tbody>
</table>

Now you may ask, “How can remembering these five inspection categories make me a better Inspector?” As mentioned earlier, all five categories completely describe the requirements of any work to be constructed or even manufactured (such as aircraft engines, furniture, and circuit boards). When Inspectors are examining work under construction, they should continually ask themselves these five questions:

1. What are all the layout requirements for this work?
2. What are all the material properties that materials used in this work must comply with?
3. What are all the dimensional requirements for this work?
4. What are the workmanship requirements?
5. What are the performance specifications the completed work must meet, if any?

Then the Inspectors search through the contract documents for all the answers to these five questions. This should be a systematic search by answering one question at a time. By following this approach, Inspectors will gain a thorough and complete understanding of the contract requirements for the work to be inspected.

Most Inspectors take the opposite approach to determining the work requirements. They search in the appropriate sections of the contract documents for any type of specification related to the work. They may find a material specification in one section, a dimensional requirement in another, and eventually they find all the specifications related to the work. Then they may see something at the site that doesn’t look right and do a brute-force search of the contract documents to find the requirement the Contractor must meet. After much effort, they eventually get an overall view of the work requirements.

Although there is nothing wrong with randomly searching the contract documents to catch all the work requirements, this approach alone leads to a greater chance of overlooking important contract requirements when inspecting unfamiliar work. The systematic approach described previously is a more complete way of capturing all the contract requirements for a particular item of work.
Both approaches should be used together—a random search of the contract documents followed by a review of the five questions. This is the best way to ensure Inspectors have a complete picture of all the contract requirements.

**Construction Rework and Additional Inspections**

Occasionally it is appropriate to charge the Contractor for additional inspection work. To be fair, the Resident Engineer should be careful about how and when Contractors are charged for additional inspections.

The Department’s policy on backcharging Contractors is based on the belief that we are partners with the Contractor. Both the Department and the Contractor must be flexible in accommodating each other’s schedule. The other belief is that sometimes Contractors make honest mistakes. Backcharging the Contractor for additional inspections done when fixing honest mistakes only adds insult to injury and is inappropriate.

Backcharging is appropriate when:

- the Contractor chronically refuses to cooperate with the Department’s Inspectors about adequate warnings for inspections that result in additional overtime expenses;
- the Contractor repeatedly makes the same mistakes and won’t change construction methods to eliminate or reduce defects; and
- the Contractor attempts to alter already accepted work without notice to or the approval of the Department’s Inspectors.

District Engineers will usually support back charges to the Contractor only when there is documented evidence of a chronic lack of cooperation by the Contractor. Some prior attempt must also have been made by the Field Office to resolve the issue with the Contractor through the partnering escalation process.

When inspecting unique items of construction (such as electrical and mechanical equipment installations) Inspectors should take advantage of the experience and expertise of the equipment supplier. Often these people have their reputation to protect and will help the Inspector ensure the Contractor installs and uses their equipment correctly. In addition, ADOT may have its own in-house experts who can assist the Inspector with reading and interpreting specialized contract requirements.

**Why Document Inspection Work?**

Many Inspectors question how much documenting of construction and inspection activities is needed. Some Inspectors question why they need to document at all. Others are unclear as to the value of good inspection records.

Unfortunately, there is not one good reason why it’s important for Inspectors to document contract work and inspection observations. However, there are several reasons when looked at together that offer a compelling argument for good record keeping by Inspectors.

**Reason 1:**

Historical information on how the work was constructed is valuable in the future if a project has to be modified or rebuilt to solve a future transportation or traffic problem. Good inspection documentation will instill in future Planners and Engineers confidence in what is there and how well it is built. In addition, if there is a failure of a structure, pavement, or other project component, the Inspector’s diaries can be helpful in ruling out possible modes of failure.
Reason 2:
Recording of an Inspector’s observations and measurements provides valuable quality control information. This information can be used to identify performance trends, as well as determine a level of confidence in accepting work that may be marginal in other areas. More importantly, inspection documentation indicates to ADOT management, taxpayers, the FHWA, and other customers that there was an authentic compliance and quality control effort at the project site. This documentation also indicates how effective that effort was.

Reason 3:
Pay quantities are required to be measured and documented for contract payment and tracking purposes. Part of the Field Office’s role is to pay the Contractor for work performed. Inspectors are best suited for paying for contract work since they are the closest to the work. Good documentation of pay quantities is needed to avoid underpaying, overpaying, or double-paying the Contractor for completed work.

Reason 4:
Regardless of the notice requirements in Subsection 104.03, Contractors often notify the Department after the fact regarding additional compensation for work already performed. The Inspector’s diary should represent a summary of the days construction activities assigned to the Inspector. In addition to recording inspection observations and measurements, Inspectors should summarize labor, material, and equipment usage, delays, breakdowns, idle time, inefficiencies, work accomplished, and other important events that affect or explain the Contractor’s progress. Proficient record keeping by Inspectors has saved the Department thousands of dollars in overpayments to Contractors for extra work performed.

Reason 5:
An Inspector’s diary is a communication device or tool. It tells others what the Inspector did that day and what went on at the construction site. Documenting inspection work directly communicates the level of professionalism and conscientiousness an Inspector applies to his or her work. Inspectors—more than anyone else in a state highway agency—are expected to document their day-to-day work activities. Secretaries don’t keep diaries, nor do Materials Engineers or highway maintenance workers. Only Inspectors are charged with the daily duty of recording the activities and events that surround them. The taxpayers of this state and the Department place a lot of faith in their Field Inspectors to assure the quality and durability of our roads and bridges. A well-written, comprehensive diary is one of the best acknowledgments of that faith an Inspector can give.

Daily Project Diaries
The resident engineer is required to keep a daily diary on each project and each inspector and supervisor who is assigned responsibility for any project operation is required to keep a daily diary. Each inspector’s diary should provide detailed information concerning the specific phase of work they are assigned to.

Entries should be on the appropriate form, written legibly, in ink and signed at the end of each day or entered into PEN. Diaries should be kept in such detail and manner that new personnel could take over the work at any time.

A partial list of items to be noted in a dairy is:

- Weather
- Orders given to the contractor.
- Important discussion with the contractor or his representatives.
- Official visitors and inspections.
- Work or materials rejected and reasons.
• Time of shutting down or resuming of work and explanations of the delays.
• Work done by contractor’s forces during the day, including the location of the work.
• Accounting for any time spent by contractor’s personnel or equipment on disputable items of work and especially any work, which might be the basis of a claim.
• Arrival and departure of major equipment
• Record of important phone calls.
• Unusual conditions, if any such as high water, bridge construction problems, slides, unsatisfactory sub grade or foundation conditions, detour conditions, etc. Care should be used when explaining hazardous conditions.
• Progress of staking and surveys.
• An up-to-date inventory of contractor’s equipment and list of the contractor’s work force.
• If problem are noted, explain the steps taken to correct them.

All diaries are the property of the Department and shall be filed as a part of the project records. A good diary can provide valuable information and evidence in the event controversies arise. There should be no personal information entered in the project diaries.

**Construction Inspection Quantlists**

Construction Inspection Quantlists have been developed and are available to assist the Inspector to perform inspections on most items involved in highway construction. A Quantlist is a quantitative checklist, which converts attribute information to numbers, and allows for objective evaluation of construction processes. The intent of the Quantlist is to affirm quality requirements at the beginning of a project, assure construction processes are in control and stabilized and that the product meets quality goals. The requirements compliment the ADOT Construction Manual and Standard Specifications, Subsection 105.11, Authority and Responsibility of Project Supervisor and Inspectors. Remember Quantlists were developed as an aid to the Inspector; they do not include all items to be inspected. **Do not** rely on the Quantlist alone, the Inspector must read all contract documents to ensure necessary compliance.

Quantlists are available on the “ADOT Quantlist Application”. The application is available only to users who have had it installed on their computer (access to the ADOTNet is required). Prior to installation, training on the use of Quantlists is required. Contact your training coordinator to schedule this class.

Quantlists shall be completed and uploaded to the Construction Operations database web site, in addition to current diary and documentation requirements. It is no longer acceptable to only complete hard copies. Additionally, the Inspector’s Daily Diary must identify that a Quantlist has been completed and reviewed by the Project Supervisor.

Inspectors shall obtain current copies of the Quantlists and discuss quality expectations with the Contractor before the beginning of construction of each product covered by the Quantlists.

One Quantlist shall be completed after each construction process change until the process is in control and stabilized to the satisfaction of the Engineer. Once the process is in control, the minimum number of Quantlists must be completed. The minimum frequency required can be found in the Current Quantlists Version and Minimum Frequency chart. This is available on the Construction & Materials Group web page on the ADOTNet. This guideline also shows the corresponding Standard Specification number and most recent version of each Quantlist. Internal Audit will verify frequency compliance.

Quantlists are constantly being developed and updated as new information becomes available, as the Quantlists are improved, or as manufacturers change requirements. When a Quantlist is selected, the most current standard version of the Quantlist will appear, although older versions of the Quantlist may also be selected. The version is designated by the date code shown in the upper right corner of the Quantlist header.
In order to obtain an accurate measurement of the Contractor’s workmanship, the Quantlist must capture the results of each attribute at the time of inspection. An attribute is a characteristic that is used to classify a product/process.

Follow-up of Quantlists non-conformances need to be documented. A drop-down box will now appear for all attributes when “No” is selected. The drop-down box will provide three options: Approved As Is, Corrected, and Not Corrected.

Not Corrected will appear as the default value. Once the contractor has corrected the nonconformance, the inspector shall select the Corrected option. In conjunction, the inspector must enter the corrective action taken in the comment field (blank area beneath the applicable attribute).

The Project Supervisor or RE, after contacting the appropriate authority, may decide to accept the non-conformity. In this instance the inspector shall select the Approved As Is option. The justification for this exception shall be entered in the comment field.

In the rare instance that a non-conformance was not corrected or approved as is, the inspector will retain the default value of Not Corrected. A comment as to why the attribute was not corrected is required.

Below is a list of various statistical reports regarding past performance of completed Quantlists that can be accessed on the Construction & Materials Group web page on the ADOTNet:

- Conformance Report by Product – average conformance of Quantlists statewide or by ORG.
- Subcontractors Conformance Report – statewide average conformance of each Contractor or subcontractor.
- Project Conformance Report by Product – average conformance of Quantlists for a specific project.
- Inspector Report by Product – type of Quantlist, number completed and conformance for each Inspector (per ORG).
• Detailed Inspector Report by Product – lists each Quantlist, project number, date of inspection and conformance for each Inspector (per ORG).
• Product Attribute Report – results of each attribute in a Quantlist (available statewide or by project).

For assistance or suggestions, contact Construction Operations.

Quantlist Instructions

The “ADOT Quantlist Application” Software is available to all users with an ADOT RACF who have also taken the Workmanship Quantlists for Inspectors class and the program must be loaded onto your computer. This application may be used offline or online. However, Quantlists can only be downloaded and uploaded while online.

Online:

Open the Quantlist Application by double clicking on the checklist icon pictured below on the desktop.

- Any new or revised Quantlists are automatically downloaded and defaulted to the most current version.
- All Quantlists completed offline are automatically uploaded to a database at this time.

The main Quantlist window appears. The main Quantlist window consists of menu options, a toolbar, a section for project information, a list of Quantlists previously worked on and two buttons at the bottom to select the type of Quantlist. You can select a project and view any Quantlists that you have previously worked on from this screen.

Selecting a Project:

- Enter the Tracs # in the box labeled Tracs# and click enter OR
- Click on the Find button and the Select Project box, a list of projects will become available. Find the project using the scrolling arrows if needed; highlight it and click on the Select button.

Click Start New Quantlist.

Select Quantlist box will appear

Choose either Inspection or Consultation. (Select Consultation only when the Contractor requests this. It is performed early on when the Contractor wants to know how well he is doing.)

Select either Use Current Version or Use This Version. (As specifications change the Quantlists are updated. Select Use This Version to use older versions of the Quantlist and only when directed by the RE.)

Find the Division and highlight it by clicking on it. The Quantlists that have been developed for that Division will be listed.

Select the Quantlist by clicking on it.

Click OK.

The Quantlist will appear and is now ready to be completed.
Once completed, the Quantlist has to be uploaded to the database. To upload the completed Quantlist click on the Upload/Download button pictured below.

**Offline:**

Open the Quantlist Application by double clicking on the Quantlist icon pictured below on the desktop

- A message box appears letting you know you are not connected to the server.
- Click on the **Cancel** button.

Select a project using the ‘Selecting a Project’ instructions listed above in the **Online** section.

Click on **Start New Quantlist** at the bottom of the screen.

The **Select Quantlist** box will appear

Choose either **Inspection** or **Consultation** by clicking on the button next to the word.

Select either **Use Current Version** or **Use This Version**. If you’ve selected **Use This Version** select the date from the drop down list.

Find the Division and highlight it by clicking on it. The Quantlists that have been developed for that Division will be listed.

Select the Quantlist by clicking on it.

Click **OK**.

The Quantlist will appear and is now ready to be completed.

The completed Quantlist has to be uploaded to the database.

To upload the completed Quantlist you will need to be connected to the network. After network connection, double-click on the Quantlist icon to open the program. The Quantlists you completed offline will be uploaded.

**Correlation Inspections**

Construction Operations is tasked with performing the independent reviews of the contractor’s work.

Correlation inspections occur when the field inspectors and an independent Reviewer from Construction Operations inspect a product (using Quantlists) at the same time, at the same location, independent of each other. The RE or Project Supervisor will make every effort to ensure that a field inspector will be available to perform the correlation inspection with the independent Reviewer.
Results will be reviewed and discrepancies discussed in an effort to achieve consistency in interpreting the attributes.

**105.13 Removal of Unacceptable and Unauthorized Work**

ADOT Inspectors can accept and reject contract work. They have a duty to immediately inform the Contractor about any workmanship, methods, or materials that do not conform to the plans or specifications. When work or materials are rejected, the Inspector should make the reasons clear for the rejection. Whenever possible, don’t just quote specifications; explain the reasons why it is important for the Contractor to comply.

Be careful not to make a rejection look like a failure on the Contractor’s part. The Inspector should view rejected work as good intentioned work that was just misguided. The hardest part for most Inspectors who reject work is handling the Contractor’s response. Here are some points to keep in mind as you and the Contractor try to work through the difficulties:

1. Maintain your respect for the Contractor’s field staff. If it seems they are not listening or they are attempting to do things underhandedly, give them the benefit of the doubt. Often they are under pressure to produce and occasionally lose perspective of what is best in the long run for the project.

2. Listen to the Contractor’s explanation. Acknowledge that you understand why the work turned out the way it did.

3. Be supportive of the Contractor’s predicament. Instead of shifting the problem entirely to the Contractor, express your willingness to work through this problem.

4. Avoid personality conflicts. If you make a rejection look like a test of wills between you and the Contractor, somebody ends up losing every time. Instead, stay focused on both the work and the specifications, and avoid assigning or shifting blame.

5. If you and the Contractor can’t work out a mutually acceptable solution, escalate the problem quickly. Don’t let a confrontation or the threat of one postpone corrective action.

At a fundamental level, you should view the Contractor as a partner and equal. No matter how tough things get, if you can fix this perspective solidly in your mind and behave accordingly, most Contractors will feel you are treating them fairly and impartially. Truly seeing the Contractor as a partner and equal will make you say the right things and behave honorably and professionally without having to think about specific behavior patterns to follow.

When work has been rejected, the Contractor has several options:

- immediately fix the problem;
- remove and replace the rejected work;
- submit a proposal as described in Subsection 100 of this manual for acceptance of the work (usually some type of alteration to the work is involved); or
- fix the problem later, but before other work is affected.

The decision as to which option to pursue is entirely up to the Contractor. However, as the Contractor’s partner, you should assist the Contractor in working through this decision, but in no way should you assume any responsibility for making the decision. Often the Contractor will ask what you would like them to do and try to shift the problem over to the Inspector. Be careful. Inspectors cannot direct the Contractor’s work. All you should do is advise them on what the plans or specifications require and avoid telling them how to achieve those requirements.

The management and direction of the work are the Contractor’s business. However, if methods are employed which the Inspector has reason to believe will be detrimental to the quality of the finished work, give notice to the
Contractor accordingly and immediately advise the Resident Engineer. The Inspector should not attempt to supervise the Contractor’s work or give any appearance of doing so.

Suggestions can also be dangerous. If the Contractor relies on your suggestion and the work doesn’t turn out as everyone expected, guess who the Contractor is going to blame? Inspectors and Resident Engineers should be helpful while thoughtfully assess the risks involved before giving advice to the Contractor.

**105.14 Load Restrictions**

**On Public Highways**

The Arizona Revised Statutes require that all loads hauled on public roads in Arizona comply with the limits stipulated in the statutes (except those which are authorized in writing by the Transportation Board to exceed such limits). The Transportation Board has designated the Enforcement Section of the Motor Vehicle Division (MVD) as its agency to administer this part of the law, determine policies pertaining to extra-legal loads, and grant permits for such loads and collect fees for the permits.

Any load restriction issues should be discussed with the Contractor first. ADOT construction personnel are not expected to be MVD enforcement officers, but they are expected to notify and cooperate with the MVD when they believe anyone coming to or from the project site is violating legal load restrictions. ADOT maintains roads as well as builds them, and no one should be allowed to damage our pavements including our own Contractors and Material Suppliers. The same applies to city and county roads.

**Within Limits of Construction Projects**

The following guidelines have been prepared for project personnel in allowing overweight vehicles to haul within the project. These guidelines may be considered written authorization for Contractors to exceed legal loads. This written authorization is subject to modification or revocation by the Resident Engineer as provided below:

1. Hauling overweight loads on subgrade and base courses (primed or unprimed) will be limited to an axle loading that will not result in undesirable stresses in the structures or the roadbed being crossed. Suitable cover and/or shoring must be provided over pipe culverts and small boxes to protect them from damage and excessive stress. A minimum of 2 feet (600 mm) of cover is required over any pipe or box culvert before crossing.

2. Only legal loads will be allowed to cross bridges (including overpass structures) and hauling will be permitted only after the concrete has attained the anticipated compressive strength required by the specifications.

   An exception is when structures have been designed in accordance with the "Bridge Construction Overload Policy" (contact ADOT Bridge Group) applied when economics, safety, or other reasons dictate that overload vehicles be allowed to haul excavation or borrow over bridge structures during construction.

   When overloaded vehicles are used, it is standard practice to cushion the deck with a nominal thickness of 12 inches (300 mm) of suitable material to protect the deck. For additional information refer to the Bridge Design and Detailing Manual.

3. Hauling operations over Lean Concrete Base (LCB) and Cement Treated Base (CTB) will be limited to legal loads.

4. All hauling operations over new asphaltic concrete, asphaltic concrete finish course, or other types of bituminous mixtures will be limited to legal loads. (See #1 for prime coats.)

5. All hauling operations over new concrete pavement will be limited to legal loads. Absolutely no hauling
6. Whenever practicable, hauling equipment will be routed so as to avoid concentrations of traffic (channelization) in any particular area.

7. The weight of loads being hauled will be reduced, or all hauling operations will be suspended when, in the judgment of the Resident Engineer, continuation of the hauling operations being performed will result in distress to any part of the roadbed, base, or pavement structure.

8. Special circumstances and conditions affecting structures that are not covered by these guidelines should be submitted in writing to the Structures Section for recommendation.

9. Since hopper scales have become more common for weighing items such as AB and AC, a problem has developed in documenting and enforcing legal size loads. In the event this type of scale is proposed, it will be allowed if tare weights of individual hauling units are obtained and documented as follows: Tare weight for each individual hauling unit will be considered acceptable if each unit has been tared within a 12-month period prior to or at the beginning of hauling operations. Tare weights must be provided by an authorized state employee. An acceptable document of tare weights will include (but not be limited to) the date a unit is tared, truck and trailer number, license plate number of each individual unit (or combination), and tare weight of each individual unit.

105.15 Maintenance During Construction

Contractors are expected to maintain finished work until it is accepted by the Department. This includes removing graffiti, sweeping sidewalks, maintaining landscaping, and repairing work hit by traffic.

Contractors may be reluctant to repair newly constructed work at their expense when damaged by the traveling public or by natural causes. However, both Subsection 105.15 and 104.04 place the responsibility of repairs on the Contractor.

For example, guardrail and tubular markers have been hit on some projects only days after they were installed. Contractors are responsible for replacing these items at their expense until the roadway is accepted as part of either a partial or final acceptance in accordance with Subsection 105.20. Although the work itself may have been accepted by the Department, the responsibility of maintaining it does not shift to the Department until a formal acceptance of the project, or one of the following exceptions occurs:

- The Department orders the roadway opened as specified in Subsection 105.18
- The Special Provisions specify payment for detour work per Subsection 104.04(A).
- Maintenance is required during winter shutdown per Subsection 104.04(B).
- The Resident Engineer orders the Contractor to perform maintenance for public safety per Subsection 104.04(C).

105.18 Opening Sections of Project to Traffic

To help clarify when ADOT takes over responsibility for maintenance and repairs, project work can be divided into two general categories:

1. work constructed under traffic, and
2. work constructed away from traffic.

Work Constructed under Traffic

In this situation traffic runs through the project exposing the work to potential damage by the traveling public.
Common examples include shoulder improvements, lane widenings, and passing-lane construction. Lane closures and restrictions are used to control traffic, while phased construction is used to move traffic through different parts of the project. In most cases, a line of barricades and perhaps a small buffer zone are the only means that separate the traffic from the work.

In this case the Contractor is responsible for maintaining and repairing work damaged by either the public or natural causes until formal partial or final acceptance is given. Regardless of what construction phases have been completed or what new lanes are opened to traffic, the Contractor is still responsible until acceptance.

**Work Constructed Away from Traffic**

In this situation the work is physically separated from traffic and protected from damage. A detour may be used or the work may be on a new roadway alignment. Traffic cannot get to the area of work.

Under this scenario, the Contractor is completely responsible for all damages and maintenance to the work until the roadway is opened to traffic. Of course, this includes maintaining any detours (Subsection 104.04).

When a roadway is opened to traffic, the responsibility for maintenance and repairs depends on why the road was opened.

1. If the road is opened formally under a partial or final acceptance, then ADOT assumes responsibility.
2. If the Contractor (with Department consent) opens the road before all the work is completed or opens the roadway under a substantial completion described in Subsection 105.19, the Contractor is still responsible for maintenance and repairs until final acceptance. This also applies to work constructed under traffic.
3. If ADOT orders the road opened ahead of its scheduled opening, the Department assumes responsibility, regardless of the condition of the work.
4. If the Contractor has fallen behind schedule and ADOT orders the road opened after its scheduled opening date, the Contractor is responsible for all maintenance, repairs, and traffic control until acceptance.

There are two reasons why the Department holds the Contractor responsible for maintenance and repairs until some type of formal acceptance is given. The first has to do with damage to the work by the Contractor’s own operations. Until all work is completed, the Department does not want to get into a situation in which it has to determine whether damage done to existing work was done by the Contractor or by traffic passing through the project. The second reason involves liability for the project. By assuming maintenance and repairs responsibilities, the Department is implying acceptance of the project. This can leave ADOT liable for the work before final inspection or acceptance has been made.

**105.19 Substantial Completion**

Substantial completion should not be confused with partial or final acceptance. Substantial completion is a point reached in the project where enough work has been completed to stop contract time. Subsection 105.19 defines what work needs to be finished to reach substantial completion. Substantial completion does not necessarily imply acceptance of the work. When the Contractor reaches substantial completion, the Resident Engineer holds a final inspection. The final inspection has four objectives:

1. to determine if the project is in fact substantially complete as defined by 105.19;
2. to review the completed project work for compliance with the plans, specifications, and the requirements of the district, local government, FHWA, or other important project stakeholders;
3. to determine if the traffic can safely travel through the completed work; and
4. to develop a punch list of items that need to be completed before final acceptance.

The Resident Engineer should invite, as a minimum, the District Engineer, the FHWA representative (if the project contains federal aid), local government representatives (when applicable), the Project Manager, the Maintenance Foreperson, and the Contractor’s superintendent.

The Resident Engineer and the inspection staff should try to be as thorough as possible during the final inspection—leave no stone unturned; check everything. Contractors allocate equipment and staff to finish the project based on the size and complexity of the Department’s punch list. What Contractors find most frustrating is how punch lists tend to grow after the final inspection. During the final inspection, there should be ADOT Inspectors and Engineers crawling all over the place so a thorough and complete punch list can be developed at the outset.

Substantial completion does not imply acceptance. It does not relieve the Contractor of the obligation to finish the rest of the work nor does it relieve the Contractor of the duty to maintain and repair work until acceptance.

Once the final inspection is complete, the Resident Engineer should write a letter to the Contractor disclosing the results of the final inspection. If project time is stopped, the Resident Engineer should indicate the number of accumulated project days. If a punch list has been developed, the Resident Engineer should attach it. The Resident Engineer should close the letter with a statement to the effect that the Contractor is still responsible for maintenance and repairs of any project work until final acceptance.

Within five working days after substantial completion is reached, the Resident Engineer must write a memo to ADOT’s Field Report Section notifying them of substantial completion. This “completion” memo should include the day the project time was stopped, the total number of days charged to the project, and an indication of when the project will be accepted and how long it should take to close out the project. The actual completion date should be input into the End Date field in CPE.

105.20 Acceptance

Acceptance is another important project milestone. This is the point at which all of the work has been completed to the extent that the Department is willing to assume responsibility. We are taking delivery; the work is ours.

This is the Department’s last chance to have the Contractor fix any problems, repair any damage, or perform any cleanup (see Subsection 104.14). Once the work has been formally accepted any repairs or alterations to that work will require a supplemental agreement.

Since the responsibility for the work shifts from the Contractor to the Department, it is very important for the Resident Engineer to make certain that all the required contract work has been completed in accordance with Contractor documents. This includes all punch list items and any cleanup work. Any performance tests should be rerun if possible, and the work should be re inspected for any signs of unusual wear, damage, deterioration, or missing hardware.

Keep in mind that the Department can always re-inspect the work even after a final inspection has been performed (see Subsections 105.19 and 105.04). Final inspections are used to determine substantial completion and may not result final acceptance of the work.

Acceptance Letter

Once all the working drawings are submitted and accepted and all the punch list items and follow-up inspections are complete, the Resident Engineer should write an acceptance letter for the District Engineer’s signature. Any assessment of liquidated damages should be discussed and any conditions attached to the acceptance. If there are any unresolved contract issues, they should be summarized as well. It is important to write a final acceptance
letter. The letter clearly outlines when responsibility for the work shifts from the Contractor to ADOT. On federal aid projects, a copy of the acceptance letter must be sent to the FHWA Area Engineer.

Requests for partial acceptance should be disapproved. Disapproval shall be in writing noting reason for rejection including citing Construction Bulletin 15-04.

Final Acceptance

The final acceptance process can become administratively complex and tedious for the Resident Engineer. Here is a partial list of the things the Field Office should do in preparation for a final acceptance and close-out of the project.

1. INSPECTION BEFORE ACCEPTANCE (Refer to 105.19)
   A. Contractor cleanup of: detours, roadway, Contractor’s yard and processing sites, and adjacent private land should be completed. Pay particular attention to oil and air filters, material wrappings, crew trash, lumber fragments, AC, striping tape, and survey stakes/flagging.
   B. Develop a punch list. This must be participated in by all project personnel, including the Electrical, Water, Utility, and Landscape Inspectors.
   C. Utilities should be connected and working.
   D. Salvage items are to be removed to a final location.
   E. Any intergovernmental agreements drafted as part of the project must have been complied with. Contact the Project Manager.
2. ACCEPTING A PROJECT
   A. Remember that a project should not be accepted until all materials have been verified as acceptable. This includes certifications, but it also means that concrete poured toward the end of the project must have the cylinders broken before acceptance.
   B. All quantity surveys and measurements must be completed (and preferably undisputed).
   C. All paperwork needs to be completed. Payrolls must be corrected, quantities checked and submitted to the Contractor, and force accounts transmitted and approved.
   D. Letters of acceptance should have been received from landowners, pit owners, etc.
   E. All keys, etc. are to be handed over to the state, utility, or local municipality.
   F. All bills must be paid such as electric, water, and royalties.
   G. Money is to be deducted for re-surveying, damaged salvage items or other property, or for liquidated damages.
   H. As-built plans must be received and verified by project personnel.
   I. Contractors or manufacturers must conduct meetings in how to operate, adjust, and maintain systems such as the irrigation system or a pump station.
   J. All operating manuals and instruction sheets are to be accepted at the office.
   K. All warranties and guarantees should be transferred to ADOT (or other final owner) as if they were the original purchaser, as specified.
   L. ADOT specifications require the Contractor to provide a 6-month warranty for in-service operation of electrical and mechanical components. This should be noted in the project acceptance letter, and a copy should be forwarded to the owner/operators of all the new equipment, along with the Operator’s Manual. Include a cover letter that tells these people to route all ADOT complaints/claims
through the Resident Engineer.

M. Final acceptance should only be given when all punch list items have been completed, and the Resident Engineer is satisfied that all of the Contractor's field work is completed. The Resident Engineer should contact both the District Engineer and the Maintenance Foreperson before writing the acceptance letter in case either wants to make one last tour of the project. The Maintenance Foreperson should accept the project before the District Engineer.

3. PROJECT CLOSE-OUT (Refer to Subsection 109.09)

A. Field Office and related personnel should finish and transmit the as-built plans (usually one set for Statewide Project Management/Valley Freeways and an additional set on local government projects for the city or county involved).

   i. As-built drawings should be accurately drawn to scale, together with all necessary explanatory and reference notes included. They should include all changes from the bid documents, change order work, and permit work.

B. Compile and store all contract documentation, including diaries, invoices, and tickets.

C. Box and label files, including materials files, and take to the district morgue.

D. Develop the Project Operations Manual (Section D) and forward it to the District Maintenance Engineer.

4. PROJECT OPERATIONS MANUAL DEVELOPMENT GUIDELINES

A. Purpose

The purpose of the Project Operations Manual is to provide information on elements of construction projects that will require maintenance, and assure that the necessary information be assembled in an organized and comprehensive manner for use by District Maintenance personnel. The preparer should coordinate with the Maintenance Foreperson and convey the necessary information to efficiently coordinate the proper maintenance and repair of the various elements making up the project. Special emphasis should be given to those elements that are unique to the project or elements that will require extra maintenance work or special attention.

B. Procedures

The manual will be developed by the Field Office constructing the project. Upon official acceptance of the project for maintenance by ADOT, the manual will be forwarded to the District Engineer. Official delivery to maintenance should occur within 30 days of project acceptance.

Standard three-hole binders are used for the manuals. Whenever feasible, material should be reduced to 8 1/2 X 11 inches. Loose material should be placed into 8 1/2-inch manila envelopes, punched and placed into the binder.

The binder cover should be labeled with the project number, project location, name, and type of project. Briefly describe the main elements of the project. Provide route number, milepost limits, and interchange names, if appropriate.

C. Special Design Criteria

Make note of any new or unusual design features, the criteria used, and the performance expected. For example, "concrete pavement, nine inches thick, was used for the main roadway. Hair-line transverse cracks up to 1/8-inch thick are normal and can be expected to occur at 3 to 6-foot intervals;" or "all chain link fence was installed using polyvinyl-coated material;" or "the Vandex concrete waterproofing system was used for the expansion joints on structure No. 8606."

D. Maintenance Concerns/Recommendations

Identify all features that require special attention in regard to maintenance. Particular attention
should be given when the element is nonstandard. Provide recommended maintenance actions and frequencies, when known. For example, "the Vandex waterproofing system is new and should be observed monthly during the first six months of use, then semiannually thereafter. During these checks, all anchors will be re-torqued to 50 ft-lb. If sections of the top membrane are missing, replace the entire panel with EPDM Onflex 20," or "if the cracks on the continuous reinforced concrete pavement exceed 1/8-inch in width, the Materials Section should be requested to evaluate the pavement and recommend appropriate maintenance action."

E. Special Provisions

Include excerpts from the Special Provisions and addenda for all material items that are expected to require replacement during the life of the facility.

F. Contractor's Submittals

Include copies of Contractor approved submittals (including shop drawings), vendors, and brand names for all installed material and installed equipment items that will require replacement during the life of the facility.

G. Warranties

Identify all items covered by a warranty, including the date of expiration and the names of the persons to be contacted issuing the warranty. Include copies of warranties furnished to the State in the manual envelope.

H. Manufacturer's Information

Attach copies of all manufacturers' owner/operator manuals related to any project feature. Identify model numbers of equipment actually installed. An example would be the manufacturer's manuals for engines, pumps, and control systems for a pump-house, irrigation controls or pressure booster system, radio controls, and other controllers.

I. Construction Problems

Identify any unusual problems encountered during construction or any work accepted that was not in general accordance with the Standard Specifications or Special Provisions.

105.21 Administrative Process for the Resolution of Contract Disputes

This subsection is intended to be used on projects that are not partnered or when an issue on a partnered project has not been resolved to the Contractor's satisfaction through the escalation process.

Notice Requirements

Subsection 104.03 requires the Contractor to notify the Department regarding any work disputes or potential contract claims as soon as they arise. The Resident Engineer needs to be careful about notice requirements. Many inexperienced Resident Engineers have been caught off guard by claims filed for work already completed.

Failure to give adequate notice can be grounds for denying any additional compensation. Resident Engineers try to get the claims disallowed based on lack of notice (Subsection 104.03). However, it is the Department’s policy to review any contract claim or issue under dispute, even if the Contractor did not provide the notice requirements specified in Subsection 104.03. The Department will consider noncompliance with 104.03 as part of the decision to accept or deny the claim.

The Resident Engineer should inform the Contractor of the notice requirements. If the Contractor appears to be ignoring the notice requirements, then write a letter advising and warning the Contractor of the consequences. Often the Department's contractual interests in a claim can be severely compromised because the Field Office staff
did not know that the current work was under dispute and had no opportunity to both mitigate costs and adequately document the work. If in doubt, bring the issue to a head and escalate it (if you must). Most importantly, be proactive and up front with the Contractor on any potential project issues.

Often the courts and arbitrators give the Contractor much latitude in what constitutes notice. The Contractor does not necessarily need to follow the Department’s exact procedures in order to meet the written notice requirements. In some cases, a summary in the weekly meeting minutes or a Contractor’s letter requesting clarification has been interpreted as meeting the notice requirements. The best the Resident Engineer can do is find out the course of action the Contractor intends to pursue when a dispute or issue arises.

**Dispute-Resolution Process**

Subsection 104.03 of this manual outlines the dispute-resolution process for partnered projects. The process is slightly different for projects that are not partnered. The main difference is that there are no escalation meetings. In their place are formal reviews by the Resident and District Engineers.

The dispute-resolution process and time lines are summarized below.

1. The Contractor gives verbal notice in accordance with 104.03.
2. The Resident Engineer and Contractor have two days to resolve the issue.
3. After two days, the Contractor gives written notice in accordance with 104.03(A).
4. The Resident Engineer reviews written notice with the District Engineer and both attempt to informally resolve the issue within seven days.
5. After seven days, the Contractor provides a dispute resolution submittal in accordance with 104.03(A) and 105.21.
6. The Resident Engineer conducts a formal review within 10 days.
7. After the Resident Engineer’s review, the Contractor has 15 days to request a review by the District Engineer.
8. The District Engineer must conduct a review meeting within 15 days of the Contractor’s request.
9. The District Engineer has 15 days to make a decision after the review meeting.
10. After the District Engineer has made a decision, the Contractor has 15 days to request a review by the State Engineer.
11. The State Engineer must conduct a review meeting within 15 days of the Contractor’s request.
12. The State Engineer has 15 days to make a decision after the review meeting.
13. The Contractor has 15 days to accept the State Engineer’s decision.
14. After that, the Contractor has up to 15 days to file for arbitration or mediation if the Contractor does not agree with the decision (the Contractor may file for litigation up to 2 years after the State Engineer’s decision).

The Resident Engineer should notify the Contractor in writing of the result of each review at each level. If the Department denies the Contractor’s claim, the Resident Engineer should explain the next step and specify the time limits the Contractor has for initiating the next step. The intent of the written notification is to avoid any misunderstandings the Contractor may have regarding the status of the claim.

The State Engineer is the highest level a claim or dispute can go within the Department. The Director or Deputy Director does not review unresolved issues or contract claims. However, they typically do provide input to the
State Engineer when an issue has been escalated to that level, and the State Engineer does discuss review decisions with the Director before they are rendered.

On federal aid projects, the FHWA should be included in the issue resolution process. See Subsection 107.04 of this manual for further information.

105.22 Arbitration of Claims and Disputes

Contract claims are merely unresolved contract changes. Upon project completion, issues arise on a project for a variety of reasons and can be classified as listed below.

1. Contractor Practices
   A. Inadequate investigation before bidding.
   B. Incomplete cost estimating.
   C. Unbalanced bidding.
   D. Bidding below costs and over optimism.
   E. Poor planning and use of the wrong equipment.
   F. Failure to follow authorized procedures.

2. Owner’s Practices
   A. Changes in plans and specifications.
   B. Inadequate time for bid preparation.
   C. Inadequate bid information issued by the owner.
   D. Excessively narrow interpretation of plans and specifications.
   E. Restrictive specifications.
   F. Contract requirements for socioeconomic objectives unrelated to the construction process.

3. Personnel Factors
   A. Perception of being treated unfairly.
   B. Win-lose attitudes of construction personnel.

4. Institutional Factors
   A. Lowest bid requirements.
   B. The contracting process.

A construction claim involves two key elements: entitlement—which refers to the merit of the claim, and quantum—which refers to the time and costs involved. Contractors can claim just about anything. There are no restrictions in the Standard Specifications for what a Contractor can or cannot claim. Of course, what damages, if any, a Contractor can collect depend on the merits of the claim and the degree to which the Department is responsible. Contractors cannot ordinarily refuse to do work under a claim unless the work is clearly outside the scope of the contract. The Contractor must rely on the remedies in the contract to settle questions of time and costs.

Claims Analysis

The analysis of a contract claim follows the same approach described in Subsection 104.02 for analyzing contract changes. The entitlement element of the claim involves answers to the first two questions regarding what has changed and who caused the change. The quantum element involves answers to the last two questions regarding the impacts of the change and the costs.

Analyzing claims can become a tedious and cumbersome process. This is especially true of delay claims and earthwork claims; the two most expensive types of contract claims on transportation projects. ADOT’s Construction & Materials Group can assist in claims analysis and preparation. If necessary, outside professional help may also be used by the Department in seeking satisfactory claims resolution. Although the Resident Engineer and Project Supervisor must still direct the preparation of a contract claim, they should be free from extensive and time-consuming forensic analysis so they can proactively run their current projects.
The Claim Defense Package

One of the best ways to present an effective claim defense and to ensure that all the necessary documentation has been assembled and presented is to create a claim defense package. This package can be in the form of a simple bound pamphlet. It should contain all of the appropriate claim information from an overview of the Contractor’s position to an in-depth cost analysis.

The following format has been used successfully by many Field Offices and is recommended as a good foundation for your claim defense.

Claim Documentation

Accurate and complete documentation is a key element in the successful settlement of contract claims. It has been said that the side with the best documentation wins 90 percent of claim disputes, and that winning a construction claim without good documentation is an uphill battle.

Documentation includes such things as copies of the original contract documents, any addenda, project schedules, inspection diaries, correspondence, telephone conversations, lab memos, pay records, and supplemental agreements. One of the very best forms of documentation is a picture, which can be extremely effective. Since all districts now have video equipment, still photographs can be supplemented by video. A 5- to 10-minute recording while driving through a project on a weekly basis will establish a project time record showing equipment, personnel, and material use as the project progresses. The result is a video “as-built” of the project.

Many claims are dropped or never pursued beyond the notice of claim when the Contractor discovers that ADOT has sufficient documentation to successfully defend its position. One case in point is a claim filed by a Contractor demanding payment for removal of an unsuitable portion of a bridge deck. At this point, ADOT requested a meeting to discuss the claim with the Contractor. When the Contractor’s representatives arrived, they were confronted with an enlarged photograph that showed the Contractor’s staff frantically shoveling water and sloop off the bridge deck during a heavy rainstorm. The Contractor dropped the $59,028.55 claim on the spot.

When a Contractor indicates that a claim may be filed or when it becomes obvious that a claim is imminent, project personnel should enhance their documentation. Exhibit 105.22-1 should be used as a guide when preparing claim documentation. This activity will discourage the Contractor from filing speculative claims and will facilitate the achievement of agreeable settlements at the project level. Usually claims which are settled at the lowest level are the least costly to the Department. Far less time and effort are required to produce good documentation, including pictures, than to try to defend a debatable claim without them.
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SUMMARY

The following should be included:

- Dollar Amount
- Statement of the Claim
- Project/District Position

DOCUMENTED CHRONOLOGY

The first sheet should be a summary of important dates followed by key events.

The following sheets should be copies of all documents and correspondence arranged chronologically that back up the first sheet. Such things as diary entries, notice of claim, documented dollar amounts, letters between the Contractor and the Resident Engineer discussing the claim, claim updates, claim decisions and Contractor’s letter requesting second review should be included. Additionally, other documentation necessary for the claim defense should be included in its chronological order.

CONTRACT DOCUMENTS

Copies of all pertinent contract provisions (whether from the Project Plans, Standard Specifications, Special Provisions, or other documents) should be included and highlighted.

COST ANALYSIS

A cost analysis should be completed. This is an important part of every claim defense. The correspondence and contract documents will defend against any liability based on contract interpretation or contract administration. The cost analysis will defend against financial liability and ensure that any award or settlement will be an accurate representation of the Contractor’s alleged damages.

EXHIBITS

Any charts, graphs, schedules, timetables, or other kinds of visual aids that will help clarify ADOT’s position should be included.

The most persuasive documents in any claim packages are the ones that can graphically or visually describe the dispute. Use charts, graphs, and custom drawings whenever possible. They take more time to produce, but experience has shown that the extra effort is well worth it. The claim defense package, if well prepared and easy to understand, can be a persuasive tool at any level of review—project, headquarters, arbitration or litigation.

Exhibit 105.22-1 Claim Documentation
Claims Against Design Consultants

Because of the large number of highway and bridge projects administered by the Department in recent years, the services of outside Designers and other consultants have been used more often than in the past. As a result, the Department has experienced more claims filed by Contractors based upon purported errors in plans and specifications created by consultants. Any resulting litigation, however, is brought against the Department. At that point, the right to pass damages on to the consultant comes into play.

It is the position of the Department to seek recovery from consultants when a claim is based on a wrongful act of the consultant. In order to recover actual (not merely potential) damages, legal liability must be shown. This could cause a problem as to the issue of liability, especially when ADOT personnel engage in settlement negotiations with a Contractor. One way the Department can be protected against the awkward possibility of having to prove the liability issue is to offer the consultant the choice of:

1. approving the settlement, or
2. taking over the defense of the case and agreeing to hold the Department harmless before any settlement is concluded.

If the consultant declines to take either course, then the Department will be free to proceed with the case and will be required to show only potential liability in order to support its claim against the consultant.

The Department requires the Resident Engineer and Project Manager to notify all outside consultants as soon as a design related claim arises. The consultant must be given the opportunity to participate and become involved in all aspects of the claim, even to the extent of offering the defense of the claim as stated above.

The Resident Engineer must coordinate all indemnity claims against design consultants with the Project Manager, who will involve the Engineering Consultants Section. There should be a consensus among the Resident Engineer, District Engineer, and Project Manager regarding the recovery of damages from design consultants. If federal aid is involved, the FHWA should be notified of all potential claims against design consultants. The Assistant State Engineers for both Design and Construction must approve any indemnity claims against design consultants.