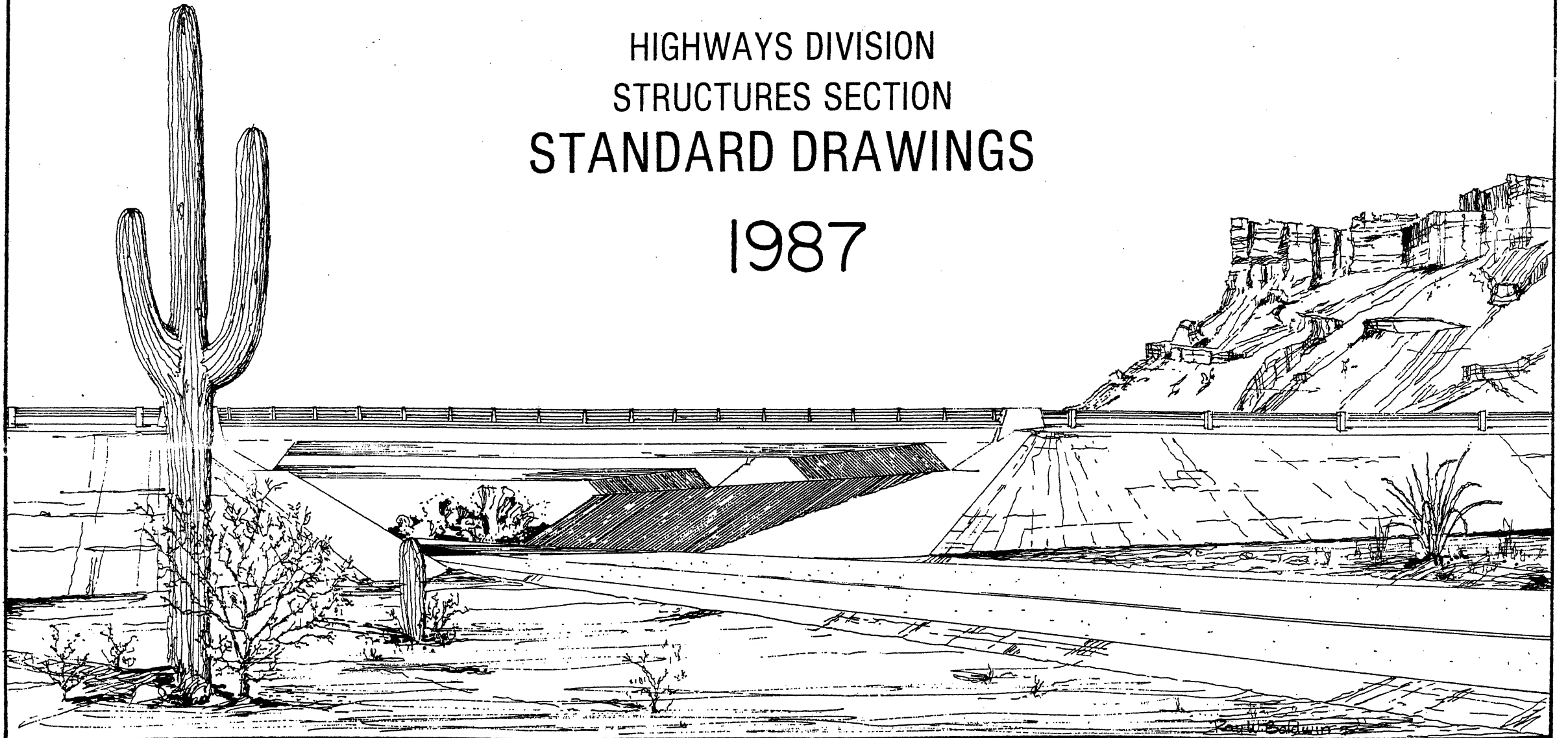


ARIZONA DEPARTMENT OF TRANSPORTATION

HIGHWAYS DIVISION
STRUCTURES SECTION
STANDARD DRAWINGS

1987



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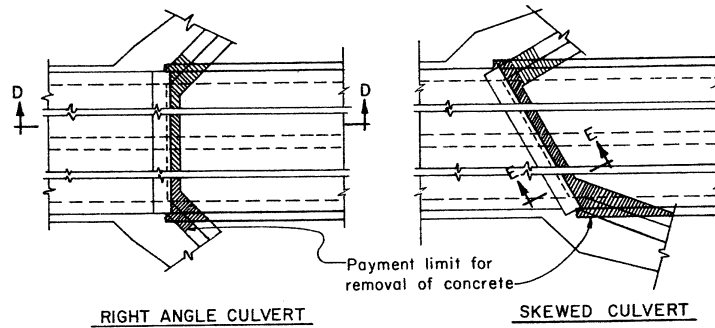
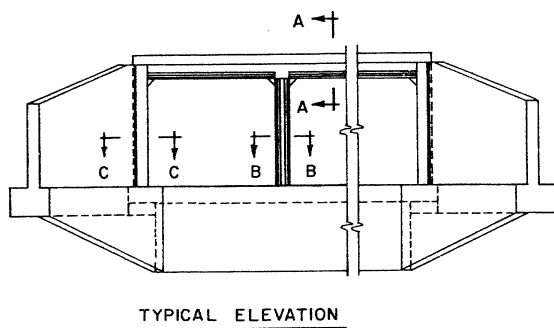
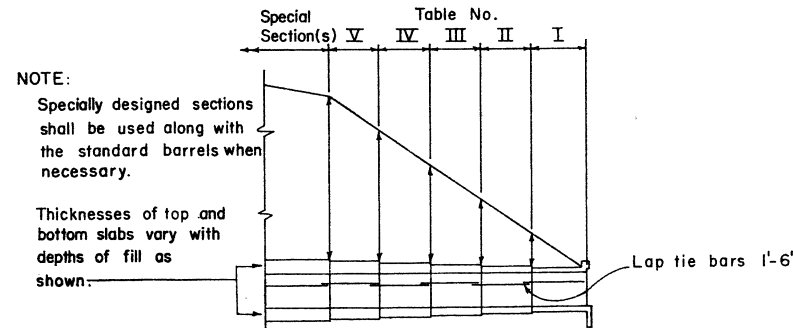
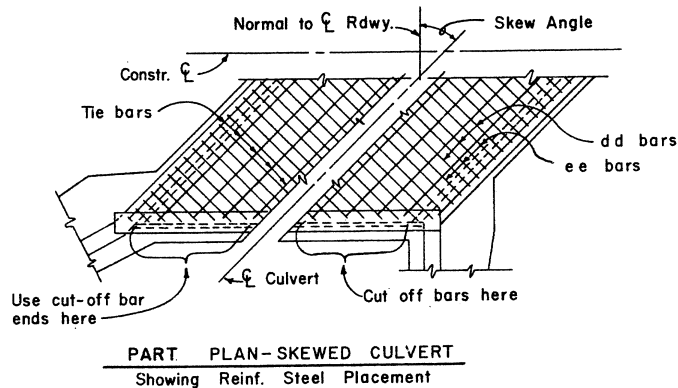
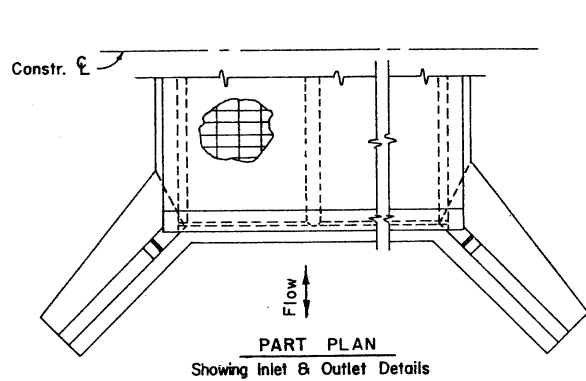
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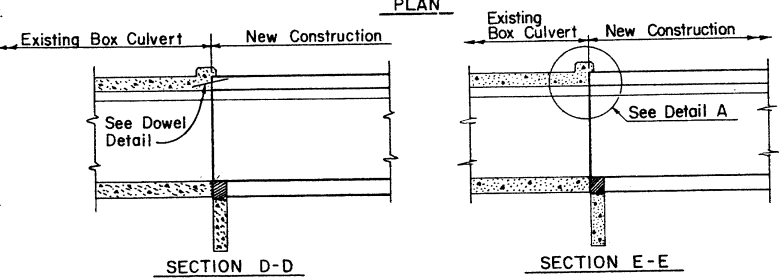
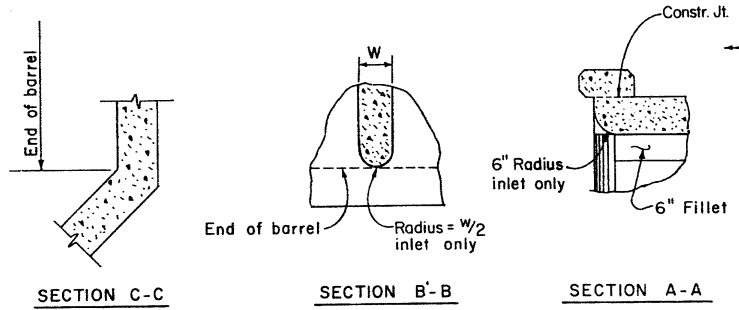
DESIGN	8-72	INC.	DESCRIPTION OF REVISIONS	MADE BY	DATE	INC.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	9-72	1	Edge Beam Added with Note	STJ	10-74	2	General Notes	JEM	10-86
CHECKED	3-73	3	Added Notes & Changed Details	JTW	7-76	4	General Notes	CH	7-82
		5	General Notes						



NOTE: Culvert barrels always begin and end with Table No. I.

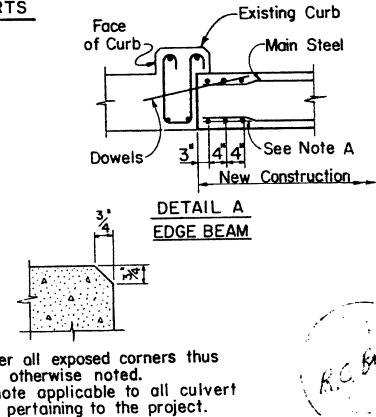
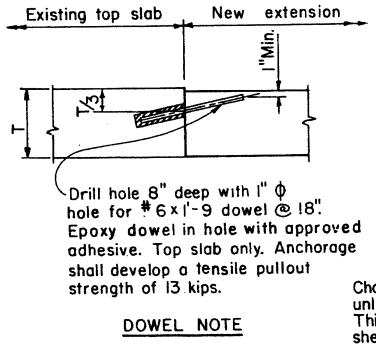
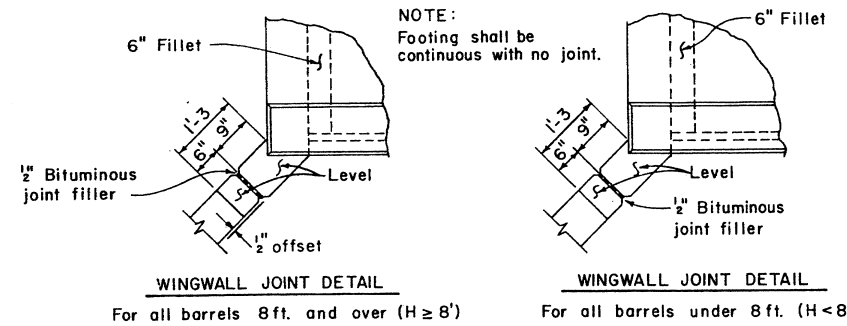
QUANTITY NOTE:
Total Box Culvert Quantities include Barrel Quantities and Headwall Quantities. Add Apron Quantity when apron is used. Standard headwall quantities include wings, curb and cut-off wall. Barrel Quantities are obtained by multiplying length of box by quantities per linear foot of box.

GENERAL NOTES:
Construction-Arizona Department of Transportation Standard Specification for Road and Bridge Construction.
Design-AASHTO Standard Specifications for Highway Bridges, 1983 Edition, and 1984 and 1985 Supplements.
Loading Class-HS 20-44 and Interstate Alternate Loading. All Concrete shall be Class 'S', $f_c = 3000$ psi.
Reinforcing Steel shall conform to ASTM Specification A615. Bar size #6 and smaller shall be designed as Grade 40 and furnished as Grade 40 or Grade 60, $f_s = 20,000$ psi. Bar sizes #7 and larger shall be Grade 60, $f_s = 24,000$ psi. All bend dimensions for reinforcing steel shall be out to out of bars. All placement dimensions for reinforcing steel shall be to center of bars except as noted.
All reinforcing steel shall have 2" clear cover unless noted otherwise.



JOINT NOTE:
All structures shall have formed Constr. joints in top slab and walls (optional in floor slab) spaced not more than 38'-6" apart or as shown. Reinforcing steel shall project 1'-6" thru the joint. The joint shall be made with 1/4 plywood bulkhead which shall be left in place.

CONSTRUCTION NOTE:
Remove existing headwall as required for new construction. If concrete headwall is removed to face of curb, no dowels are needed. Use projecting reinforcing steel for bond in new concrete. Curb to remain unless within 1'-0" of finish grade. Wingwalls to be removed a Min. of 1'-6" to provide steel for bond.



NOTE A:
For straight culverts and skewers up to 30° use 3 #7 bars* top and bottom of slab. For culverts skewed over 30° to 45°, use 3 #8 bars* top and bottom of slab. For culverts skewed over 45°, requires a special edge beam design.
*Reinforcing bar quantities have to be calculated.

DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
<i>R.C. Bradler</i>	MISCELLANEOUS DETAILS FOR STANDARD BOX CULVERTS	10-86
APPROVED FOR DISTRIBUTION		STANDARD NO.
<i>E.T. Bradler</i>		B-01.10

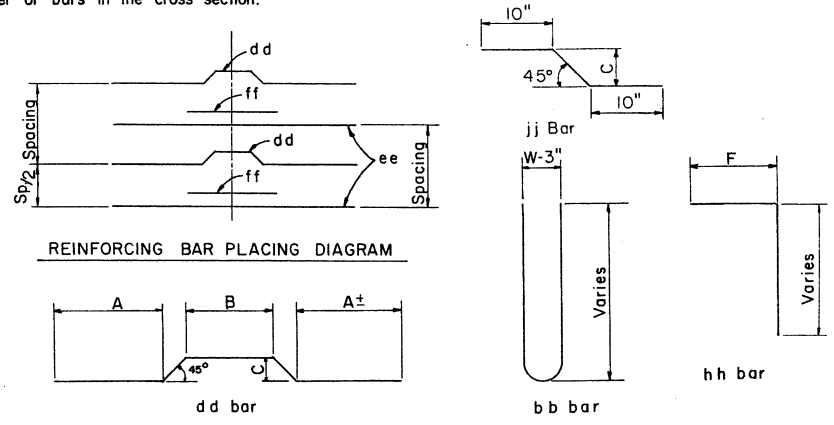
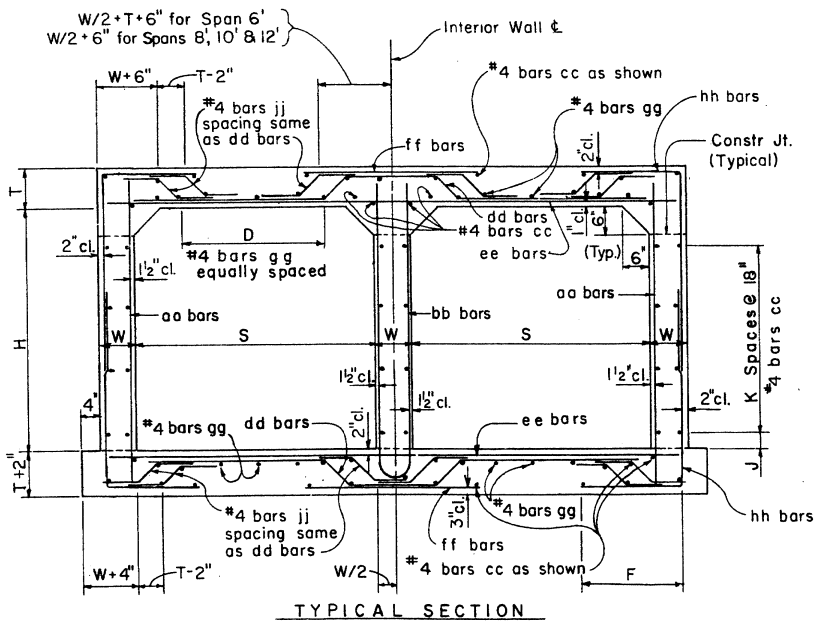
QUANTITIES PER LIN. FOOT OF BARRELS

Span "S"	Height "H"	Table I		Table II		Table III		Table IV		Table V	
		Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.
6'	3'	1.039	182.1	1.039	153.1	1.127	169.4	1.260	174.2	1.348	184.9
	4'	1.113	189.7	1.113	163.7	1.201	179.2	1.334	184.0	1.423	194.2
	5'	1.187	196.6	1.187	169.0	1.275	184.2	1.408	189.3	1.497	193.3
	6'	1.261	222.6	1.261	189.7	1.350	188.8	1.482	194.2	1.571	203.0
	7'	1.335	233.0	1.335	199.5	1.424	198.9	1.556	226.7	1.645	242.6
8'	3'	1.360	262.6	1.532	236.3	1.704	222.2	1.934	223.4	2.163	230.6
	4'	1.443	280.5	1.615	230.8	1.787	231.6	2.017	233.2	2.246	240.4
	5'	1.584	267.8	1.699	236.2	1.871	242.7	2.100	239.1	2.330	244.0
	6'	1.667	281.6	1.782	245.5	1.954	253.0	2.184	250.3	2.413	253.9
	7'	1.751	295.3	1.865	254.9	2.037	263.4	2.267	260.2	2.496	288.1
10'	8'	1.834	305.1	1.949	284.0	2.121	271.6	2.350	271.7	2.580	297.8
	3'	1.849	382.3	2.131	288.1	2.484	284.7	2.765	307.8	3.118	316.0
	4'	2.012	371.3	2.224	299.6	2.576	295.0	2.928	303.6	3.210	325.7
	5'	2.105	375.2	2.387	309.2	2.739	303.9	3.021	307.9	3.303	331.5
	6'	2.198	344.6	2.479	298.6	2.832	314.2	3.114	317.2	3.396	341.4
12'	7'	2.290	357.5	2.572	308.4	2.924	324.5	3.206	327.9	3.488	351.5
	8'	2.383	358.1	2.665	338.1	3.017	330.9	3.299	358.6	3.581	358.7
	9'	2.475	372.9	2.757	348.4	3.110	341.7	3.391	369.4	3.673	409.8
	10'	2.568	385.2	2.850	391.2	3.202	411.1	3.484	316.5	3.766	441.9
	8'	3.187	484.9	3.609	416.6	4.115	423.5	4.537	421.4	4.922	435.2
9'	3.298	501.1	3.720	429.7	4.226	436.4	4.648	464.8	5.070	478.1	
10'	3.409	506.5	3.831	441.8	4.337	445.9	4.759	485.4	5.181	489.8	
11'	3.520	516.2	3.942	449.3	4.448	491.7	4.870	540.1	5.292	560.4	
12'	3.631	571.0	4.053	506.1	4.559	519.1	4.981	568.7	5.403	591.9	

**TABLE NO. I
0'-10' FILL**

Span "S"	Height "H"	Top Slab "T"	Walls "W"	aa			bb			cc			dd			ee			ff			gg			hh			
				Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	A	B	C	Size	Spacing	Length	Size	Spacing	Length	Number	D	Size	Spacing	Length	F
6'	3'	6"	6"	#4	11"	3'-9"	#5	11"	8'-3"	48	#4	11"	13'-5"	5'-0"	2'-3"	5"	#5	11"	13'-6"	#5	11"	9'-3"	20	3'-6"	#4	5 1/2"	4'-9"	2'-3"
	4'	6"	6"	#4	11"	4'-9"	#4	11"	10'-3"	54	#4	11"	13'-5"	5'-0"	2'-3"	5"	#5	11"	13'-6"	#5	11"	9'-9"	20	3'-6"	#4	5 1/2"	5'-3"	2'-3"
	5'	6"	6"	#4	11"	5'-9"	#4	11"	12'-3"	54	#4	11"	13'-5"	5'-0"	2'-3"	5"	#5	11"	13'-6"	#5	11"	10'-3"	20	3'-6"	#4	5 1/2"	5'-3"	2'-3"
	6'	6"	6"	#4	11"	6'-9"	#4	11"	14'-3"	60	#4	11"	13'-5"	5'-0"	2'-3"	5"	#6	11"	13'-6"	#5	11"	11'-6"	20	3'-6"	#4	5 1/2"	6'-3"	2'-3"
	7'	6"	6"	#4	11"	7'-9"	#4	11"	16'-3"	66	#4	11"	13'-5"	5'-0"	2'-3"	5"	#6	11"	13'-6"	#5	11"	11'-0"	20	3'-6"	#4	5 1/2"	7'-0"	2'-6"
8'	3'	6"	6"	#4	12"	4'-0"	#4	6"	8'-6"	48	#5	12"	15'-11"	5'-7 1/2"	3'-4"	5 1/2"	#6	12"	17'-9"	#7	12"	10'-6"	24	4'-5"	#5	6"	5'-9"	3'-1"
	4'	6"	6"	#4	12"	5'-0"	#4	6"	10'-6"	54	#5	12"	16'-5"	5'-10"	3'-4"	5 1/2"	#6	12"	17'-9"	#7	12"	11'-0"	28	4'-5"	#5	6"	6'-3"	3'-1"
	5'	6"	6"	#4	14"	6'-0"	#4	7"	12'-6"	54	#6	14"	16'-5"	6'-0"	3'-0"	6"	#6	14"	17'-9"	#7	14"	11'-0"	28	4'-8"	#5	7"	6'-6"	2'-9"
	6'	6"	6"	#4	14"	7'-0"	#4	7"	14'-6"	60	#6	14"	16'-5"	6'-0"	3'-0"	6"	#6	14"	17'-9"	#7	14"	12'-0"	28	4'-8"	#5	7"	7'-0"	2'-9"
	7'	6"	6"	#4	14"	8'-0"	#4	7"	16'-6"	66	#6	14"	16'-5"	5'-9 1/2"	3'-4"	6"	#6	14"	17'-9"	#7	14"	13'-0"	28	4'-4"	#5	7"	7'-6"	2'-9"
10'	3'	10"	10"	#4	11"	4'-3"	#5	5 1/2"	9'-0"	48	#6	11"	19'-8"	6'-11"	4'-2"	7"	#5	11"	21'-9"	#7	11"	17'-6"	32	5'-5"	#6	5 1/2"	6'-6"	3'-9"
	4'	10"	10"	#4	11"	5'-3"	#5	5 1/2"	11'-0"	54	#6	11"	19'-8"	6'-10"	4'-2"	7 1/2"	#5	11"	21'-9"	#7	11"	17'-6"	32	5'-4"	#5	5 1/2"	7'-0"	3'-9"
	5'	10"	10"	#4	11"	6'-3"	#6	11"	13'-0"	54	#6	11"	20'-2"	7'-1"	4'-2"	7 1/2"	#5	11"	21'-9"	#7	11"	18'-0"	32	5'-4"	#5	5 1/2"	7'-3"	3'-6"
	6'	10"	10"	#4	13"	7'-3"	#5	6 1/2"	15'-0"	60	#6	13"	20'-2"	7'-2"	4'-0"	7 1/2"	#6	13"	21'-9"	#7	13"	12'-10"	32	5'-6"	#5	6 1/2"	7'-9"	3'-6"
	7'	10"	10"	#4	13"	8'-3"	#5	6 1/2"	17'-0"	66	#6	13"	20'-2"	7'-2"	4'-0"	7 1/2"	#6	13"	21'-9"	#7	13"	13'-4"	32	5'-6"	#5	6 1/2"	8'-0"	3'-3"
12'	8'	12"	12"	#4	11"	9'-6"	#5	5 1/2"	20'-0"	66	#6	11"	23'-8"	8'-2"	5'-0"	9 1/2"	#6	11"	26'-6"	#7	11"	17'-3"	40	6'-4"	#5	5 1/2"	9'-9"	4'-3"
	9'	12"	12"	#4	11"	10'-6"	#5	5 1/2"	22'-0"	72	#6	11"	24'-2"	8'-5"	5'-0"	9 1/2"	#6	11"	26'-6"	#7	11"	17'-3"	40	6'-4"	#5	5 1/2"	10'-3"	4'-3"
	10'	12"	12"	#4	12"	11'-6"	#5	6"	24'-0"	78	#7	12"	24'-5"	8'-6 1/2"	5'-0"	9 1/2"	#6	12"	26'-6"	#7	12"	17'-3"	40	6'-4"	#5	6"	10'-9"	4'-3"
	11'	12"	12"	#4	12"	12'-6"	#5	6"	26'-0"	78	#7	12"	24'-5"	8'-6 1/2"	5'-0"	9 1/2"	#6	12"	26'-6"	#7	12"	17'-3"	40	6'-4"	#5	6"	11'-3"	4'-3"
	12'	12"	12"	#4	12"	13'-6"	#5	6"	28'-0"	84	#7	12"	23'-11"	8'-3 1/2"	5'-0"	9 1/2"	#6	12"	26'-6"	#7	12"	17'-3"	40	6'-4"	#5	6"	11'-9"	4'-3"

⊕ Total number of bars in the cross-section.



NOTE:
See B-02.25 for Tables No. II through V.
See B-01.10 for general notes and miscellaneous details.
All bend dimensions are out to out of bar.



DESIGN APPROVED <i>[Signature]</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION <i>[Signature]</i>	DOUBLE BARREL BOX CULVERT	STANDARD NO. B-02.20

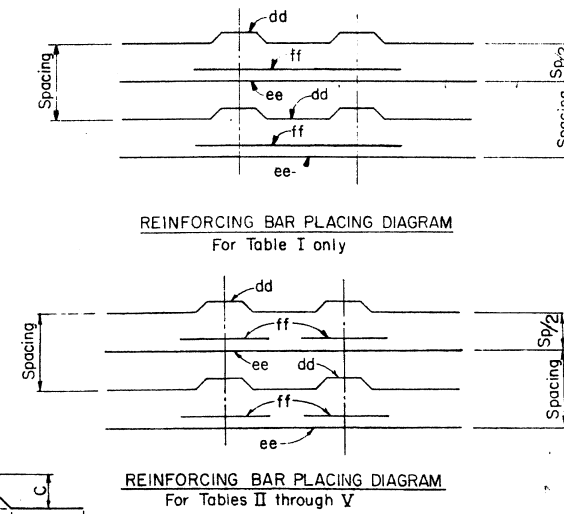
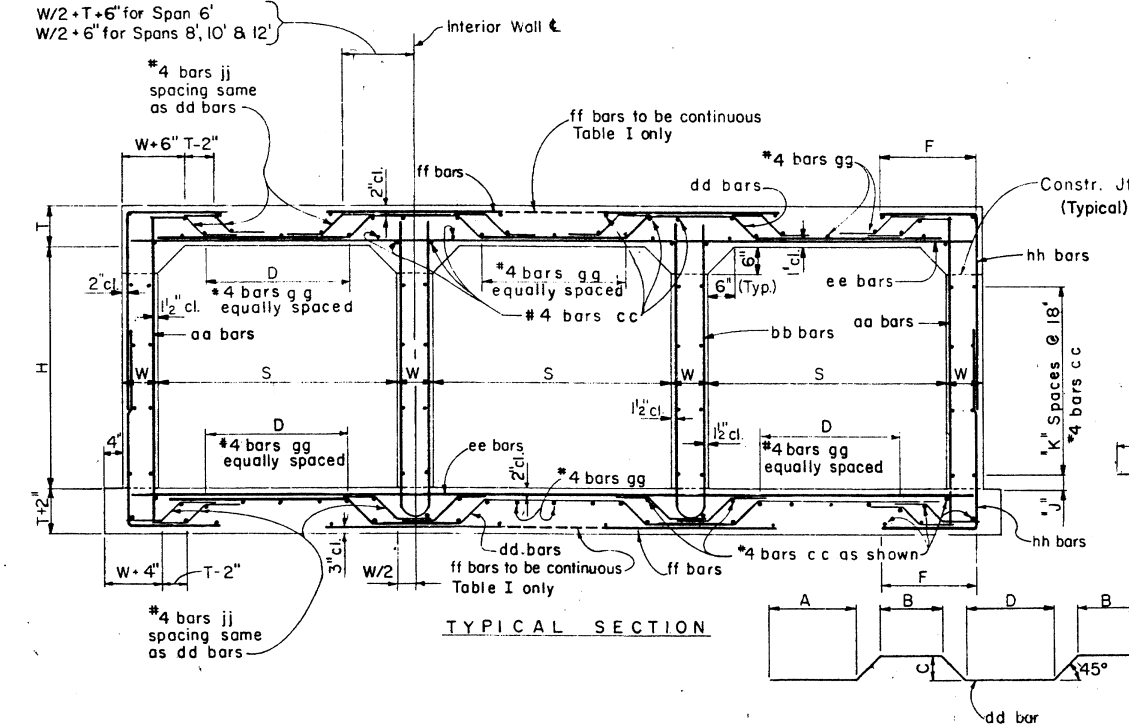
NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
1	Cont. quantities Table II 6' Span	JTW	7-76
2	Rev. to AASHTO 1985 Spec	JM	10-86
3			

DESIGN	DRAWN	CHECKED
DHY	AFU	NAB

QUANTITIES PER LIN. FOOT OF BARRELS											
Span "S"	Height "H"	Table I		Table II		Table III		Table IV		Table V	
		Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.
6'	3'	1.493	262.7	1.493	213.7	1.623	241.4	1.817	245.6	1.947	258.8
	4'	1.592	268.6	1.592	226.8	1.721	254.0	1.916	258.3	2.045	270.6
	5'	1.690	275.9	1.690	233.5	1.820	258.0	2.015	263.4	2.144	263.0
	6'	1.789	308.8	1.789	260.9	1.919	258.9	2.113	264.7	2.243	273.9
	7'	1.888	321.4	1.888	273.5	2.018	271.6	2.212	300.8	2.342	318.6
8'	3'	1.966	396.0	2.219	336.7	2.472	322.9	2.809	322.0	3.147	331.9
	4'	2.077	416.7	2.330	333.1	2.583	334.9	2.920	334.7	3.258	344.5
	5'	2.272	401.7	2.441	339.8	2.694	342.0	3.032	341.9	3.369	347.4
	6'	2.383	413.5	2.552	351.9	2.805	354.9	3.143	356.0	3.480	360.0
	7'	2.494	428.1	2.663	363.9	2.916	367.8	3.254	368.7	3.591	397.0
10'	3'	2.606	438.7	2.774	394.4	3.027	377.3	3.365	375.2	3.702	408.2
	4'	2.686	551.7	3.102	414.5	3.621	415.6	4.037	451.4	4.557	466.5
	5'	2.914	535.6	3.225	428.8	3.745	428.5	4.264	449.7	4.680	479.2
	6'	3.037	534.9	3.453	439.9	3.972	439.7	4.388	456.4	4.804	486.5
	7'	3.161	525.3	3.576	432.0	4.097	452.2	4.511	464.0	4.927	499.1
12'	3'	3.284	543.4	3.700	444.7	4.219	465.1	4.635	477.4	5.050	511.7
	4'	3.407	535.7	3.823	480.3	4.343	472.7	4.758	509.4	5.174	512.3
	5'	3.531	551.7	3.947	521.1	4.466	486.1	4.882	522.9	5.297	573.2
	6'	3.654	560.6	4.070	540.3	4.590	571.4	5.005	587.7	5.421	636.2
	7'	4.576	730.7	5.198	603.0	5.945	616.9	6.567	619.4	7.190	646.8
12'	8'	4.724	752.8	5.346	618.9	6.093	632.5	6.716	665.1	7.338	678.6
	9'	4.872	760.4	5.494	633.8	6.241	640.7	6.864	688.1	7.486	692.6
	10'	5.020	774.2	5.642	642.8	6.389	695.6	7.012	755.9	7.634	775.0
	11'	5.168	791.4	5.791	702.4	6.538	717.8	7.160	785.6	7.782	810.8
	12'										

TABLE NO. I 0'-10' FILL																																			
Span "S"	Height "H"	Top Slab "t"	Walls "W"	aa				bb				cc				dd				ee				ff				gg				hh			
				Size	Spacing	Length	Number	Size	Spacing	Length	Number	Size	Spacing	Length	Number	A	B	C	D	Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	F					
6'	3'	8"	8"	#4	11"	3'-9"	#5	11"	8'-3"	#8	4"	11"	20'-9"	5'-1"	2'-3"	5"	3'-7"	#5	11"	20'-3"	#5	11"	14'-6"	30"	#4	5 1/2"	6'-9"	4'-2"							
	4'	8"	8"	#4	11"	4'-9"	#4	11"	10'-3"	#6	4"	11"	20'-9"	5'-1"	2'-3"	5"	3'-7"	#5	11"	20'-3"	#5	11"	14'-6"	30"	#4	5 1/2"	7'-3"	4'-2"							
	5'	8"	8"	#4	11"	5'-9"	#4	11"	12'-3"	#6	4"	11"	20'-9"	5'-1"	2'-3"	5"	3'-7"	#5	11"	20'-3"	#5	11"	14'-6"	30"	#4	5 1/2"	7'-9"	4'-2"							
	6'	8"	8"	#4	11"	6'-9"	#4	11"	14'-3"	#4	11"	20'-9"	5'-1"	2'-3"	5"	3'-7"	#6	11"	20'-3"	#5	11"	14'-6"	30"	#4	5 1/2"	8'-3"	4'-2"								
	7'	8"	8"	#4	11"	7'-9"	#4	11"	16'-3"	#4	11"	20'-9"	5'-1"	2'-3"	5"	3'-7"	#6	11"	20'-3"	#5	11"	14'-6"	30"	#4	5 1/2"	8'-9"	4'-2"								
8'	3'	8 1/2"	9"	#4	12"	4'-0"	#4	6"	8'-6"	#5	12"	25'-6"	5'-8"	3'-4"	5 1/2"	4'-6"	#6	12"	26'-6"	#7	12"	18'-9"	36"	#5	6"	8'-0"	5'-3"								
	4'	8 1/2"	9"	#4	12"	5'-0"	#4	6"	10'-6"	#5	12"	25'-6"	5'-8"	3'-4"	5 1/2"	4'-6"	#6	12"	26'-6"	#7	12"	18'-9"	42"	#5	6"	8'-6"	5'-3"								
	5'	9"	9"	#4	14"	6'-0"	#4	7"	12'-6"	#6	14"	25'-9"	6'-0"	3'-0"	6"	4'-9"	#6	14"	26'-6"	#7	14"	18'-9"	42"	#5	7"	9'-0"	5'-3"								
	6'	9"	9"	#4	14"	7'-0"	#4	7"	14'-6"	#6	14"	25'-9"	6'-0"	3'-0"	6"	4'-9"	#6	14"	26'-6"	#7	14"	18'-9"	42"	#5	7"	9'-6"	5'-3"								
	7'	9"	9"	#4	14"	8'-0"	#4	7"	16'-6"	#6	14"	25'-9"	6'-0"	3'-4"	6"	4'-5"	#6	14"	26'-6"	#7	14"	18'-9"	42"	#5	7"	10'-0"	5'-3"								
10'	3'	10"	10"	#4	11"	4'-3"	#5	5 1/2"	9'-0"	#8	6"	11"	31'-3"	7'-0"	4'-2"	7"	5'-6"	#5	11"	32'-9"	#7	11"	23'-0"	48"	#6	5 1/2"	9'-3"	6'-6"							
	4'	10 1/2"	10"	#4	11"	5'-3"	#5	5 1/2"	11'-0"	#6	11"	31'-3"	6'-11"	4'-2"	7 1/2"	5'-5"	#5	11"	32'-9"	#7	11"	23'-0"	48"	#5	5 1/2"	9'-9"	6'-6"								
	5'	10 1/2"	10"	#4	11"	6'-3"	#6	11"	13'-0"	#6	11"	31'-6"	7'-0"	4'-2"	7 1/2"	5'-5"	#5	11"	32'-9"	#7	11"	23'-0"	48"	#5	5 1/2"	10'-3"	6'-6"								
	6'	10 1/2"	10"	#4	13"	7'-3"	#5	6 1/2"	15'-0"	#6	13"	31'-6"	7'-12"	4'-0"	7 1/2"	5'-7"	#6	13"	32'-9"	#7	13"	23'-0"	48"	#5	6 1/2"	10'-9"	6'-6"								
	7'	10 1/2"	10"	#4	13"	8'-3"	#5	6 1/2"	17'-0"	#6	13"	31'-6"	7'-12"	4'-0"	7 1/2"	5'-7"	#6	13"	32'-9"	#7	13"	23'-0"	48"	#5	6 1/2"	11'-3"	6'-6"								
12'	8'	10 1/2"	10"	#4	13"	10'-3"	#6	13"	21'-0"	#6	13"	31'-6"	7'-12"	4'-0"	7 1/2"	5'-7"	#6	13"	32'-9"	#7	13"	23'-0"	48"	#5	6 1/2"	12'-3"	6'-6"								
	9'	10 1/2"	10"	#4	13"	11'-3"	#4	6 1/2"	23'-0"	#6	13"	31'-6"	7'-12"	4'-0"	7 1/2"	5'-7"	#6	13"	32'-9"	#7	13"	23'-0"	48"	#5	6 1/2"	12'-9"	6'-6"								
	10'	12 1/2"	12"	#4	11"	9'-6"	#5	5 1/2"	20'-0"	#6	11"	37'-6"	8'-2"	5'-0"	9 1/2"	6'-5"	#6	11"	39'-6"	#7	11"	27'-6"	60"	#5	5 1/2"	13'-3"	7'-8"								
	11'	12 1/2"	12"	#4	11"	10'-6"	#5	5 1/2"	22'-0"	#6	11"	38'-0"	8'-6"	5'-0"	9 1/2"	6'-5"	#6	11"	39'-6"	#7	11"	27'-6"	60"	#5	5 1/2"	13'-9"	7'-8"								
	12'	12 1/2"	12"	#4	12"	11'-6"	#5	6"	24'-0"	#6	12"	38'-3"	8'-7 1/2"	5'-0"	9 1/2"	6'-5"	#6	12"	39'-6"	#7	12"	27'-6"	60"	#5	6"	14'-3"	7'-8"								

⊕ Total number of bars in the cross-section.



Height "H"	"J" Dim.	"K" Spaces
3'	9"	1
4'	3"	2
5'	12"	2
6'	9"	3
7'	3"	4
8'	12"	4
9'	9"	5
10'	3"	6
11'	12"	6
12'	9"	7

NOTE:
See B-02.35 for Tables II thru V.
See B-01.10 for general notes and miscellaneous details.
All bend dimensions are out to out of bar.

DESIGN	DIV	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DESIGN	12-71	101	Table I If bars & quantities	JTW	7-76
DRAWN	8-72	102	Rev. to AASHTO 1985 Spec.	J M	10-86
CHECKED	3-73	103			

DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10 - 86
APPROVED FOR DISTRIBUTION	TRIPLE BARREL BOX CULVERT	STANDARD NO B-02.30

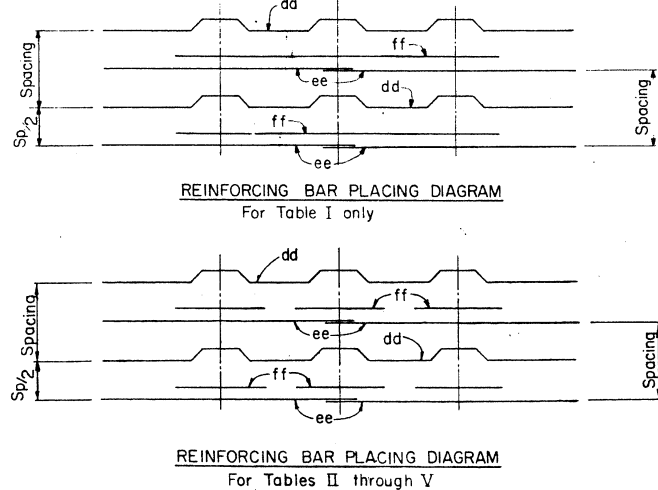
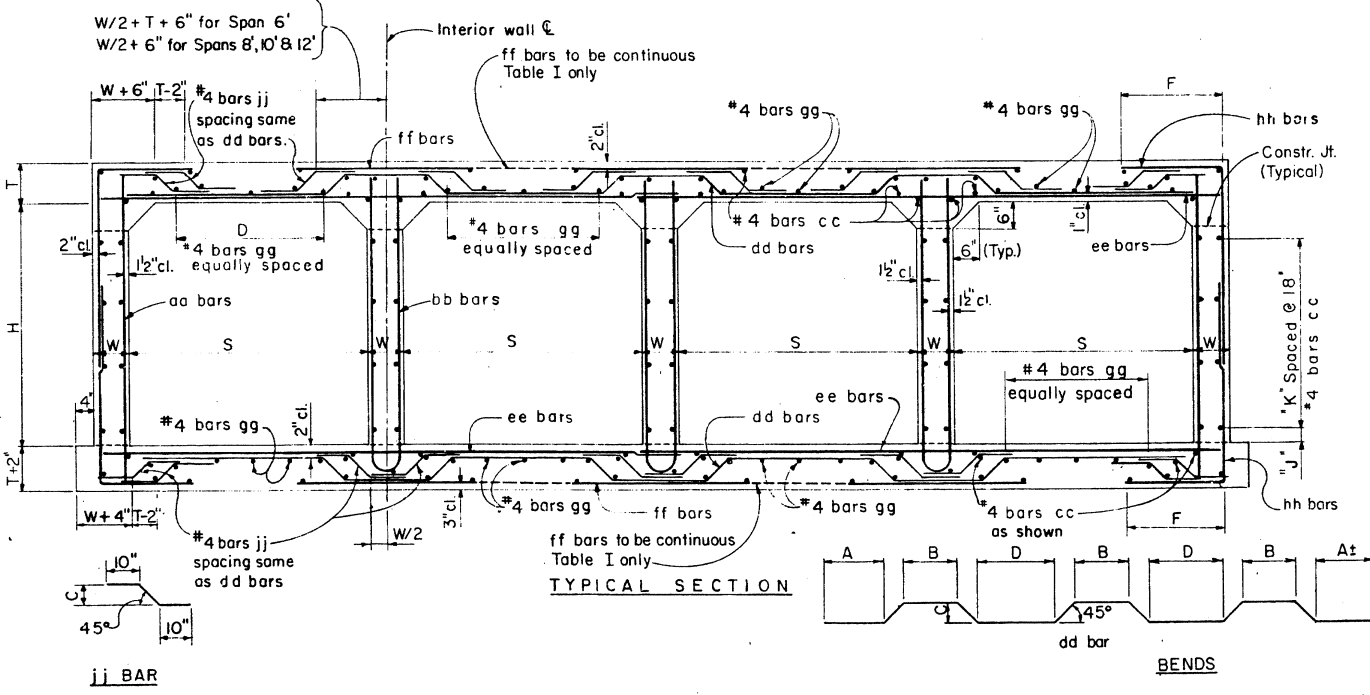
QUANTITIES PER LIN. FOOT OF BARRELS

Span "S" Height "H"	Table I		Table II		Table III		Table IV		Table V	
	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.
	6'	1.946	340.4	1.946	279.5	2.117	319.3	2.373	324.2	2.544
4'	2.070	345.7	2.070	295.3	2.240	334.7	2.497	339.6	2.669	356.9
5'	2.193	354.4	2.193	303.3	2.364	338.5	2.620	345.1	2.791	343.5
6'	2.317	397.9	2.317	337.9	2.487	336.4	2.743	342.8	2.914	355.5
7'	2.440	413.3	2.440	353.3	2.611	351.8	2.867	381.8	3.038	402.6
8'	2.571	518.8	2.906	446.1	3.240	433.7	3.685	431.8	4.131	445.6
4'	2.710	546.4	3.044	446.0	3.379	448.4	3.824	447.3	4.269	461.0
5'	2.961	527.1	3.183	454.0	3.517	450.7	3.963	456.0	4.408	463.0
6'	3.099	541.1	3.322	468.7	3.656	466.2	4.102	472.9	4.547	478.5
7'	3.238	559.3	3.461	483.4	3.795	481.6	4.241	488.3	4.686	518.3
8'	3.377	572.2	3.600	515.2	3.934	492.4	4.380	488.3	4.824	530.9
10'	3.523	715.5	4.073	551.1	4.759	558.1	5.309	605.3	5.996	632.3
4'	3.815	705.4	4.227	568.1	4.914	573.6	5.600	608.8	6.150	647.7
5'	3.969	701.8	4.519	580.7	5.205	586.1	5.755	616.8	6.304	656.5
6'	4.124	694.4	4.673	575.7	5.360	601.6	5.909	624.8	6.459	671.9
7'	4.278	717.7	4.827	591.1	5.514	617.1	6.063	640.8	6.613	687.3
8'	4.432	703.6	4.982	632.1	5.668	625.8	6.218	674.2	6.767	678.3
9'	4.587	723.7	5.136	647.6	5.823	641.8	6.372	690.4	6.921	741.8
10'	4.741	733.2	5.290	666.3	5.977	741.3	6.525	755.8	7.076	818.9
12'	5.965	960.5	6.788	799.6	7.776	820.7	8.600	830.4	9.422	868.1
9'	6.151	988.5	6.974	819.2	7.961	839.0	8.784	878.5	9.607	893.8
10'	6.336	991.1	7.159	836.0	8.147	847.1	8.970	903.9	9.793	910.3
11'	6.521	1017.1	7.344	846.4	8.332	903.4	9.155	972.7	9.978	993.7
12'	6.706	1039.6	7.529	908.8	8.517	928.3	9.340	1004.9	10.163	1031.9

TABLE NO. I
0'-10' FILL

Span "S" Height "H" Top Slab "t"	Walls "W"	aa				bb				cc		dd				ee			ff			gg		hh		
		Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	A	B	C	D	Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	F
		6'	#4	11"	3'-9"	#5	11"	8'-3"	88	#4	11"	27'-5"	5'-0"	2'-3"	5"	3'-7"	#5	11"	14'-0"	#5	11"	21'-0"	40	#4	5 1/2"	6'-9"
4'	#4	11"	4'-9"	#4	11"	10'-3"	98	#4	11"	27'-5"	5'-0"	2'-3"	5"	3'-7"	#5	11"	14'-0"	#5	11"	21'-0"	40	#4	5 1/2"	7'-3"	4'-2"	
5'	#4	11"	5'-9"	#4	11"	12'-3"	98	#4	11"	27'-5"	5'-0"	2'-3"	5"	3'-7"	#5	11"	14'-0"	#5	11"	21'-0"	40	#4	5 1/2"	7'-9"	4'-2"	
6'	#4	11"	6'-9"	#4	11"	14'-3"	108	#4	11"	27'-5"	5'-0"	2'-3"	5"	3'-7"	#6	11"	14'-0"	#5	11"	21'-0"	40	#4	5 1/2"	8'-3"	4'-2"	
7'	#4	11"	7'-9"	#4	11"	16'-3"	118	#4	11"	27'-5"	5'-0"	2'-3"	5"	3'-7"	#6	11"	14'-0"	#5	11"	21'-0"	40	#4	5 1/2"	8'-9"	4'-2"	
8'	#4	12"	4'-0"	#4	6"	8'-6"	88	#5	12"	34'-2"	5'-8"	3'-4"	5 1/2"	4'-6"	#6	12"	18'-3"	#7	12"	27'-6"	48	#5	6"	8'-0"	5'-3"	
4'	#4	12"	5'-0"	#4	6"	10'-6"	98	#5	12"	34'-5"	5'-0"	3'-4"	5 1/2"	4'-6"	#6	12"	18'-6"	#7	12"	27'-6"	56	#5	6"	8'-6"	5'-3"	
5'	#4	14"	6'-0"	#4	7"	12'-6"	98	#6	14"	34'-8"	6'-0"	3'-0"	6"	4'-9"	#6	14"	18'-6"	#7	14"	27'-6"	56	#5	7"	9'-0"	5'-3"	
6'	#4	14"	7'-0"	#4	7"	14'-6"	108	#6	14"	34'-8"	6'-0"	3'-0"	6"	4'-9"	#6	14"	18'-6"	#7	14"	27'-6"	56	#5	7"	9'-6"	5'-3"	
7'	#4	14"	8'-0"	#4	7"	16'-6"	118	#6	14"	34'-8"	5'-0"	3'-4"	6"	4'-5"	#6	14"	18'-6"	#7	14"	27'-6"	56	#5	7"	10'-0"	5'-3"	
8'	#4	14"	9'-0"	#4	7"	18'-6"	128	#6	14"	35'-2"	6'-0"	3'-4"	6"	4'-5"	#6	14"	18'-6"	#7	14"	27'-6"	56	#5	7"	10'-6"	5'-3"	
10'	#4	11"	4'-3"	#5	5 1/2"	9'-0"	88	#6	11"	42'-2"	6'-11"	4'-2"	7"	5'-6"	#5	11"	22'-6"	#7	11"	34'-0"	64	#6	5 1/2"	9'-3"	6'-6"	
4'	#4	11"	5'-3"	#5	5 1/2"	11'-0"	98	#6	11"	42'-2"	6'-0"	4'-2"	7 1/2"	5'-5"	#5	11"	22'-6"	#7	11"	34'-0"	64	#5	5 1/2"	9'-9"	6'-6"	
5'	#4	11"	6'-3"	#6	11"	13'-0"	98	#6	11"	42'-8"	7'-0"	4'-2"	7 1/2"	5'-5"	#5	11"	22'-6"	#7	11"	34'-0"	64	#5	5 1/2"	10'-3"	6'-6"	
6'	#4	13"	7'-3"	#5	6 1/2"	15'-0"	108	#6	13"	42'-8"	7'-2"	4'-0"	7 1/2"	5'-7"	#6	13"	22'-9"	#7	13"	34'-0"	64	#5	6 1/2"	10'-9"	6'-6"	
7'	#4	13"	8'-3"	#5	6 1/2"	17'-0"	118	#6	13"	42'-8"	7'-2"	4'-0"	7 1/2"	5'-7"	#6	13"	22'-9"	#7	13"	34'-0"	64	#5	6 1/2"	11'-3"	6'-6"	
8'	#4	13"	9'-3"	#6	13"	19'-0"	118	#6	13"	42'-8"	7'-2"	4'-0"	7 1/2"	5'-7"	#6	13"	22'-9"	#7	13"	34'-0"	64	#5	6 1/2"	11'-9"	6'-6"	
9'	#4	13"	10'-3"	#6	13"	21'-0"	128	#6	13"	42'-8"	7'-2"	4'-0"	7 1/2"	5'-7"	#6	13"	22'-9"	#7	13"	34'-0"	64	#5	6 1/2"	12'-3"	6'-6"	
10'	#4	13"	11'-3"	#4	6 1/2"	23'-0"	138	#6	13"	42'-8"	7'-2"	4'-0"	7 1/2"	5'-7"	#6	13"	22'-9"	#7	13"	34'-0"	64	#5	6 1/2"	12'-9"	6'-6"	
12'	#4	11"	9'-6"	#5	5 1/2"	20'-0"	118	#6	11"	50'-8"	8'-0"	5'-0"	9 1/2"	6'-5"	#6	11"	27'-0"	#7	11"	40'-0"	80	#5	5 1/2"	13'-3"	7'-8"	
9'	#4	11"	10'-6"	#5	5 1/2"	22'-0"	128	#6	11"	51'-2"	8'-4"	5'-0"	9 1/2"	6'-5"	#6	11"	27'-0"	#7	11"	40'-0"	80	#5	5 1/2"	13'-9"	7'-8"	
10'	#4	12"	11'-6"	#5	6"	24'-0"	138	#7	12"	51'-5"	8'-6"	5'-0"	9 1/2"	6'-5"	#6	12"	27'-0"	#7	12"	40'-0"	80	#5	6"	14'-3"	7'-8"	
11'	#4	12"	12'-6"	#5	6"	26'-0"	138	#7	12"	51'-5"	8'-6"	5'-0"	9 1/2"	6'-5"	#6	12"	27'-0"	#7	12"	40'-0"	80	#5	6"	14'-9"	7'-8"	
12'	#4	12"	13'-6"	#5	6"	28'-0"	148	#7	12"	50'-11"	7'-9"	5'-0"	9 1/2"	6'-5"	#6	12"	27'-0"	#7	12"	40'-0"	80	#5	6"	15'-3"	7'-8"	

Total number of bars in the cross-section.



NOTE:
See B-02.45 for Tables II thru V
See B-01.10 for general notes and miscellaneous details.
All bend dimensions are out to out of bar.

DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION	FOUR BARREL BOX CULVERT	STANDARD NO B-02.40

NO.	DATE	DESCRIPTION OF REVISIONS	MADE BY
1	7-76	J.T.W. Table I ff bars & quantities.	J.T.W.
2	3-73	Rev. to AASHTO 1985 Spec.	C.H.

DESIGN	DRY
DRAWN	CAG
CHECKED	NAB

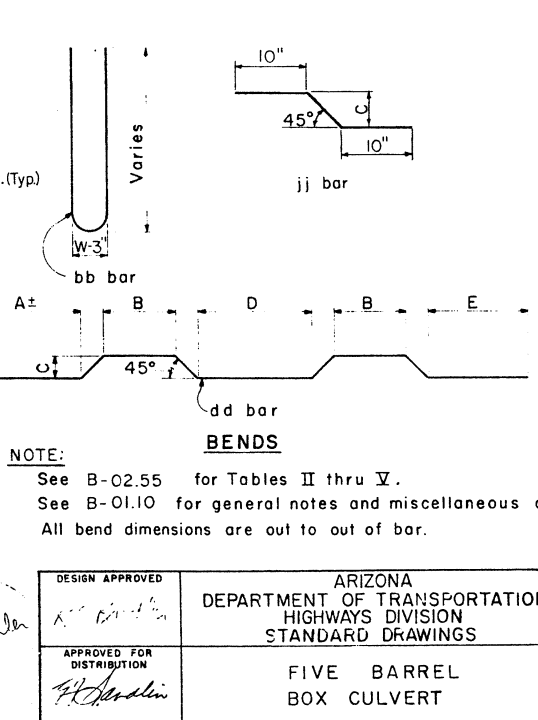
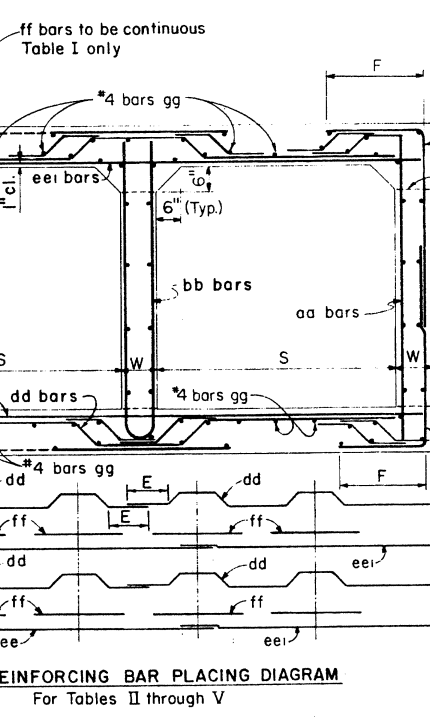
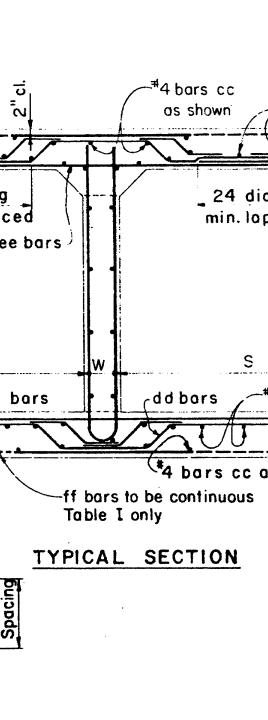
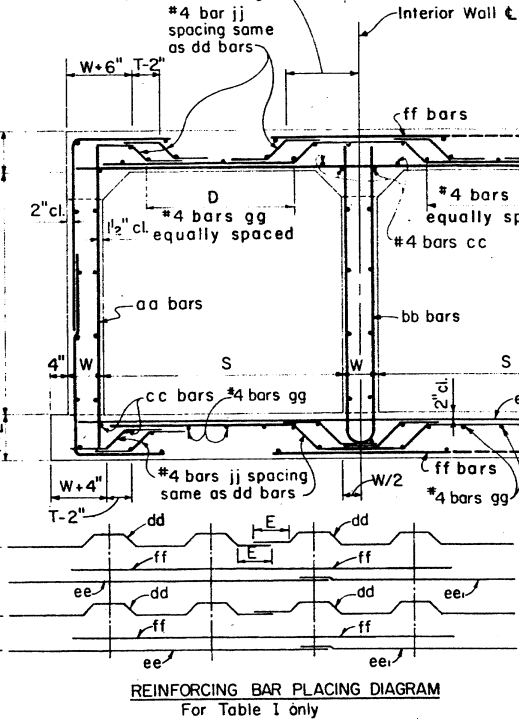
QUANTITIES PER LIN. FOOT OF BARRELS											
Span "S"	Height "H"	Table I		Table II		Table III		Table IV		Table V	
		Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.
6'	3'	2.400	418.9	2.400	347.5	2.612	397.5	2.930	403.5	3.142	426.2
	4'	2.548	423.7	2.548	365.9	2.760	415.8	3.078	421.7	3.291	442.8
	5'	2.697	433.9	2.697	375.3	2.908	419.4	3.226	427.5	3.438	423.4
	6'	2.845	487.1	2.845	417.3	3.057	414.2	3.374	421.6	3.586	436.6
	7'	2.993	505.3	2.993	435.5	3.205	432.5	3.523	463.4	3.735	496.1
8'	3'	3.177	641.1	3.592	554.6	4.007	542.6	4.561	538.2	5.114	555.6
	4'	3.344	673.1	3.759	557.1	4.174	559.9	4.727	556.5	5.281	573.8
	5'	3.649	645.9	3.926	566.5	4.341	557.6	4.894	566.7	5.448	575.1
	6'	3.815	667.8	4.092	583.8	4.507	575.6	5.061	586.3	5.614	593.3
	7'	3.982	688.4	4.259	601.2	4.674	593.7	5.227	604.6	5.781	635.9
10'	8'	4.149	704.9	4.426	634.4	4.841	605.6	5.394	598.2	5.946	650.0
	3'	4.361	881.6	5.044	656.3	5.898	697.1	6.581	757.7	7.435	791.5
	4'	4.717	878.1	5.230	676.2	6.084	715.2	6.937	763.0	7.621	809.7
	5'	4.902	870.2	5.586	724.3	6.439	728.8	7.123	772.4	7.806	819.9
	6'	5.088	860.6	5.771	722.0	6.625	746.8	7.308	780.8	7.991	838.2
12'	7'	5.273	889.2	5.956	738.0	6.810	764.8	7.483	799.5	8.176	856.4
	8'	5.458	868.7	6.141	783.1	6.995	774.9	7.678	834.2	8.361	841.8
	9'	5.643	892.9	6.326	801.1	7.180	793.0	7.863	853.1	8.546	907.8
	10'	5.828	903.0	6.512	853.4	7.365	905.7	8.047	921.2	8.732	995.5
	11'	7.354	1201.5	8.378	1001.7	9.606	1023.0	10.361	1040.4	11.654	1087.7
12'	9'	7.576	1226.8	8.600	1023.2	9.828	1044.0	10.852	1091.0	11.876	1107.2
	10'	7.799	1247.6	8.822	1043.7	10.051	1052.2	11.074	1147.1	12.098	1126.1
	11'	8.021	1269.8	9.044	1055.5	10.273	1109.7	11.296	1218.5	12.320	1210.6
	12'	8.243	1297.9	9.067	1120.7	10.495	1137.3	11.519	1255.3	12.542	1251.2

TABLE NO. I 0'-10' FILL																														
Span "S"	Height "H"	Top Slab "t"	Walls "W"	aa			bb			cc			dd					ee & eei			ff			gg			hh			
				Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	A	B	C	D	E	Size	Spacing	Length	Length	Size	Spacing	Length	Number	Size	Spacing	Length	F
6'	3'	8"	8"	#4	11"	3'-9"	#5	11"	8'-3"	108	#4	11"	17'-9"	5'-0"	2'-3"	5"	3'-7"	2'-4"	#5	11"	20'-9"	14'-3"	#5	11"	27'-9"	50	#4	5 1/2"	6'-9"	4'-2"
	4'	8"	8"	#4	11"	4'-9"	#4	11"	10'-3"	120	#4	11"	17'-9"	5'-0"	2'-3"	5"	3'-7"	2'-4"	#5	11"	20'-9"	14'-3"	#5	11"	27'-9"	50	#4	5 1/2"	7'-3"	4'-2"
	5'	8"	8"	#4	11"	5'-9"	#4	11"	12'-3"	120	#4	11"	17'-9"	5'-0"	2'-3"	5"	3'-7"	2'-4"	#5	11"	20'-9"	14'-3"	#5	11"	27'-9"	50	#4	5 1/2"	7'-9"	4'-2"
	6'	8"	8"	#4	11"	6'-9"	#4	11"	14'-3"	132	#4	11"	17'-9"	5'-0"	2'-3"	5"	3'-7"	2'-4"	#6	11"	20'-9"	14'-3"	#5	11"	27'-9"	50	#4	5 1/2"	8'-3"	4'-2"
	7'	8"	8"	#4	11"	7'-9"	#4	11"	16'-3"	144	#4	11"	17'-9"	5'-0"	2'-3"	5"	3'-7"	2'-4"	#6	11"	20'-9"	14'-3"	#5	11"	27'-9"	50	#4	5 1/2"	8'-9"	4'-2"
8'	3'	8 1/2"	9"	#4	12"	4'-0"	#4	6"	8'-6"	108	#5	12"	22'-4"	5'-8"	3'-4"	5 1/2"	4'-6"	2'-11"	#6	12"	27'-0"	18'-3"	#7	12"	36'-3"	60	#5	6"	8'-0"	5'-3"
	4'	8 1/2"	9"	#4	12"	5'-0"	#4	6"	10'-6"	120	#5	12"	22'-7"	5'-10"	3'-4"	5 1/2"	4'-6"	3'-0"	#6	12"	27'-0"	18'-3"	#7	12"	36'-3"	70	#5	6"	8'-6"	5'-3"
	5'	9"	9"	#4	14"	6'-0"	#4	7"	12'-6"	120	#6	14"	22'-9"	6'-0"	3'-0"	6"	4'-9"	3'-2"	#6	14"	27'-0"	18'-3"	#7	14"	36'-3"	70	#5	7"	9'-0"	5'-3"
	6'	9"	9"	#4	14"	7'-0"	#4	7"	14'-6"	132	#6	14"	22'-9"	6'-0"	3'-0"	6"	4'-9"	3'-2"	#6	14"	27'-0"	18'-3"	#7	14"	36'-3"	70	#5	7"	9'-6"	5'-3"
	7'	9"	9"	#4	14"	8'-0"	#4	7"	16'-6"	144	#6	14"	22'-6"	5'-10"	3'-0"	6"	4'-5"	3'-0"	#6	14"	27'-0"	18'-3"	#7	14"	36'-3"	70	#5	7"	10'-0"	5'-3"
10'	3'	10"	10"	#4	11"	4'-3"	#5	5 1/2"	9'-0"	108	#6	11"	27'-7"	6'-11"	4'-2"	7"	5'-6"	3'-6"	#5	11"	33'-3"	22'-6"	#7	11"	44'-9"	80	#6	5 1/2"	9'-3"	6'-6"
	4'	10 1/2"	10"	#4	11"	5'-3"	#5	5 1/2"	11'-0"	120	#6	11"	27'-8"	6'-10"	4'-2"	7 1/2"	5'-5"	3'-6"	#5	11"	33'-3"	22'-6"	#7	11"	44'-9"	80	#5	5 1/2"	10'-3"	6'-6"
	5'	10 1/2"	10"	#4	12"	5'-0"	#4	6"	13'-0"	120	#6	11"	27'-10"	7'-1"	4'-2"	7 1/2"	5'-5"	3'-6"	#5	11"	33'-3"	22'-6"	#7	11"	44'-9"	80	#5	5 1/2"	10'-3"	6'-6"
	6'	10 1/2"	10"	#4	13"	7'-3"	#5	6 1/2"	15'-0"	132	#6	13"	27'-10"	7'-2"	4'-0"	7 1/2"	5'-7"	3'-7"	#6	13"	33'-3"	22'-6"	#7	13"	44'-9"	80	#5	6 1/2"	10'-9"	6'-6"
	7'	10 1/2"	10"	#4	13"	8'-3"	#5	6 1/2"	17'-0"	144	#6	13"	27'-10"	7'-2"	4'-0"	7 1/2"	5'-7"	3'-7"	#6	13"	33'-3"	22'-6"	#7	13"	44'-9"	80	#5	6 1/2"	11'-3"	6'-6"
12'	8'	10 1/2"	10"	#4	13"	9'-3"	#6	13"	19'-0"	144	#6	13"	27'-10"	7'-2"	4'-0"	7 1/2"	5'-7"	3'-7"	#6	13"	33'-3"	22'-6"	#7	13"	44'-9"	80	#5	6 1/2"	11'-9"	6'-6"
	9'	10 1/2"	10"	#4	13"	10'-3"	#6	13"	21'-0"	156	#6	13"	27'-10"	7'-2"	4'-0"	7 1/2"	5'-7"	3'-7"	#6	13"	33'-3"	22'-6"	#7	13"	44'-9"	80	#5	6 1/2"	12'-3"	6'-6"
	10'	10 1/2"	10"	#4	13"	11'-3"	#4	6 1/2"	23'-0"	168	#6	13"	27'-10"	7'-2"	4'-0"	7 1/2"	5'-7"	3'-7"	#6	13"	33'-3"	22'-6"	#7	13"	44'-9"	80	#5	6 1/2"	12'-9"	6'-6"
	11'	12 1/2"	12"	#4	11"	9'-6"	#5	5 1/2"	20'-0"	144	#6	11"	33'-0"	8'-1"	5'-0"	9 1/2"	6'-5"	4'-0"	#6	11"	40'-0"	27'-0"	#7	11"	53'-6"	100	#5	5 1/2"	13'-9"	7'-8"
	12'	12 1/2"	12"	#4	11"	10'-6"	#5	5 1/2"	22'-0"	156	#6	11"	33'-4"	8'-5"	5'-0"	9 1/2"	6'-5"	4'-0"	#6	11"	40'-0"	27'-0"	#7	11"	53'-6"	100	#5	5 1/2"	13'-9"	7'-8"

⊕ Total number of bars in the cross-section.

W/2+T+6" for Span 6'
W/2+6" for Spans 8', 10' & 12'

#4 bar jj
spacing same
as dd bars



Height "H"	"J" Dim.	"K" Spcs
3'	9"	1
4'	3"	2
5'	12"	2
6'	9"	3
7'	3"	4
8'	12"	4
9'	9"	5
10'	3"	6
11'	12"	6
12'	9"	7

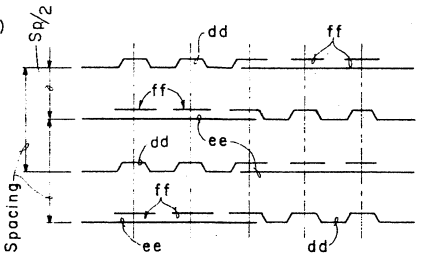
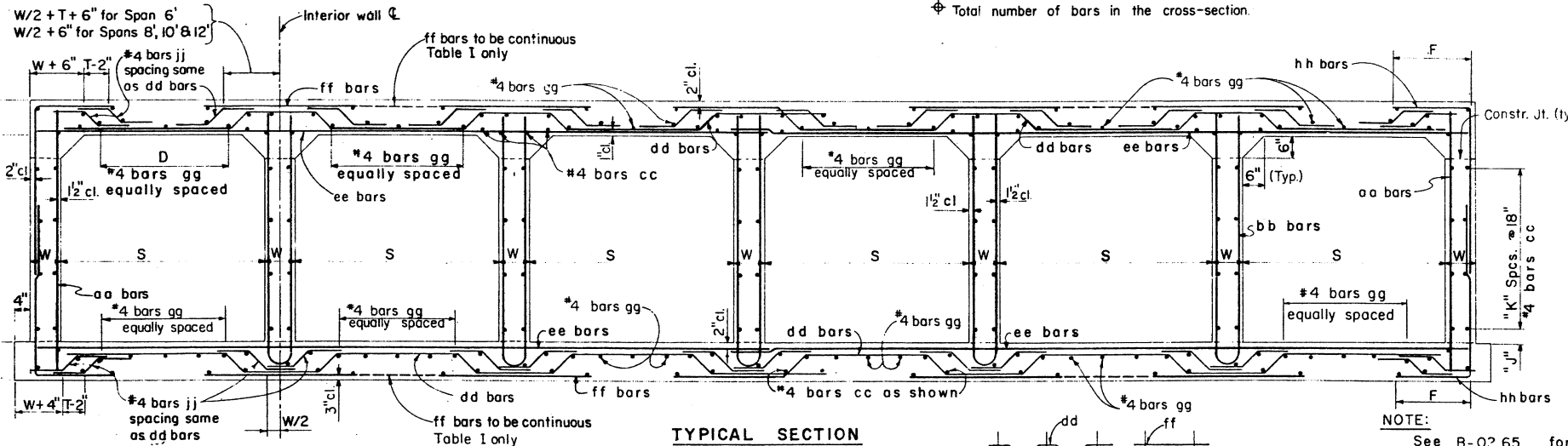
DESIGN	NO.	DATE	DESCRIPTION OF REVISIONS	MADE BY	DATE
DESIGN	B-76	7-76		JTW	
DRAWN	B-76		Table I, II bars & quantities	JEM	
CHECKED	MAB	3-73	Rev. to ASHTO 1985 Spec.		

DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
<i>[Signature]</i>	FIVE BARREL BOX CULVERT	10-86
APPROVED FOR DISTRIBUTION <i>[Signature]</i>		STANDARD NO. B-02.50

QUANTITIES PER LIN. FOOT OF BARRELS											
Span "S"	Height "H"	Table I		Table II		Table III		Table IV		Table V	
		Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.	Concrete C.Y.	Reinf. Steel Lbs.
6'	3'	2.854	533.0	2.854	4087	3.107	4779	3.487	4926	3.740	5211
	4'	3.027	537.1	3.027	4301	3.280	4989	3.660	513.6	3.914	5401
	5'	3.200	548.8	3.200	440.8	3.453	510.6	3.833	525.3	4.086	4967
	6'	3.373	569.8	3.373	489.6	3.626	485.5	4.006	495.5	4.259	511.0
	7'	3.546	590.8	3.546	510.6	3.799	506.5	4.178	540.0	4.431	562.9
8'	3'	3.783	786.5	4.279	685.5	4.775	675.6	5.437	646.4	6.098	662.1
	4'	3.977	801.2	4.473	691.3	4.969	695.6	5.631	665.5	6.293	681.2
	5'	4.337	784.9	4.668	7020	5.164	672.0	5.825	675.2	6.487	682.8
	6'	4.531	801.4	4.862	7220	5.295	691.8	6.020	696.0	6.681	706.7
	7'	4.726	836.0	5.057	742.1	5.553	711.6	6.214	720.3	6.876	728.0
10'	3'	5.198	1075.8	6.015	922.4	7.036	893.6	7.853	900.7	8.874	935.2
	4'	5.619	1077.7	6.231	943.0	7.252	912.4	8.273	905.2	9.090	954.3
	5'	5.835	1065.1	6.651	872.0	7.673	925.5	8.489	913.2	9.306	964.0
	6'	6.051	1096.8	6.868	892.6	7.889	944.4	8.706	930.6	9.522	983.1
	7'	6.267	1113.2	7.084	913.2	8.105	963.2	8.922	949.3	9.738	1008.1
12'	3'	8.743	1534.3	9.967	131.3	11.436	1268.0	12.661	1273.6	13.885	1386.3
	4'	9.002	1571.8	10.226	1356.8	11.696	1321.0	12.920	1326.6	14.144	1405.7
	5'	9.261	1607.5	10.486	1378.8	11.955	1348.5	13.179	1356.8	14.403	1470.7
	6'	9.521	1633.9	10.745	1392.1	12.214	1416.4	13.438	1427.8	14.663	1489.3
	7'	9.780	1669.6	10.004	1460.1	12.473	1435.2	13.698	1464.8	14.922	1588.9

TABLE NO. I																												
0'-10' FILL																												
Span "S"	Height "H"	Top Slab "T"	Walls "W"			aa					bb																	
			Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	A	B	C	D	E											
6'	3'	8"	#4	11"	3'-9"	#5	11"	8'-3"	128	#5	11"	24'-9"	5'-1"	2'-3"	5"	3'-7"	5'-1"	#5	11"	20'-9"	#5	11"	14'-6"	60	#4	5 1/2"	6'-9"	4'-2"
	4'	8"	#4	11"	4'-9"	#5	11"	10'-3"	142	#5	11"	24'-9"	5'-1"	2'-3"	5"	3'-7"	5'-1"	#5	11"	20'-9"	#5	11"	14'-6"	60	#4	5 1/2"	7'-3"	4'-2"
	5'	8"	#4	11"	5'-9"	#4	11"	12'-3"	142	#5	11"	24'-9"	5'-1"	2'-3"	5"	3'-7"	5'-1"	#5	11"	20'-9"	#5	11"	14'-6"	60	#4	5 1/2"	7'-9"	4'-2"
	6'	8"	#4	11"	6'-9"	#4	11"	14'-3"	156	#5	11"	24'-9"	5'-1"	2'-3"	5"	3'-7"	5'-1"	#5	11"	20'-9"	#5	11"	14'-6"	60	#4	5 1/2"	8'-3"	4'-2"
	7'	8"	#4	11"	7'-9"	#4	11"	16'-3"	170	#5	11"	24'-9"	5'-1"	2'-3"	5"	3'-7"	5'-1"	#5	11"	20'-9"	#5	11"	14'-6"	60	#4	5 1/2"	8'-9"	4'-2"
8'	3'	8 1/2"	#4	14"	4'-0"	#5	7"	8'-6"	128	#7	14"	31'-5"	5'-0"	3'-4"	5 1/2"	4'-6"	6'-8"	#6	14"	27'-0"	#6	14"	18'-9"	84	#5	7"	8'-0"	5'-3"
	4'	8 1/2"	#4	14"	5'-0"	#5	7"	10'-6"	142	#7	14"	31'-5"	5'-0"	3'-4"	5 1/2"	4'-6"	6'-8"	#6	14"	27'-0"	#6	14"	18'-9"	84	#5	7"	8'-6"	5'-3"
	5'	9"	#4	14"	6'-0"	#4	7"	12'-6"	142	#7	14"	31'-6"	6'-0"	3'-0"	6"	4'-9"	6'-6"	#6	14"	27'-0"	#6	14"	18'-9"	84	#5	7"	9'-0"	5'-3"
	6'	9"	#4	14"	7'-0"	#4	7"	14'-6"	156	#7	14"	31'-6"	6'-0"	3'-0"	6"	4'-9"	6'-6"	#6	14"	27'-0"	#6	14"	18'-9"	84	#5	7"	9'-6"	5'-3"
	7'	9"	#4	14"	8'-0"	#4	7"	16'-6"	170	#7	14"	31'-6"	6'-0"	3'-4"	6"	4'-5"	6'-8"	#6	14"	27'-0"	#6	14"	18'-9"	84	#5	7"	10'-0"	5'-3"
10'	3'	10"	#4	11"	4'-3"	#5	5 1/2"	9'-0"	128	#7	11"	38'-11"	7'-1"	4'-2"	7"	5'-6"	8'-4"	#5	11"	33'-6"	#6	11"	23'-0"	96	#5	5 1/2"	9'-3"	6'-6"
	4'	10 1/2"	#4	11"	5'-3"	#5	5 1/2"	11'-0"	142	#7	11"	38'-11"	7'-0"	4'-2"	7 1/2"	5'-5"	8'-4"	#5	11"	33'-6"	#6	11"	23'-0"	96	#5	5 1/2"	9'-9"	6'-6"
	5'	10 1/2"	#4	11"	6'-3"	#6	11"	13'-0"	142	#7	11"	38'-11"	7'-1"	4'-2"	7 1/2"	5'-5"	8'-3"	#5	11"	33'-6"	#6	11"	23'-0"	96	#5	5 1/2"	10'-3"	6'-6"
	6'	10 1/2"	#4	11"	7'-3"	#6	11"	15'-0"	156	#7	11"	38'-11"	7'-2"	4'-0"	7 1/2"	5'-7"	8'-2"	#5	11"	33'-6"	#6	11"	23'-0"	96	#5	5 1/2"	10'-9"	6'-6"
	7'	10 1/2"	#4	11"	8'-3"	#4	5 1/2"	17'-0"	170	#7	11"	38'-11"	7'-2"	4'-0"	7 1/2"	5'-7"	8'-2"	#5	11"	33'-6"	#6	11"	23'-0"	96	#5	5 1/2"	11'-3"	6'-6"
12'	3'	12"	#4	12"	9'-6"	#5	6"	20'-0"	170	#8	12"	46'-7"	8'-5"	5'-0"	9 1/2"	6'-5"	9'-9"	#6	12"	40'-0"	#7	12"	27'-6"	120	#5	6"	13'-3"	7'-8"
	4'	12"	#4	12"	10'-6"	#5	6"	22'-0"	184	#8	12"	46'-9"	8'-7"	5'-0"	9 1/2"	6'-5"	9'-9"	#6	12"	40'-0"	#7	12"	27'-6"	120	#5	6"	13'-9"	7'-8"
	5'	12"	#4	12"	11'-6"	#5	6"	24'-0"	198	#8	12"	46'-9"	8'-7"	5'-0"	9 1/2"	6'-5"	9'-9"	#6	12"	40'-0"	#7	12"	27'-6"	120	#5	6"	14'-3"	7'-8"
	6'	12"	#4	12"	12'-6"	#5	6"	26'-0"	198	#8	12"	46'-9"	8'-7"	5'-0"	9 1/2"	6'-5"	9'-9"	#6	12"	40'-0"	#7	12"	27'-6"	120	#5	6"	14'-9"	7'-8"
	7'	12"	#4	12"	13'-6"	#5	6"	28'-0"	212	#8	12"	46'-7"	8'-5"	5'-0"	9 1/2"	6'-5"	9'-9"	#6	12"	40'-0"	#7	12"	27'-6"	120	#5	6"	15'-3"	7'-8"

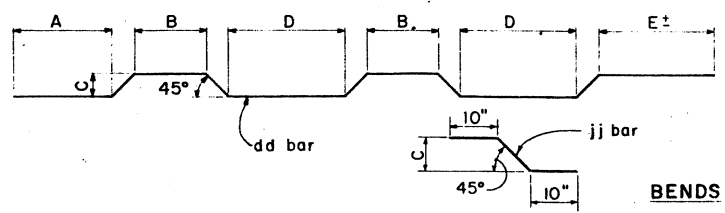
Height "H"	"J" Dim.	"K" Spacing
3'	9"	1
4'	3"	2
5'	12"	2
6'	9"	3
7'	3"	4
8'	12"	4
9'	9"	5
10'	3"	6
11'	12"	6
12'	9"	7



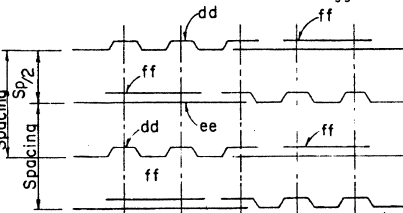
TYPICAL SECTION

NOTE:

See B-02.65 for Tables II thru V.
See B-01.10 for general notes and miscellaneous details.
All bend dimensions are out to out of bar.



BENDS



SIX BARREL REINF. PLACING DIAGRAM
For Table I only

DESIGN	DRAWN	CHECKED	NO.	DATE
DESIGN	CAO	NAB	12-71	8-72
DRAWN	CAO	NAB	9-72	7-76
CHECKED	NAB		3-72	10-86

DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
APPROVED FOR DISTRIBUTION	SIX BARREL BOX CULVERT	10-86
		STANDARD NO. B-02.60

DESIGN NO. 10-71 DATE 7-76
 DRAWN BY CAB 11.W.
 CHECKED BY MAB C.H.
 8-72
 3-73
 ①
 ②
 ③

DESCRIPTION OF REVISIONS
 1. Table III, 6' span, 1' nov. 6'
 2. Rev. to ASPHTR 1985 Spec.
 3.

TABLE NO. II
 10'-15' FILL

Span "S"	Height "H"	Top Slab "T"	Walls "W"	aa			bb			cc			dd			ee			ff			gg			hh								
				Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	A	B	C	D	E	Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	F				
				6'	4'	8"	8"	12"	4-9	12"	10-0	4-8	2-6	5"	3-4	3-8	4-4	2-9	5"	12"	20-9	4-9	60	4	6"	4-3	1-9	4'	9"	8"	12"	4-9	60

TABLE NO. IV
 20'-25' FILL

Span "S"	Height "H"	Top Slab "T"	Walls "W"	aa			bb			cc			dd			ee			ff			gg			hh								
				Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	A	B	C	D	E	Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	F				
				6'	3'	10"	8"	12"	4-3	12"	9-0	4-8	2-6	7 1/2"	2-11	3-11	4-4	2-9	5"	12"	20-9	4-9	48	4	5 1/2"	4-3	1-6	4'	10"	8"	12"	4-9	48

⊕ Total number of bars in the cross-section.

NOTE:

See B-02.60 for Table No. I, typical section, steel call-outs, bend diagrams and quantities.
 See B-01.10 for general notes and miscellaneous details.



DESIGN APPROVED
 R.C. Buckler
 APPROVED FOR DISTRIBUTION
 E.P. [Signature]

ARIZONA
 DEPARTMENT OF TRANSPORTATION
 HIGHWAYS DIVISION
 STANDARD DRAWINGS
 SIX BARREL
 BOX CULVERT

REVISION
 10-86
 STANDARD NO.
 B-02.65

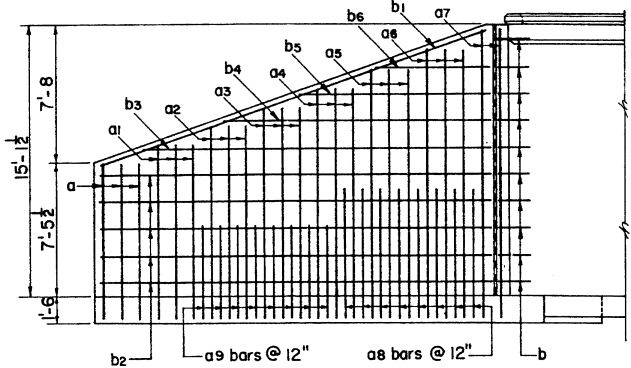
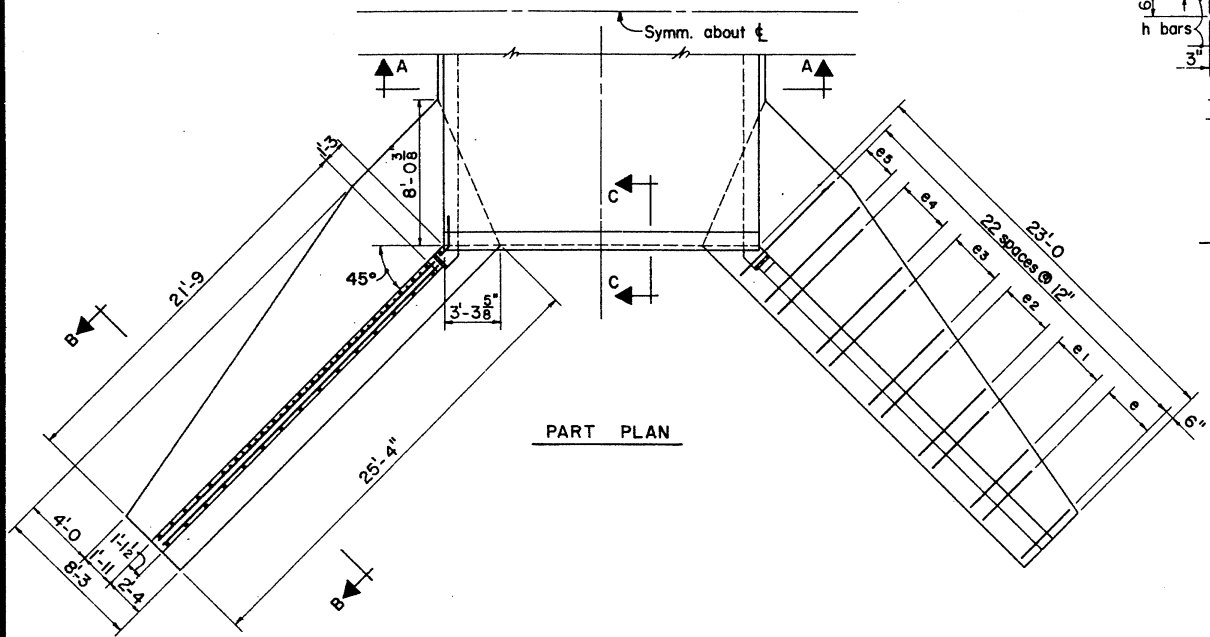
TABLE NO. III
 15'-20' FILL

Span "S"	Height "H"	Top Slab "T"	Walls "W"	aa			bb			cc			dd			ee			ff			gg			hh								
				Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	A	B	C	D	E	Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	F				
				6'	4'	9"	8"	12"	4-9	12"	10-0	4-8	2-6	5"	3-4	3-8	4-4	2-9	5"	12"	20-9	4-9	60	4	6"	4-3	1-9	4'	9"	8"	12"	4-9	60

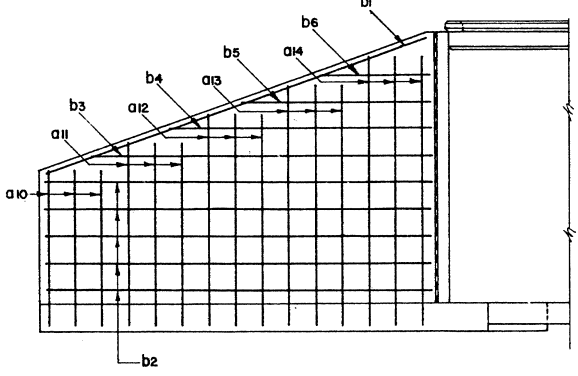
TABLE NO. V
 25'-30' FILL

Span "S"	Height "H"	Top Slab "T"	Walls "W"	aa			bb			cc			dd			ee			ff			gg			hh								
				Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	A	B	C	D	E	Size	Spacing	Length	Size	Spacing	Length	Number	Size	Spacing	Length	F				
				6'	3'	11"	8"	12"	4-3	12"	9-0	4-8	2-6	7 1/2"	2-11	3-11	4-4	2-9	5"	12"	20-9	4-9	48	4	5 1/2"	4-3	1-6	4'	10"	8"	12"	4-9	48

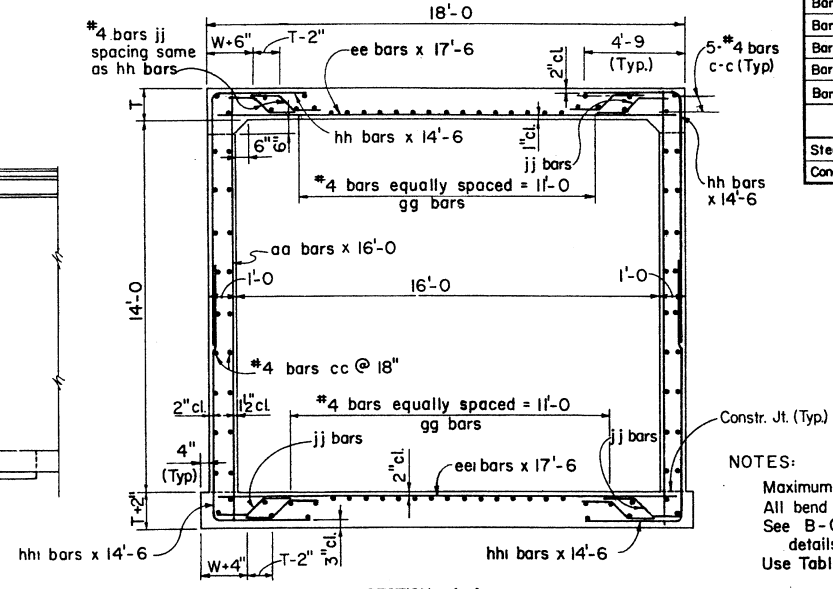
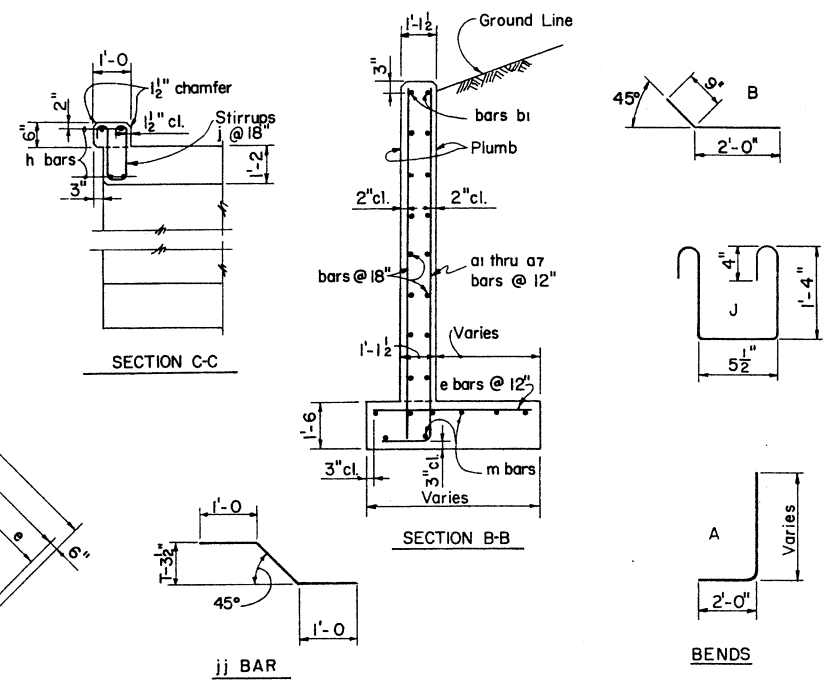
DESIGN	DRY	2-73	NO	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	RDS	2-73	1	Wing thickness & curb height	J.T.W.	7-76
CHECKED	MAB	3-73	2	Rev. to AASHTO 1985 Spec	J.E.M.	10-86



WING ELEVATION
(Back Face Reinf.)



WING ELEVATION
(Front Face Reinf.)



SECTION A-A

STEEL LISTS

HEADWALL STEEL LIST							
Mark	Bend	Size	No.	Lgth.	Mark	Bend	Size
a	A	*5	6	10'-9	b	B	*4
a1	A	*5	6	11'-9	b1	str.	*6
a2	A	*5	6	12'-9	b2	str.	*4
a3	A	*6	6	13'-9	b3	str.	*4
a4	A	*6	6	14'-9	b4	str.	*4
a5	A	*6	6	16'-0	b5	str.	*4
a6	A	*6	6	17'-0	b6	str.	*4
a7	A	*7	4	18'-3	e	str.	*5
a8	str.	*8	16	7'-3	e1	str.	*5
a9	str.	*6	16	5'-3	e2	str.	*6
a10	str.	*4	6	8'-9	e3	str.	*7
a11	str.	*4	6	10'-3	e4	str.	*8
a12	str.	*4	6	11'-9	e5	str.	*9
a13	str.	*4	6	13'-3	CURB		
a14	str.	*4	6	15'-0	h	str.	*8
m	str.	*4	16	22'-6	j	J	*4

HEADWALL QUANTITIES

Concrete	41.50 C.Y.	Steel	3173*
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BARREL STEEL LIST

FILL	TABLE I	TABLE II	TABLE III	TABLE IV
	0 to 5'	5.01' to 10'	10.01' to 15'	15.01' to 20'
Top Slab (T)	13.5"	16.5"	19.5"	21.5"
Bars aa	*4 @ 18"	*4 @ 16"	*4 @ 7 1/2"	*4 @ 7"
Bars cc (No.)	56	56	56	56
Bars ee	*10 @ 9"	*9 @ 8"	*10 @ 7 1/2"	*10 @ 7"
Bars ee1	*9 @ 9"	*10 @ 8"	*10 @ 7 1/2"	*10 @ 7"
Bars gg (No.)	38	24	24	24
Bars hh	*7 @ 9"	*7 @ 8"	*7 @ 7 1/2"	*8 @ 7"
Bars hh1	*8 @ 9"	*8 @ 8"	*9 @ 7 1/2"	*10 @ 7"

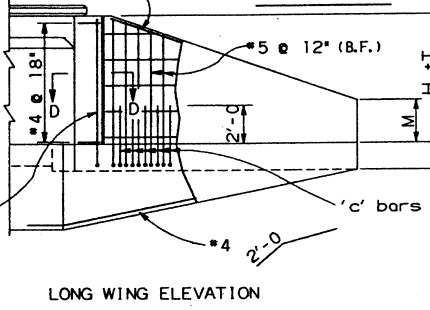
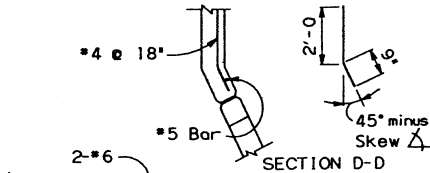
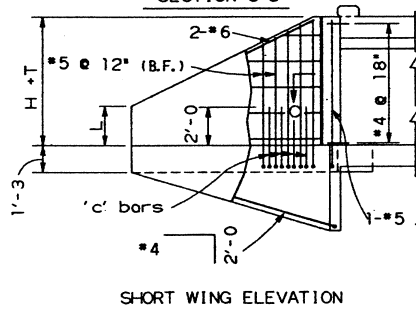
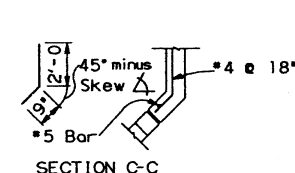
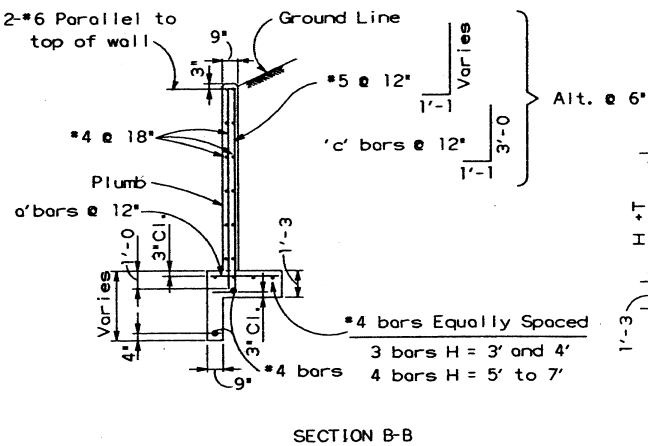
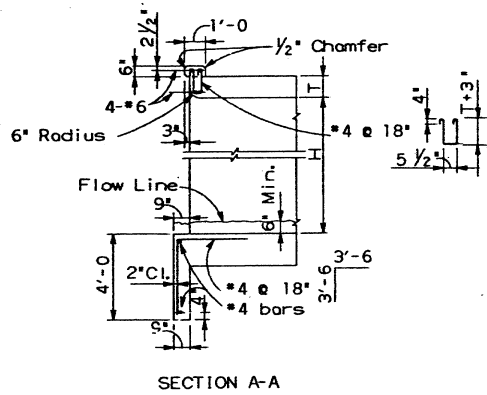
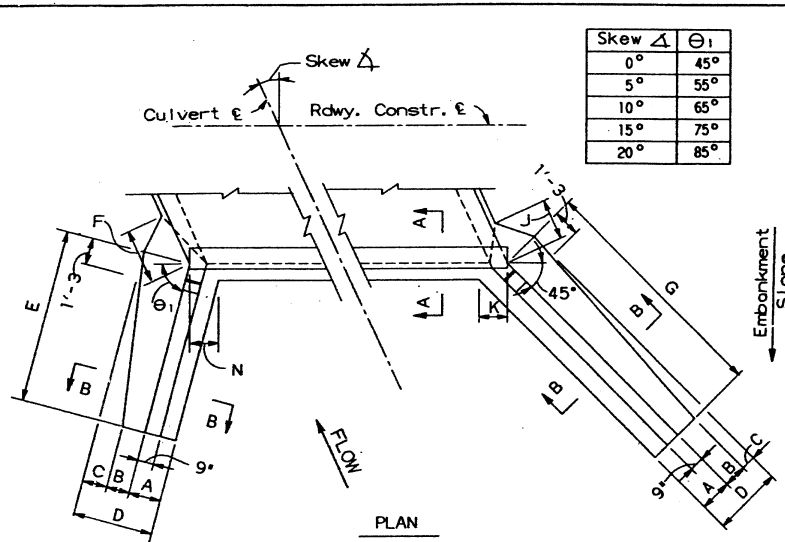
BARREL QUANTITIES

Steel	484.7	508.0	618.1	736.5
Concrete	2.690	3.029	3.369	3.595

NOTES:
Maximum Fill 5 Ft. Table I to 20 Ft. Table IV
All bend dimensions are out to out of bar.
See B-01.10 for general notes and miscellaneous details.
Use Table No. I next to headwall.



DESIGN APPROVED <i>R.C. Buckler</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION <i>E.P. ...</i>	16' x 14' EQUIPMENT PASS	STANDARD NO. B-03.10



Skew Δ	0°							5°							10°							15°							20°						
	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'					
Height H	[Dimensions A through N for 2:1 Slope]																																		

Skew Δ	0°							5°							10°							15°							20°						
	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'					
Height H	[Dimensions A through N for 4:1 Slope]																																		

Skew Δ	0°							5°							10°							15°							20°						
	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'	3'	4'	5'	6'	7'					
Height H	[Dimensions A through N for 6:1 Slope]																																		

H	'c' bars	
	Short Wing	Long Wing
0° to 10°	3-5	3-5
10° to 20°	5-5	5-5

Height H	'a' bars	
	Short Wing	Long Wing
0° to 10°	4	4
10° to 15°	4	4
15° to 20°	4	4
3'	4	4
4'	4	4
5'	4	4
6'	5	5
7'	6	6

NOTE:
For General Notes and Miscellaneous Details see B-01.10.
For Headwall Quantities see B-05.10, B-05.20 and B-05.30.

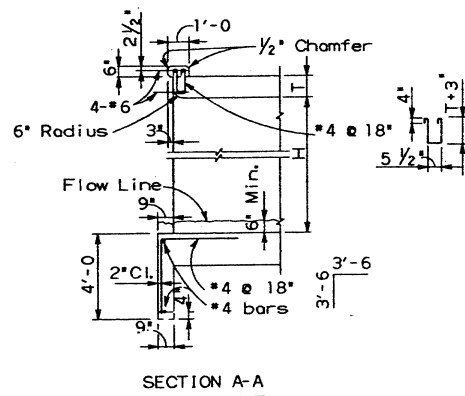
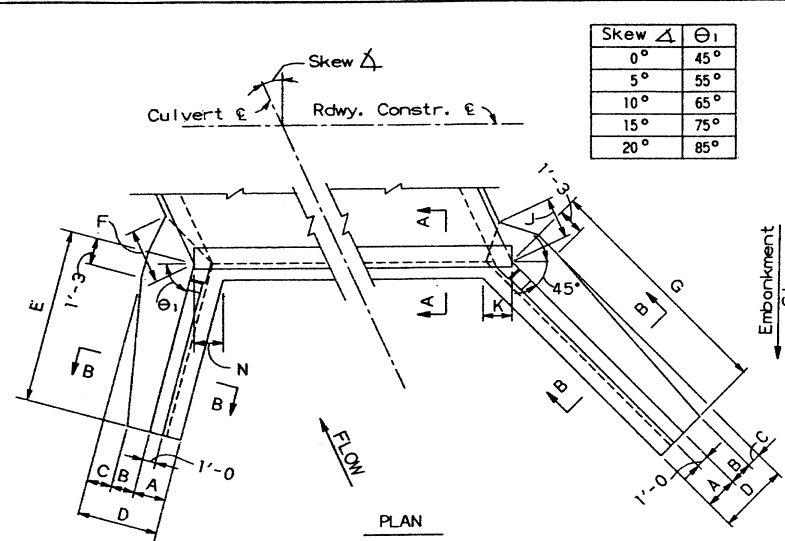


DESIGN APPROVED
D. Davis
APPROVED FOR DISTRIBUTION
James R. [Signature]
2-13-67

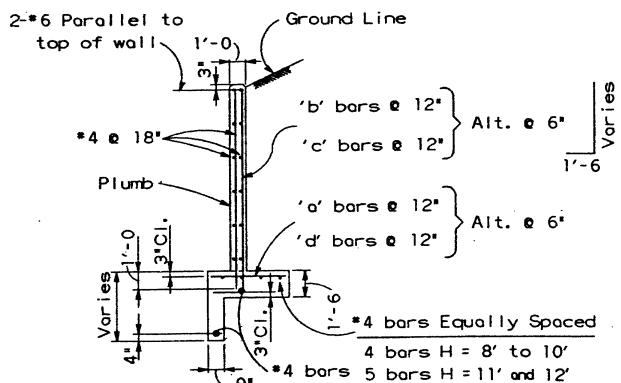
ARIZONA
DEPARTMENT OF TRANSPORTATION
HIGHWAYS DIVISION
STANDARD DRAWINGS
INLET WINGS
CULVERT HEIGHT 3' to 7'
SKEW 0° to 20°

REVISION
STANDARD NO.
B-04.30

DESIGN	DATE
DRAWN	
CHECKED	
APPROVED	



SECTION A-A



SECTION B-B

Skew Δ	0°				5°				10°				15°				20°								
	8'	9'	10'	11'	12'	8'	9'	10'	11'	12'	8'	9'	10'	11'	12'	8'	9'	10'	11'	12'					
Height H	2'-0	2'-1	2'-2	2'-3	2'-4	2'-0	2'-1	2'-2	2'-3	2'-4	2'-0	2'-1	2'-2	2'-3	2'-4	2'-0	2'-1	2'-2	2'-3	2'-4	2'-0	2'-1	2'-2	2'-3	2'-4
A	2'-0	2'-1	2'-2	2'-3	2'-4	2'-0	2'-1	2'-2	2'-3	2'-4	2'-0	2'-1	2'-2	2'-3	2'-4	2'-0	2'-1	2'-2	2'-3	2'-4	2'-0	2'-1	2'-2	2'-3	2'-4
B	1'-4	1'-5	1'-6	1'-7	1'-8	1'-4	1'-5	1'-6	1'-7	1'-8	1'-4	1'-5	1'-6	1'-7	1'-8	1'-4	1'-5	1'-6	1'-7	1'-8	1'-4	1'-5	1'-6	1'-7	1'-8
C	2'-2	2'-7	3'-0	3'-6	4'-2	2'-2	2'-7	3'-0	3'-6	4'-2	2'-2	2'-7	3'-0	3'-6	4'-2	2'-2	2'-7	3'-0	3'-6	4'-2	2'-2	2'-7	3'-0	3'-6	4'-2
D	5'-6	6'-1	6'-8	7'-6	8'-5	5'-6	6'-1	6'-8	7'-6	8'-5	5'-6	6'-1	6'-8	7'-6	8'-5	5'-6	6'-1	6'-8	7'-6	8'-5	5'-6	6'-1	6'-8	7'-6	8'-5
E	13'-0	14'-6	16'-0	17'-0	18'-6	12'-6	14'-0	15'-6	16'-6	18'-0	12'-6	13'-6	15'-0	16'-6	18'-0	12'-6	14'-0	15'-0	16'-6	18'-0	13'-0	14'-6	15'-6	17'-0	18'-6
F	4'-8	5'-4	6'-1	7'-1	8'-3	4'-7	5'-4	6'-0	7'-1	8'-3	4'-7	5'-3	5'-11	7'-0	8'-2	4'-6	5'-2	5'-10	6'-10	8'-0	4'-4	5'-0	5'-8	6'-8	7'-9
G	13'-0	14'-6	16'-0	17'-0	18'-6	13'-6	15'-0	16'-6	18'-0	19'-6	14'-6	16'-0	17'-6	19'-0	20'-6	15'-0	17'-0	18'-6	20'-0	22'-0	16'-0	18'-0	19'-6	21'-6	23'-6
J	4'-8	5'-4	6'-1	7'-1	8'-3	4'-7	5'-4	6'-0	7'-1	8'-3	4'-7	5'-3	5'-11	7'-0	8'-2	4'-6	5'-2	5'-10	6'-10	8'-0	4'-4	5'-0	5'-8	6'-8	7'-9
K	2'-0	2'-2	2'-3	2'-5	2'-6	2'-0	2'-2	2'-3	2'-5	2'-6	2'-0	2'-2	2'-3	2'-5	2'-6	2'-0	2'-2	2'-3	2'-5	2'-6	2'-0	2'-2	2'-3	2'-5	2'-6
L	4'-6	4'-11	5'-5	6'-1	6'-6	3'-11	4'-4	4'-9	5'-4	5'-8	3'-11	4'-5	4'-11	5'-4	5'-10	3'-9	4'-1	4'-6	5'-0	5'-3	3'-5	3'-8	4'-2	4'-6	4'-9
M	4'-6	4'-11	5'-5	6'-1	6'-6	4'-3	4'-9	5'-3	5'-8	6'-2	3'-11	4'-5	4'-11	5'-4	5'-10	3'-9	4'-1	4'-6	5'-0	5'-3	3'-5	3'-8	4'-2	4'-6	4'-9
N	2'-0	2'-2	2'-3	2'-5	2'-6	1'-11	2'-0	2'-1	2'-2	2'-3	1'-10	1'-11	2'-0	2'-1	2'-2	1'-10	1'-11	2'-0	2'-1	2'-2	1'-11	2'-0	2'-1	2'-2	2'-3

Skew Δ	0°				5°				10°				15°				20°								
	8'	9'	10'	11'	12'	8'	9'	10'	11'	12'	8'	9'	10'	11'	12'	8'	9'	10'	11'	12'					
Height H	2'-0	2'-1	2'-2	2'-3	2'-4	2'-0	2'-1	2'-2	2'-3	2'-4	2'-0	2'-1	2'-2	2'-3	2'-4	2'-0	2'-1	2'-2	2'-3	2'-4	2'-0	2'-1	2'-2	2'-3	2'-4
A	1'-8	1'-11	2'-2	2'-5	2'-8	1'-6	1'-9	2'-0	2'-3	2'-6	1'-5	1'-8	1'-11	2'-2	2'-4	1'-4	1'-6	1'-9	1'-11	2'-2	1'-4	1'-5	1'-6	1'-8	1'-10
B	1'-6	1'-8	1'-10	2'-3	2'-9	1'-8	1'-10	2'-0	2'-5	2'-11	1'-9	1'-11	2'-1	2'-6	3'-1	1'-10	2'-1	2'-3	2'-9	3'-3	1'-10	2'-2	2'-6	3'-0	3'-7
C	5'-2	5'-8	6'-2	6'-11	7'-9	5'-2	5'-8	6'-2	6'-11	7'-9	5'-2	5'-8	6'-2	6'-11	7'-9	5'-2	5'-8	6'-2	6'-11	7'-9	5'-2	5'-8	6'-2	6'-11	7'-9
D	17'-0	19'-0	21'-0	23'-0	25'-0	17'-6	19'-6	21'-0	23'-0	25'-0	18'-0	19'-6	21'-6	23'-6	25'-6	18'-6	20'-6	22'-6	24'-6	26'-6	20'-0	22'-0	24'-0	26'-6	28'-6
E	4'-2	4'-9	5'-4	6'-3	7'-4	4'-2	4'-9	5'-4	6'-3	7'-4	4'-1	4'-8	5'-3	6'-2	7'-3	4'-0	4'-7	5'-2	6'-1	7'-1	3'-11	4'-5	5'-0	5'-11	6'-11
F	17'-0	19'-0	21'-0	23'-0	25'-0	18'-6	20'-6	22'-6	24'-6	26'-6	19'-6	22'-0	24'-0	26'-0	28'-6	21'-6	23'-6	26'-0	28'-6	30'-6	23'-6	26'-0	28'-6	31'-0	34'-0
J	4'-2	4'-9	5'-4	6'-3	7'-4	4'-2	4'-9	5'-4	6'-3	7'-4	4'-1	4'-8	5'-3	6'-2	7'-3	4'-0	4'-7	5'-2	6'-1	7'-1	3'-11	4'-5	5'-0	5'-11	6'-11
K	2'-0	2'-2	2'-3	2'-5	2'-6	2'-0	2'-2	2'-3	2'-5	2'-6	2'-0	2'-2	2'-3	2'-5	2'-6	2'-0	2'-2	2'-3	2'-5	2'-6	2'-0	2'-2	2'-3	2'-5	2'-6
L	6'-1	6'-8	7'-4	8'-0	8'-8	5'-6	6'-1	6'-9	7'-4	7'-11	5'-0	5'-8	6'-2	6'-9	7'-3	4'-7	5'-1	5'-8	6'-2	6'-8	4'-1	4'-7	5'-1	5'-6	6'-0
M	6'-1	6'-8	7'-4	8'-0	8'-8	5'-10	6'-5	7'-1	7'-9	8'-5	5'-7	6'-2	6'-10	7'-6	8'-0	5'-3	5'-11	6'-6	7'-0	7'-8	4'-11	5'-6	6'-0	6'-7	7'-1
N	2'-0	2'-2	2'-3	2'-5	2'-6	1'-11	2'-0	2'-1	2'-2	2'-3	1'-10	1'-11	2'-0	2'-1	2'-2	1'-10	1'-11	2'-0	2'-1	2'-2	1'-11	2'-0	2'-1	2'-2	2'-3

Skew Δ	0°				5°				10°				15°				20°							
	8'	9'	10'	11'	12'	8'	9'	10'	11'	12'	8'	9'	10'	11'	12'	8'	9'	10'	11'	12'				
Height H	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0
A	1'-11	1'-10	1'-9	1'-8	1'-6	1'-11	1'-10	1'-9	1'-8	1'-6	1'-11	1'-10	1'-9	1'-8	1'-6	1'-11	1'-10	1'-9	1'-8	1'-6	1'-11	1'-10	1'-9	1'-8
B	1'-2	1'-3	1'-4	1'-5	1'-7	1'-2	1'-3	1'-4	1'-5	1'-7	1'-2	1'-3	1'-4	1'-5	1'-7	1'-2	1'-3	1'-4	1'-5	1'-7	1'-2	1'-3	1'-4	1'-5
C	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1	5'-1
D	19'-6	20'-0	21'-0	22'-0	24'-0	19'-6	20'-0	21'-0	22'-0	24'-0	19'-6	20'-0	21'-0	22'-0	24'-0	19'-6	20'-0	21'-0	22'-0	24'-0	19'-6	20'-0	21'-0	22'-0
E	4'-1	4'-0	4'-0	3'-11	3'-9	4'-1	4'-0	4'-0	3'-11	3'-9	4'-1	4'-0	4'-0	3'-11	3'-9	4'-1	4'-0	4'-0	3'-11	3'-9	4'-1	4'-0	4'-0	3'-11
F	4'-1	4'-0	4'-0	3'-11	3'-9	4'-1	4'-0	4'-0	3'-11	3'-9	4'-1	4'-0	4'-0	3'-11	3'-9	4'-1	4'-0	4'-0	3'-11	3'-9	4'-1	4'-0	4'-0	3'-11
J	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0
K	6'-9	6'-4	5'-11	5'-6	5'-1	6'-9	6'-4	5'-11	5'-6	5'-1	6'-9	6'-4	5'-11	5'-6	5'-1	6'-9	6'-4	5'-11	5'-6	5'-1	6'-9	6'-4	5'-11	5'-6
L	6'-9	6'-7	6'-5	6'-2	5'-10	6'-9	6'-7	6'-5	6'-2	5'-10	6'-9	6'-7	6'-5	6'-2	5'-10	6'-9	6'-7	6'-5	6'-2	5'-10	6'-9	6'-7	6'-5	6'-2
M	2'-0	1'-11	1'-10	1'-10	1'-11	2'-0	1'-11	1'-10	1'-10	1'-11	2'-0	1'-11	1'-10	1'-10	1'-11	2'-0	1'-11	1'-10	1'-10	1'-11	2'-0	1'-11	1'-10	1'-11
N	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0	2'-0

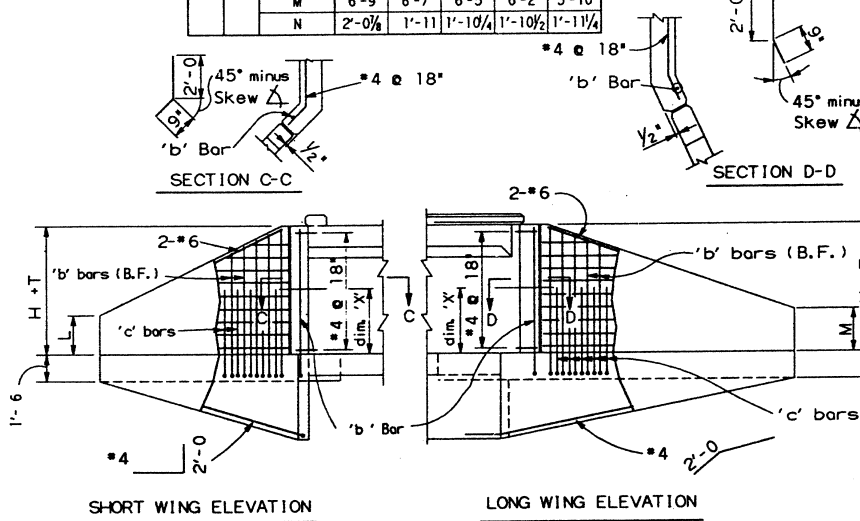
Height H	'a' bars	'b' bars
8'	*5	*5
9'	*6	*5
10'	*6	*5
11'	*6	*5
12'	*6	*6

Height H	'c' Bars					Long Wing Wall	Dim 'X'	'd' Bars	
	Short Wing Skew Δ							Short Wing	Long Wing
	0°	5°	10°	15°	20°			0° to 10°	15° & 20°
2:1 Slope	8'	3*5	3*5	2*5	2*5	-	3*5	2'-0	-
	9'	5*5	4*5	3*5	3*5	2*5	5*5	3'-0	-
	10'	8*6	7*6	6*6	5*6	4*6	8*6	4'-3	3*5
	11'	11*7	10*7	9*7	7*7	6*7	11*7	6'-9	6*5
	12'	11*7	10*7	9*7	7*7	6*7	11*7	6'-9	9*7
4:1 Slope	9'	7*5	6*5	6*5	5*5	4*5	7*5	3'-0	-
	10'	12*5	11*5	10*5	9*5	8*5	12*5	4'-0	-
	11'	18*7	17*7	16*7	15*7	14*7	18*7	6'-3	11*5
	12'	18*7	17*7	16*7	15*7	14*7	18*7	6'-3	11*5

* 'd' bars alternate with 'a' bars at high end of wall.

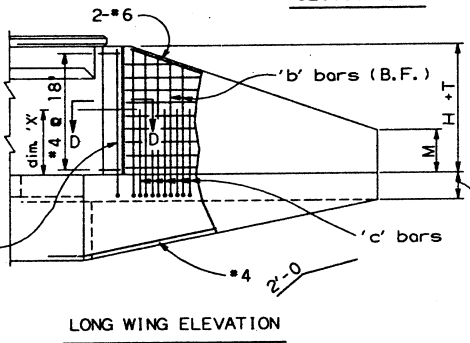
NOTE :

For General Notes and Miscellaneous Details see B-01.10.
For Headwall Quantities see B-05.10, B-05.20 and B-05.30.



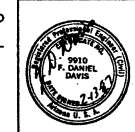
SECTION C-C

SHORT WING ELEVATION

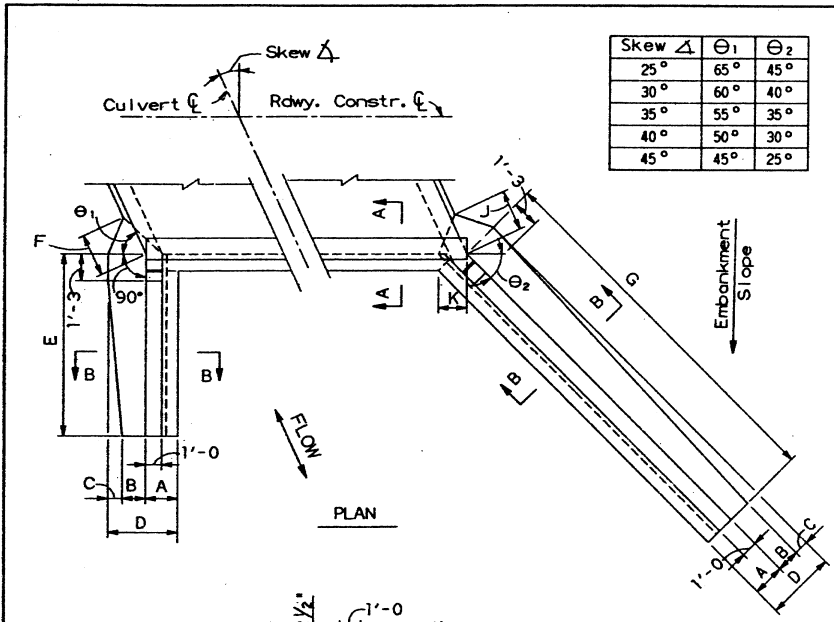


LONG WING ELEVATION

NO.	REVISION	DATE



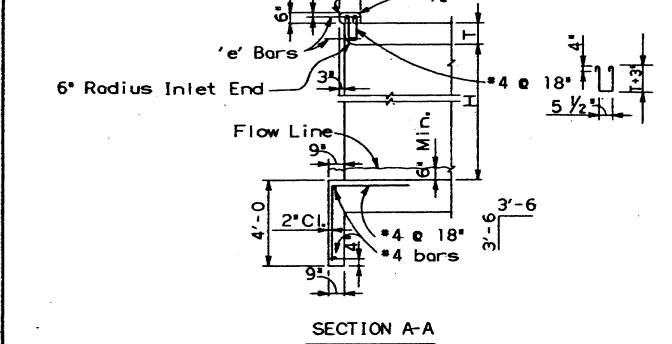
DESIGN APPROVED <i>D.D. Davis</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
APPROVED FOR DISTRIBUTION <i>James A. ...</i>	INLET WINGS CULVERT HEIGHT 8' to 12' SKEW 0° to 20°	STANDARD NO. B-04.40
2-15-87		



Skew Δ	Θ ₁	Θ ₂
25°	65°	45°
30°	60°	40°
35°	55°	35°
40°	50°	30°
45°	45°	25°

Skew Δ	25°					30°					35°					40°					45°										
	Height H					Height H					Height H					Height H					Height H										
2 : 1 Slope	A	2'-0"	2'-1"	2'-2"	2'-3"	2'-4"	2'-0"	2'-1"	2'-2"	2'-3"	2'-4"	2'-0"	2'-1"	2'-2"	2'-3"	2'-4"	2'-0"	2'-1"	2'-2"	2'-3"	2'-4"	2'-0"	2'-1"	2'-2"	2'-3"	2'-4"	2'-0"	2'-1"	2'-2"	2'-3"	2'-4"
	B	1'-4"	1'-5"	1'-6"	1'-7"	1'-8"	1'-4"	1'-5"	1'-6"	1'-7"	1'-8"	1'-4"	1'-5"	1'-6"	1'-7"	1'-8"	1'-4"	1'-5"	1'-6"	1'-7"	1'-8"	1'-4"	1'-5"	1'-6"	1'-7"	1'-8"	1'-4"	1'-5"	1'-6"	1'-7"	1'-9"
	C	2'-2"	2'-7"	3'-0"	3'-8"	4'-5"	2'-3"	2'-8"	3'-1"	3'-9"	4'-7"	2'-4"	2'-9"	3'-2"	3'-11"	4'-9"	2'-5"	2'-10"	3'-4"	4'-1"	4'-11"	2'-6"	2'-11"	3'-5"	4'-2"	5'-0"	2'-7"	2'-12"	3'-6"	4'-3"	5'-1"
	D	5'-6"	6'-1"	6'-8"	7'-6"	8'-5"	5'-7"	6'-2"	6'-9"	7'-7"	8'-7"	5'-8"	6'-3"	6'-10"	7'-9"	8'-9"	5'-9"	6'-4"	6'-4"	7'-11"	8'-11"	5'-10"	6'-5"	7'-1"	8'-0"	9'-1"	5'-10"	6'-5"	7'-1"	8'-0"	9'-1"
	E	13'-0"	14'-6"	15'-6"	17'-0"	18'-6"	12'-0"	13'-6"	15'-0"	16'-0"	17'-6"	11'-6"	13'-0"	14'-0"	15'-6"	16'-6"	11'-0"	12'-6"	13'-6"	15'-0"	16'-0"	11'-0"	12'-0"	13'-0"	14'-6"	15'-6"	13'-0"	14'-6"	15'-6"	17'-0"	18'-6"
	F	4'-4"	5'-0"	5'-8"	6'-8"	7'-9"	4'-7"	5'-3"	5'-11"	7'-0"	8'-3"	4'-10"	5'-6"	6'-2"	7'-4"	8'-8"	5'-0"	5'-8"	6'-6"	7'-8"	9'-0"	5'-1"	5'-10"	6'-8"	7'-10"	9'-3"	5'-1"	5'-10"	6'-8"	7'-10"	9'-3"
	G	17'-6"	19'-6"	21'-0"	23'-0"	25'-0"	18'-6"	20'-6"	22'-6"	24'-6"	26'-6"	20'-0"	22'-0"	24'-6"	26'-6"	28'-6"	21'-6"	24'-0"	26'-6"	29'-0"	31'-0"	24'-0"	26'-6"	29'-0"	31'-6"	34'-6"	24'-0"	26'-6"	29'-0"	31'-6"	34'-6"
	J	4'-2"	4'-10"	5'-5"	6'-5"	7'-6"	4'-3"	4'-11"	5'-7"	6'-6"	7'-8"	4'-5"	5'-8"	6'-9"	7'-11"	8'-6"	4'-6"	5'-2"	5'-11"	6'-11"	8'-2"	4'-7"	5'-3"	6'-0"	7'-1"	8'-4"	4'-7"	5'-3"	6'-0"	7'-1"	8'-4"
	K	2'-0 1/2"	2'-2 1/2"	2'-3 3/4"	2'-5 1/2"	2'-6 1/2"	2'-2 1/2"	2'-4 1/2"	2'-5 1/4"	2'-7 1/4"	2'-8 1/2"	2'-5"	2'-6 1/4"	2'-8 1/2"	2'-10 1/4"	3'-0"	2'-8 1/2"	2'-10 1/4"	3'-0"	3'-2 1/2"	3'-4 1/2"	3'-1 1/2"	3'-3 1/4"	3'-6 1/4"	3'-8 1/2"	3'-11"	2'-8 1/2"	2'-10 1/4"	3'-0"	3'-2 1/2"	3'-4 1/2"
	L	2'-7"	2'-10"	3'-4"	3'-7"	3'-10"	3'-1"	3'-4"	3'-7"	4'-1"	4'-4"	3'-4"	3'-7"	4'-1"	4'-4"	4'-10"	3'-7"	3'-10"	4'-4"	4'-7"	5'-1"	3'-7"	4'-1"	4'-7"	5'-4"	6'-2"	3'-7"	4'-1"	4'-7"	5'-4"	6'-2"
	M	2'-11"	3'-2"	3'-8"	3'-11"	4'-3"	3'-1"	3'-6"	3'-10"	4'-2"	4'-7"	3'-4"	3'-9"	4'-1"	4'-6"	4'-11"	3'-8"	4'-1"	4'-6"	5'-4"	6'-2"	4'-0"	4'-6"	5'-4"	6'-2"	7'-0"	4'-0"	4'-6"	5'-4"	6'-2"	7'-0"

Skew Δ	25°					30°					35°					40°					45°										
	Height H					Height H					Height H					Height H					Height H										
4 : 1 Slope	A	2'-0"	2'-1"	2'-2"	2'-3"	2'-4"	2'-0"	2'-1"	2'-2"	2'-3"	2'-4"	2'-0"	2'-1"	2'-2"	2'-3"	2'-4"	2'-0"	2'-1"	2'-2"	2'-3"	2'-4"	2'-0"	2'-1"	2'-2"	2'-3"	2'-4"	2'-0"	2'-1"	2'-2"	2'-3"	2'-4"
	B	1'-4"	1'-5"	1'-6"	1'-7"	1'-8"	1'-4"	1'-5"	1'-6"	1'-7"	1'-8"	1'-4"	1'-5"	1'-6"	1'-7"	1'-8"	1'-4"	1'-5"	1'-6"	1'-7"	1'-8"	1'-4"	1'-5"	1'-6"	1'-7"	1'-8"	1'-4"	1'-5"	1'-6"	1'-7"	2'-5"
	C	1'-10"	2'-2"	2'-6"	3'-1"	3'-9"	1'-10"	2'-2"	2'-7"	3'-1"	3'-8"	1'-11"	2'-3"	2'-7"	2'-11"	3'-2"	2'-4"	2'-10"	3'-4"	3'-9"	4'-4"	1'-9"	1'-11"	2'-0"	2'-3"	2'-5"	1'-9"	1'-11"	2'-0"	2'-3"	2'-5"
	D	5'-2"	5'-8"	6'-2"	6'-11"	7'-9"	5'-2"	5'-8"	6'-3"	6'-11"	7'-9"	5'-3"	5'-9"	6'-3"	6'-11"	7'-10"	5'-3"	5'-9"	6'-3"	6'-11"	7'-10"	5'-3"	5'-9"	6'-3"	6'-11"	7'-11"	5'-3"	5'-9"	6'-3"	6'-11"	7'-11"
	E	20'-0"	22'-0"	24'-0"	22'-6"	28'-6"	18'-6"	20'-6"	22'-6"	24'-6"	26'-6"	17'-0"	19'-0"	20'-6"	22'-6"	24'-6"	16'-0"	17'-6"	19'-6"	21'-0"	23'-0"	15'-0"	17'-0"	18'-6"	20'-0"	22'-0"	15'-0"	17'-0"	18'-6"	20'-0"	22'-0"
	F	3'-11"	4'-5"	5'-0"	5'-11"	6'-11"	4'-0"	4'-7"	5'-3"	6'-1"	7'-1"	4'-3"	4'-10"	5'-5"	6'-2"	7'-4"	4'-3"	4'-10"	5'-5"	6'-2"	7'-4"	4'-3"	4'-10"	5'-5"	6'-2"	7'-7"	4'-3"	4'-10"	5'-5"	6'-2"	7'-7"
	G	26'-0"	29'-0"	32'-0"	35'-0"	37'-6"	27'-6"	30'-6"	33'-6"	36'-6"	39'-6"	29'-0"	32'-0"	35'-6"	38'-6"	41'-6"	30'-6"	34'-0"	37'-6"	41'-0"	44'-0"	33'-0"	36'-6"	40'-0"	43'-6"	47'-6"	33'-0"	36'-6"	40'-0"	43'-6"	47'-6"
	J	3'-9"	4'-3"	4'-10"	5'-8"	6'-8"	3'-9"	4'-3"	4'-11"	5'-8"	6'-8"	3'-10"	4'-5"	4'-11"	5'-8"	6'-9"	3'-10"	4'-5"	4'-11"	5'-9"	6'-9"	3'-10"	4'-5"	4'-11"	5'-9"	6'-10"	3'-10"	4'-5"	4'-11"	5'-9"	6'-10"
	K	2'-0 1/2"	2'-2 1/2"	2'-3 3/4"	2'-5 1/2"	2'-6 1/2"	2'-2 1/2"	2'-4 1/2"	2'-5 1/4"	2'-7 1/4"	2'-8 1/2"	2'-5"	2'-6 1/4"	2'-8 1/2"	2'-10 1/4"	3'-0"	2'-8 1/2"	2'-10 1/4"	3'-0"	3'-2 1/2"	3'-4 1/2"	3'-1 1/2"	3'-3 1/4"	3'-6 1/4"	3'-8 1/2"	3'-11"	2'-8 1/2"	2'-10 1/4"	3'-0"	3'-2 1/2"	3'-4 1/2"
	L	4'-1"	4'-7"	5'-1"	5'-5"	5'-11"	4'-5"	4'-11"	5'-5"	5'-11"	6'-5"	4'-10"	5'-4"	5'-11"	6'-5"	6'-11"	5'-1"	5'-8"	6'-2"	6'-10"	7'-4"	5'-4"	5'-10"	6'-5"	7'-1"	7'-7"	5'-4"	5'-10"	6'-5"	7'-1"	7'-7"
	M	4'-6"	4'-11"	5'-5"	5'-11"	6'-5"	4'-8"	5'-2"	5'-8"	6'-2"	6'-9"	4'-11"	5'-6"	6'-0"	6'-7"	7'-1"	5'-3"	5'-10"	6'-5"	6'-11"	7'-7"	5'-7"	6'-2"	6'-10"	7'-6"	8'-1"	5'-7"	6'-2"	6'-10"	7'-6"	8'-1"



Skew Δ	25°					30°					35°					40°					45°										
	Height H					Height H					Height H					Height H					Height H										
6 : 1 Slope	A	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"	2'-0"
	B	1'-4"	1'-4"	1'-6"	1'-6"	1'-10"	1'-4"	1'-4"	1'-6"	1'-6"	1'-10"	1'-4"	1'-4"	1'-6"	1'-6"	1'-10"	1'-4"	1'-4"	1'-6"	1'-6"	1'-10"	1'-4"	1'-4"	1'-6"	1'-6"	1'-10"	1'-4"	1'-4"	1'-6"	1'-6"	1'-10"
	C	1'-9"	1'-9"	1'-7"	1'-5"	1'-3"	1'-9"	1'-9"	1'-7"	1'-5"	1'-3"	1'-9"	1'-9"	1'-7"	1'-5"	1'-3"	1'-9"	1'-9"	1'-7"	1'-5"	1'-3"	1'-9"	1'-9"	1'-7"	1'-5"	1'-3"	1'-9"	1'-9"	1'-7"	1'-5"	1'-3"
	D	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"	5'-1"
	E	24'-0"	22'-0"	20'-0"	18'-6"	17'-6"	24'-0"	22'-0"	20'-0"	18'-6"	17'-6"	24'-0"	22'-0"	20'-0"	18'-6"	17'-6"	24'-0"	22'-0"	20'-0"	18'-6"	17'-6"	24'-0"	22'-0"	20'-0"	18'-6"	17'-6"	24'-0"	22'-0"	20'-0"	18'-6"	17'-6"
	F	3'-9"	3'-11"	4'-0"	4'-0"	4'-1"	3'-9"	3'-11"	4'-0"	4'-0"	4'-1"	3'-9"	3'-11"	4'-0"	4'-0"	4'-1"	3'-9"	3'-11"	4'-0"	4'-0"	4'-1"	3'-9"	3'-11"	4'-0"	4'-0"	4'-1"	3'-9"	3'-11"	4'-0"	4'-0"	4'-1"
	G	31'-6"	32'-6"	34'-0"	35'-6"	37'-6"	31'-6"	32'-6"	34'-0"	35'-6"	37'-6"	31'-6"	32'-6"	34'-0"	35'-6"	37'-6"	31'-6"	32'-6"	34'-0"	35'-6"	37'-6"	31'-6"	32'-6"	34'-0"	35'-6"	37'-6"	31'-6"	32'-6"	34'-0"	35'-6"	37'-6"
	J	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"	3'-8"
	K	2'-0 1/2"	2'-2 1/2"	2'-5"	2'-8 1/2"	3'-1 1/2"	2'-0 1/2"	2'-2 1/2"	2'-5"	2'-8 1/2"	3'-1 1/2"	2'-0 1/2"	2'-2 1/2"	2'-5"	2'-8 1/2"	3'-1 1/2"	2'-0 1/2"	2'-2 1/2"	2'-5"	2'-8 1/2"	3'-1 1/2"	2'-0 1/2"	2'-2 1/2"	2'-5"	2'-8 1/2"	3'-1 1/2"	2'-0 1/2"	2'-2 1/2"	2'-5"	2'-8 1/2"	3'-1 1/2"
	L	5'-1"	5'-5"	5'-9"	6'-0"	6'-2"	5'-1"	5'-5"	5'-9"	6'-0"	6'-2"	5'-1"	5'-5"	5'-9"	6'-0"	6'-2"	5'-1"	5'-5"	5'-9"	6'-0"	6'-2"	5'-1"	5'-5"	5'-9"	6'-0"	6'-2"	5'-1"	5'-5"	5'-9"	6'-0"	6'-2"
	M	5'-4"	5'-7"	5'-10"	6'-1"	6'-5"	5'-4"	5'-7"	5'-10"	6'-1"	6'-5"	5'-4"	5'-7"	5'-10"	6'-1"	6'-5"	5'-4"	5'-7"	5'-10"	6'-1"	6'-5"	5'-4"	5'-7"	5'-10"	6'-1"	6'-5"	5'-4"	5'-7"	5'-10"	6'-1"	6'-5"

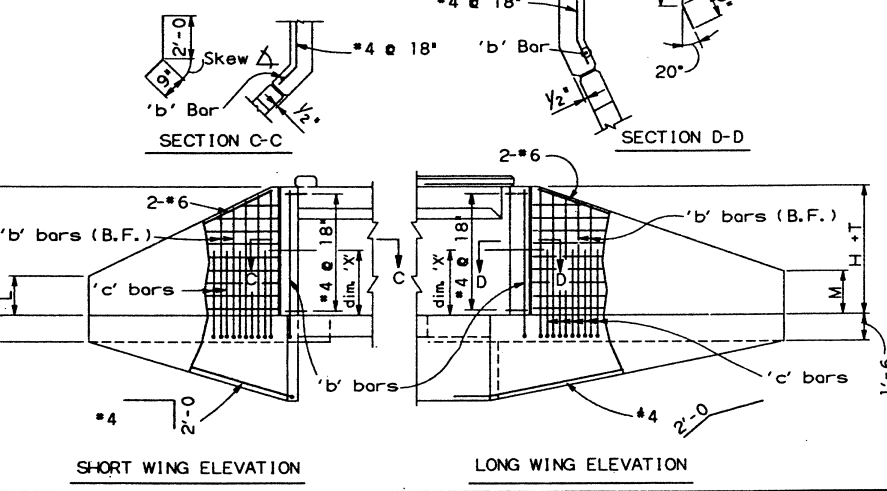
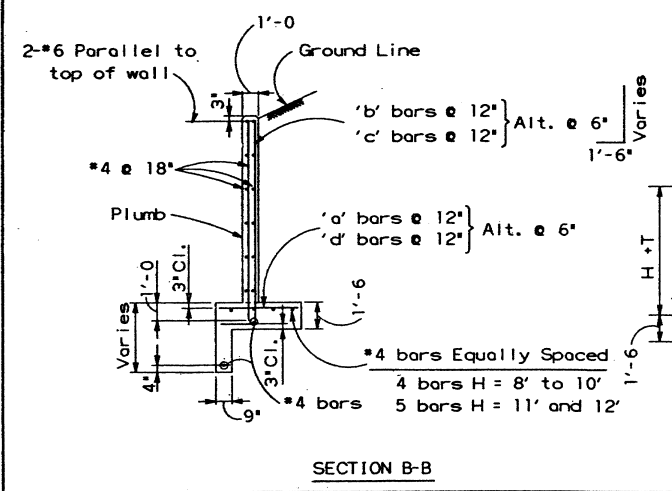
Skew Δ	'e' Bars		
	Span		
8'	#6	#6	#7
10'	#6	#7	#8
12'	#6	#7	#9

Height H	'c' Bars										'd' Bars	
	Long Wing					Short Wing					Long Wing	Short Wing
	25°	30°	35°	40°	45°	25°	30°	35°	40°	45°	All Skew Δ	All Skew Δ
8'	4'-#5	4'-#5	5'-#5	5'-#5	6'-#5	2'-3"	-	-	-	-	-	-
9'	6'-#5	7'-#5	8'-#5	9'-#5	10'-#5	3'-3"	2'-#5	2'-3"	4'-#5	-	-	-
10'	9'-#7	10'-#7	11'-#7	13'-#7	15'-#7	6'-0"	4'-#5	3'-3"	8'-#5	-	-	-
11'	11'-#7	12'-#7	14'-#7	16'-#7	19'-#7	7'-0"	6'-#6	4'-3"	13'-#7	3'-#5	-	-
12'	7'-#7	8'-#7	9'-#7	10'-#7	12'-#7	5'-3"	6'-#6	4'-6"	9'-#7	5'-#5	-	-
8'	3'-#5	4'-#5	4'-#5	5'-#5	5'-#5	2'-3"	-	-	-	-	-	-
9'	8'-#5	9'-#5	10'-#5	11'-#5	13'-#5	2'-6"	4'-#5	2'-3"	-	-	-	-
10'	14'-#6	15'-#6	17'-#6	19'-#6	23'-#6	3'-9"	8'-#5	3'-3"	-	-	-	-
11'	19'-#7	21'-#7	24'-#7	27'-#7	31'-#7	6'-3"	12'-#6	4'-3"	10'-#5	5'-#5	-	-
12'	10'-#5	11'-#5	12'-#5	14'-#5	16'-#5	2'-9"	12'-#6	4'-6"	8'-#5	8'-#5	-	-

* 'd' bars alternate with 'a' bars at high end of wall

Height H	Short Wing		Long Wing	
	'a' Bars	'b' Bars	'a' Bars	'b' Bars
8'	#4	#5	#6	#5
9'	#5	#5	#6	#5
10'	#6	#5	#6	#5
11'	#6	#5	#6	#5
12'	#6	#6	#7	#7

NOTE:
For General Notes and Miscellaneous Details see B-01.10.
For Headwall Quantities see B-05.10, B-05.20 and B-05.30.



DESIGN APPROVED: *J.D. [Signature]*

APPROVED FOR DISTRIBUTION: *[Signature]*

ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS

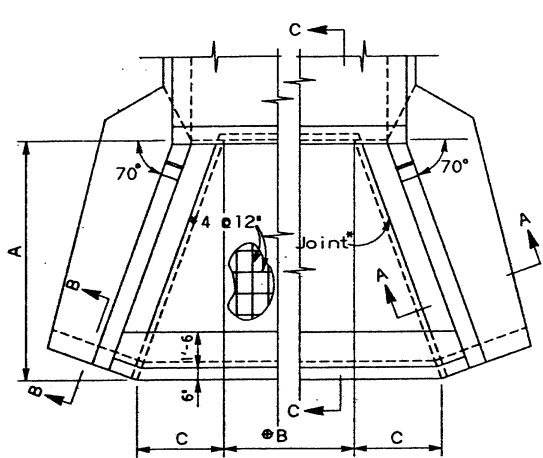
INLET AND OUTLET WINGS CULVERT HEIGHT 8' TO 12' SKEW 25° TO 45°</

Span	Hgt.	INLET WINGS										OUTLET WINGS																													
		0° Skew		5° Skew		10° Skew		15° Skew		20° Skew		0° Skew		5° Skew		10° Skew		15° Skew		20° Skew																					
		Conc.	C.Y.	Steel	lbs.	Conc.	C.Y.	Steel	lbs.	Conc.	C.Y.	Steel	lbs.	Conc.	C.Y.	Steel	lbs.	Conc.	C.Y.	Steel	lbs.	Conc.	C.Y.	Steel	lbs.																
		1 Bbl.	Δc	1 Bbl.	Δs	1 Bbl.	Δc	1 Bbl.	Δs	1 Bbl.	Δc	1 Bbl.	Δs	1 Bbl.	Δc	1 Bbl.	Δs	1 Bbl.	Δc	1 Bbl.	Δs	1 Bbl.	Δc	1 Bbl.	Δs																
6'	3'	3.81	.86	276	80	3.66	.87	271	80	3.73	.88	281	81	3.81	.89	284	83	4.00	.92	302	85	3.70	.86	288	80	3.70	.87	288	80	3.84	.88	291	81	3.77	.89	284	83	3.94	.92	299	85
	4'	5.18	.86	376	80	5.00	.87	357	80	5.07	.88	356	81	5.16	.89	368	83	5.38	.92	391	85	5.03	.86	366	80	5.02	.87	365	80	5.19	.88	379	81	5.23	.89	386	83	5.42	.92	400	85
	5'	6.52	.86	452	80	6.59	.87	457	80	6.65	.88	468	81	6.75	.89	470	83	7.00	.92	487	85	6.51	.86	470	80	6.63	.87	471	80	6.72	.88	474	81	6.75	.89	482	83	6.99	.92	486	85
	6'	8.26	.86	552	80	8.34	.87	570	80	8.28	.88	564	81	8.67	.89	570	83	8.80	.92	585	85	8.23	.86	541	80	8.35	.87	555	80	8.57	.88	577	81	8.70	.89	595	83	8.91	.92	600	85
	7'	10.26	.86	774	80	10.18	.87	748	80	10.25	.88	763	81	10.52	.89	735	83	10.96	.92	764	85	10.15	.86	681	80	10.29	.87	682	80	10.55	.88	746	81	10.69	.89	735	83	11.01	.92	766	85
8'	3'	4.11	1.13	318	105	3.95	1.14	311	106	4.02	1.15	322	107	4.11	1.17	332	109	4.31	1.21	352	112	4.00	1.13	331	105	4.00	1.14	331	106	4.14	1.15	335	107	4.08	1.17	334	109	4.25	1.21	351	112
	4'	5.47	1.13	397	105	5.29	1.14	380	106	5.37	1.15	381	107	5.47	1.17	400	109	5.69	1.21	423	112	5.32	1.13	390	105	5.32	1.14	390	106	5.49	1.15	404	107	5.53	1.17	418	109	5.74	1.21	432	112
	5'	6.81	1.13	477	105	6.88	1.14	482	106	6.95	1.15	493	107	7.06	1.17	499	109	7.31	1.21	520	112	6.80	1.13	495	105	6.93	1.14	496	106	7.02	1.15	499	107	7.06	1.17	514	109	7.30	1.21	518	112
	6'	8.56	1.13	604	105	8.64	1.14	620	106	8.58	1.15	617	107	8.98	1.17	633	109	9.12	1.21	649	112	8.53	1.13	596	105	8.65	1.14	611	106	8.88	1.15	634	107	9.01	1.17	659	109	9.22	1.21	666	112
	7'	10.55	1.13	791	105	10.48	1.14	773	106	10.55	1.15	788	107	10.83	1.17	767	109	11.28	1.21	798	112	10.45	1.13	706	105	10.60	1.14	707	106	10.86	1.15	771	107	11.00	1.17	768	109	11.33	1.21	793	112
10'	3'	4.41	1.40	358	130	4.25	1.41	352	131	4.33	1.43	362	132	4.42	1.45	365	135	4.63	1.49	388	139	4.30	1.40	372	130	4.30	1.41	373	131	4.45	1.43	377	132	4.39	1.45	369	135	4.57	1.49	387	139
	4'	5.77	1.40	440	130	5.59	1.41	422	131	5.68	1.43	424	132	5.78	1.45	437	135	6.01	1.49	462	139	5.63	1.40	434	130	5.62	1.41	434	131	5.80	1.43	445	132	5.85	1.45	456	135	6.06	1.49	471	139
	5'	7.11	1.40	521	130	7.18	1.41	526	131	7.26	1.43	539	132	7.37	1.45	538	135	7.64	1.49	560	139	7.11	1.40	541	130	7.24	1.41	543	131	7.33	1.43	545	132	7.38	1.45	554	135	7.63	1.49	559	139
	6'	8.86	1.40	651	130	8.94	1.41	667	131	8.88	1.43	664	132	9.29	1.45	675	135	9.44	1.49	691	139	8.84	1.40	644	130	8.96	1.41	660	131	9.19	1.43	683	132	9.33	1.45	702	135	9.55	1.49	709	139
	7'	10.86	1.40	840	130	10.78	1.41	822	131	10.86	1.43	837	132	11.14	1.45	811	135	11.60	1.49	843	139	10.76	1.40	757	130	10.91	1.41	758	131	11.17	1.43	823	132	11.32	1.45	813	135	11.65	1.49	839	139
12'	3'	16.25	1.40	943	130	16.04	1.41	961	131	16.35	1.43	974	132	16.50	1.45	981	135	17.10	1.49	996	139	16.16	1.40	984	130	16.11	1.41	967	131	16.35	1.43	976	132	16.58	1.45	1007	135	17.21	1.49	1042	139
	4'	19.48	1.40	1210	130	19.29	1.41	1182	131	19.36	1.43	1195	132	19.99	1.45	1225	135	20.60	1.49	1273	139	19.21	1.40	1131	130	19.34	1.41	1161	131	19.71	1.43	1163	132	19.98	1.45	1180	135	20.71	1.49	1216	139
	5'	23.08	1.40	1412	130	22.84	1.41	1435	131	22.95	1.43	1431	132	23.30	1.45	1439	135	24.00	1.49	1497	139	22.51	1.40	1403	130	22.66	1.41	1399	131	23.09	1.43	1427	132	23.37	1.45	1438	135	24.17	1.49	1491	139
	6'	16.59	1.69	972	156	16.36	1.69	991	157	16.71	1.71	1004	159	16.86	1.74	1007	162	17.48	1.79	1034	196	16.53	1.69	1000	156	16.47	1.69	997	157	16.71	1.71	1000	159	16.95	1.74	1040	162	17.59	1.79	1081	196
	7'	19.82	1.69	1240	156	19.63	1.69	1205	157	19.71	1.71	1226	159	20.35	1.74	1258	162	20.99	1.79	1312	196	19.57	1.69	1162	156	19.71	1.69	1192	157	20.08	1.71	1194	159	20.35	1.74	1213	162	21.10	1.79	1255	196
12'	10'	23.42	1.69	1442	156	23.18	1.69	1465	157	23.24	1.71	1454	159	23.66	1.74	1473	162	24.38	1.79	1526	196	22.87	1.69	1434	156	23.03	1.69	1430	157	23.46	1.71	1450	159	23.74	1.74	1473	162	24.56	1.79	1531	196
	11'	27.28	1.69	1828	156	27.16	1.69	1852	157	27.49	1.71	1865	159	28.02	1.74	1882	162	29.01	1.79	1938	196	26.78	1.69	1703	156	27.08	1.69	1764	157	27.55	1.71	1766	159	28.27	1.74	1803	162	29.16	1.79	1843	196
	12'	32.13	1.69	2526	156	32.03	1.69	2498	157	32.41	1.71	2518	159	33.16	1.74	2480	162	34.22	1.79	2581	196	31.26	1.69	2366	156	31.65	1.69	2348	157	32.57	1.71	2380	159	32.94	1.74	2456	162	34.10	1.79	2515	196

Span	Hgt.	INLET OR OUTLET WINGS																			
		25° Skew		30° Skew		35° Skew		40° Skew		45° Skew											
		Conc.	C.Y.	Steel	lbs.	Conc.	C.Y.	Steel	lbs.	Conc.	C.Y.	Steel	lbs.	Conc.	C.Y.	Steel	lbs.	Conc.	C.Y.	Steel	lbs.
		1 Bbl.	Δc	1 Bbl.	Δs	1 Bbl.	Δc	1 Bbl.	Δs	1 Bbl.	Δc	1 Bbl.	Δs	1 Bbl.	Δc	1 Bbl.	Δs	1 Bbl.	Δc	1 Bbl.	Δs
6'	3'	4.11	.95	303	88	4.23	1.00	320	93	4.44	1.05	332	98	4.71	1.13	341	105	4.97	1.22	369	113
	4'	5.61	.95	405	88	5.76	1.00	417	93	5.94	1.05	423	98	6.32	1.13	449	105	6.80	1.22	484	113
	5'	7.14	.95	503	88	7.39	1.00	523	93	7.83	1.05	550	98	8.20	1.13	574	105	8.75	1.22	597	113
	6'	9.08	.95	608	88	9.44	1.00	637	93	9.80	1.05	654	98	10.30	1.13	681	105	11.07	1.22	747	113
	7'	11.28	.95	790	88	11.67	1.00	821	93	12.11	1.05	857	98	12.88	1.13	900	105	13.61	1.22	956	113
8'	3'	4.43	1.25	356	116	4.57	1.31	367	121	4.80	1.38	386	128	5.09	1.48	398	137	5.38	1.60	429	149
	4'	5.93	1.25	438	116	6.10	1.31	444	121	6.30	1.38	458	128	6.70	1.48	485	137	7.22	1.60	523	149
	5'	7.47	1.25	532	116	7.73	1.31	551	121	8.19	1.38	586	128	8.59	1.48	611	137	9.17	1.60	635	149
	6'	9.41	1.25	674	116	9.78	1.31	698	121	10.16	1.38	723	128	10.68	1.48	753	137	11.49	1.60	823	149
	7'	11.61	1.25	824	116	12.02	1.31	849	121	12.48	1.38	893	128	13.27	1.48	937	137	14.03	1.60	995	149
10'	3'	4.76	1.55	3																	

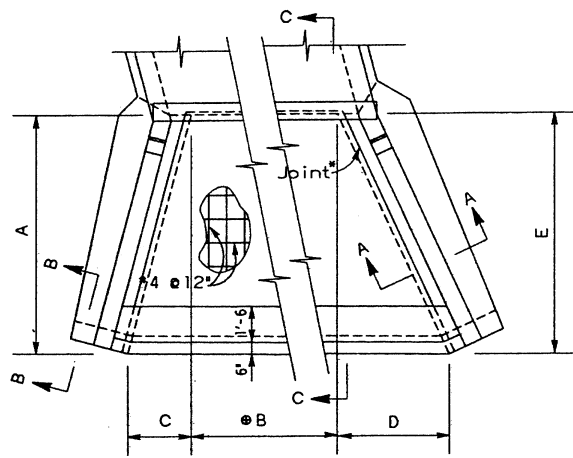
		INLET WINGS												OUTLET WING																											
Span	Hgt.	0° Skew				5° Skew				10° Skew				15° Skew				20° Skew				0° Skew				5° Skew				10° Skew				15° Skew				20° Skew			
		Conc. C.Y.		Steel lbs.		Conc. C.Y.		Steel lbs.		Conc. C.Y.		Steel lbs.		Conc. C.Y.		Steel lbs.		Conc. C.Y.		Steel lbs.		Conc. C.Y.		Steel lbs.		Conc. C.Y.		Steel lbs.		Conc. C.Y.		Steel lbs.		Conc. C.Y.		Steel lbs.					
		1 Bbl.	Δ c	1 Bbl.	Δ s	1 Bbl.	Δ c	1 Bbl.	Δ s	1 Bbl.	Δ c	1 Bbl.	Δ s	1 Bbl.	Δ c	1 Bbl.	Δ s	1 Bbl.	Δ c	1 Bbl.	Δ s	1 Bbl.	Δ c	1 Bbl.	Δ s	1 Bbl.	Δ c	1 Bbl.	Δ s	1 Bbl.	Δ c	1 Bbl.	Δ s	1 Bbl.	Δ c	1 Bbl.	Δ s				
6'	3'	4.80	.86	342	80	4.84	.87	351	80	4.92	.88	357	81	5.11	.89	378	83	5.40	.92	400	85	5.34	.86	392	80	5.43	.87	406	80	5.43	.88	406	81	5.57	.89	410	83	5.70	.92	423	85
6'	4'	6.38	.86	455	80	6.68	.87	475	80	6.77	.88	477	81	7.11	.89	512	83	7.46	.92	527	85	7.47	.86	542	80	7.58	.87	544	80	7.60	.88	545	81	7.64	.89	553	83	7.87	.92	561	85
6'	5'	8.44	.86	593	80	8.64	.87	613	80	8.88	.88	620	81	9.41	.89	668	83	9.92	.92	706	85	9.88	.86	701	80	10.02	.87	715	80	10.05	.88	712	81	10.08	.89	714	83	10.49	.92	739	85
6'	6'	10.92	.86	762	80	11.11	.87	774	80	11.47	.88	792	81	11.89	.89	814	83	12.76	.92	874	85	12.67	.86	851	80	12.69	.87	844	80	12.87	.88	882	81	13.05	.89	880	83	13.37	.92	907	85
6'	7'	13.81	.86	1048	80	14.00	.87	1070	80	14.39	.88	1088	81	14.96	.89	1060	83	15.79	.92	1121	85	15.70	.86	1055	80	15.83	.87	1074	80	16.02	.88	1141	81	16.23	.89	1162	83	16.76	.92	1197	85
8'	3'	5.09	1.13	388	105	5.14	1.14	399	106	5.22	1.15	405	107	5.42	1.17	435	109	5.72	1.21	460	112	5.64	1.13	445	105	5.73	1.14	459	106	5.74	1.15	460	107	5.88	1.17	471	109	6.02	1.21	485	112
8'	4'	6.68	1.13	480	105	6.98	1.14	500	106	7.08	1.15	503	107	7.42	1.17	542	109	7.79	1.21	560	112	7.78	1.13	567	105	7.89	1.14	569	106	7.91	1.15	571	107	7.95	1.17	585	109	8.20	1.21	591	112
8'	5'	8.74	1.13	618	105	8.94	1.14	638	106	9.19	1.15	646	107	9.73	1.17	698	109	10.24	1.21	739	112	10.19	1.13	726	105	10.34	1.14	740	106	10.36	1.15	738	107	10.40	1.17	747	109	10.82	1.21	773	112
8'	6'	11.22	1.13	824	105	11.41	1.14	835	106	11.78	1.15	858	107	12.21	1.17	889	109	13.09	1.21	954	112	12.98	1.13	911	105	13.00	1.14	904	106	13.19	1.15	950	107	13.38	1.17	962	109	13.71	1.21	991	112
8'	7'	14.11	1.13	1073	105	14.31	1.14	1095	106	14.71	1.15	1114	107	15.28	1.17	1093	109	16.12	1.21	1155	112	16.02	1.13	1081	105	16.15	1.14	1100	106	16.34	1.15	1167	107	16.56	1.17	1196	109	17.10	1.21	1231	112
8'	8'	20.89	1.13	1168	105	21.54	1.14	1231	106	22.01	1.15	1258	107	23.01	1.17	1332	109	24.55	1.21	1404	112	24.31	1.13	1423	105	24.50	1.14	1400	106	24.80	1.15	1424	107	24.92	1.17	1443	109	25.61	1.21	1472	112
10'	3'	5.40	1.40	432	130	5.45	1.41	443	131	5.54	1.43	450	132	5.74	1.45	474	135	6.05	1.49	501	139	5.95	1.40	492	130	6.05	1.41	506	131	6.06	1.43	505	132	6.21	1.45	510	135	6.36	1.49	525	139
10'	4'	6.99	1.40	526	130	7.29	1.41	547	131	7.40	1.43	550	132	7.74	1.45	585	135	8.12	1.49	604	139	8.10	1.40	617	130	8.21	1.41	619	131	8.23	1.43	621	132	8.29	1.45	629	135	8.54	1.49	636	139
10'	5'	9.05	1.40	667	130	9.26	1.41	688	131	9.51	1.43	696	132	10.06	1.45	743	135	10.58	1.49	786	139	10.51	1.40	780	130	10.66	1.41	795	131	10.69	1.43	792	132	10.73	1.45	795	135	11.17	1.49	822	139
10'	6'	11.53	1.40	876	130	11.73	1.41	887	131	12.10	1.43	912	132	12.55	1.45	937	135	13.44	1.49	1005	139	13.31	1.40	969	130	13.33	1.41	962	131	13.53	1.43	1001	132	13.72	1.45	1014	135	14.06	1.49	1043	139
10'	7'	14.43	1.40	1128	130	14.63	1.41	1151	131	15.04	1.43	1171	132	15.62	1.45	1139	135	16.47	1.49	1209	139	16.36	1.40	1142	130	16.49	1.41	1161	131	16.68	1.43	1229	132	16.91	1.45	1252	135	17.46	1.49	1288	139
10'	8'	21.23	1.40	1225	130	21.88	1.41	1290	131	22.36	1.43	1318	132	23.37	1.45	1387	135	24.93	1.49	1462	139	24.68	1.40	1488	130	24.87	1.41	1465	131	25.17	1.43	1490	132	25.30	1.45	1503	135	25.99	1.49	1532	139
10'	9'	25.65	1.40	1580	130	26.36	1.41	1655	131	26.92	1.43	1687	132	27.91	1.45	1756	135	29.75	1.49	1849	139	29.65	1.40	1754	130	29.85	1.41	1786	131	29.94	1.43	1770	132	30.52	1.45	1813	135	31.35	1.49	1861	139
10'	10'	30.59	1.40	1858	130	31.03	1.41	1892	131	31.90	1.43	1948	132	33.29	1.45	2040	135	34.99	1.49	2151	139	35.08	1.40	2162	130	35.35	1.41	2148	131	35.41	1.43	2182	132	36.08	1.45	2215	135	36.99	1.49	2269	139
12'	8'	21.60	1.69	1254	156	22.26	1.69	1321	157	22.75	1.71	1349	159	23.77	1.74	1413	162	25.35	1.79	1502	196	25.09	1.69	1500	156	25.28	1.69	1487	157	25.59	1.71	1512	159	25.72	1.74	1528	162	26.43	1.79	1563	196
12'	9'	26.06	1.69	1611	156	26.74	1.69	1687	157	27.31	1.71	1710	159	28.31	1.74	1790	162	30.18	1.79	1889	196	30.07	1.69	1786	156	30.27	1.69	1818	157	30.36	1.71	1802	159	30.95	1.74	1849	162	31.79	1.79	1889	196
12'	10'	30.96	1.69	1889	156	31.41	1.69	1923	157	32.30	1.71	1980	159	33.70	1.74	2065	162	35.43	1.79	2192	196	35.51	1.69	2195	156	35.78	1.69	2180	157	35.85	1.71	2215	159	36.52	1.74	2251	162	37.44	1.79	2311	196
12'	11'	36.81	1.69	2573	156	37.27	1.69	2625	157	38.25	1.71	2677	159	39.97	1.74	2777	162	42.14	1.79	2894	196	41.81	1.69	2647	156	42.05	1.69	2680	157	42.16	1.71	2677	159	43.10	1.74	2729	162	44.23	1.79	2819	196
12'	12'	43.37	1.69	3310	156	43.91	1.69	3374	157	45.07	1.71	3486	159	46.79	1.74	3583	162	49.68	1.79	3777	196	49.09	1.69	3777	156	49.14	1.69	3752	157	49.77	1.71	3823	159	50.52	1.74	3852	162	51.43	1.79	3939	196

		INLET OR OUTLET WINGS																			
Span	Hgt.	25° Skew				30° Skew				35° Skew				40° Skew				45° Skew			
		Conc. C.Y.		Steel lbs.		Conc. C.Y.		Steel lbs.		Conc. C.Y.		Steel lbs.		Conc. C.Y.		Steel lbs.		Conc. C.Y.		Steel lbs.	
		1 Bbl.	Δ c	1 Bbl.	Δ s	1 Bbl.	Δ c	1 Bbl.	Δ s	1 Bbl.	Δ c	1 Bbl.	Δ s	1 Bbl.	Δ c	1 Bbl.	Δ s	1 Bbl.	Δ c	1 Bbl.	Δ s
6'	3'	5.73	.95	420	88	5.82	1.00	436	93	5.82	1.05	431	98	6.07	1.13	440	105	6.44	1.22	472	113
6'	4'	7.84	.95	560	88	8.06	1.00	590	93	8.06	1.05	580	98	8.34	1.13	595	105	8.77	1.22	635	113
6'	5'	10.47	.95	744	88	10.59	1.00	756	93	10.74	1.05	766	98	10.93	1.13	783	105	11.44	1.22	808	113
6'	6'	13.35	.95	915	88	13.51	1.00	931	93	13.69	1.05	949	98	14.06	1.13	964	105	14.79	1.22	1014	113
6'	7'	16.62	.95	1181	88	16.81	1.00	1213	93	16.86	1.05	1217	98	17.52	1.13	1257	105	18.49	1.22	1318	113
8'	3'	6.06	1.25	482	116	6.17	1.31	492	121	6.18	1.38	495	128	6.46	1.48	506	137	6.87	1.60	541	149
8'	4'	8.18	1.25	590	116	8.41	1.31	616	121	8.43	1.38	616	128	8.73	1.48	632	137	9.20	1.60	674	149
8'	5'	10.81	1.25	778	116	10.95	1.31	784	121	11.12	1.38	802	128	11.33	1.48	814	137	11.87	1.60	847	149
8'	6'	13.69	1.25	998	116	13.86	1.31	1008	121	14.07	1.38	1034	128	14.47	1.48	1051	137	15.22	1.60	1104	149
8'	7'	16.97	1.25	1206	116	17.18	1.31	1236	121	17.24	1.38	1253	128	17.93	1.48	1295	137	18.93	1.60	1358	149
8'	8'	25.70	1.25	1498	116	25.97	1.31	1539	121	26.47	1.38	1551	128	27.09	1.48	1618	137	28.50	1.60	1699	149
10'	3'	6.41	1.55	527	144	6.53	1.62	543	150	6.56	1.71	569	188	6.86	1.83	591	201	7.30	1.99	627	217
10'	4'	8.53	1.55	638	144	8.78	1.62	666	150	8.82											



PLAN

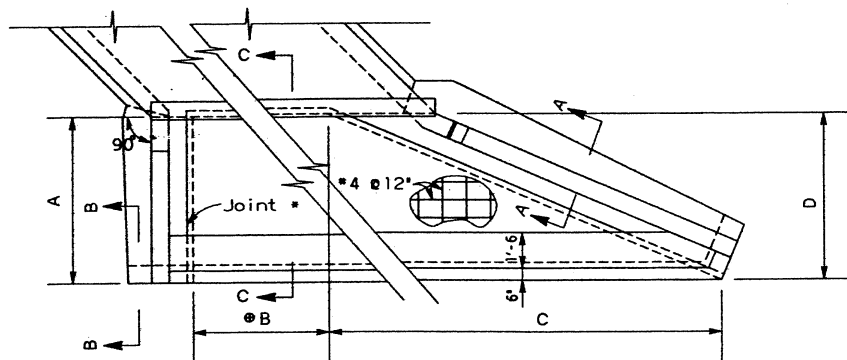
Apron for 0° skew box culvert



PLAN

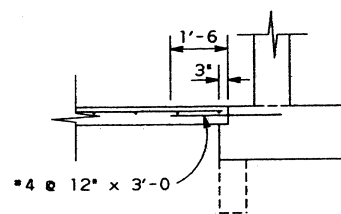
Apron for 5° to 15° skew box culvert

* Optional construction joint. Apron may be poured with wingwall footings and bottom slab of barrel.

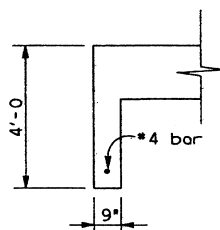


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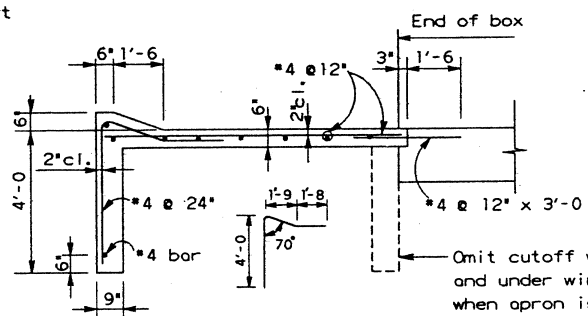
Apron for 20° to 45° skew box culvert



SECTION A-A



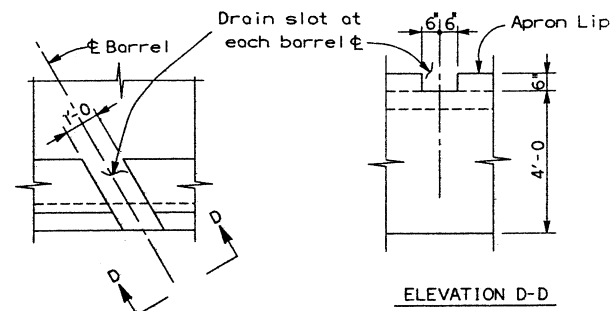
SECTION B-B



SECTION C-C

Span	Δ										
	0° Skew	5° Skew	10° Skew	15° Skew	20° Skew	25° Skew	30° Skew	35° Skew	40° Skew	45° Skew	
6'	6'-8	6'-8 1/4	6'-9 1/4	6'-10 1/8	7'-1 1/8	7'-4 1/4	7'-8 1/4	8'-1 1/8	8'-8 1/8	9'-5 1/8	
8'	8'-9	8'-9 1/2	8'-10 1/8	9'-0 1/4	9'-3 1/4	9'-7 1/8	10'-1 1/4	10'-8 1/8	11'-5 1/8	12'-4 1/2	
10'	10'-10	10'-10 1/2	11'-0	11'-2 1/8	11'-6 1/8	11'-11 1/2	12'-6 1/8	13'-2 1/4	14'-1 1/4	15'-3 1/8	
12'	13'-0	13'-0 1/2	13'-2 1/8	13'-5 1/2	13'-10	14'-4 1/8	15'-0 1/8	15'-10 1/2	16'-11 1/8	18'-4 1/8	

* Dimension varies with number of barrels. Δ equals length to be added to dimension 'B' for each additional barrel.



APRON DRAIN DETAIL

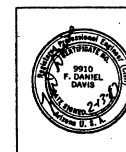
NOTES:

For General Notes and miscellaneous details see B-01.10.

See B-06.20, B-06.30 and B-06.40 for apron dimensions and quantities.

The apron quantities take into consideration the cutoff walls being omitted along outlet headwall and shall be used on new box culverts only.

DESIGN	DATE
CHECKED	DATE
APPROVED	DATE
REVISIONS	
1	
2	
3	
4	



DESIGN APPROVED

F. Daniel Davis

APPROVED FOR DISTRIBUTION
James C. ...
2-15-87

ARIZONA
DEPARTMENT OF TRANSPORTATION
HIGHWAYS DIVISION
STANDARD DRAWINGS

OUTLET APRON DETAILS


REVISION

STANDARD NO.
B-06.10

Spoon	Hgt.	DIMENSIONS																																								
		0° Skew				5° Skew				10° Skew				15° Skew				20° Skew				25° Skew				30° Skew				35° Skew				40° Skew				45° Skew				
		A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	
3'	6'-7 1/2	4'-8 1/4	2'-4 1/8	6'-8	4'-8 1/2	1'-9 3/8	3'-0 1/2	6'-8 1/4	6'-8	4'-9 1/8	1'-2 1/4	3'-11 1/4	6'-9 1/4	6'-1 1/4	4'-10 1/8	6 3/8	4'-7 3/8	6'-7 1/2	6'-0	4'-11 1/4	5'-7 1/2	6'-8 1/2	6'-0	5'-2 1/2	6'-8 1/2	6'-8 1/2	5'-6	5'-6 1/2	7'-10 1/2	6'-7 1/2	5'-6	5'-10 1/2	9'-1 1/2	6'-4 1/4	5'-0	6'-4 1/2	10'-10 1/4	6'-3 1/2	5'-0	6'-11 1/4	12'-5 1/2	5'-9 1/2

Spoon	Hgt.	QUANTITIES																																							
		0° Skew				5° Skew				10° Skew				15° Skew				20° Skew				25° Skew				30° Skew				35° Skew				40° Skew				45° Skew			
		Conc.	C.Y.	Steel lbs.	Δ s	Conc.	C.Y.	Steel lbs.	Δ s	Conc.	C.Y.	Steel lbs.	Δ s	Conc.	C.Y.	Steel lbs.	Δ s	Conc.	C.Y.	Steel lbs.	Δ s	Conc.	C.Y.	Steel lbs.	Δ s	Conc.	C.Y.	Steel lbs.	Δ s	Conc.	C.Y.	Steel lbs.	Δ s	Conc.	C.Y.	Steel lbs.	Δ s	Conc.	C.Y.	Steel lbs.	Δ s
3'	1.51	1.14	87	92	1.51	1.14	86	92	1.56	1.17	91	94	1.55	1.15	88	92	1.61	1.18	93	95	1.84	1.22	99	102	2.02	1.24	106	100	2.25	1.29	117	104	2.52	1.33	128.	108	2.79	1.40	139	114	

NOTATIONS:
 Δc = Apron concrete quantity per additional barrel.
 Δs = Apron steel quantity per additional barrel.



DESIGN APPROVED
J.D. [Signature]

APPROVED FOR DISTRIBUTION
[Signature]
 2-13-87

ARIZONA
 DEPARTMENT OF TRANSPORTATION
 HIGHWAYS DIVISION
 STANDARD DRAWINGS

OUTLET APRON
 DIMENSIONS & QUANTITIES
 2 : 1 SLOPE

REVISION


STANDARD NO.
 B-06.20

DATE: _____
 DRAWN BY: _____
 CHECKED BY: _____
 APPROVED BY: _____
 CAD FILENAME: ZFA
 VIEW NAME:

Span	Hgt.	DIMENSIONS																																							
		0° Skew				5° Skew				10° Skew				15° Skew				20° Skew				25° Skew				30° Skew				35° Skew				40° Skew				45° Skew			
		A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D	A	B	C	D
3'	9'-10"	8'-8"	3'-7 1/4"	10'-0"	4'-8 1/2"	2'-8 1/4"	4'-8 1/2"	10'-1 1/4"	10'-1 1/4"	4'-9"	1'-9"	5'-8 1/4"	9'-10 1/2"	10'-0"	4'-11 1/4"	8'-2 1/2"	9'-9 1/4"	9'-0"	5'-2 1/2"	9'-6 1/2"	9'-6 1/2"	8'-6"	5'-6"	10'-1 1/4"	9'-2 1/4"	7'-6"	5'-10 1/2"	12'-4 1/2"	8'-8 1/4"	7'-0"	6'-4 1/2"	14'-4 1/2"	8'-3 1/2"	7'-0"	6'-11 1/2"	16'-6 1/2"	7'-8 1/2"				

Span	Hgt.	QUANTITIES																																							
		0° Skew				5° Skew				10° Skew				15° Skew				20° Skew				25° Skew				30° Skew				35° Skew				40° Skew				45° Skew			
		Conc. C.Y.	Steel lbs.	1 Bbl. Δ c	1 Bbl. Δ s	Conc. C.Y.	Steel lbs.	1 Bbl. Δ c	1 Bbl. Δ s	Conc. C.Y.	Steel lbs.	1 Bbl. Δ c	1 Bbl. Δ s	Conc. C.Y.	Steel lbs.	1 Bbl. Δ c	1 Bbl. Δ s	Conc. C.Y.	Steel lbs.	1 Bbl. Δ c	1 Bbl. Δ s	Conc. C.Y.	Steel lbs.	1 Bbl. Δ c	1 Bbl. Δ s	Conc. C.Y.	Steel lbs.	1 Bbl. Δ c	1 Bbl. Δ s	Conc. C.Y.	Steel lbs.	1 Bbl. Δ c	1 Bbl. Δ s	Conc. C.Y.	Steel lbs.	1 Bbl. Δ c	1 Bbl. Δ s				
3'	2.19	1.55	150	142	2.25	1.58	155	124	2.26	1.58	154	124	2.33	1.61	159	127	2.41	1.64	165	130	2.62	1.62	166	128	2.88	1.63	176	130	3.07	1.61	180	129	3.39	1.65	194	132	3.71	1.74	211	139	

NOTATIONS:
 Δc = Apron concrete quantity per additional barrel.
 Δs = Apron steel quantity per additional barrel.



DESIGN APPROVED
J.D. Davis

APPROVED FOR DISTRIBUTION
James R. Taylor
2-13-87

ARIZONA
DEPARTMENT OF TRANSPORTATION
HIGHWAYS DIVISION
STANDARD DRAWINGS

OUTLET APRON
DIMENSIONS & QUANTITIES
4:1 SLOPE

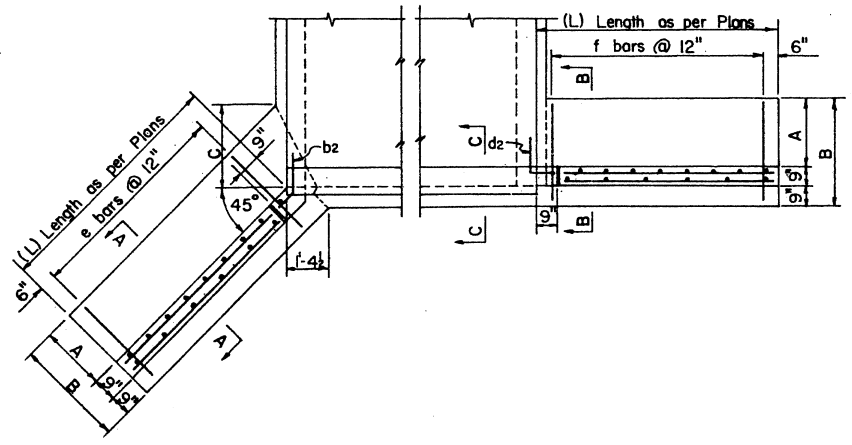
REVISION

STANDARD NO.
B-06.30

DESIGN DRAWN CHECKED

Spoon	Hgt.	DIMENSIONS																																																		
		0° Skew					5° Skew					10° Skew					15° Skew					20° Skew					25° Skew					30° Skew					35° Skew					40° Skew					45° Skew					
		A	B	C	A	B	C	D	E	A	B	C	D	E	A	B	C	D	E	A	B	C	D	E	A	B	C	D	E	A	B	C	D	E	A	B	C	D	E	A	B	C	D	E	A	B	C	D	E	A	B	C
6'	3'	12-3/8	4'-8/4	4'-5/2	12-5/2	4'-8/2	3'-4/8	5'-6/8	11'-11/2	12-0/8	4'-9/8	2'-1/2	6'-11/4	12-0/8	12-1	4'-10/8	1'-0/8	8'-4/8	11'-11	12-0	4'-11/8	9'-5/8	11'-3/8	11'-0	5'-2/8	10'-11/2	10'-11/2	10'-0	5'-6/8	12-5/8	10'-5/8	9'-0	5'-10/8	14'-5/8	10'-13/8	8'-6	6'-4/2	16'-1/4	9'-3/4	8'-0	6'-11/8	18'-3/8	8'-6/2									
	4'	15-0/8	4'-8/4	5'-5/8	15-4/8	4'-8/2	4'-1/8	7'-0/8	15-13/8	15-0/8	4'-9/8	2'-7/8	8'-5/4	14'-7/4	15-0/8	4'-10/8	1'-3/8	10'-0/8	14'-4/2	15-0	4'-11/8	11'-8/8	13'-11/8	13'-6	5'-2/8	13'-9/4	13'-9/4	12'-6	5'-6/8	15-6/8	13'-0/2	11'-6	5'-10/8	17-3/8	12'-1/2	10'-6	6'-4/2	19-6/8	11'-3/8	10'-0	6'-11/8	21'-11/8	10'-2/4									
	5'	17-10/4	4'-8/4	6'-6/8	18-3/8	4'-8/2	4'-10/8	8'-3/8	17-10/4	17'-11/4	4'-9/8	3'-2/8	10'-2/4	17'-7/8	18-0/8	4'-10/8	1'-7	12-0/8	17'-2/8	18-0	4'-11/8	13'-11/8	16'-8	16'-0	5'-2/8	15-10/8	15-10/8	14'-6	5'-6/8	18-2/8	15-3/2	13'-6	5'-10/8	20-7/8	14'-5	12-6	6'-4/2	23'-0/8	13'-3/8	12'-0	6'-11/8	25'-6/8	11'-11/8									
	6'	20-0/8	4'-8/4	7'-6/2	21-1/8	4'-8/2	5'-8	9'-7/8	20-6/8	20'-11/4	4'-9/8	3'-8/8	11'-8/4	20-2/8	21-0/8	4'-10/8	1'-10/8	13'-9/2	19'-8/8	21'-0	4'-11/8	15-11	18'-11/8	19'-0	5'-2/8	18-4/8	18-4/8	17'-0	5'-6/8	20-10/8	17-6/2	15-6	5'-10/8	23-5/2	16'-5/8	14'-6	6'-4/2	26-6	15-3/8	13'-6	6'-11/8	29-7/4	13'-9/8									
	7'	23-6/8	4'-8/4	8'-6/8	24-0/8	4'-8/2	6'-5/8	10'-10/8	23-3/2	23'-10/4	4'-9/8	4'-2/2	13'-2/4	22-10	24-0/2	4'-10/8	2'-1/4	15-9/8	22'-6/8	24'-0	4'-11/8	18'-2	21'-7/4	21'-6	5'-2/8	20-10/8	20-10/8	19'-6	5'-6/8	23-7	19-9/2	18'-0	5'-10/8	26-8/8	18'-8/8	16'-6	6'-4/2	29'-11/2	17'-3/8	15'-6	6'-11/8	33'-3/8	15'-6/4									
8'	3'	12-3/8	6'-10/4	4'-5/2	12-5/2	6'-10/2	3'-4/8	5'-6/8	11'-11/2	12-0/8	6'-11/2	2'-1/2	6'-11/4	12-0/8	12-1	7'-1/8	1'-0/8	8'-4/8	11'-11	12-0	7'-3/8	9'-5/8	11'-3/8	11'-0	7'-7/8	10'-11/2	10'-11/2	10'-0	8'-0/8	12-5/8	10'-5/8	9'-0	8'-6/8	14'-5/8	10'-13/8	8'-6	9'-2/8	16'-1/4	9'-3/4	8'-0	9'-11/8	18'-3/8	8'-6/2									
	4'	15-0/8	6'-10/4	5'-5/8	15-4/8	6'-10/2	4'-1/8	7'-0/8	15-13/8	15-0/8	6'-11/2	2'-7/8	8'-5/4	14'-7/4	15-0/8	7'-1/8	1'-3/8	10'-0/8	14'-4/2	15-0	7'-3/8	11'-8/8	13'-11/8	13'-6	7'-7/8	13'-9/4	13'-9/4	12'-6	8'-0/8	15-6/8	13'-0/2	11'-6	8'-6/8	17-3/8	12'-1/2	10'-6	9'-2/8	19-6/8	11'-3/8	10'-0	9'-11/8	21'-11/8	10'-2/4									
	5'	17-10/4	6'-10/4	6'-6/8	18-3/8	6'-10/2	4'-10/8	8'-3/8	17-10/4	17'-11/4	6'-11/2	3'-2/8	10'-2/4	17'-7/8	18-0/8	7'-1/8	1'-7	12-0/8	17'-2/8	18-0	7'-3/8	13'-11/8	16'-8	16'-0	7'-7/8	15-10/8	15-10/8	14'-6	8'-0/8	18-2/8	15-3/2	13'-6	8'-6/8	20-7/8	14'-5	12-6	9'-2/8	23'-0/8	13'-3/8	12'-0	9'-11/8	25'-6/8	11'-11/8									
	6'	20-0/8	6'-10/4	7'-6/2	21-1/8	6'-10/2	5'-8	9'-7/8	20-6/8	20'-11/4	6'-11/2	3'-8/8	11'-8/4	20-2/8	21-0/8	7'-1/8	1'-10/8	13'-9/2	19'-8/8	21'-0	7'-3/8	15-11	18'-11/8	19'-0	7'-7/8	18-4/8	18-4/8	17'-0	8'-0/8	20-10/8	17-6/2	15-6	8'-6/8	23-5/2	16'-5/8	14'-6	9'-2/8	26-6	15-3/8	13'-6	9'-11/8	29-7/4	13'-9/8									
	7'	23-6/8	6'-10/4	8'-6/8	24-0/8	6'-10/2	6'-5/8	10'-10/8	23-3/2	23'-10/4	6'-11/2	4'-2/2	13'-2/4	22-10	24-0/2	7'-1/8	2'-1/4	15-9/8	22'-6/8	24'-0	7'-3/8	18'-2	21'-7/4	21'-6	7'-7/8	20-10/8	20-10/8	19'-6	8'-0/8	23-7	19-9/2	18'-0	8'-6/8	26-8/8	18'-8/8	16'-6	9'-2/8	29-11/2	17'-3/8	15'-6	9'-11/8	33'-3/8	15'-6/4									
8'	27-0	5'-9/2	9'-9/8	27-1	5'-9/8	7'-3/8	12-2/8	26-2/8	26'-11/4	5'-10/2	4'-9	15'-0/8	26-1/8	27-0/8	5'-11/4	2'-4/8	17-8/8	25-3/4	27'-0	6'-1/2	20-8/4	24'-7/4	24'-0	6'-4/8	23-8/4	23'-8/4	22'-0	6'-9	26-8/8	22-5/8	20'-0	7'-2/8	30-2/4	21'-13/8	18'-6	7'-8/8	33'-8/8	19'-5/4	17'-6	8'-3/4	37'-10/8	17'-7/8										
10'	3'	12-3/8	9'-0/4	4'-5/2	12-5/2	9'-0/8	3'-4/8	5'-6/8	11'-11/2	12-0/8	9'-1	2'-1/2	6'-11/4	12-0/8	12-1	9'-4	1'-0/8	8'-4/8	11'-11	12-0	9'-7	9'-5/8	11'-3/8	11'-0	10'-0	10'-11/2	10'-11/2	10'-0	10'-6/8	12-5/8	10'-5/8	9'-0	11'-2/8	14'-5/8	10'-13/8	8'-6	12-0/8	16'-1/4	9'-3/4	8'-0	13'-0/4	18'-3/8	8'-6/2									
	4'	15-0/8	9'-0/4	5'-5/8	15-4/8	9'-0/8	4'-1/8	7'-0/8	15-13/8	15-0/8	9'-1	2'-7/8	8'-5/4	14'-7/4	15-0/8	9'-4	1'-3/8	10'-0/8	14'-4/2	15-0	9'-7	11'-8/8	13'-11/8	13'-6	10'-0	13-9/4	13'-9/4	12'-6	10'-6/8	15-6/8	13'-0/2	11'-6	11'-2/8	17-3/8	12'-1/2	10'-6	12-0/8	19-6/8	11'-3/8	10'-0	13'-0/4	21'-11/8	10'-2/4									
	5'	17-10/4	9'-0/4	6'-6/8	18-3/8	9'-0/8	4'-10/8	8'-3/8	17-10/4	17'-11/4	9'-1	3'-2/8	10'-2/4	17'-7/8	18-0/8	9'-4	1'-7	12-0/8	17'-2/8	18-0	9'-7	13'-11/8	16'-8	16'-0	10'-0	15-10/8	15-10/8	14'-6	10'-6/8	18-2/8	15-3/2	13'-6	11'-2/8	20-7/8	14'-5	12-6	12-0/8	23-0/8	13'-3/8	12'-0	13'-0/4	25'-6/8	11'-11/8									
	6'	20-0/8	9'-0/4	7'-6/2	21-1/8	9'-0/8	5'-8	9'-7/8	20-6/8	20'-11/4	9'-1	3'-8/8	11'-8/4	20-2/8	21-0/8	9'-4	1'-10/8	13'-9/2	19'-8/8	21'-0	9'-7	15-11	18'-11/8	19'-0	10'-0	18-4/8	18-4/8	17'-0	10'-6/8	20-10/8	17-6/2	15-6	11'-2/8	23-5/2	16'-5/8	14'-6	12-0/8	26-6	15-3/8	13'-6	13'-0/4	29-7/4	13'-9/8									
	7'	23-6/8	9'-0/4	8'-6/8	24-0/8	9'-0/8	6'-5/8	10'-10/8	23-3/2	23'-10/4	9'-1	4'-2/2	13'-2/4	22-10	24'-0	9'-4	2'-1/4	15-9/8	22'-6/8	24'-0	9'-7	18'-2	21'-7/4	21-6	10'-0	20-10/8	20-10/8	19'-6	10'-6/8	23-7	19-9/2	18'-0	11'-2/8	26-8/8	18'-8/8	16'-6	12-0/8	29-11/2	17'-3/8	15'-6	13'-0/4	33'-3/8	15'-6/4									
8'	27-0	7'-11/2	9'-9/8	27-1	7'-11/4	7'-3/8	12-2/8	26-2/8	26'-11/4	8'-0/8	4'-9	15'-0/8	26-1/8	27-0/8	8'-2/8	2'-4/8	17-8/8	25-3/4	27'-0	8'-9/4	20-8/4	24'-7/4	24'-0	8'-9/2	23-8/4	23'-8/4	22'-0	9'-3	26-8/8	22-5/8	20'-0	9'-9/8	30-2/4	21'-13/8	18'-6	10'-6/8	33'-8/8	19'-5/4	17'-6	11'-4/2	37'-10/2	17'-7/8										

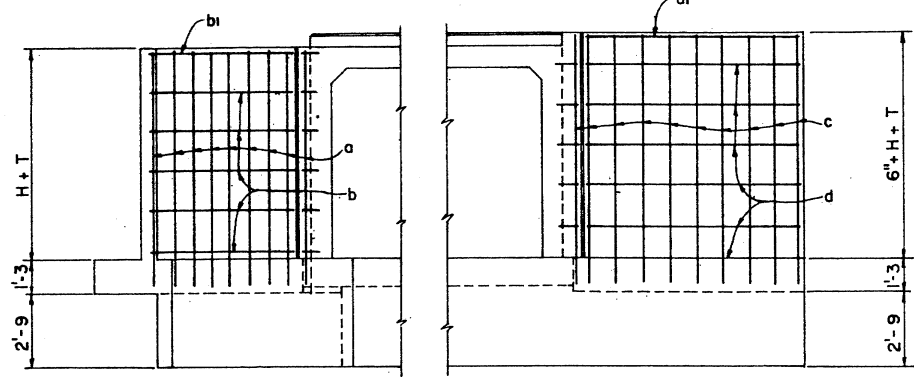
Spoon	Hgt.	QUANTITIES																																																											
		0° Skew						5° Skew						10° Skew						15° Skew						20° Skew						25° Skew						30° Skew						35° Skew						40° Skew						45° Skew					
		Conc. 1 Bbl.	C.Y. Δ c	Steel lbs. Δ s	Conc. 1 Bbl.	C.Y. Δ c	Steel lbs. Δ s	Conc. 1 Bbl.	C.Y. Δ c	Steel lbs. Δ s	Conc. 1 Bbl.	C.Y. Δ c	Steel lbs. Δ s	Conc. 1 Bbl.	C.Y. Δ c	Steel lbs. Δ s	Conc. 1 Bbl.	C.Y. Δ c	Steel lbs. Δ s	Conc. 1 Bbl.	C.Y. Δ c	Steel lbs. Δ s	Conc. 1 Bbl.	C.Y. Δ c	Steel lbs. Δ s	Conc. 1 Bbl.	C.Y. Δ c	Steel lbs. Δ s	Conc. 1 Bbl.	C.Y. Δ c	Steel lbs. Δ s	Conc. 1 Bbl.	C.Y. Δ c	Steel lbs. Δ s	Conc. 1 Bbl.	C.Y. Δ c	Steel lbs. Δ s																								
6'	3'	2.77	1.84	201	144	2.77	1.84	201	144	2.78	1.84	201	144	2.86	1.87	207	146	2.88	1.88	205	147	3.13	1.85	208	145	3.37	1.83	215	144	3.67	1.84	228	145	3.95	1.86	236	147	4.31	1.90	249	151																				
	4'	3.60	2.19	271	169	3.67	2.21	277	172	3.61	2.19	270	170	3.70	2.22	275	172	3.97	2.25	279	175	4.06	2.19	280	171	4.45	2.19	298	171	4.73	2.18	305	170	5.06	2.18	316	171	5.49	2.22	330	175																				
	5'	4.51	2.53	348	195	4.59	2.56	355	197	4.60	2.56	354	197	4.70	2.59	359	200	4.80	2.62	363	202	5.07	2.53	360	196	5.45	2.50	376	194	5.88	2.50	394	194	6.28	2.50	406	195	6.78	2.55	420	199																				
	6'	5.53	2.88	434	221	5.62	2.91	440	223	5.63	2.91	443	223	5.73	2.94	443	226	5.84	2.92	445	228	6.28	2.90	455	223	6.66	2.84	469	219	7.07	2.80	483	217	7.65	2.82	506	219	8.20	2.84	521	221																				
	7'	6.65	3.23	527	247	6.75	3.26	534	249	6.76	3.26	532	249	6.97	3.31	544	253	7.09	3.34	545	256	7.55	3.24	552	249	8.02	3.17	570	244	8.63	3.16	597	244	9.16	3.15	615	243	9.78	3.17	630	245																				
8'	3'	3.36	2.41	339	188	3.37	2.41	339	188	3.38	2.41	339	189	3.47	2.45	345	192	3.49	2.46	343	193	3.74	2.43	345	191	3.97	2.41	352	189	4.27	2.41	364	190	4.55	2.44	372	193	4.93	2.50	285	198																				
	4'	4.31	2.87	417	222	4.39	2.91	324	225	4.32	2.87	316	223	4.42	2.91	322	226	4.52	2.95	327	229	4.77	2.88	325	224	5.16	2.88	343	225	5.43	2.86	349	223	5.77	2.86	360	224	6.21	2.92	374	230																				
	5'	5.33	3.33	403	256	5.42	3.36	410	259	5.44	3.36	409	259	5.54	3.40	415	262	5.65	3.44	419	265	5.89	3.32	414	257	6.26	3.28	429	254	6.70	3.28	446	255	7.09	3.28	458	256	7.61	3.34	472	261																				
	6'	6.46	3.78	496	290	6.56	3.82	504	293	6.57	3.82	503	293	6.69	3.86	507	296	6.80	3.90	510	299	7.23	3.81	517	293	7.58	3.72	530	287	7.98	3.68	542	284	8.57	3.71	565	287	9.12	3.73	580	290																				
	7'	7.70	4.24	598	324	7.81	4.28	606	327	7.82	4.28	604	327	7.85	4.35	617	333	8.18	4.38	618	336	8.60	4.26	623	326	9.06	4.17	639	320	9.66	4.15	665	320	10.18	4.13	682	319	10.81</																							



TYPE A WING

TYPE B WING

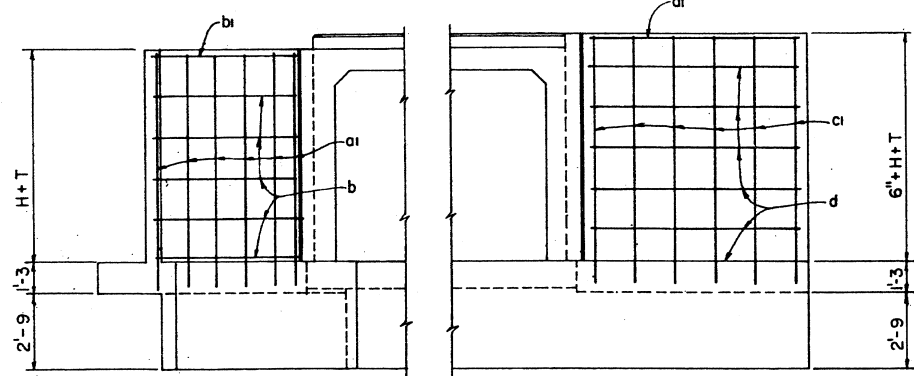
HEADWALL PLAN



TYPE A WING

TYPE B WING

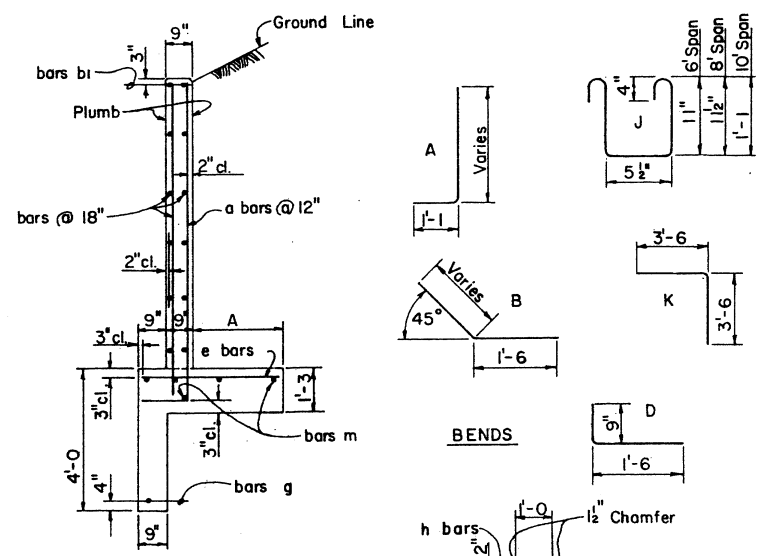
ELEVATION (Back Face Reinf.)



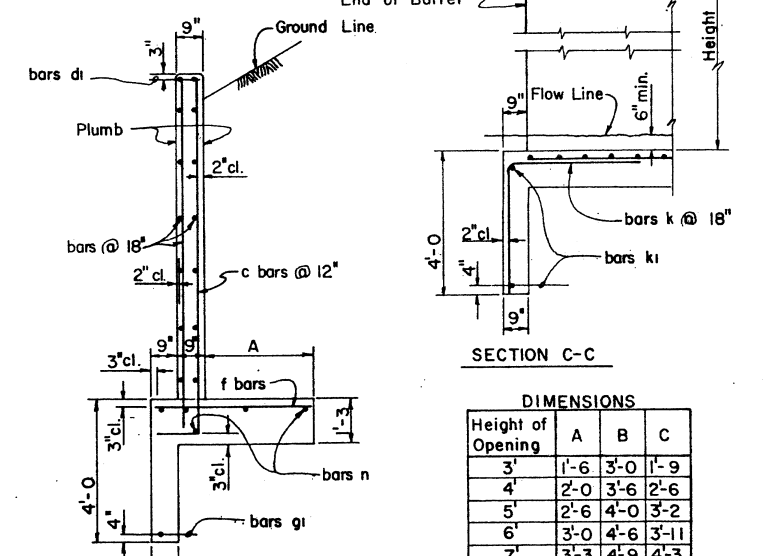
TYPE A WING

TYPE B WING

ELEVATION (Front Face Reinf.)



SECTION A-A



SECTION B-B

SECTION C-C

DIMENSIONS

Height of Opening	A		B		C	
	Conc.	Steel	Conc.	Steel	Conc.	Steel
3'	1'-6	3'-0	1'-9			
4'	2'-0	3'-6	2'-6			
5'	2'-6	4'-0	3'-2			
6'	3'-0	4'-6	3'-11			
7'	3'-3	4'-9	4'-3			

CURB & CUT-OFF WALL QUANTITIES PER EACH ADDITIONAL BARREL

6' Spans		8' Spans		10' Spans	
Conc.	Steel	Conc.	Steel	Conc.	Steel
.859	76	1.114	103	1.370	130

NOTE:
See B-01.10 for general notes and miscellaneous details.

WINGS STEEL LIST (L=H+2)

Mark	Bend	3' Height		4' Height		5' Height		6' Height		7' Height						
		No.	Size	Lgth.	No.	Size	Lgth.	No.	Size	Lgth.	No.	Size	Lgth.			
TYPE A WING																
a	A	12	#5	5'-6	14	#5	6'-6	16	#5	7'-6	18	#6	8'-6	20	#7	9'-6
ai	str.	8	#4	4'-6	8	#4	5'-6	8	#4	6'-6	10	#4	7'-6	10	#4	8'-6
b	L	8	✓	4'-0	12	✓	5'-0	12	✓	6'-0	16	✓	7'-0	20	✓	8'-0
br	L	4	#6	4'-0	4	#6	5'-0	4	#6	6'-0	4	#6	7'-0	4	#6	8'-0
bz	B	6	#4	2'-3	8	#4	2'-3	8	#4	2'-3	10	#4	2'-3	12	#4	2'-3
e	str.	12	#5	2'-6	14	#5	3'-0	16	#5	3'-6	18	#5	4'-0	20	#5	4'-3
g	B	2	#4	6'-9	2	#4	7'-9	2	#4	8'-9	2	#4	9'-9	2	#4	10'-9
m	str.	8	✓	5'-0	8	✓	6'-0	10	✓	7'-0	10	✓	8'-0	10	✓	9'-0
TYPE B WING																
c	A	12	#5	6'-0	14	#5	7'-0	16	#5	8'-0	18	#6	9'-0	20	#7	10'-0
ci	str.	8	#4	5'-0	8	#4	6'-0	8	#4	7'-0	10	#4	8'-0	10	#4	9'-0
d	L	8	✓	4'-0	12	✓	5'-0	12	✓	6'-0	16	✓	7'-0	20	✓	8'-0
di	L	4	#6	4'-0	4	#6	5'-0	4	#6	6'-0	4	#6	7'-0	4	#6	8'-0
de	D	6	#4	2'-3	8	#4	2'-3	8	#4	2'-3	10	#4	2'-3	12	#4	2'-3
f	str.	10	#5	2'-6	12	#5	3'-0	14	#5	3'-6	16	#5	4'-0	18	#5	4'-3
gi	L	2	#4	6'-3	2	#4	7'-3	2	#4	8'-3	2	#4	9'-3	2	#4	10'-3
n	L	8	✓	5'-0	8	✓	6'-0	10	✓	7'-0	10	✓	8'-0	10	✓	9'-0

CURB & CUT-OFF WALL STEEL LIST

Mark	Bend	Size	6' Spans		8' Spans		10' Spans	
			1 Barrel	2 Barrels	1 Barrel	2 Barrels	1 Barrel	2 Barrels
TYPE A WING								
h	str.	#6	4	7'-0	4	6'-8	4	9'-0
j	J	#4	6	3'-6	4	7	3'-6	6
k	K	✓	4	7'-0	4	5	7'-0	6
ki	str.	✓	2	4'-6	2	6'-8	2	6'-9
TYPE B WING								
h	str.	#6	4	7'-0	4	6'-8	4	9'-0
j	J	#4	6	3'-6	4	7	3'-6	6
k	K	✓	5	7'-0	4	7	7'-0	6
ki	str.	✓	2	7'-3	2	6'-8	2	9'-3

○ Additional number of bars per each extra barrel.
◇ Additional length of bars per each extra barrel.

APPROXIMATE HEADWALL QUANTITIES *

Span	Height	Hdwl. Type A Wings				Hdwl. Type B Wings			
		For L=H+2'		Per each Add.Ft.		For L=H+2'		Per each Add.Ft.	
		Conc.	Steel	Conc.	Steel	Conc.	Steel	Conc.	Steel
6'	3'	4.18	297	3146	19	4.32	308	3310	20
	4'	5.52	375	3655	23	5.60	382	3819	23
	5'	7.07	456	4164	25	7.07	467	4329	26
	6'	8.86	636	4673	33	8.75	652	4838	34
	7'	10.58	864	5067	41	10.43	886	5231	43
8'	3'	4.47	319	3157	19	4.61	336	3322	20
	4'	5.80	397	3666	23	5.88	409	3831	23
	5'	7.35	477	4176	25	7.37	494	4340	26
	6'	9.14	658	4685	33	9.04	679	4849	34
	7'	10.88	886	5090	41	10.75	913	5255	43
10'	3'	4.81	344	3180	19	4.94	368	3345	20
	4'	6.13	423	3640	23	6.21	441	3854	23
	5'	7.66	503	4210	25	7.69	527	4375	26
	6'	9.46	683	4731	33	9.39	712	4896	34
	7'	11.19	911	5125	41	11.09	946	5290	43

*Includes curb and cut-off wall quantities for a single barrel.

DESIGN	DRAWN	CHECKED	DATE
8-72	9-72	9-72	7-76
AVJ	MAB		J.T.W.

NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
1	Curb height now 6"	J.T.W.	7-76
2			
3			



DESIGN APPROVED
RC Brecher

ARIZONA
DEPARTMENT OF TRANSPORTATION
HIGHWAYS DIVISION
STANDARD DRAWINGS

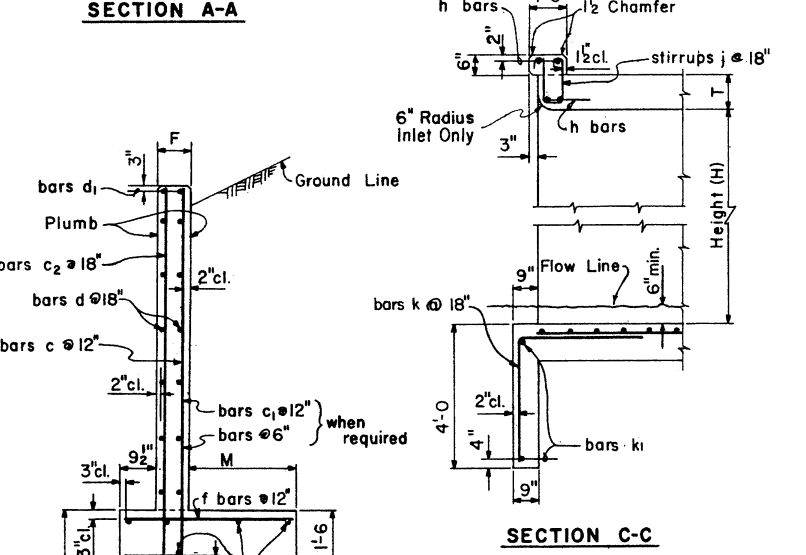
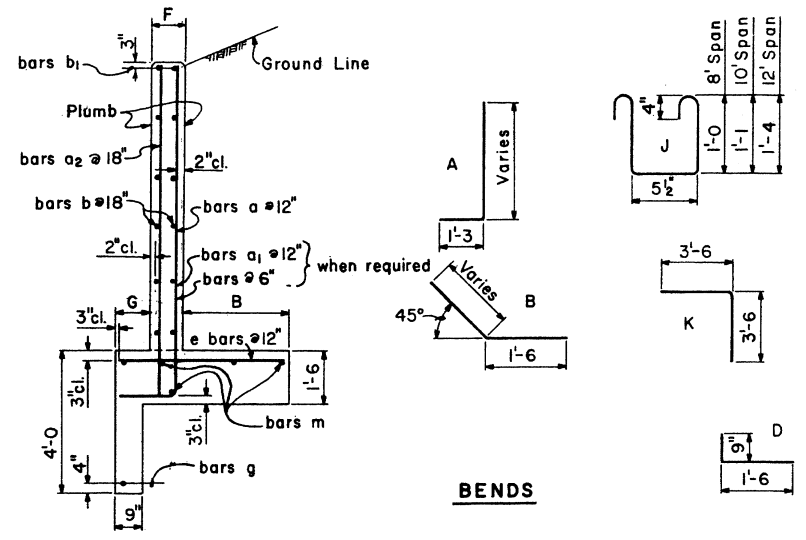
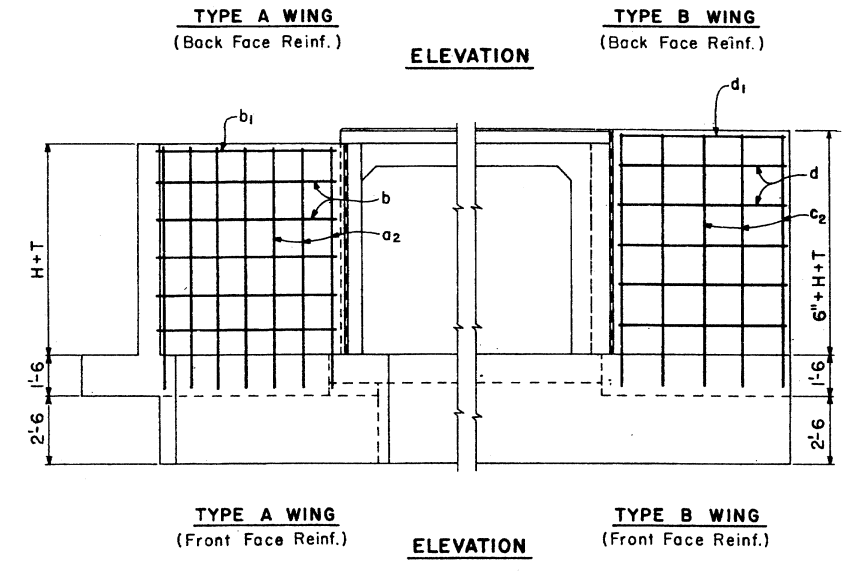
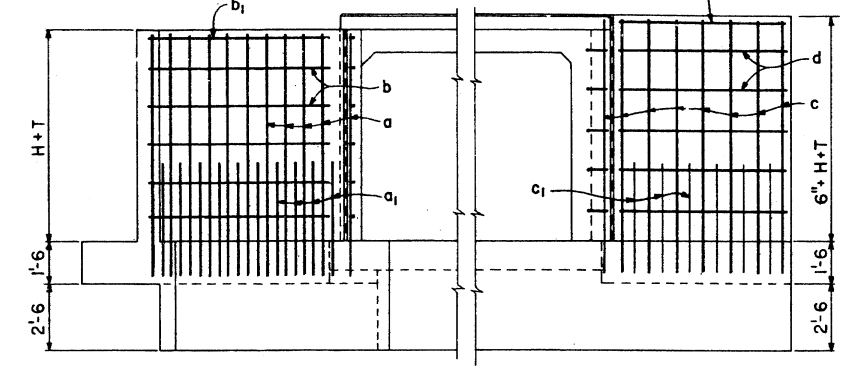
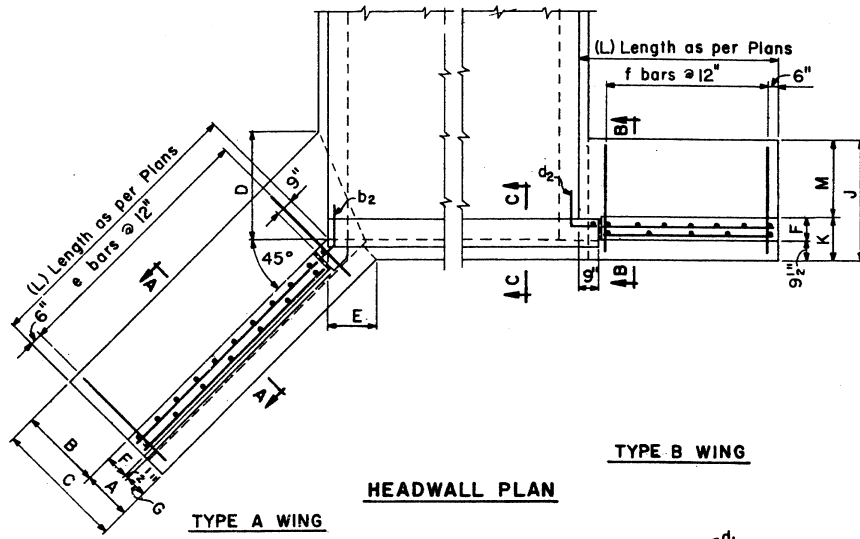
APPROVED FOR DISTRIBUTION
EP

INLET OR OUTLET
LEVEL WINGS,
HEIGHT 3' TO 7'

REVISION

STANDARD NO.
B-08.10

DESIGN	WT. DRY	8-72	INC.	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	CON. API	8-72	NO.	1	Wing thickness & curb height	JTW	7-76
CHECKED	NAB, ARJ	3-73	NO.	2			



CURB & CUT-OFF WALL QUANTITIES PER EACH ADDITIONAL BARREL

8' Spans	10' Spans		12' Spans	
	Conc.	Steel	Conc.	Steel
1.114	103	1.370	130	1.625

WINGS STEEL LIST (L=H+2')

Mark	Band	8' Height		9' Height		10' Height		11' Height		12' Height						
		No.	Size	Lgth.	No.	Size	Lgth.	No.	Size	Lgth.	No.	Size	Lgth.			
TYPE A WING																
a	A	20	#7	11'-0"	22	#8	12'-3"	24	#6	13'-3"	26	#7	14'-3"	28	#7	15'-3"
a1	A							24	#6	6'-6"	26	#7	6'-9"	28	#7	7'-0"
a2	str	14	#4	9'-9"	14	#4	11'-0"	16	#4	12'-0"	18	#4	13'-0"	18	#4	14'-0"
b	v	20	#4	9'-0"	24	#4	10'-0"	28	#4	11'-0"	28	#4	12'-0"	32	#4	13'-0"
b1	v	4	#6	9'-0"	4	#6	10'-0"	4	#6	11'-0"	4	#6	12'-0"	4	#6	13'-0"
b2	B	12	#4	2'-3"	14	#4	2'-3"	16	#4	2'-3"	16	#4	2'-3"	18	#4	2'-3"
e	str.	20	#5	5'-0"	22	#6	5'-6"	24	#7	6'-0"	26	#7	6'-6"	28	#8	6'-9"
g	B	2	#4	12'-3"	2	#4	13'-9"	2	#4	14'-9"	2	#4	16'-0"	2	#4	17'-0"
m	str.	10	#4	9'-6"	10	#4	10'-6"	10	#4	11'-6"	10	#4	12'-6"	10	#4	13'-6"
TYPE B WING																
c	A	20	#7	11'-6"	22	#8	12'-9"	24	#6	13'-9"	26	#7	14'-9"	28	#7	15'-9"
c1	v							24	#6	6'-6"	26	#7	6'-9"	28	#7	7'-0"
c2	str	14	#4	10'-3"	14	#4	11'-6"	16	#4	12'-6"	18	#4	13'-6"	18	#4	14'-6"
d	v	24	#4	9'-0"	28	#4	10'-0"	28	#4	11'-0"	32	#4	12'-0"	36	#4	13'-0"
d1	v	4	#6	9'-0"	4	#6	10'-0"	4	#6	11'-0"	4	#6	12'-0"	4	#6	13'-0"
d2	D	14	#4	2'-3"	16	#4	2'-3"	16	#4	2'-3"	18	#4	2'-3"	20	#4	2'-3"
f	str.	20	#5	5'-0"	22	#6	5'-6"	24	#7	6'-0"	26	#7	6'-6"	28	#8	7'-6"
g1	v	2	#4	11'-3"	2	#4	12'-3"	2	#4	13'-3"	2	#4	14'-3"	2	#4	15'-3"
n	v	10	#4	9'-6"	10	#4	10'-6"	10	#4	11'-6"	10	#4	12'-6"	10	#4	13'-6"

CURB & CUT-OFF WALL STEEL LIST

Mark	Band	Size	8' Spans		10' Spans		12' Spans	
			1 Barrel	2 Barrels	1 Barrel	2 Barrels	1 Barrel	2 Barrels
TYPE A WING								
h	str.	#6	4	9'-0"	8	9'-4"	10	10'-0"
j	J	#4	7	3'-6"	5	8	3'-9"	7
k	K	v	4	7'-0"	6	6	7'-0"	7
kl	str.	v	2	5'-9"	8	8	7'-6"	10
TYPE B WING								
h	str.	#6	4	10'-6"	8	9	12'-9"	10
j	J	#4	7	3'-6"	6	9	3'-9"	7
k	K	v	7	7'-0"	6	9	7'-0"	7
kl	str.	v	2	9'-6"	8	9	11'-6"	10

○ Additional number of bars per ea. extra barrel.
◇ Additional length of bars per ea. extra barrel.

APPROXIMATE HEADWALL QUANTITIES*

Span	Height	Hdwl. Type A Wings		Hdwl. Type B Wings	
		For L=H+2'	Per each Add. Ft.	For L=H+2'	Per each Add. Ft.
8'	8'	15.07	1017	682	46
	8'	15.44	1045	690	46
	8'	15.05	1095	703	49
10'	9'	18.30	1462	753	61
	10'	21.49	1655	817	64
	10'	15.78	1071	696	46
12'	9'	18.67	1488	759	61
	10'	21.86	1680	822	64
	11'	25.95	2197	663	78
12'	30.03	2596	1,015	87	

* Includes curb and cut-off wall quantities for a single barrel.

NOTE: See B-01.10 for general notes and miscellaneous details.

DESIGN APPROVED: *R.C. Buchler*

APPROVED FOR DISTRIBUTION: *[Signature]*

ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS

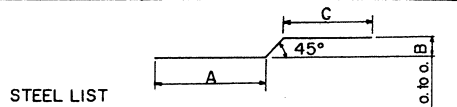
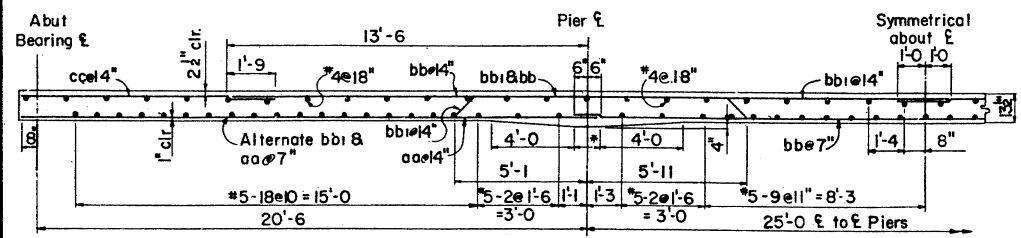
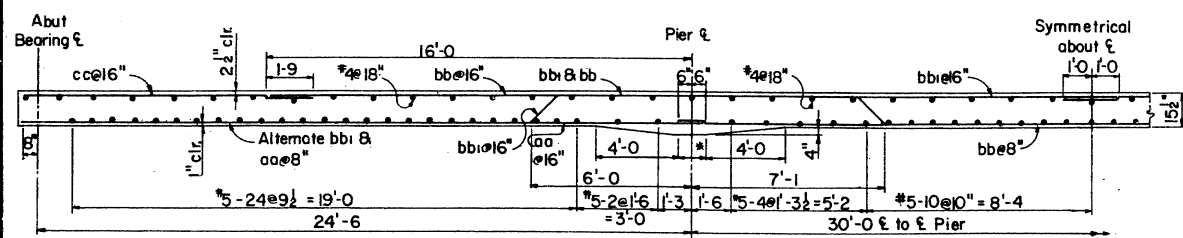
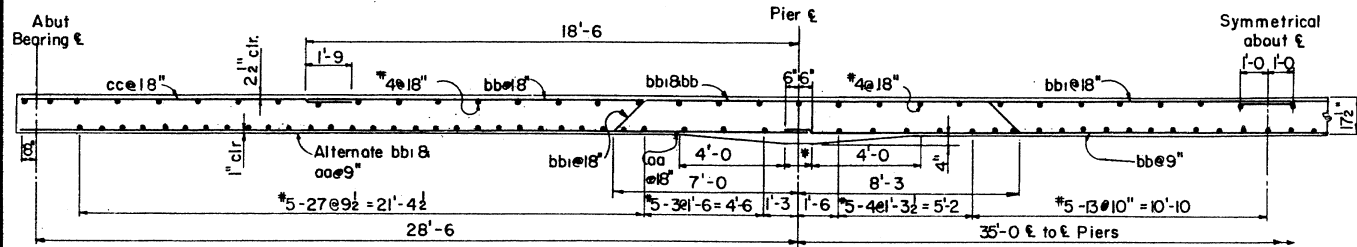
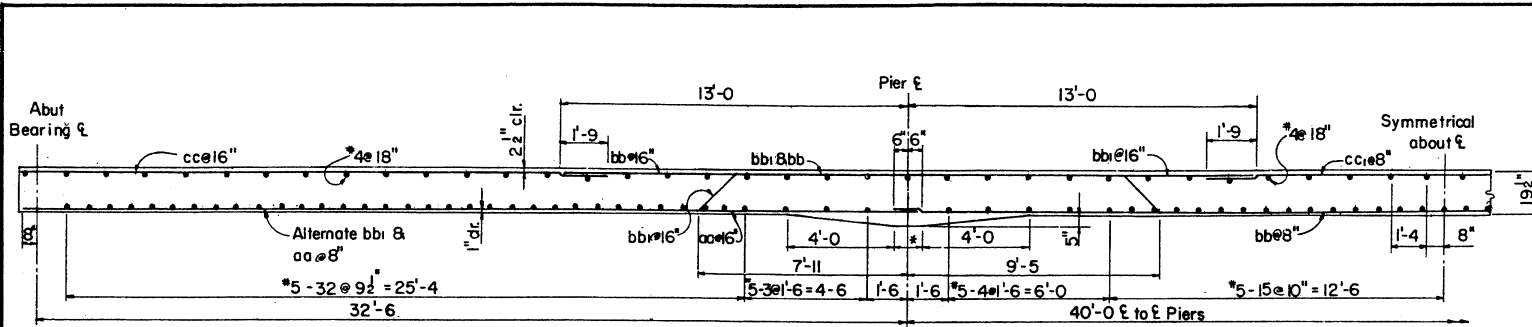
INLET OR OUTLET LEVEL WINGS, HEIGHT 8' TO 12'

REVISION: STANDARD NO. B-08.20

DIMENSIONS

Height of Opening	A	B	C	D	E	F	G	J	K	M
8'	1'-9"	3'-9"	5'-6"	5'-0"	1'-8 1/2"	11 1/2"	0'-9"	5'-6"	1'-9"	3'-9"
9'	2'-0"	4'-0"	6'-0"	5'-4"	2'-1"	11 1/2"	1'-0"	6'-0"	1'-9"	4'-3"
10'	2'-0"	4'-6"	6'-6"	6'-0"	2'-1"	11 1/2"	1'-0"	6'-6"	1'-9"	4'-9"
11'	2'-4"	4'-8"	7'-0"	6'-3"	2'-6 1/2"	11 1/2"	1'-3"	7'-0"	1'-10"	5'-2"
12'	2'-6"	4'-9"	7'-3"	6'-5"	2'-9 1/2"	11 1/2"	1'-4"	8'-0"	1'-11"	6'-1"





STEEL LIST

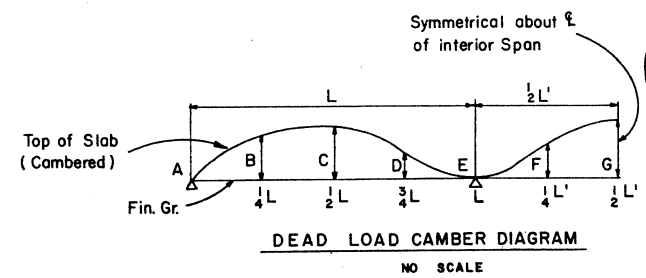
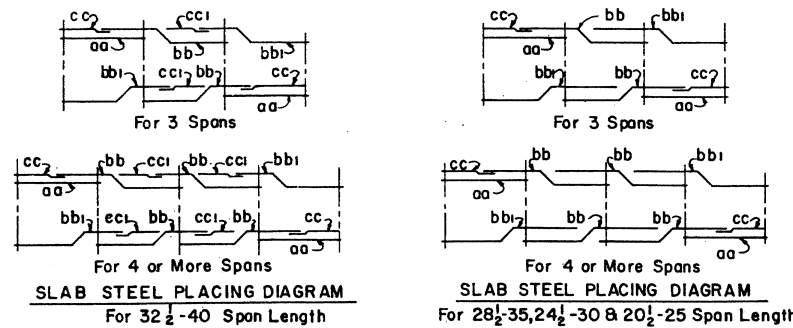
Span Lengths	Mark	Size	Bend	Lgth	Dimensions		
					A	B	C
32'-6, 40'-0	aa	10	str	33'-9			
	bb	10		54'-0	31'-1	1'-4	21'-2
	bbi	10		46'-9	25'-3	1'-4	19'-8
	cc	6	str	22'-0			
28'-6, 35'-0	aa	10	str	29'-9			
	bb	10		54'-6	27'-3	1'-2	25'-8
	cc	6	str	12'-6			
24'-6, 30'-0	aa	9	str	25'-9			
	bb	9		47'-0	23'-5	1'-0	22'-2
	bbi	9		41'-6	19'-2	1'-0	21'-1
	cc	6	str	11'-0			
20'-6, 25'-0	aa	8	str	21'-9			
	bb	8		39'-6	19'-7	10"	18'-8
	bbi	8		35'-0	16'-1	10"	17'-10
	cc	6	str	9'-6			

GENERAL NOTES:

- See Project Drawings for cross section of deck slab, roadway width, curbs, railings, and foundations.
- Minimum length of bridge shall be 3 spans. For additional length intermediate spans equal to the center span shall be added.
- Construction - Standard Specifications Ariz. Dept. of Transportation Edition of 1982, revised to date.
- Design - A.A.S.H.O. Specifications for Highway Bridges 1973.
- Dead Load - Dead Load includes allowance of 25 pounds per square foot for future wearing surface.
- Loading Class - HS20 - 44
- Load Distribution - $E = 4.0 + .06S$ (S taken as effective end span length)
- Stresses -
 - Class S concrete $f'_c = 4,500$ psi; $f'_s = 1,400$ psi
- Reinforcing steel shall conform to ASTM Spec. A615.
- Bar sizes #6 and smaller shall be Gr. 40 or Gr. 60; $f_s = 20,000$ psi
- Bar sizes #7 and larger shall be Grade 60; $f_s = 24,000$ psi

DEAD LOAD CAMBER

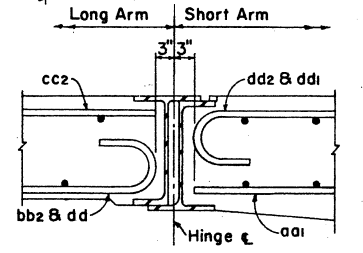
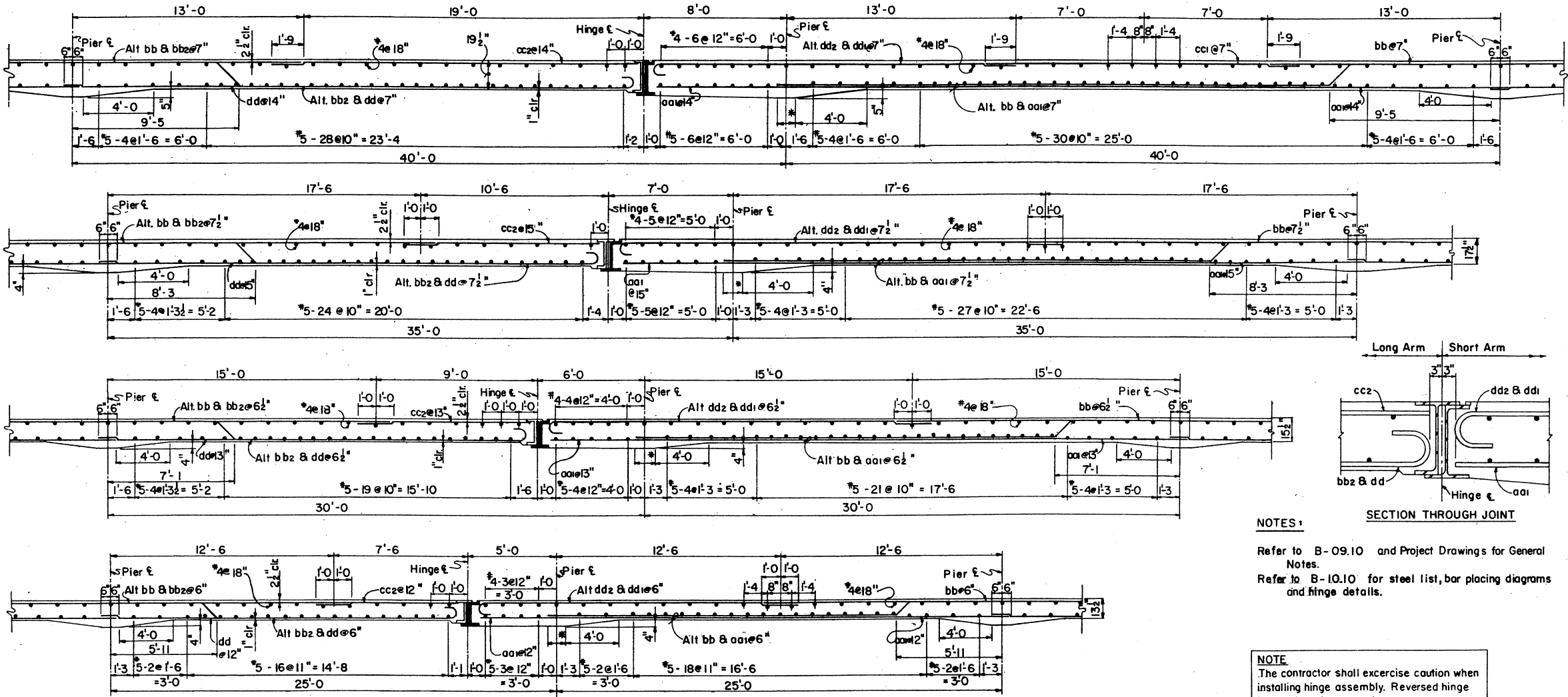
L	L'	A	B	C	D	E	F	G
32'-6	40'-0	0"	4"	3"	3"	0"	3"	3"
28'-6	35'-0	0"	3"	3"	3"	0"	3"	3"
24'-6	30'-0	0"	3"	3"	3"	0"	3"	3"
20'-6	25'-0	0"	3"	3"	3"	0"	3"	3"



*Dimension varies. See Project Drawings for dimension and Special Pier Details.

NO.	DATE	DESCRIPTION OF REVISIONS
1	7-76	Added haunch dimension note
2	2-82	Change notes & clearances
3	10-86	Change Reinf. Note

DESIGN APPROVED <i>R.C. Buckle</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION <i>E.R. ...</i>	CONTINUOUS SPAN SLAB HS20-44 LOADING	STANDARD NO. B-09.10

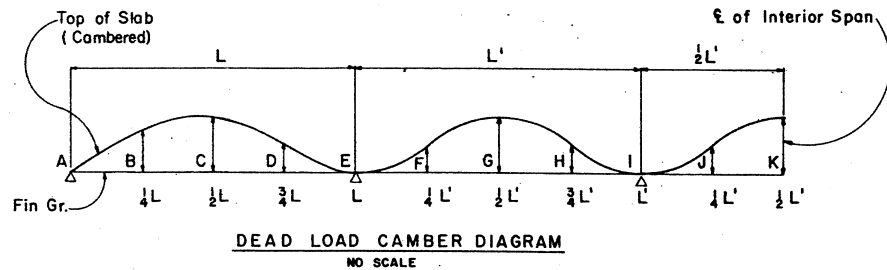


NOTES:
 Refer to B-09.10 and Project Drawings for General Notes.
 Refer to B-10.10 for steel list, bar placing diagrams and hinge details.

NOTE
 The contractor shall exercise caution when installing hinge assembly. Reversed hinge installation will not provide required structural support for suspended arm.



*Dimension varies. See Project Drawings for dimension and Special Pier Details.

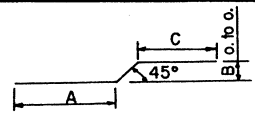


DEAD LOAD CAMBER												
L	L'	A	B	C	D	E	F	G	H	I	J	K
32'-6	40'-0	0"	1/4"	3/8"	1/2"	3/4"	1"	1 1/8"	1 1/4"	1 1/2"	1 3/4"	1 7/8"
28'-6	35'-0	0"	1/4"	3/8"	1/2"	3/4"	1"	1 1/8"	1 1/4"	1 1/2"	1 3/4"	1 7/8"
24'-6	30'-0	0"	1/4"	3/8"	1/2"	3/4"	1"	1 1/8"	1 1/4"	1 1/2"	1 3/4"	1 7/8"
20'-6	25'-0	0"	1/4"	3/8"	1/2"	3/4"	1"	1 1/8"	1 1/4"	1 1/2"	1 3/4"	1 7/8"

Camber hinge span as per interior spans.

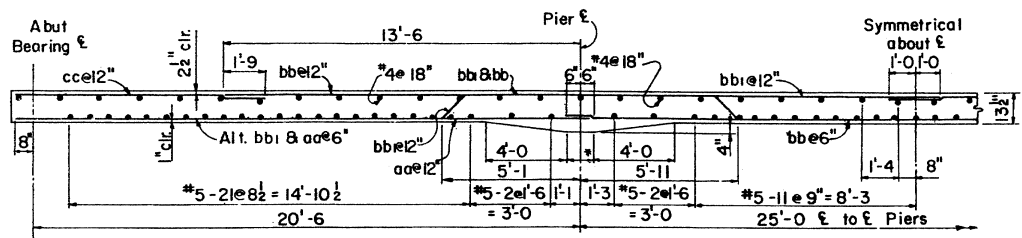
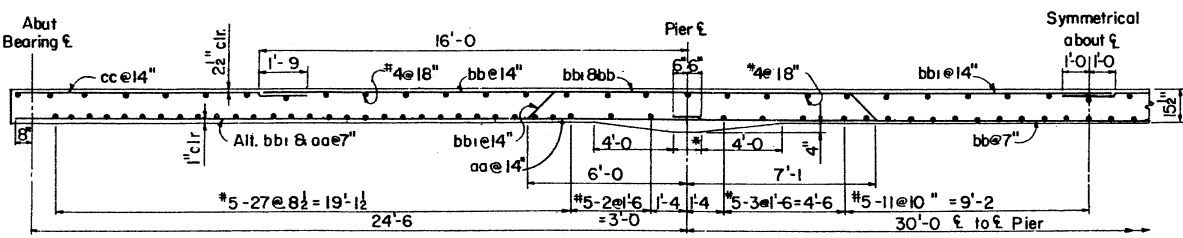
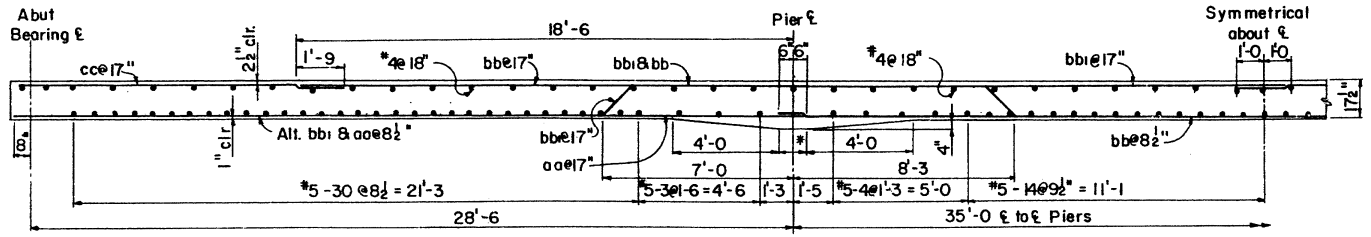
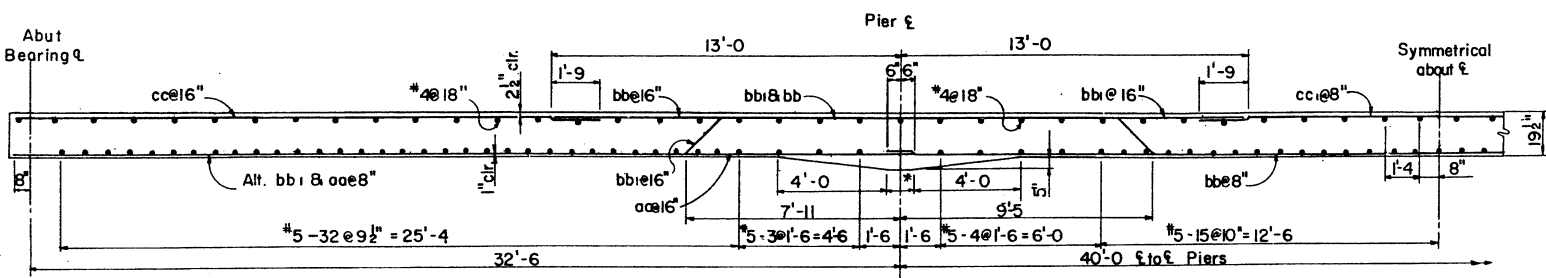
DESIGN DRAWN CHECKED	JEM	CAS	JEM	DATE	NO	DESCRIPTION OF REVISIONS	
						11-72	7-78
						Change branch dimension	Change joints

DESIGN APPROVED <i>R.L. Bruehler</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 18/85
APPROVED FOR DISTRIBUTION <i>R.L. Bruehler</i>	CONTINUOUS SPAN SLAB WITH HINGE HS20-44 LOADING	STANDARD NO. B-09.20



STEEL LIST

Span Lgths	Mark	Size	Bend	Lgth	Bend Dimensions		
					A	B	C
40'-0"	aa	10	str	33'-9"			
	bb	10		54'-0"	31'-1"	1'-4"	21'-2"
	bbi	10		46'-9"	25'-3"	1'-4"	19'-8"
	cc	6	str	22'-0"			
	cc	4	str	17'-6"			
32'-6"	aa	10	str	29'-9"			
	bb	10		54'-6"	27'-3"	1'-2"	25'-8"
	bbi	10		48'-3"	22'-2"	1'-2"	24'-5"
	cc	6	str	12'-6"			
	aa	9	str	25'-9"			
28'-6"	aa	9	str	25'-9"			
	bb	9		47'-0"	23'-5"	1'-0"	22'-2"
	bbi	9		41'-6"	19'-2"	1'-0"	21'-1"
	cc	6	str	11'-0"			
	aa	8	str	21'-9"			
24'-6"	aa	8	str	21'-9"			
	bb	8		39'-6"	19'-7"	10"	18'-8"
	bbi	8		35'-0"	16'-1"	10"	17'-10"
	cc	6	str	9'-6"			
	aa	8	str	21'-9"			
20'-6"	aa	8	str	21'-9"			
	bb	8		39'-6"	19'-7"	10"	18'-8"
	bbi	8		35'-0"	16'-1"	10"	17'-10"
	cc	6	str	9'-6"			
	aa	8	str	21'-9"			

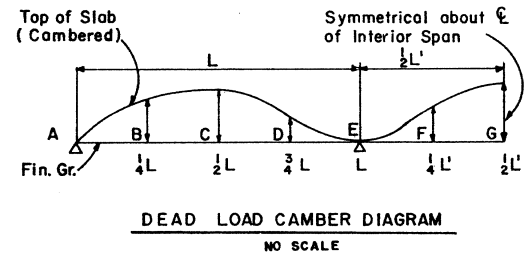


GENERAL NOTES:

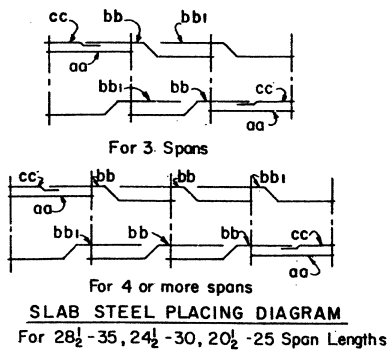
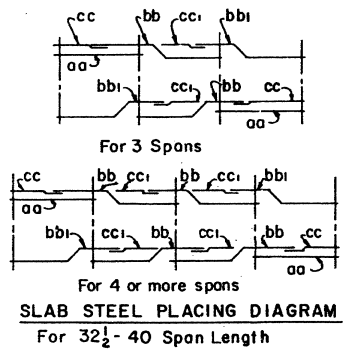
- See Project Drawings for cross section of deck slab, roadway width, curbs, railings, and foundations.
- Minimum length of bridge shall be 3 spans. For additional length intermediate spans equal to the center span shall be added.
- Construction - Standard Specifications Arizona Department of Transportation Edition of 1982, revised to date.
- Design - A.A.S.H.O. Specifications for Highway Bridges 1973.
- Dead Load - Dead Load includes allowance of 25 pounds per square foot for future wearing surface.
- Loading Class - HS 20-44 and/or Interstate Alternate Loading.
- Load Distribution - $E = 4.0 + .06S$ (S taken as effective end span length)
- Stresses -
 - Class S concrete $f'_c = 4,500$ psi; $f_c = 1,400$ psi
- Reinforcing steel shall conform to ASTM Spec. A615.
- Bar sizes #6 and smaller shall be Gr.40 or Gr.60; $f_s = 20,000$ psi
- Bar sizes #7 and larger shall be Grade 60; $f_s = 24,000$ psi
- Curbs and/or sidewalk shall be poured to grade after falsework has been struck.
- Dimensions shall not be scaled from drawings.
- Haunch dimension normal to centerline of bent.
- Forms shall be cambered for dead load deflection, vertical curvature, form deflection and falsework settlement. Camber figures given in plans are for dead load only.

DEAD LOAD CAMBER

L	L'	A	B	C	D	E	F	G
32'-6"	40'-0"	0"	1/4"	9/32"	1/8"	0"	8/32"	9/32"
28'-6"	35'-0"	0"	1/8"	3/32"	3/32"	0"	3/32"	1/8"
24'-6"	30'-0"	0"	8/32"	3/32"	1/8"	0"	3/32"	3/32"
20'-6"	25'-0"	0"	3/32"	3/32"	3/32"	0"	3/32"	3/32"

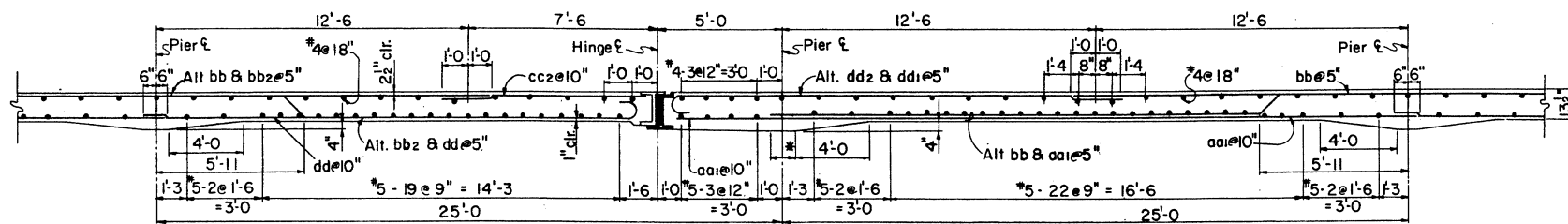
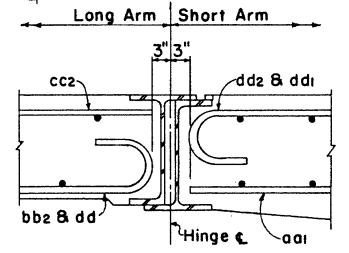
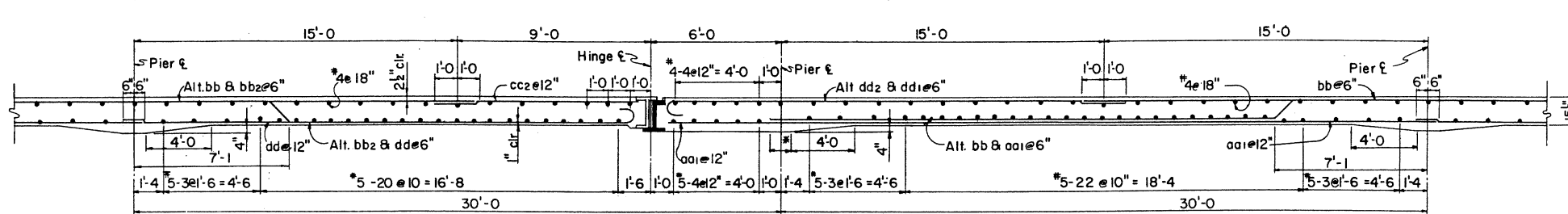
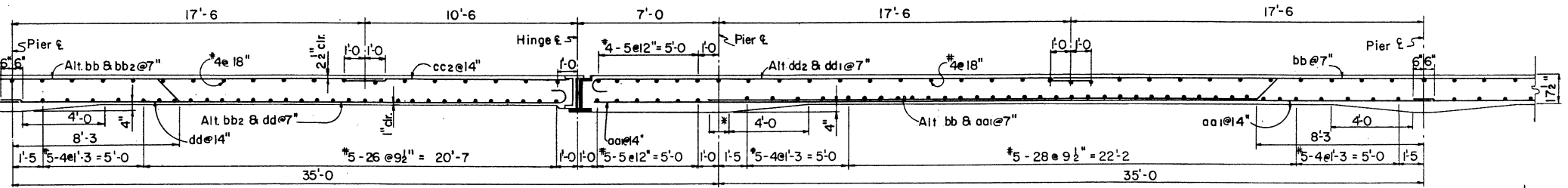
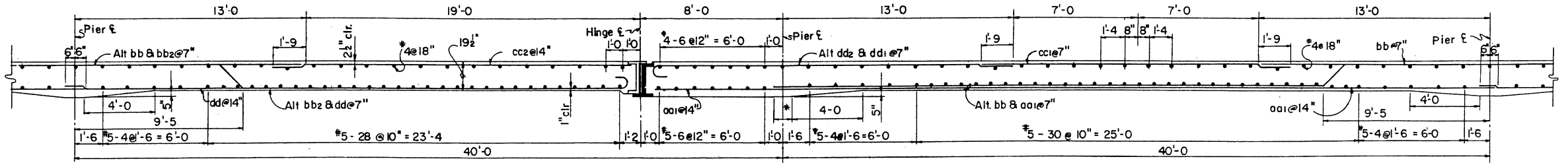


DESIGN	JEM	9-72	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	CAG	11-72	1	Added haunch dimension data	J.T.W.	7-76
CHECKED	JEM, HW	12-72	2	Chg steel note & bar dim.	WEB	2-82
			3	Changed Reinf. Note	CH	10-85



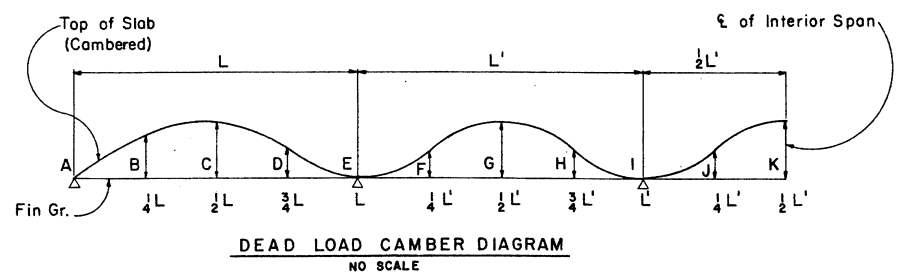
* Dimension varies. See Project Drawings for dimension and Special Pier Details.

DESIGN APPROVED <i>R.C. Bruehler</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION <i>T. J. ...</i>	CONTINUOUS SPAN SLAB INTERSTATE LOADING	STANDARD NO. B-09.30



NOTES:
 Refer to B-09.30 and Project Drawings for General Notes.
 Refer to B-10.10 for steel list, bar placing diagram and hinge details.

NOTE
 The contractor shall exercise caution when installing hinge assembly. Reversed hinge installation will not provide required structural support for suspended arm.



DEAD LOAD CAMBER												
L	L'	A	B	C	D	E	F	G	H	I	J	K
32'-6"	40'-0"	0"	1/4"	9/32"	1/8"	0"	1/8"	3/32"	1/8"	0"	1/8"	9/32"
28'-6"	35'-0"	0"	1/16"	3/32"	3/32"	0"	3/32"	3/16"	3/32"	0"	3/32"	1/16"
24'-6"	30'-0"	0"	1/16"	3/32"	1/16"	0"	3/32"	3/32"	3/32"	0"	3/32"	3/32"
20'-6"	25'-0"	0"	1/32"	3/32"	3/32"	0"	3/32"	3/32"	3/32"	0"	3/32"	3/32"

Camber hinge span as per interior spans

* Dimension varies. See Project Drawings for dimension and Special Pier Details.

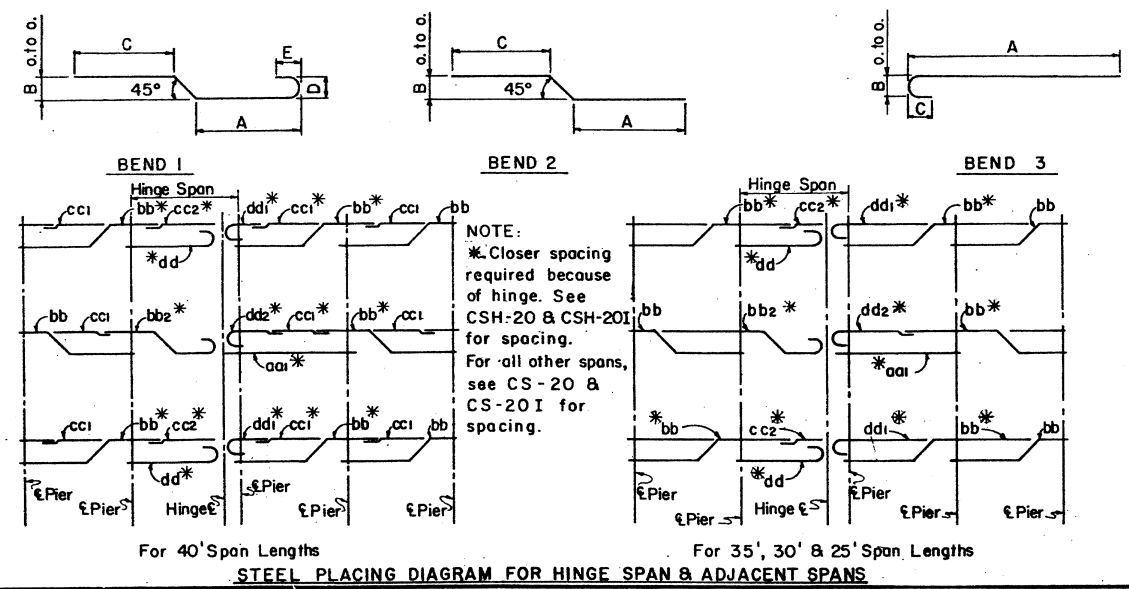
DESIGN APPROVED <i>R.C. Breche</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 8/85
APPROVED FOR DISTRIBUTION <i>F.P. ...</i>	CONTINUOUS SPAN SLAB WITH HINGE, INTERSTATE LOADING	STANDARD NO. B-09.40

DESIGN	J.E.M.	10-72	NO	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	CAG	11-72	1	Changed launch dimension	J.T.W.	7-78
CHECKED	J.E.M.	12-72	2	Changed hinge	J.E.M.	2-85

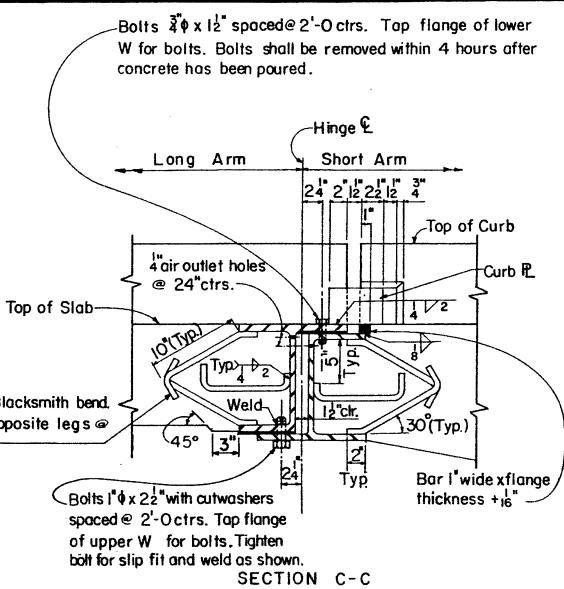
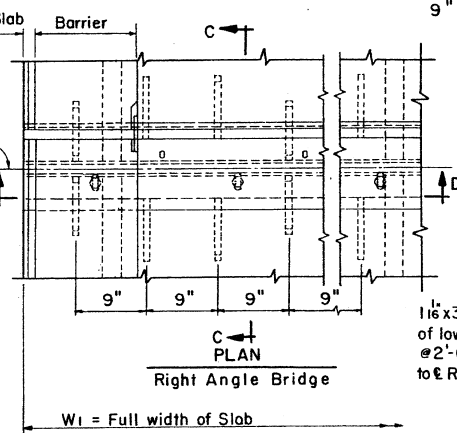
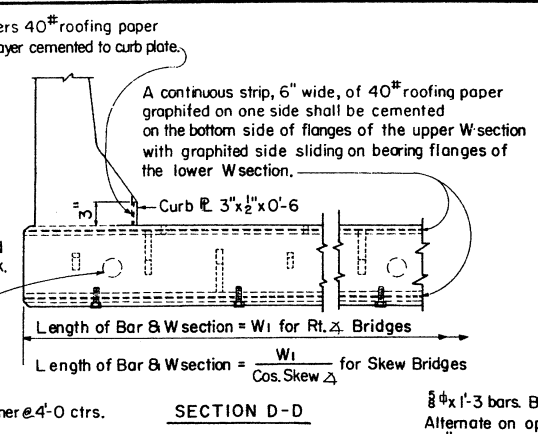
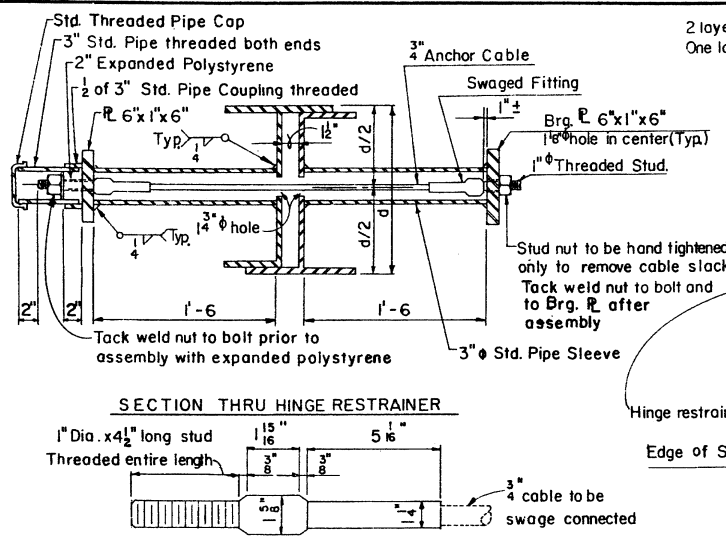
DESIGN	JEM	10-72	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	CAG	11-72	1	Joint reinforcement	WEB	11-72
CHECKED	JEM, HW	12-72	2	Reinf. Note changed & W Slopes	C.H.	8-80
			3	Change W I B X 97 to W I 4 X 99	WB	5-81
			4	Revised Point Note	CH	10-86

INTERSTATE OR HS20-44*										
Span Lgth	Mark	Size	Bend	Lgth	Bend Dimensions					
					A	B	C	D	E	
40'-0"	aa1	10	str	48'-3"						
	bb	10	2	54'-0"	31'-1"	1'-4"	21'-2"			
	bb2	10	1	46'-4"	22'-4"	1'-4"	21'-2"	1'-0 3/4"	11 1/2"	
	cc1	4	str	17'-6"						
	cc2	6	str	20'-6"						
	dd	10	3	33'-4"	32'-3"	9"	9 1/2"			
35'-0"	aa1	10	str	42'-3"						
	bb	10	2	54'-6"	27'-3"	1'-2"	25'-8"			
	bb2	10	1	47'-10"	19'-6"	1'-2"	25'-8"	1'-0 3/4"	11 1/2"	
	cc2	6	str	11'-3"						
	dd	10	3	29'-4"	28'-3"	9"	9 1/2"			
	dd1	10	3	32'-8"	31'-7"	9"	9 1/2"			
30'-0"	aa1	9	str	36'-3"						
	bb	9	2	47'-0"	23'-5"	1'-0"	22'-2"			
	bb2	9	1	41'-1"	16'-8"	1'-0"	22'-2"	11 1/2"	10"	
	cc2	6	str	9'-9"						
	dd	9	3	25'-4"	24'-3"	8"	8 1/2"			
	dd1	9	3	27'-8"	26'-7"	8"	8 1/2"			
25'-0"	aa1	8	str	30'-3"						
	bb	8	2	39'-6"	19'-7"	10"	18'-8"			
	bb2	8	1	34'-7"	13'-10"	10"	18'-8"	8"	8"	
	cc2	6	str	8'-3"						
	dd	8	3	21'-1"	20'-3"	7"	7 1/2"			
	dd1	8	3	22'-5"	21'-7"	7"	7 1/2"			

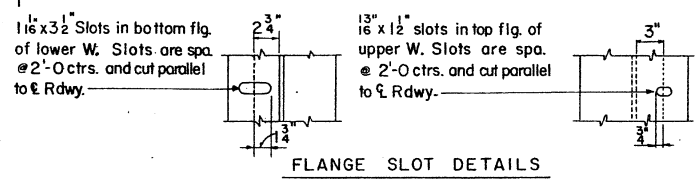
* Bar sizes and bend dimensions are the same for both Interstate and HS20-44 slabs. Bar spacing varies for the two cases. See B-09.20 and B-09.40 for details.



NOTE:
Anchor cable shall be 6x19 classification, galvanized, with a minimum breaking strength of 21.4 tons.
Swaged fitting and stud assembly shall conform to the requirements of American Iron and Steel Institute 1035 and shall develop the breaking strength of the cable.
Expanded polystyrene shall be shipped loose and assembled after hinge joint is erected.



NOTES: W sections see table below
Burn off one half flange of each section flush with web face.
Bearing faces of flanges shall be ground smooth after drilling and tapping.
W sections shall have parallel flange faces.



NOTES:
Structural steel shall conform to ASTM Spec. A36.
Paint and painting shall conform to Standard Specifications.
Contact surfaces shall not be painted.

Slab Hinge Joint shall be shop assembled, shipped and erected as a unit. Unit shall be shop fabricated to conform to the roadway section as noted on deck details.
Joint shall be continuous for lengths 40 feet or less. For lengths over 40 feet the joint may be two pieces butted together, without welded splicing, at the roadway crown or construction centerline. Butted ends shall meet smoothly on the roadway surface after installation or they shall be ground smooth.
Reinforcing steel shall conform to ASTM Spec. A615
Bar sizes #6 and smaller shall be Gr. 40 or Gr. 60; $f_s = 20000$ psi
Bar sizes #7 and larger shall be Grade 60; $f_s = 24000$ psi

TABLE OF W SECTIONS FOR VARIOUS SLAB THICKNESSES

Slab Thickness	W Section
19 1/2"	W 21 x 111
17 1/2"	W 18 x 97
15 1/2"	W 16 x 77
13 1/2"	W 14 x 90

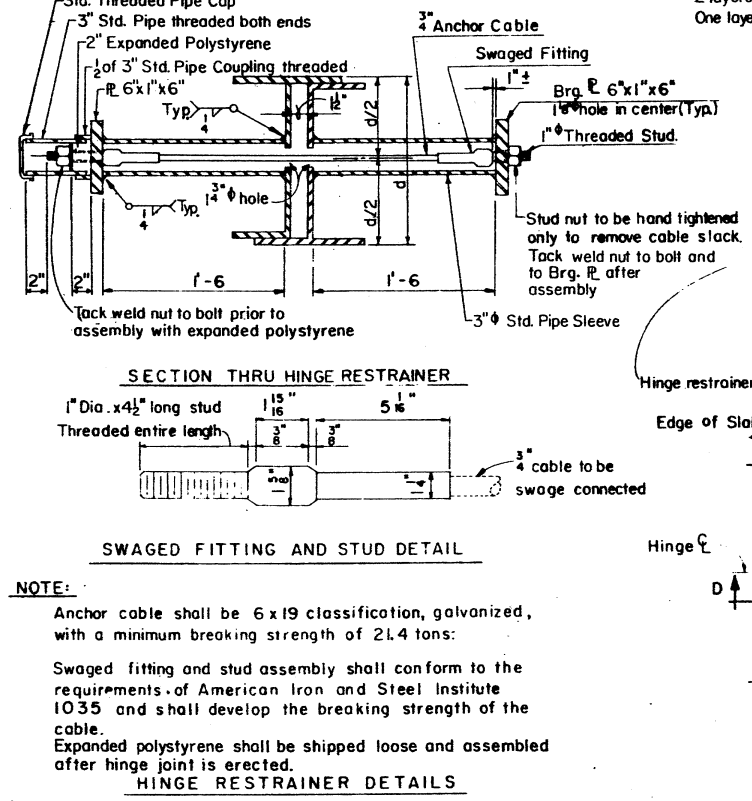
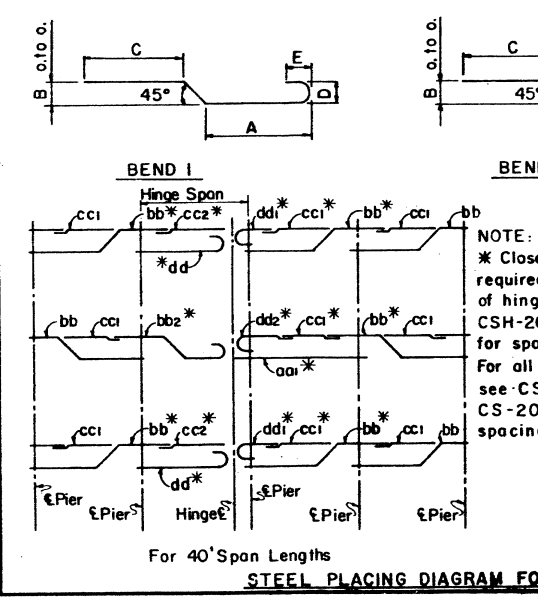


DESIGN APPROVED <i>R.C. Buchler</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION <i>E.P. ...</i>	SLAB HINGE JOINT AND HINGE SPAN REINFORCING DETAILS	STANDARD NO. B-10.10

DESIGN	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	1/2/82	1. Changed hinge rest. & hinge restrainer bar light's LEM	2-BB	2-88
CHECKED	1/1/82	2. Revised Point Note	CH	10-86

INTERSTATE OR HS20-44*									
Span Lgth	Mark	Size	Bend	Lgth	Bend Dimensions				
					A	B	C	D	E
40'-0"	aa1	10	str	48'-3"					
	bb	10	2	54'-0"	31'-1"	1'-4"	21'-2"		
	bb2	10	1	46'-4"	22'-4"	1'-4"	21'-2"	1'-0 1/2"	11 1/2"
	cc1	4	str	17'-6"					
	cc2	6	str	20'-6"					
	dd	10	3	33'-4"	32'-3"	9"	9 1/2"		
35'-0"	dd1	10	3	21'-11"	20'-9"	9"	9 1/2"		
	dd2	10	3	21'-11"	20'-9"	9"	9 1/2"		
	aa1	10	str	42'-3"					
	bb	10	2	54'-6"	27'-3"	1'-2"	25'-8"		
	bb2	10	1	47'-10"	19'-6"	1'-2"	25'-8"	1'-0 1/2"	11 1/2"
	cc2	6	str	11'-3"					
30'-0"	dd	10	3	29'-4"	28'-3"	9"	9 1/2"		
	dd1	10	3	32'-8"	31'-7"	9"	9 1/2"		
	dd2	10	3	26'-5"	25'-3"	9"	9 1/2"		
	aa1	9	str	36'-3"					
	bb	9	2	47'-0"	23'-5"	1'-0"	22'-2"		
	bb2	9	1	41'-1"	16'-8"	1'-0"	22'-2"	11 1/2"	10"
25'-0"	cc2	6	str	9'-9"					
	dd	9	3	25'-4"	24'-3"	8"	8 1/2"		
	dd1	9	3	27'-8"	26'-7"	8"	8 1/2"		
	dd2	9	3	22'-8"	21'-9"	8"	8 1/2"		
	aa1	8	str	30'-3"					
	bb	8	2	39'-6"	19'-7"	10"	18'-8"		
bb2	8	1	34'-7"	13'-10"	10"	18'-8"	8"		
cc2	6	str	8'-3"						
dd	8	3	21'-1"	20'-3"	7"	7 1/2"			
dd1	8	3	22'-5"	21'-7"	7"	7 1/2"			
dd2	8	3	19'-2"	18'-3"	7"	7 1/2"			

* Bar sizes and bend dimensions are the same for both Interstate and HS20-44 slabs. Bar spacing varies for the two cases. See B-09.20 and B-09.40 for details.



NOTE:
Anchor cable shall be 6x19 classification, galvanized, with a minimum breaking strength of 21.4 tons:
Swaged fitting and stud assembly shall conform to the requirements of American Iron and Steel Institute 1035 and shall develop the breaking strength of the cable.
Expanded polystyrene shall be shipped loose and assembled after hinge joint is erected.

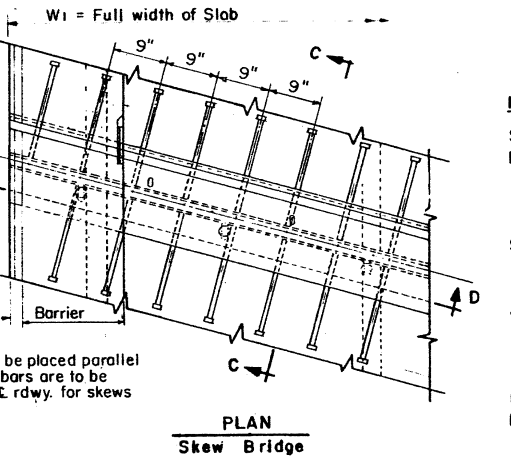
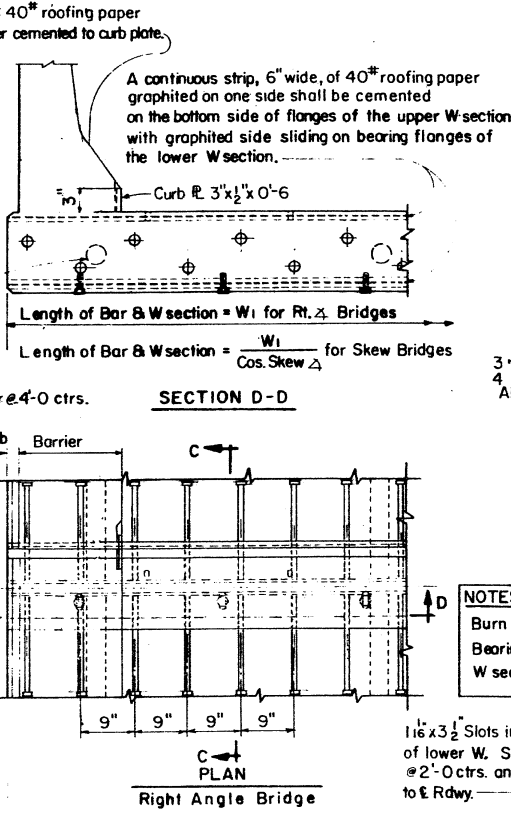
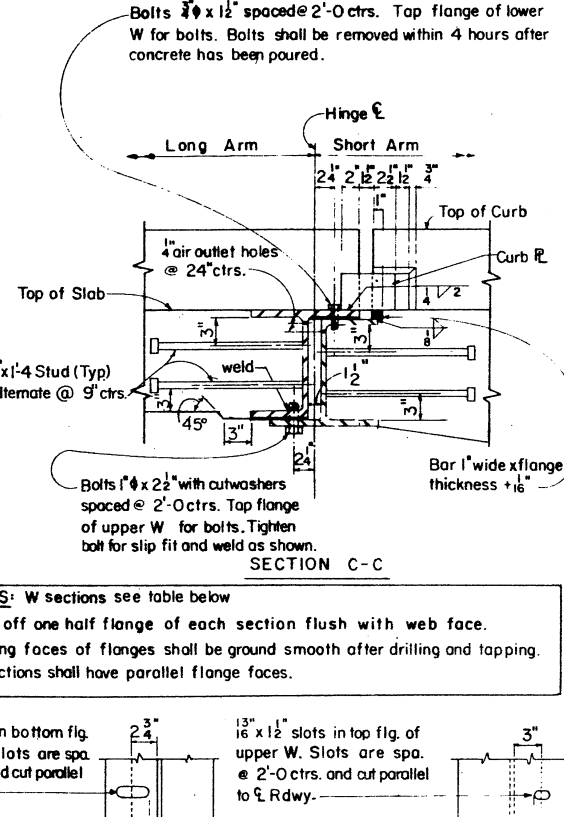


TABLE OF W SECTIONS FOR VARIOUS SLAB THICKNESSES

Slab Thickness	W Section
19 1/2"	W 21 x 111
17 1/2"	W 18 x 97
15 1/2"	W 16 x 77
13 1/2"	W 14 x 90

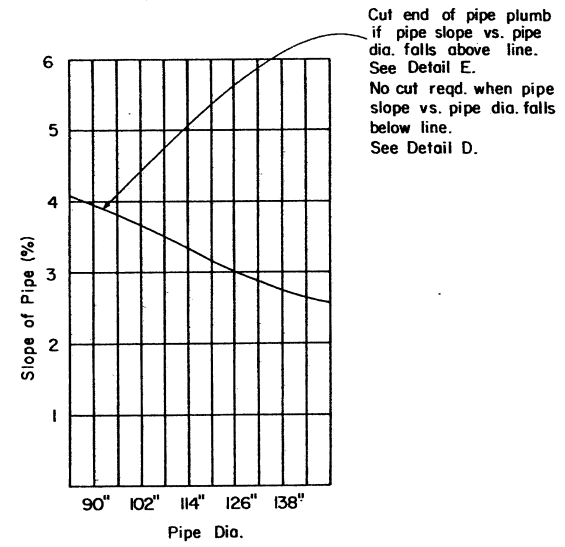
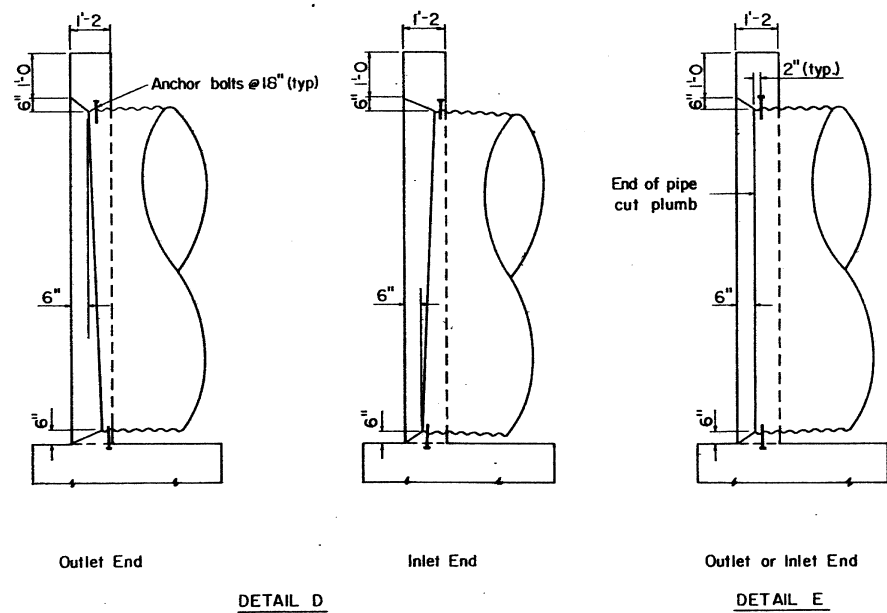
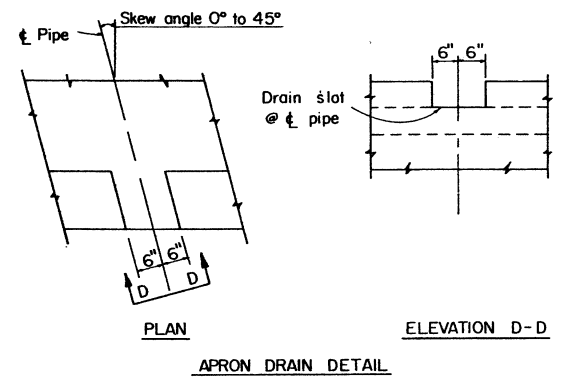
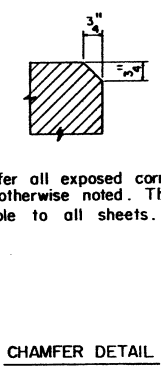
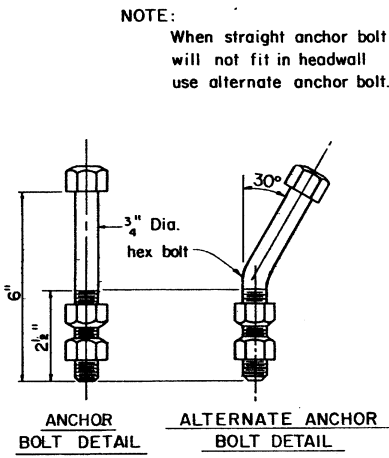
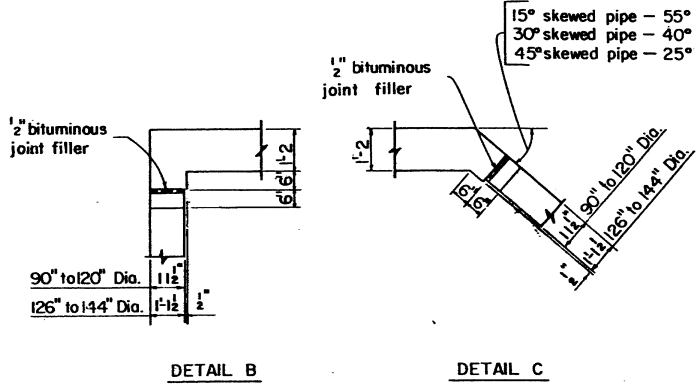


NOTES:
W sections see table below
Burn off one half flange of each section flush with web face.
Bearing faces of flanges shall be ground smooth after drilling and tapping.
W sections shall have parallel flange faces.

NOTES:
Structural steel shall conform to ASTM Spec. A36.
Paint and painting shall conform to Standard Specifications.
Contact surfaces shall not be painted.
Slab Hinge Joint shall be shop assembled, shipped and erected as a unit. Unit shall be shop fabricated to conform to the roadway section as noted on deck details.
Joint shall be continuous for lengths 40 feet or less. For lengths over 40 feet the joint may be two pieces butted together, without welded splicing, at the roadway crown or construction centerline.
Butted ends shall meet smoothly on the roadway surface after installation or they shall be ground smooth.
Reinforcing steel shall conform to ASTM Spec. A615
Bar sizes #6 and smaller shall be Gr. 40 or Gr. 60; $f_s = 20000$ psi
Bar sizes #7 and larger shall be Grade 60; $f_s = 24000$ psi

DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
APPROVED FOR DISTRIBUTION	SLAB HINGE JOINT AND HINGE SPAN REINFORCING DETAILS	10-86
		STANDARD NO. B-10.11

DESIGN	9-72	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	9-72	1	Added All Bolt Detail	WBK:rao	2-11-78
CHECKED	9-72	2	Wall Thicknesses	G.H.	7-14-76
		3	Changes Notes	H.C.S.	1-2-78
		4			
		5			
		6			
		7			
		8			
		9			
		10			



GENERAL NOTES

Design - AASHTO Std. Spec's for Highway Bridges 1977.
Construction - Std. Spec's. Ariz. Dept. of Transportation Edition of 1982 revised to date.

All Concrete shall be Class 'S', $f'_c = 3000$ psi.

Reinforcing steel shall conform to ASTM Spec's. A615.
Bar sizes #6 and smaller shall be Gr. 40 or Gr. 60; $f_s = 20,000$ psi
Bar sizes #7 and larger shall be Grade 60; $f_s = 24,000$ psi

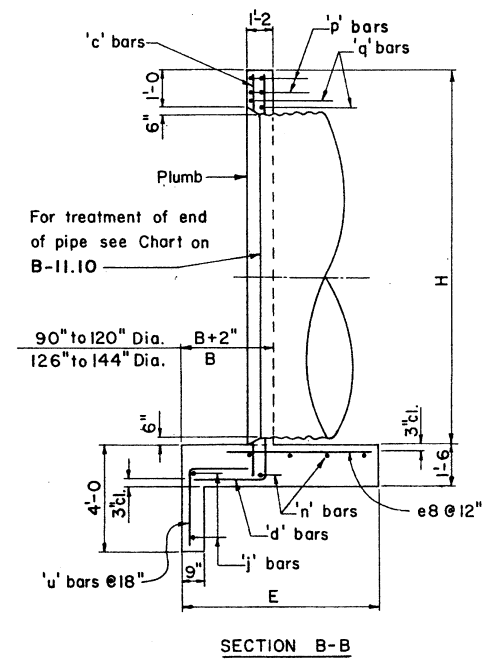
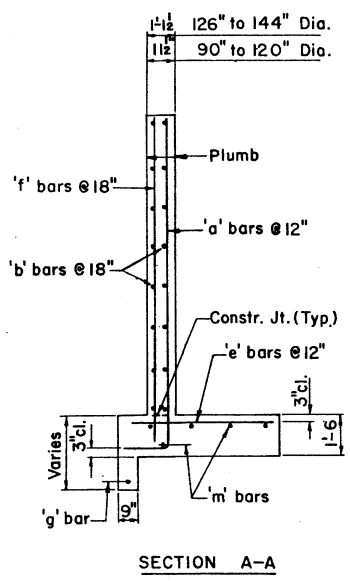
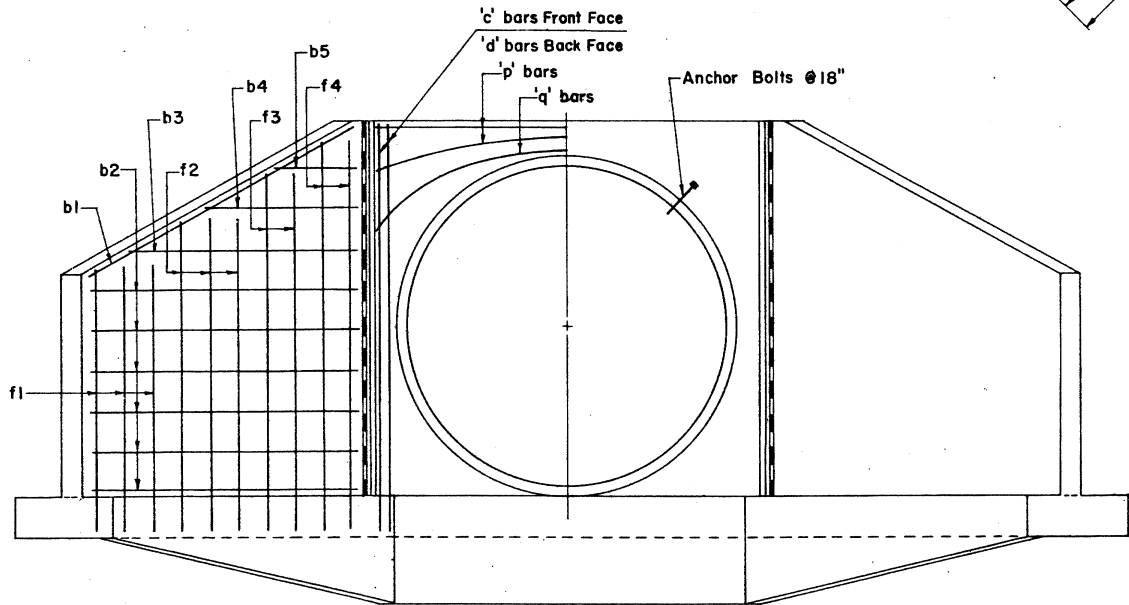
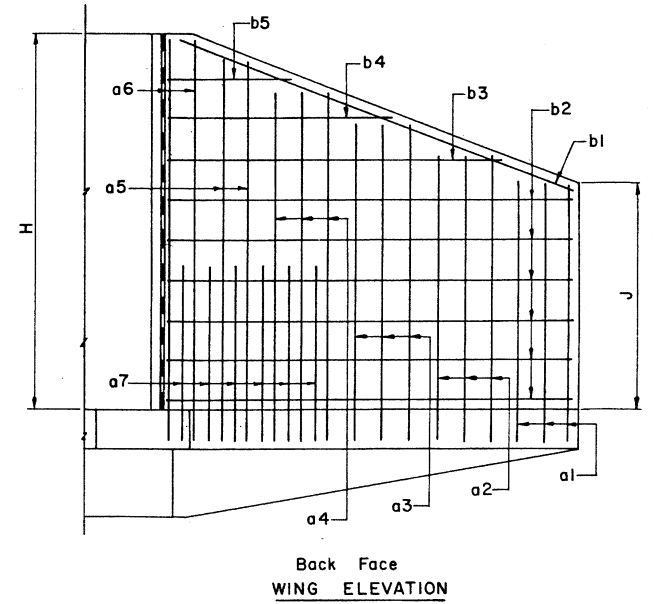
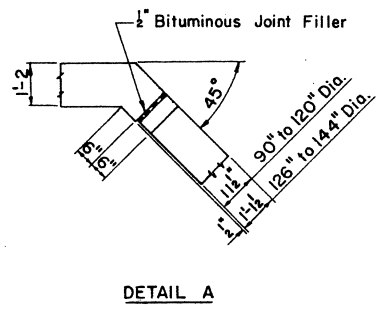
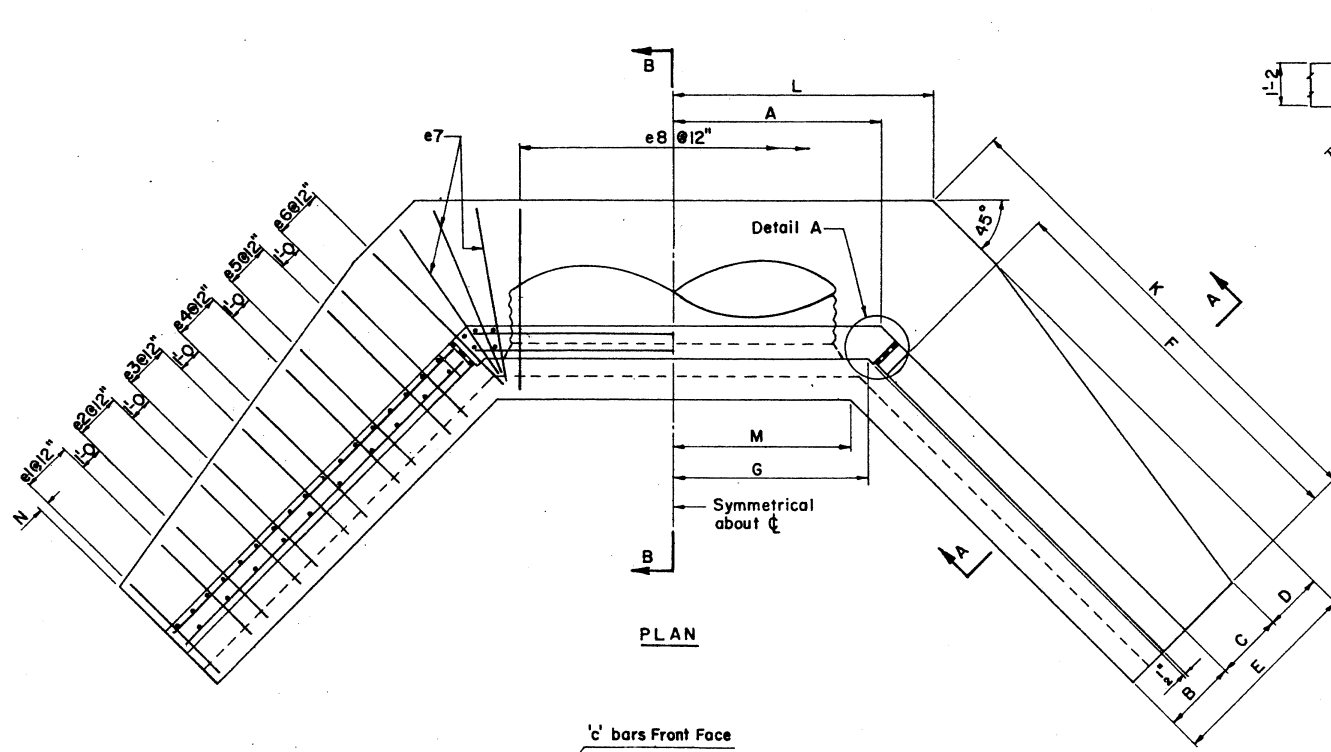
All bend dimensions for reinforcing steel shall be out to out of bars.
All reinforcing steel shall have 2" clear cover unless noted otherwise.
Dimensions shall not be scaled from drawings.
Bolt material shall conform to ASTM Spec's A 307.
Bolts shall be galvanized to conform to ASTM Spec's A153.

When end of pipe is cut to fit skew or slope, disturbed area of pipe shall be treated in accordance with requirements of the Standard Spec's.

CHART
(Use to determine treatment at end of pipe)

DESIGN APPROVED <i>Puch</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION <i>F.F. O'Connell</i>	PIPE CULVERT HEADWALLS MISCELLANEOUS DETAILS	STANDARD NO. B-11.10

DESIGN	K. W.	9-72	1	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	G. H.	9-72	1	1	Wall Thicknesses	G. H.	7-14-76
CHECKED	R. L. C.	9-72	2	2			
			3	3			



ELEVATION

SECTION A-A

SECTION B-B

Notes: For General Notes and Misc. Details see B-11.10.
For steel list and bend diagrams see B-12.30, B-12.40 or B-12.50.



DESIGN APPROVED
R.C. Buckle

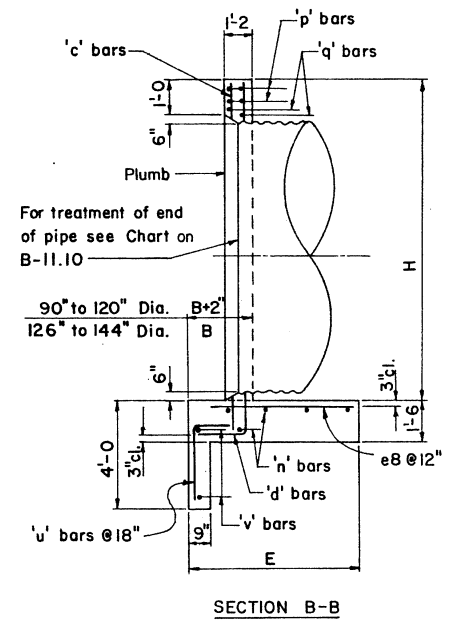
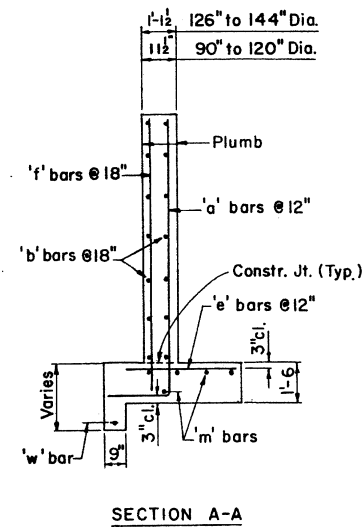
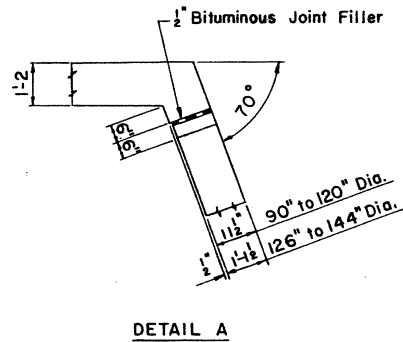
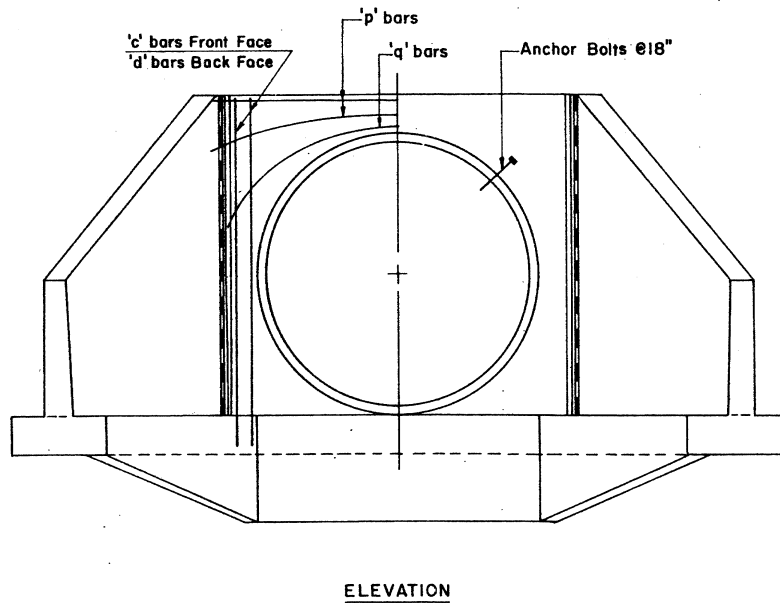
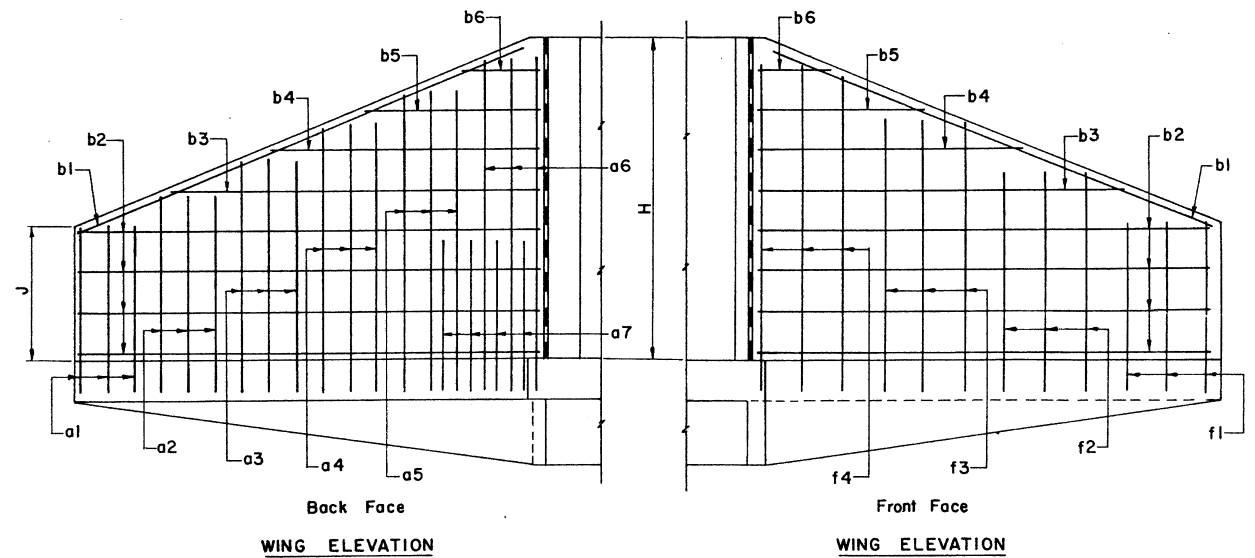
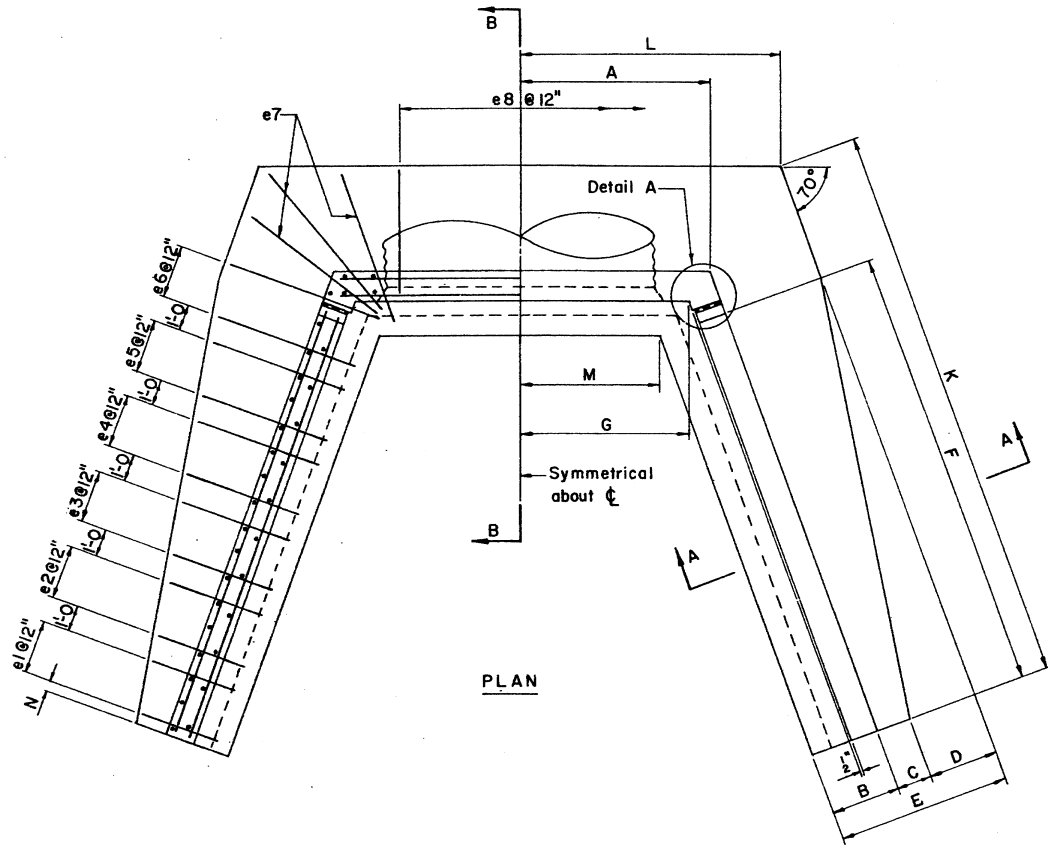
APPROVED FOR DISTRIBUTION
R.C. Buckle

ARIZONA
DEPARTMENT OF TRANSPORTATION
HIGHWAYS DIVISION
STANDARD DRAWINGS

INLET HEADWALL
RIGHT ANGLE PIPE CULVERT

REVISION

STANDARD NO.
B-12.10



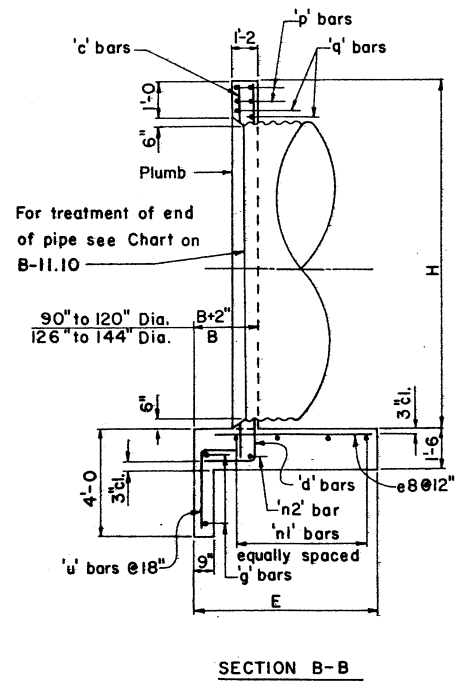
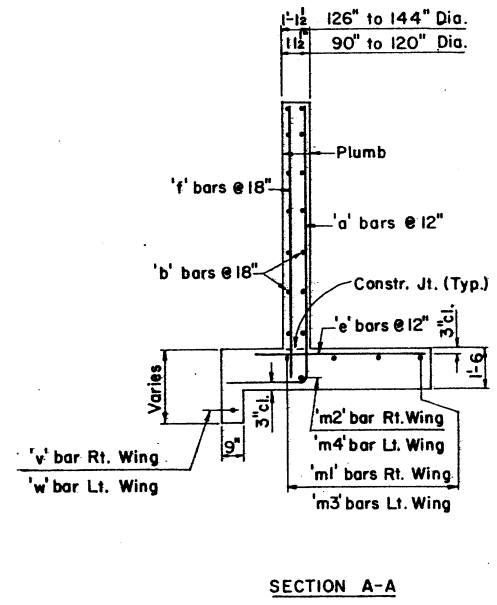
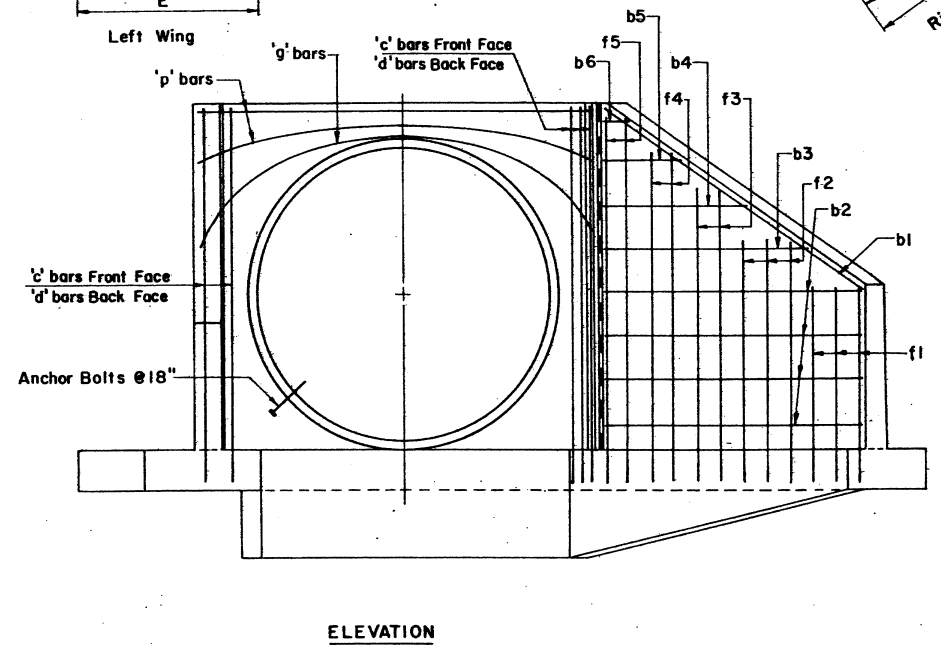
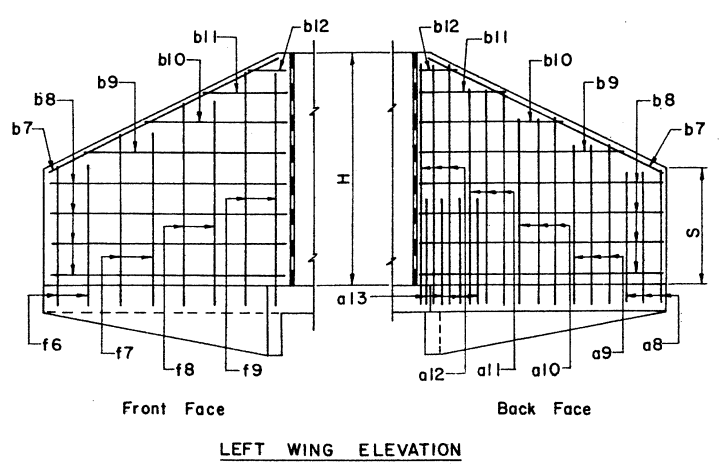
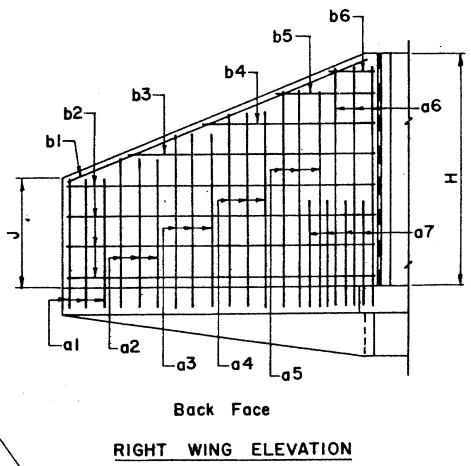
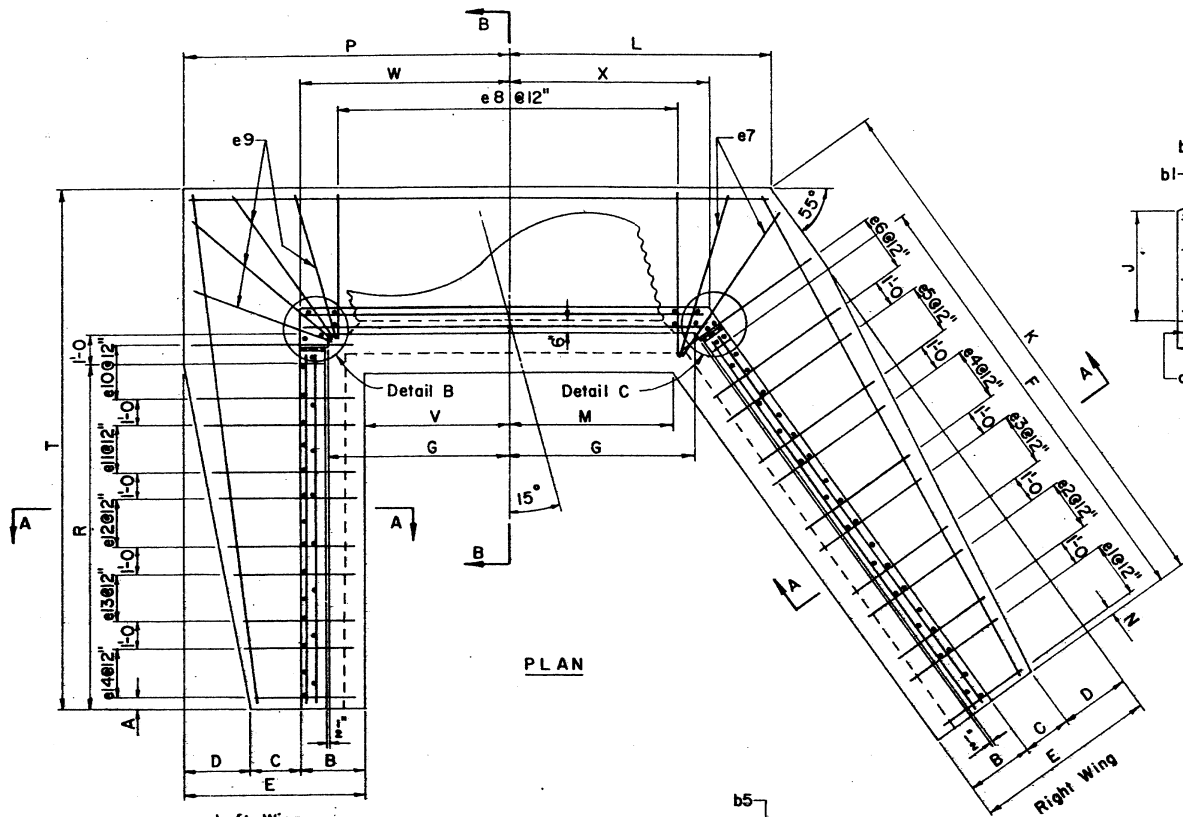
Notes: For General Notes and Misc. Details see B-11.10.
For steel list and bend diagrams see B-12.30, B-12.40 or B-12.50.



DESIGN APPROVED <i>R.C. Buchler</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
APPROVED FOR DISTRIBUTION <i>E.F. ...</i>	OUTLET HEADWALL RIGHT ANGLE PIPE CULVERT	STANDARD NO. B-12.20

DESIGN	K.W.	9-72	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	G.H.	9-72	1	Wall Thickness	G.H.	7-14-76
CHECKED	R.L.C.	9-72	2			
			3			

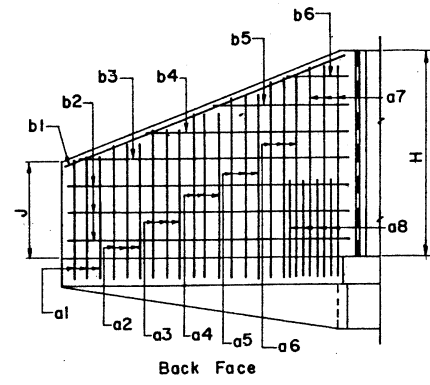
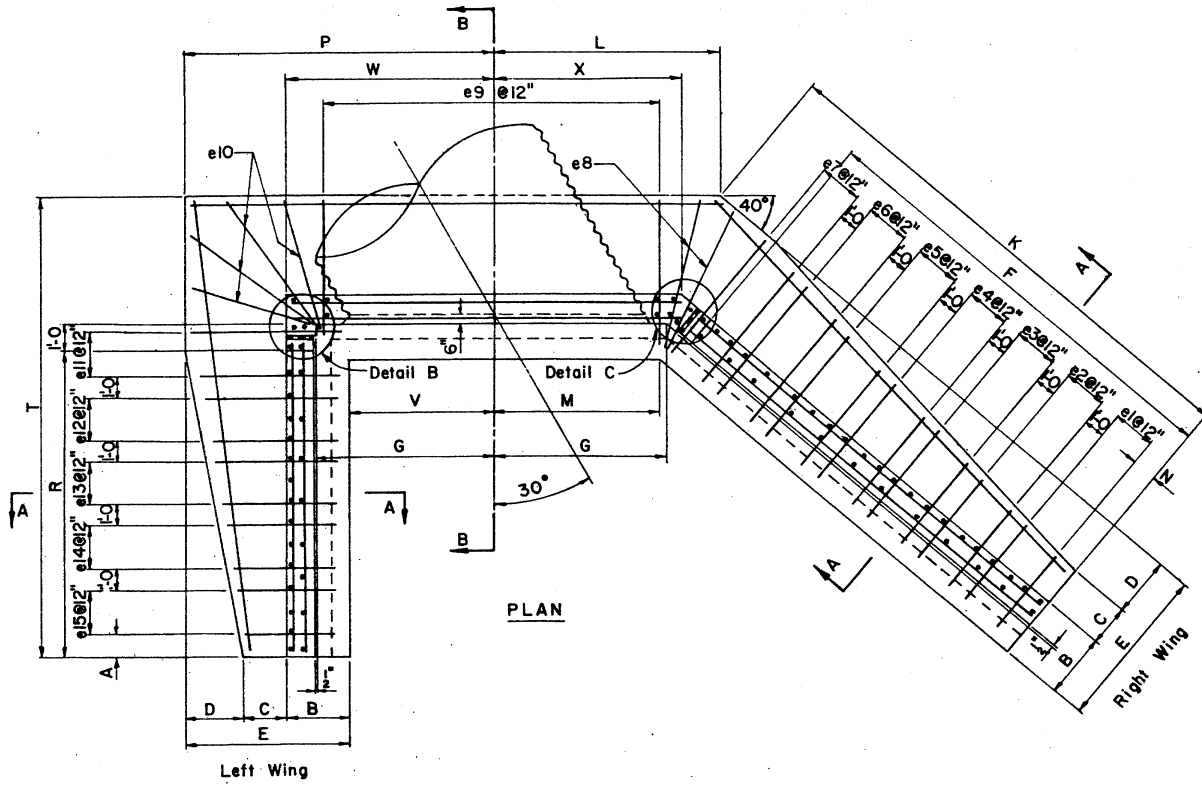
DESIGN	K.W.	9-72	NO	DESCRIPTION OF REVISIONS	MADE BY DATE
DRAWN	G.H.	9-72	1	Revised E of pipe.	WENLINE 2-11-76
CHECKED	R.L.C.	9-72	2	Wall Thicknesses	G.H. 7-14-76



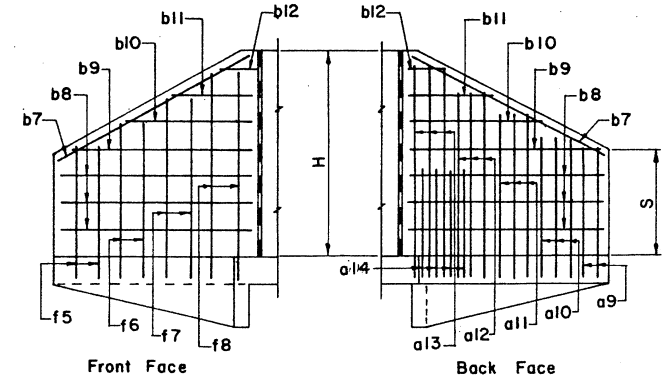
Notes: For General Notes and Misc. Details see B-11.10.
For steel list and bend diagrams see B-13.20, B-13.30 or B-13.40.



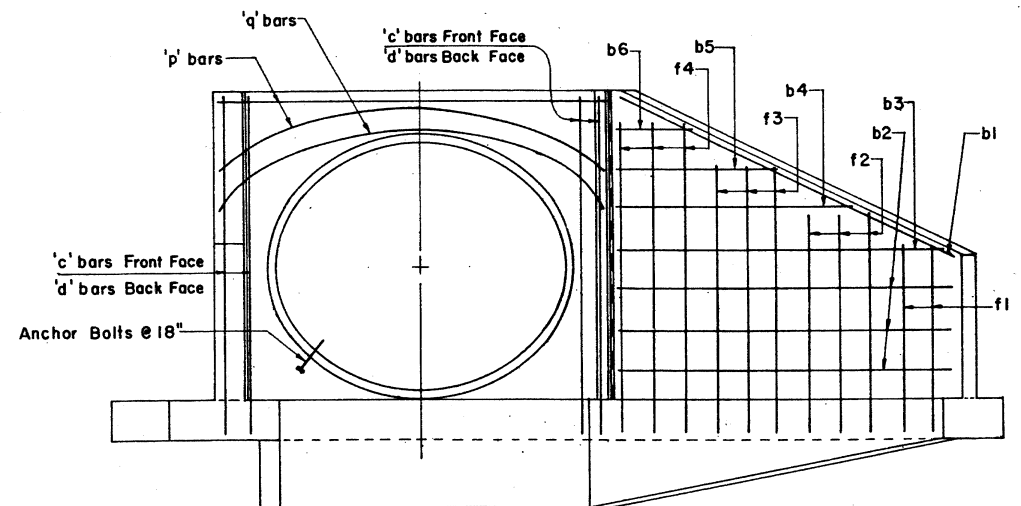
DESIGN APPROVED <i>R.C. Bucher</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
APPROVED FOR DISTRIBUTION <i>R. Daniels</i>	INLET & OUTLET HEADWALLS 15° SKEW PIPE CULVERT	STANDARD NO. B-13.10



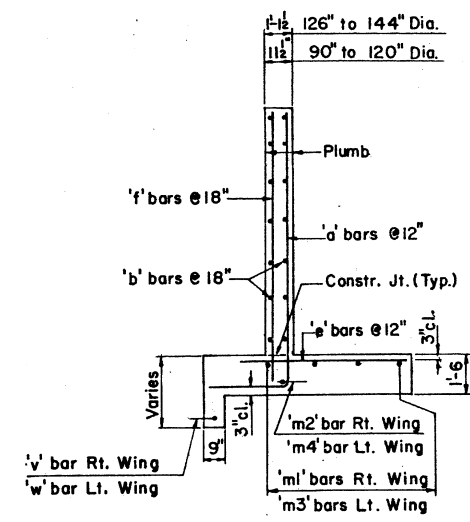
RIGHT WING ELEVATION



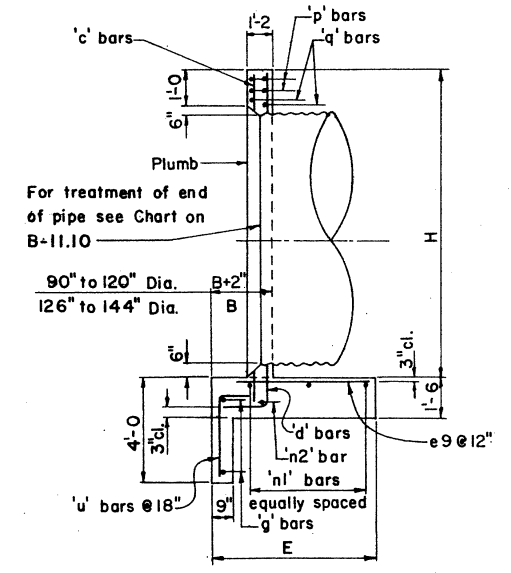
LEFT WING ELEVATION



ELEVATION



SECTION A-A



SECTION B-B

Notes: For General Notes and Misc. Details see B-11.10.
For steel list and bend diagrams see B-14.20, B-14.30 or B-14.40.

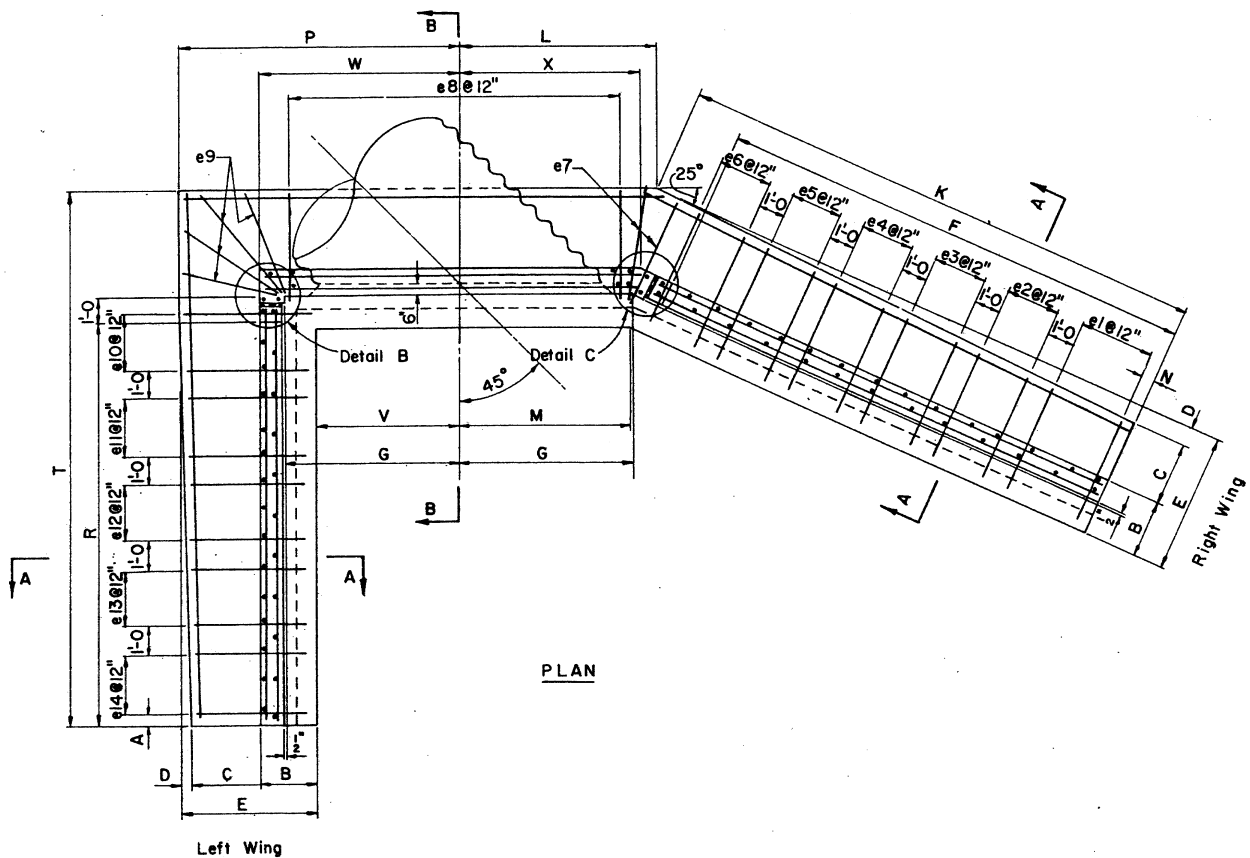
DESIGN	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	9-72	Revised E of Pipe.	W.S.K.	2-11-76
CHECKED	9-72	Wall Thicknesses	G.H.	7-14-76



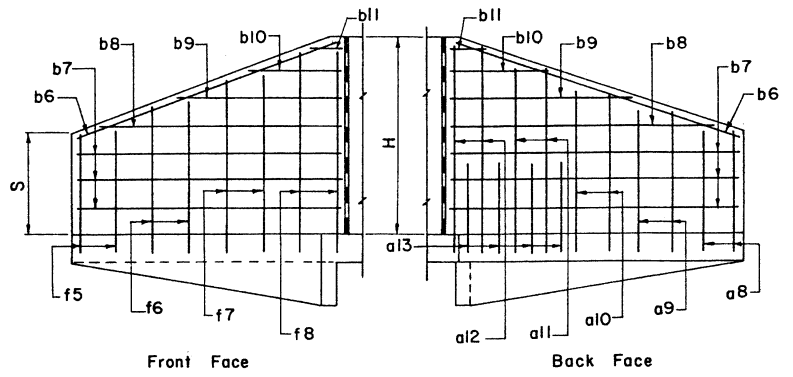
DESIGN APPROVED <i>R.C. Bucher</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
APPROVED FOR DISTRIBUTION <i>E.P. ...</i>	INLET & OUTLET HEADWALLS 30° SKEW PIPE CULVERT	STANDARD NO. B-14.10

STEEL LIST

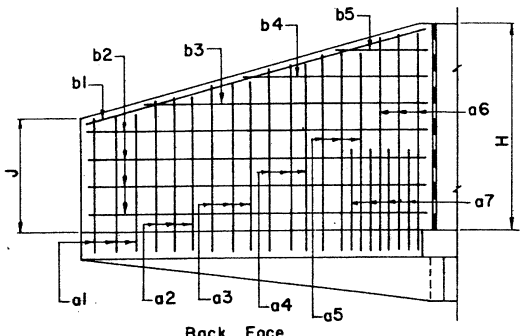
Mark	Bend	90" Dia		96" Dia		102" Dia		108" Dia		114" Dia		120" Dia		126" Dia		132" Dia		138" Dia		144" Dia											
		No	Size	Lgth	No	Size	Lgth	No	Size	Lgth	No	Size	Lgth	No	Size	Lgth	No	Size	Lgth	No	Size	Lgth									
a1	A	5	#5	10-6	4	#5	11-0	5	#6	11-3	5	#6	11-9	5	#6	12-3	5	#7	12-9	5	#7	13-0	5	#7	13-6	5	#8	14-0	6	#8	14-6
a2	A	5	#5	11-0	4	#6	11-3	4	#6	11-9	5	#6	12-3	5	#7	12-9	5	#7	13-3	5	#7	13-6	5	#8	14-0	5	#8	14-6	5	#8	15-0
a3	A	5	#6	11-6	4	#6	11-9	4	#6	12-3	4	#7	12-9	4	#7	13-3	5	#7	13-9	5	#8	14-3	5	#8	14-6	5	#8	15-0	5	#8	15-6
a4	A	4	#6	12-0	4	#6	12-3	4	#7	12-6	4	#7	13-3	4	#7	13-9	4	#8	14-3	5	#8	14-9	5	#8	15-0	5	#8	15-6	5	#8	16-0
a5	A				4	#7	12-9	4	#7	13-3	3	#7	13-9	4	#8	14-3	4	#8	14-9	4	#8	15-3	4	#8	15-6	5	#8	16-0	5	#8	16-6
a6	A																														
a7	A																														
a8	A																														
a9	A	4	#4	10-0	5	#4	10-6	5	#5	10-9	5	#5	11-0	5	#5	11-9	4	#6	12-0	5	#6	12-6	5	#7	12-9	5	#7	13-3	5	#7	13-9
a10	A	4	#5	10-6	4	#5	11-0	5	#5	11-6	5	#6	11-9	5	#6	12-6	4	#6	12-6	4	#7	13-0	4	#7	13-6	5	#7	14-3	5	#7	14-6
a11	A	4	#5	11-3	4	#6	11-9	4	#6	12-3	4	#7	12-9	5	#7	13-3	4	#7	13-3	4	#7	13-9	4	#7	14-3	4	#8	15-0	5	#8	15-3
a12	A	4	#6	12-0	4	#7	12-6	3	#7	13-0	4	#7	13-3	4	#7	14-0	4	#7	14-0	4	#8	14-6	4	#8	15-0	4	#8	15-6	4	#8	16-0
a13	A																														
a14	A																														
b1	str	2	#4	18-6	2	#4	19-3	2	#4	20-0	2	#4	20-9	2	#4	21-6	2	#4	22-3	2	#4	23-0	2	#4	23-9	2	#4	24-6	2	#4	25-3
b2	str	10	#4	18-3	12	#4	19-0	12	#4	19-9	12	#4	20-6	12	#4	21-3	14	#4	22-0	14	#4	22-9	14	#4	23-6	16	#4	24-3	16	#4	25-0
b3	str	2	#4	15-0	2	#4	5-9	2	#4	9-9	2	#4	15-0	2	#4	19-6	2	#4	10-0	2	#4	14-6	2	#4	19-9	2	#4	10-0	2	#4	15-0
b4	str																														
b5	str																														
b6	str																														
b7	str	2	#4	15-3	2	#4	16-0	2	#4	16-9	2	#4	17-6	2	#4	18-3	2	#4	19-0	2	#4	19-9	2	#4	20-6	2	#4	21-3	2	#4	22-0
b8	str	10	#4	15-0	10	#4	15-9	10	#4	16-6	12	#4	17-3	12	#4	18-0	12	#4	18-9	14	#4	19-6	14	#4	20-3	14	#4	21-0	14	#4	21-9
b9	str	2	#4	10-0	2	#4	13-0	2	#4	15-9	2	#4	9-9	2	#4	12-9	2	#4	16-0	2	#4	10-0	2	#4	13-6	2	#4	15-9	2	#4	19-0
b10	str				2	#4	3-9	2	#4	6-9				2	#4	4-0	2	#4	7-0												
b11	str																														
b12	str																														
c	str	5	#4	10-6	5	#4	11-0	5	#4	11-6	5	#4	12-0	5	#4	12-6	5	#4	13-0	5	#4	13-6	5	#4	14-0	5	#4	14-6	5	#4	15-0
d	A	6	#6	12-3	6	#6	12-9	6	#7	13-3	6	#7	13-9	6	#7	14-6	6	#7	15-0	6	#7	15-6	6	#7	16-0	6	#7	16-6	6	#7	17-0
e1	str	5	#4	3-3	4	#4	3-6	5	#4	3-9	5	#4	4-0	5	#4	4-3	5	#5	4-3	5	#5	4-6	5	#5	4-6	5	#6	4-9	6	#6	5-0
e2	str	5	#4	3-6	4	#4	3-9	4	#4	4-0	5	#4	4-3	5	#5	4-6	5	#5	4-6	5	#5	4-9	5	#6	4-9	5	#6	5-3	5	#6	5-6
e3	str	5	#4	3-9	4	#4	4-0	4	#4	4-3	4	#5	4-6	4	#5	4-9	5	#5	4-9	5	#5	4-9	5	#6	5-0	5	#6	5-6	5	#7	5-9
e4	str	4	#4	4-0	4	#4	4-3	4	#5	4-6	4	#5	4-9	4	#5	5-0	4	#6	5-3	5	#6	5-6	5	#7	5-6	5	#7	6-0	5	#7	6-3
e5	str				4	#5	1-6	4	#5	4-9	4	#5	5-0	4	#6	5-3	4	#6	5-6	4	#7	5-9	5	#7	6-0	5	#7	6-3	5	#8	6-6
e6	str																														
e7	str																														
e8	str	2	#4	4-3	2	#5	4-6	2	#5	4-9	2	#5	5-0	2	#6	5-3	2	#6	5-6	2	#7	5-9	2	#7	6-0	2	#7	6-3	2	#8	6-6
e9	str	11	#4	4-3	12	#5	4-6	12	#5	4-9	13	#5	5-0	13	#6	5-3	14	#6	5-6	14	#7	5-9	15	#7	6-0	16	#7	6-3	16	#8	6-6
e10	str	3	#4	4-3	3	#5	4-6	3	#5	4-9	3	#5	5-0	4	#6	5-3	4	#6	5-6	4	#7	5-9	4	#7	6-0	4	#7	6-3	4	#8	6-6
e11	str	4	#4	4-0	4	#5	4-3	4	#5	4-6	4	#5	4-9	4	#6	5-0	4	#6	5-3	4	#7	5-9	4	#7	6-0	4	#7	6-3	4	#8	6-3
e12	str	4	#4	3-9	4	#5	4-0	4	#5	4-3	4	#5	4-6	5	#5	4-9	4	#6	5-0	4	#6	5-3	4	#6	5-6	4	#7	5-9	4	#7	6-0
e13	str	4	#4	3-6	4	#4	3-9	5	#4	4-0	5	#4	4-3	5	#5	4-6	4	#5	4-9	4	#6	5-0	4	#6	5-3	4	#6	5-6	5	#7	5-9
e14	str	4	#4	3-3	5	#4	3-6	5	#4	3-9	5	#4	4-0	5	#4	4-3	4	#5	4-6	4	#5	4-9	4	#5	4-9	5	#6	5-0	5	#6	5-3
e15	str																														
f1	str	4	#4	8-9	4	#4	9-3	4	#4	9-6	4	#4	10-0	4	#4	10-6	4	#4	10-9	4	#4	11-3	5	#4	11-9	5	#4	12-0	5	#4	12-6
f2	str	3	#4	9-3	4	#4	9-9	4	#4	10-0	4	#4	10-6	4	#4	11-0	4	#4	11-3	4	#4	11-9	4	#4	12-3	4	#4	12-9	5	#4	13-3
f3	str	3	#4	9-9	3	#4	10-3	3	#4	10-9	4	#4	11-0	4	#4	11-6	4	#4	12-0	4	#4	12-6	4	#4	13-0	4	#4	13-6	4	#4	14-0
f4	str	3	#4	10-3	3	#4	10-9	3	#4	11-3	3	#4	11-9	3	#4	12-3	4	#4	12-6	4	#4	13-0	4	#4	13-9	4	#4	14-0	4	#4	14-6
f5	str	4	#4	8-3	4	#4	8-6	4	#4	9-0	4	#4	9-3	4	#4	9-9	4	#4	10-3	4	#4	10-9	4	#4	11-3	4	#4	11-3	4	#4	11-9
f6	str	4	#4	9-3	4	#4	9-6	4	#4	9-9	4	#4	10-3	3	#4	10-6	3	#4	11-0	4	#4	11-6	4	#4	11-9	4	#4	12-3	4	#4	12-6
f7	str	3	#4	10-3	3	#4	10-6	4	#4	10-9	4	#4	11-3	3	#4	11-3	3	#4	12-0	3	#4	12-6	3	#4	12-9	4	#4	13-3	4	#4	13-6
f8	str																														
m1	str	3	#4	20-6	3	#4	21-6	3	#4	22-3	3	#4	23-0	4	#4	24-0	4	#4	25-9	4	#4	26-6	4	#4	27-3	4	#4	28-3	4	#4	29-0
m2	str	1	#4	20-6	1	#4	21-6	1	#4	22-3	1	#4	23-0	1	#4	24-0	1	#4	25-9	1	#4	26-6	1	#4	27-3	1	#4	28-3	1	#4	29-0
m3	str	3	#4	19-6	3	#4	20-6	3	#4	21-6	3	#4	22-6	4	#4	23-3	4	#4	24-3	4	#4	25-3	4	#4	26-3	4	#4	27-3	4	#4	28-3
m4	str	1	#4	19-6	1	#4	20-6	1	#4	21-6	1	#4	22-6	1	#4	23-3	1	#4	24-3	1	#4	25-3	1	#4	26-3	1	#4	27-3	1	#4	28-3
n1	str	3	#4	15-9	3	#4	16-9	3	#4	17-6	3	#4	18-6	4	#4	19-6	4	#4	20-3	4	#4	21-0	4	#4	21-9	4	#4	22-9	4	#4	23-6
n2	str	4	#4	15-9	4	#4	16-9	4	#4	17-6	4	#4	18-6	4	#4	19-6	4	#4	20-3	4	#4	21-0	4	#4	21-9	4	#4	22-9	4	#4	23-6
p	str	4	#5	11-9	4	#5	12-6	4	#5	13-0	4	#5	13-6	4	#5	14-3	4	#5	14-6	4	#5	15-6	4	#5	16-0	4	#5	16-6	4	#5	17-0
q	str	2	#6	13-9	2	#6	14-6	2	#6	15-0	2	#6	15-6	2	#6	16-3	2	#6	16-6	2	#6	17-6	2	#6	18-0	2	#6	18-6	2	#6	19-0
g	str	2	#4	9-9																											



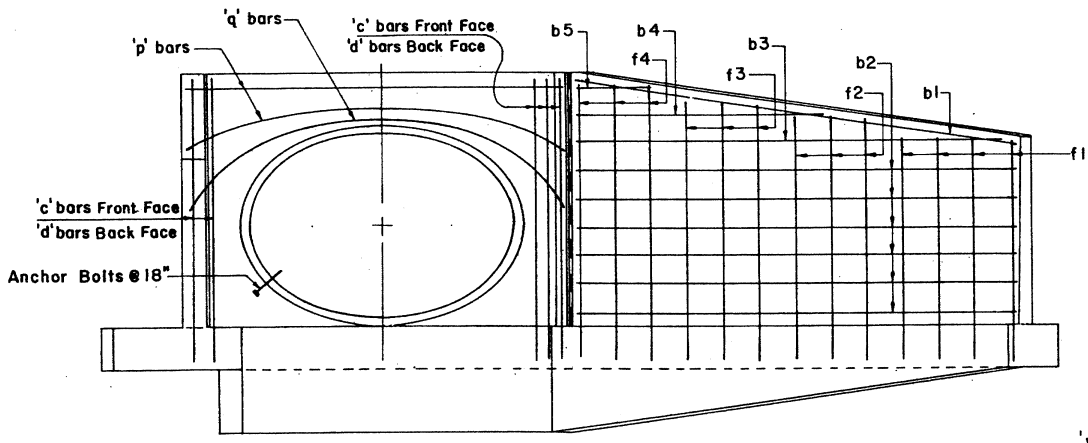
PLAN



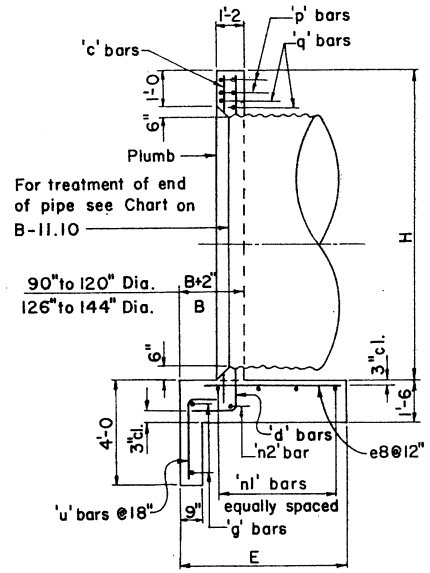
LEFT WING ELEVATION



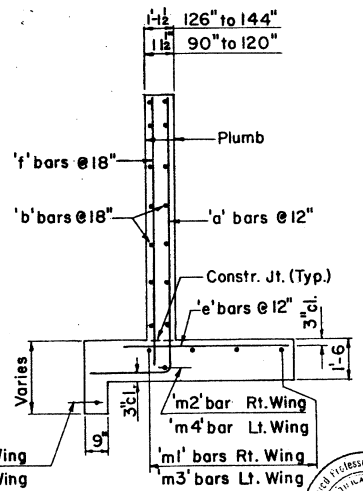
RIGHT WING ELEVATION



ELEVATION



SECTION B-B



SECTION A-A

Notes: For General Notes and Misc. Details see B-11.10.
For steel list and bend diagrams see B-15.20, B-15.30 or B-15.40.

DESIGN	K. W.	9-72	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	G. H.	9-72	1	Revised S. of pipe	WSK:ms	2-11-76
CHECKED	R.L.C.	9-72	2	Wall Thicknesses	G.H.	7-18-76



DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
APPROVED FOR DISTRIBUTION	INLET & OUTLET HEADWALLS 45° SKEW PIPE CULVERT	STANDARD NO. B-15.10

STEEL LIST

Mark	Dend	90" Dia		96" Dia		102" Dia		108" Dia		114" Dia		120" Dia		126" Dia		132" Dia		138" Dia		144" Dia													
		No	Size	No	Size	No	Size	No	Size	No	Size	No	Size	No	Size	No	Size	No	Size	No	Size	No	Size										
a1	A	4	#4	9-3	4	#5	9-6	4	#5	9-9	4	#5	10-3	4	#6	11-0	4	#7	11-9	4	#7	12-0	4	#7	12-3								
a2	A	4	#5	10-0	4	#5	10-3	4	#6	10-6	4	#6	11-0	4	#7	11-9	4	#7	12-0	4	#8	13-0	4	#8	13-3								
a3	A	4	#6	10-9	3	#6	11-0	4	#7	11-6	4	#7	11-9	4	#7	12-3	4	#7	12-9	4	#8	13-3	4	#8	13-9	4	#8	14-0					
a4	A	4	#7	11-9	3	#7	11-9	3	#7	12-3	4	#7	12-6	4	#7	13-0	3	#7	13-6	4	#8	14-3	4	#8	14-9	4	#8	15-0					
a5	A				3	#7	12-6	3	#7	13-0	3	#7	13-6	4	#7	13-9	3	#7	14-0	3	#8	15-0	4	#8	15-6	4	#8	15-9					
a6	A																																
a7	A																																
a8	A	3	#4	7-9	3	#4	8-0	3	#4	8-3	3	#4	8-6	3	#4	9-0	3	#4	9-3	3	#4	9-6	3	#5	10-0	3	#5	10-3					
a9	A	3	#5	9-3	3	#5	9-6	3	#5	9-9	3	#5	10-0	3	#6	10-9	3	#6	11-0	3	#6	11-3	3	#6	11-6	3	#6	11-9					
a10	A	2	#6	10-9	3	#6	11-0	3	#6	11-3	3	#6	11-6	2	#6	12-0	3	#7	12-3	3	#7	12-6	3	#7	12-9	3	#7	13-0	3	#8	13-3		
a11	A	2	#6	11-6	2	#7	12-6	2	#7	12-9	3	#7	13-0	2	#7	13-3	2	#7	13-6	2	#7	13-9	3	#8	14-3	3	#8	14-9	3	#8	14-9		
a12	A	2	#7											2	#7	14-3	2	#7	14-9	2	#7	15-3	2	#8	15-9	2	#8	16-0	3	#8	16-3		
a13	A													3	#4	6-0	4	#4	6-0	4	#4	6-0	4	#4	7-0	4	#4	7-0	4	#4	7-0		
b1	str	2	#4	15-9	2	#4	16-9	2	#4	17-6	2	#4	18-3	2	#4	19-3	2	#4	20-0	2	#4	20-9	2	#4	21-9	2	#4	22-6	2	#4	23-3		
b2	str	8	#4	15-6	10	#4	16-6	10	#4	17-3	10	#4	18-0	10	#4	19-0	12	#4	19-9	12	#4	20-6	12	#4	21-6	12	#4	22-3	12	#4	23-0		
b3	str	2	#4	15-3	2	#4	10-0	2	#4	12-3	2	#4	15-3	2	#4	17-3	2	#4	12-9	2	#4	14-6	2	#4	17-6	2	#4	20-0	2	#4	22-0		
b4	str	2	#4	8-3	2	#4	3-3	2	#4	5-3	2	#4	8-0	2	#4	10-3	2	#4	5-6	2	#4	7-9	2	#4	10-3	2	#4	12-9	2	#4	15-0		
b5	str																																
b6	str	2	#4	10-3	2	#4	10-9	2	#4	11-3	2	#4	11-9	2	#4	12-3	2	#4	12-9	2	#4	13-3	2	#4	14-0	2	#4	14-6	2	#4	15-0		
b7	str	8	#4	9-6	8	#4	10-0	8	#4	10-6	8	#4	11-0	8	#4	11-6	8	#4	12-0	10	#4	12-6	10	#4	13-0	10	#4	13-6	10	#4	14-0		
b8	str	2	#4	6-6	2	#4	7-6	2	#4	8-6	2	#4	9-6	2	#4	10-6	2	#4	11-6	2	#4	12-6	2	#4	13-6	2	#4	14-6	2	#4	15-6		
b9	str	2	#4	3-6	2	#4	4-6	2	#4	5-6	2	#4	6-6	2	#4	7-6	2	#4	8-6	2	#4	9-6	2	#4	10-6	2	#4	11-6	2	#4	12-6		
b10	str																																
b11	str																																
c	str	5	#4	10-6	5	#4	11-0	5	#4	11-6	5	#4	12-0	5	#4	12-6	5	#4	13-0	5	#4	13-6	5	#4	14-0	5	#4	14-6	5	#4	15-0		
d	A	6	#6	12-3	6	#6	12-9	6	#7	13-3	6	#7	13-9	6	#7	14-6	6	#7	15-0	6	#7	15-6	6	#7	16-0	6	#7	16-6	6	#7	17-0		
e1	str	4	#4	3-0	4	#4	3-0	4	#4	3-3	4	#4	3-3	4	#4	3-6	4	#4	3-6	4	#4	3-9	4	#4	3-9	4	#4	4-2	4	#4	4-5	4-0	
e2	str	4	#4	3-3	4	#4	3-3	4	#4	3-6	4	#4	3-6	4	#4	3-9	4	#4	3-9	4	#4	4-0	4	#5	4-0	4	#5	4-0	4	#5	4-6	4-9	
e3	str	3	#4	3-6	3	#4	3-9	4	#4	3-9	4	#5	4-0	4	#5	4-0	4	#5	4-3	4	#5	4-3	4	#5	4-6	4	#6	4-6	4	#6	4-6	4-9	
e4	str	3	#4	3-9	3	#4	4-0	3	#5	4-3	4	#5	4-6	4	#5	4-6	4	#5	4-6	4	#6	5-0	4	#6	5-0	4	#6	5-0	4	#7	5-0	5-0	
e5	str	3	#4	4-0	3	#5	4-3	3	#5	4-6	3	#5	4-9	4	#6	4-9	3	#6	4-9	3	#6	5-0	3	#7	5-3	4	#7	5-6	4	#7	5-6	5-6	
e6	str																																
e7	str	2	#4	4-3	2	#5	4-6	2	#5	4-9	2	#5	5-0	2	#6	5-3	2	#6	5-6	2	#7	5-9	2	#7	6-0	2	#7	6-3	2	#8	6-6	6-6	
e8	str	14	#4	4-3	14	#5	4-6	15	#5	4-9	15	#5	5-0	16	#6	5-3	16	#6	5-6	17	#7	5-9	17	#7	6-0	18	#7	6-3	19	#8	6-6	6-6	
e9	str	4	#4	4-3	4	#5	4-6	4	#5	4-9	4	#5	5-0	4	#6	5-3	4	#6	5-6	4	#7	5-9	4	#7	6-0	4	#7	6-3	4	#8	6-6	6-6	
e10	str	2	#4	4-3	2	#5	4-6	3	#5	4-9	3	#5	4-9	2	#6	5-3	2	#6	5-6	2	#7	5-9	2	#7	6-0	3	#7	6-3	3	#8	6-6	6-6	
e11	str	3	#4	3-9	3	#4	4-0	3	#4	4-3	3	#5	4-3	2	#5	4-9	2	#6	5-0	3	#6	5-0	3	#6	5-3	3	#7	5-6	3	#7	5-9	5-9	
e12	str	3	#4	3-3	3	#4	3-6	3	#4	3-9	3	#4	3-9	3	#5	4-3	3	#5	4-6	3	#5	4-6	3	#5	4-9	3	#5	5-0	3	#6	5-3	5-3	
e13	str	3	#4	3-0	3	#4	3-0	3	#4	3-3	3	#4	3-3	3	#4	4-0	3	#4	4-0	3	#4	4-0	3	#4	4-3	3	#4	4-3	3	#5	4-6	4-6	
e14	str																																
f1	str	4	#4	7-6	4	#4	7-9	4	#4	8-3	4	#4	8-6	4	#4	8-9	4	#4	9-0	4	#4	9-6	4	#4	9-9	4	#4	10-0	4	#4	10-6	10-6	
f2	str	4	#4	8-9	4	#4	9-0	4	#4	9-6	4	#4	9-6	4	#4	9-9	4	#4	10-3	4	#4	10-6	4	#4	11-0	4	#4	11-3	4	#4	11-9	11-9	
f3	str	3	#4	10-0	4	#4	10-3	4	#4	11-3	3	#4	10-6	3	#4	11-0	3	#4	11-6	4	#4	11-9	4	#4	12-3	4	#4	12-6	4	#4	13-3	13-3	
f4	str																																
f5	str	3	#4	6-0	3	#4	6-3	3	#4	6-6	3	#4	6-9	3	#4	7-0	3	#4	7-3	3	#4	7-6	3	#4	7-9	3	#4	8-0	3	#4	8-3	8-3	
f6	str	2	#4	8-0	3	#4	8-6	3	#4	8-9	3	#4	9-3	2	#4	9-0	2	#4	9-6	2	#4	10-0	3	#4	10-0	3	#4	10-3	3	#4	10-9	10-9	
f7	str	2	#4	10-0	2	#4	10-8	2	#4	11-0	2	#4	11-6	2	#4	10-9	2	#4	11-0	2	#4	11-6	2	#4	12-3	2	#4	12-6	2	#4	13-0	13-0	
f8	str																																
m1	str	3	#4	17-0	3	#4	18-0	3	#4	18-9	3	#4	19-9	4	#4	20-9	4	#4	21-6	4	#4	22-6	4	#4	23-3	4	#4	24-0	4	#4	25-0	25-0	
m2	str	1	#4	17-0	1	#4	18-0	1	#4	18-9	1	#4	19-9	1	#4	20-9	1	#4	21-6	1	#4	22-6	1	#4	23-3	1	#4	24-0	1	#4	25-0	25-0	
m3	str	3	#4	14-0	3	#4	14-9	3	#4	15-6	3	#4	16-3	4	#4	17-0	4	#4	17-6	4	#4	18-3	4	#4	19-0	4	#4	19-9	4	#4	20-6	20-6	
m4	str	1	#4	14-0	1	#4	14-9	1	#4	15-6	1	#4	16-3	1	#4	17-0	1	#4	17-6	1	#4	18-3	1	#4	19-0	1	#4	19-9	1	#4	20-6	20-6	
n1	str	3	#4	17-6	3	#4	18-6	3	#4	19-6	3	#4	20-3	4	#4	21-6	4	#4	22-3	4	#4	23-3	4	#4	24-3	4	#4	25-3	4	#4	26-3	26-3	
n2	str	1	#4	17-6	1	#4	18-6	1	#4	19-6	1	#4	20-3	1	#4	21-6	1	#4	22-3	1	#4	23-3	1	#4	24-3	1	#4	25-3	1	#4	26-3	26-3	
p	str	4	#5	13-0	4	#5	13-9	4	#5	14-3	4	#5	15-0	4	#5	15-9	4	#5	16-6	4	#5	17-3	4	#5	17-9	4	#5	18-9	4	#5	19-3	19-3	
q	str	2	#6	15-0	2	#6	15-9	2	#6	16-3	2	#6	17-0	2	#6	17-9	2	#6	18-6	2	#6	19-3	2	#6	19-9	2	#6	20-9	2	#6	21-3	21-3	
g	str	2	#4	12-3	2	#4	12-9	2	#4	13-6	2	#4	14-0	2	#4	14-9	2	#4	15-6	2	#4	16-0	2	#4	16-9	2	#4	17-6	2	#4	18-0	18-0	
u	B	9	#4	4-6	9	#4	4-6	10																									

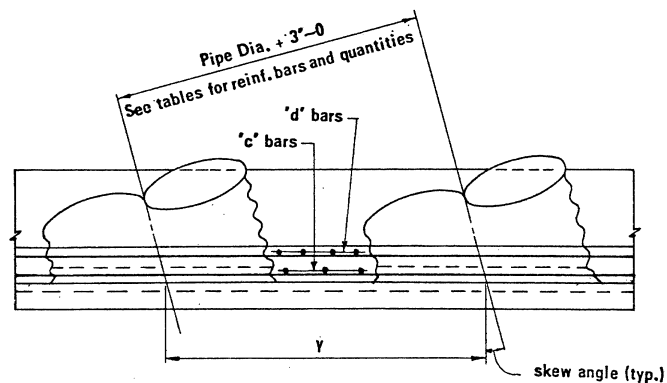
STEEL LIST

Mark	Bend	90" Dia		96" Dia		102" Dia		108" Dia		114" Dia		120" Dia		126" Dia		132" Dia		138" Dia		144" Dia					
		No	Size	No	Size	No	Size	No	Size	No	Size	No	Size	No	Size	No	Size	No	Size	No	Size	Lgth			
a1	A	4	#5	10-6	4	#5	11-0	4	#6	11-6	4	#6	12-0	4	#7	12-6	5	#7	13-3	5	#8	14-3	5	#8	14-9
a2	A	4	#5	11-0	4	#6	11-6	4	#6	12-0	4	#7	13-0	4	#7	13-6	5	#8	13-9	5	#8	14-3	5	#8	15-3
a3	A	3	#6	11-6	4	#6	11-9	4	#6	12-3	4	#7	12-9	4	#7	13-3	4	#8	14-3	5	#8	14-9	5	#8	15-9
a4	A	3	#6	11-9	3	#6	12-3	4	#7	12-9	4	#7	13-3	4	#7	13-9	4	#8	14-3	4	#8	14-9	5	#8	15-9
a5	A	3	#6	12-3	3	#7	12-6	3	#7	13-3	3	#7	13-6	4	#8	14-0	4	#8	14-6	4	#8	15-3	4	#8	16-9
a6	A																								
a7	A																								
a8	A	3	#4	9-0	3	#4	9-6	4	#5	9-9	4	#5	10-0	4	#6	10-9	4	#6	11-0	4	#6	12-0	4	#7	12-6
a9	A	3	#4	9-9	3	#5	10-3	3	#5	10-9	4	#6	11-0	4	#6	11-6	4	#6	11-9	4	#7	12-3	4	#7	13-6
a10	A	3	#5	10-6	3	#6	11-0	3	#6	11-6	3	#7	12-0	3	#7	12-6	4	#7	13-0	4	#8	13-3	4	#8	14-6
a11	A	3	#6	11-3	3	#6	11-9	3	#7	12-3	3	#7	12-9	3	#7	13-6	3	#8	14-0	3	#8	14-3	4	#8	15-6
a12	A	2	#6	11-9	3	#7	12-3	3	#7	12-9	2	#7	13-3	3	#8	14-0	2	#8	14-6	3	#8	15-3	3	#8	16-6
a13	A																								
b1	str	2	#4	16-6	2	#4	17-3	2	#4	18-0	2	#4	18-9	2	#4	19-6	2	#4	20-3	2	#4	21-0	2	#4	23-9
b2	str	10	#4	16-3	12	#4	17-0	12	#4	17-9	12	#4	18-6	14	#4	19-3	14	#4	20-0	14	#4	21-0	14	#4	23-6
b3	str	2	#4	15-3	2	#4	6-6	2	#4	10-6	2	#4	15-6	2	#4	5-6	2	#4	10-6	2	#4	15-0	2	#4	15-0
b4	str																								
b5	str																								
b6	str	2	#4	13-6	2	#4	14-0	2	#4	14-9	2	#4	15-6	2	#4	16-0	2	#4	16-6	2	#4	17-3	2	#4	19-0
b7	str	8	#4	13-6	10	#4	14-0	10	#4	14-9	10	#4	15-6	10	#4	16-0	12	#4	16-6	12	#4	17-3	12	#4	19-0
b8	str	2	#4	12-9	2	#4	8-9	2	#4	10-9	2	#4	12-9	2	#4	14-6	2	#4	10-9	2	#4	12-6	2	#4	18-6
b9	str	2	#4	6-9	2	#4	2-9	2	#4	4-9	2	#4	8-9	2	#4	6-6	2	#4	4-9	2	#4	6-6	2	#4	12-6
b10	str																								
b11	str																								
c	str	5	#4	10-6	5	#4	11-0	5	#4	11-6	5	#4	12-0	5	#4	12-6	5	#4	13-0	5	#4	13-6	5	#4	15-0
d	A	6	#6	12-3	6	#6	12-9	6	#7	13-3	6	#7	13-9	6	#7	14-6	6	#7	15-0	6	#7	15-6	6	#7	17-0
e1	str	5	#4	3-3	4	#4	3-6	5	#4	3-6	5	#4	3-9	5	#5	4-0	5	#5	4-0	5	#5	4-3	5	#6	5-0
e2	str	4	#4	3-6	5	#4	3-9	5	#4	3-9	5	#5	4-0	5	#5	4-3	4	#5	4-3	5	#5	4-6	5	#6	5-3
e3	str	4	#4	3-9	5	#4	4-0	5	#5	4-0	5	#5	4-3	5	#5	4-6	4	#5	4-6	4	#6	4-9	5	#7	5-6
e4	str	4	#4	4-0	4	#5	4-3	4	#5	4-3	5	#5	4-6	4	#6	4-9	4	#6	4-9	4	#6	5-0	4	#7	5-9
e5	str																								
e6	str																								
e7	str	2	#4	4-3	2	#5	4-6	2	#5	4-9	2	#5	5-0	2	#6	5-0	2	#6	5-3	2	#7	5-6	2	#7	6-3
e8	str	13	#4	4-3	14	#5	4-6	15	#5	4-9	15	#5	5-0	16	#6	5-0	17	#6	5-3	17	#7	5-6	18	#7	6-3
e9	str	4	#4	4-3	4	#5	4-6	4	#5	4-9	4	#5	5-0	4	#6	5-0	4	#6	5-3	4	#7	5-6	4	#7	6-3
e10	str	5	#4	4-0	5	#5	4-3	5	#5	4-6	5	#5	4-9	4	#6	4-9	3	#6	5-3	3	#7	5-6	4	#7	6-0
e11	str	5	#4	3-9	5	#4	3-9	5	#4	4-3	4	#5	4-6	4	#5	4-6	3	#6	5-0	3	#6	5-0	4	#6	5-9
e12	str	5	#4	3-3	5	#4	3-6	6	#4	3-9	4	#4	4-3	4	#5	4-9	4	#5	4-9	4	#6	5-0	4	#6	5-6
e13	str																								
e14	str																								
f1	str	4	#4	8-9	4	#4	9-3	4	#4	9-9	4	#4	10-3	4	#4	10-6	4	#4	11-0	4	#4	11-3	4	#4	12-6
f2	str	4	#4	9-6	4	#4	10-0	3	#4	10-6	3	#4	10-9	4	#4	11-3	4	#4	11-9	4	#4	12-0	4	#4	13-3
f3	str	4	#4	10-3	4	#4	10-9	3	#4	11-0	3	#4	11-3	3	#4	11-9	3	#4	12-3	4	#4	12-9	4	#4	14-0
f4	str																								
f5	str	4	#4	7-3	4	#4	7-9	4	#4	8-0	4	#4	8-6	3	#4	8-9	3	#4	9-0	3	#4	9-6	4	#4	10-6
f6	str	3	#4	8-9	3	#4	9-3	4	#4	9-6	4	#4	10-0	3	#4	9-9	3	#4	10-3	3	#4	10-6	3	#4	12-0
f7	str	3	#4	10-0	3	#4	10-9	3	#4	11-0	3	#4	11-6	3	#4	10-9	3	#4	11-3	3	#4	11-9	3	#4	13-6
f8	str																								
m1	str	3	#4	17-9	3	#4	18-6	3	#4	19-3	3	#4	20-3	3	#4	21-0	3	#4	21-9	3	#4	22-9	4	#4	25-6
m2	str	1	#4	17-9	1	#4	18-6	1	#4	19-3	1	#4	20-3	1	#4	21-0	1	#4	21-9	1	#4	22-9	1	#4	25-6
m3	str	3	#4	18-3	3	#4	18-9	3	#4	19-3	3	#4	20-9	3	#4	21-6	3	#4	22-3	3	#4	23-3	4	#4	26-6
m4	str	1	#4	18-3	1	#4	18-9	1	#4	19-3	1	#4	20-9	1	#4	21-6	1	#4	22-3	1	#4	23-3	1	#4	26-6
n1	str	3	#4	17-9	3	#4	18-6	3	#4	19-3	3	#4	20-6	3	#4	21-6	3	#4	22-3	3	#4	23-3	4	#4	26-0
n2	str	1	#4	17-9	1	#4	18-6	1	#4	19-6	1	#4	20-6	1	#4	21-6	1	#4	22-3	1	#4	23-3	1	#4	26-0
p	str	4	#5	13-9	4	#5	14-6	4	#5	15-3	4	#5	15-9	4	#5	16-6	4	#5	17-3	4	#5	18-0	4	#5	20-3
q	str	2	#6	14-9	2	#6	15-6	2	#6	16-3	2	#6	16-9	2	#6	17-6	2	#6	18-3	2	#6	19-0	2	#6	21-9
g	str	2	#4	12-0	2	#4	12-6	2	#4	13-0	2	#4	13-6	2	#4	14-6	2	#4	15-3	2	#4	16-3	2	#4	17-9
u	B	9	#4	4-0	9	#4	4-0	10	#4	4-0	10	#4	4-0	11	#4	4-3	11	#4	4-3	11	#4	4-3	12	#4	4-6
v	str	1	#4	17-0	1	#4	17-9	1	#4	18-9	1	#4	19-6	1	#4	20-0	1	#4	20-9	1	#4	21-9	1	#4	24-3
w	str	1	#4	14-0	1	#4	14-6	1	#4	15-0	1	#4	15-6	1	#4	16-3	1	#4	16-9	1	#4	17-6	1	#4	19-0

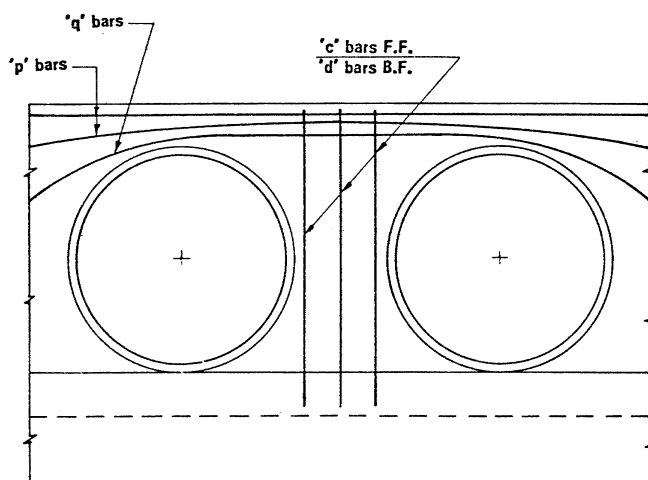
Pipe Dia	DIMENSIONS																			
	A	B	C	D	E	F	G	H	J	K	L	M	N	P	R	S	T	V	W	X
90"	0-6	2-1	2-4	0-8	5-1	16-3	6-6	9-6	7-9	18-1 5/8	7-4 5/8	6-3 1/8	0-4	10-6	13-6	6-2	18-6	5-5	7-6	6-4 3/8
96"	0-3	2-2	2-6	0-8	5-4	17-0	6-10	10-0	8-2	18-11 1/8	7-9 1/8	6-6 7/8	0-3	11-0	14-0	6-6	19-2	5-8	7-10	6-8 3/8
102"	0-1 1/2	2-2	2-8	0-9	5-7	17-9	7-2	10-6	8-8	19-8 3/4	8-13 3/4	6-10 7/8	0-2	11-7	14-9	6-10	20-2	6-0	8-2	7-0 3/8
108"	0-6	2-3	2-10	0-9	5-10	18-6	7-6	11-0	9-1	20-6 1/4	8-6 1/4	7-2 5/8	0-6	12-1	15-6	7-2	21-1	6-3	8-6	7-4 3/8
114"	0-3	2-3	3-0	0-10	6-1	19-3	7-11	11-6	9-6	21-3 7/8	8-11 7/8	7-7 5/8	0-4	12-9	16-0	7-6	21-10 6-8	8-11	7-9 3/8	
120"	0-6	2-4	3-2	0-10	6-4	20-0	8-3	12-0	9-11	22-1 1/4	9-4 1/4	7-11 1/2	0-3	13-3	16-6	7-10	22-6	6-11	9-3	8-1 3/8
126"	0-4 1/2	2-6	3-2	0-11	6-7	21-0	8-7	12-6	10-3	23-2	9-9	8-3 1/2	0-3	13-10	17-3	8-2	23-6	7-3	9-9	8-10 1/8
132"	0-3	2-7	3-4	0-11	6-10	21-9	8-11	13-0	10-8	23-11 3/8	10-1 3/8	8-7 1/4	0-2	14-4	18-0	8-6	24-5	7-6	10-1	9-2 1/8
138"	0-6	2-7	3-6	1-0	7-1	22-9	9-4	13-6	11-1	25-0 1/8	10-7 1/8	9-0 1/4</								

STEEL LIST

Mark	Bend	90" Dia		96" Dia		102" Dia		108" Dia		114" Dia		120" Dia		126" Dia		132" Dia		138" Dia		144" Dia											
		No	Size	Lgth	No	Size	Lgth	No	Size	Lgth	No	Size	Lgth	No	Size	Lgth	No	Size	Lgth	No	Size	Lgth	No	Size	Lgth						
a1	A	5	#5	11-3	5	#6	11-9	5	#6	12-3	5	#6	12-6	5	#7	13-0	5	#7	13-6	5	#7	13-9	5	#8	14-3	6	#8	15-0	6	#8	15-6
a2	A	5	#6	11-6	5	#6	12-0	4	#6	12-6	5	#7	12-9	5	#7	13-6	5	#7	14-0	5	#8	14-3	5	#8	14-9	5	#8	15-6	6	#8	16-0
a3	A	5	#6	11-9	5	#6	12-3	4	#7	12-9	4	#7	13-0	5	#8	13-9	5	#8	14-3	5	#8	14-9	5	#8	15-0	5	#8	15-9	5	#8	16-3
a4	A	4	#6	12-3	5	#7	12-9	4	#7	13-0	4	#7	13-6	4	#8	14-0	4	#8	14-6	5	#8	15-0	5	#8	15-6	5	#8	16-0	5	#8	16-6
a5	A	4	#6	12-3	5	#7	12-9	4	#7	13-3	3	#7	13-9	3	#8	14-3	4	#8	14-9	4	#8	15-3	5	#8	15-9	5	#8	16-6	5	#8	17-0
a6	A																														
a7	A																														
a8	A	4	#4	10-0	5	#4	10-6	5	#5	10-9	5	#5	11-0	5	#5	11-9	4	#6	12-0	5	#6	12-6	5	#7	12-9	5	#7	13-3	5	#7	13-9
a9	A	4	#5	10-6	4	#5	11-0	5	#5	11-6	5	#6	11-9	4	#6	12-6	4	#7	13-0	4	#7	13-6	4	#7	13-9	4	#7	14-0	5	#7	14-6
a10	A	4	#5	11-3	4	#6	11-9	4	#6	12-3	4	#7	12-9	5	#7	13-3	4	#7	13-3	4	#7	13-9	4	#7	14-3	4	#8	14-9	5	#8	15-3
a11	A	4	#6	12-0	4	#7	12-6	3	#7	13-0	4	#7	13-3	4	#7	14-0	4	#8	14-6	4	#8	15-0	4	#8	15-6	4	#8	16-0	4	#8	16-0
a12	A																														
a13	A																														
b1	str	2	#4	18-3	2	#4	19-0	2	#4	20-0	2	#4	20-9	2	#4	21-9	2	#4	22-6	2	#4	23-6	2	#4	24-6	2	#4	25-3	2	#4	26-3
b2	str	12	#4	18-0	12	#4	18-9	12	#4	19-9	14	#4	20-6	14	#4	21-6	14	#4	22-3	16	#4	23-3	16	#4	24-3	16	#4	25-0	16	#4	26-0
b3	str				2	#4	8-0	2	#4	15-3				2	#4	8-0	2	#4	14-6												
b4	str																														
b5	str																														
b6	str	2	#4	15-3	2	#4	16-0	2	#4	16-9	2	#4	17-6	2	#4	18-3	2	#4	19-0	2	#4	19-9	2	#4	20-6	2	#4	21-3	2	#4	22-0
b7	str	10	#4	15-0	10	#4	15-9	10	#4	16-6	12	#4	17-3	12	#4	18-0	12	#4	18-9	14	#4	19-6	14	#4	20-3	14	#4	21-0	14	#4	21-9
b8	str	2	#4	10-0	2	#4	13-0	2	#4	15-9	2	#4	9-9	2	#4	12-9	2	#4	16-0	2	#4	10-0	2	#4	12-9	2	#4	15-9	2	#4	19-0
b9	str				2	#4	3-9	2	#4	6-9				2	#4	4-0	2	#4	7-0												
b10	str																														
b11	str																														
c	str	5	#4	10-6	5	#4	11-0	5	#4	11-6	5	#4	12-0	5	#4	12-6	5	#4	13-0	5	#4	13-6	5	#4	14-0	5	#4	14-6	5	#4	15-0
d	A	6	#6	12-6	6	#6	13-0	6	#6	13-6	6	#7	14-0	6	#7	14-6	6	#7	15-0	6	#7	15-6	6	#7	16-0	6	#7	16-9	6	#7	17-3
e1	str	5	#4	3-3	5	#4	3-6	5	#4	3-9	6	#5	4-0	5	#5	4-3	5	#5	4-6	5	#6	4-6	5	#6	4-9	6	#6	5-0	6	#7	5-3
e2	str	5	#4	3-6	5	#4	3-9	4	#4	4-0	6	#5	4-3	5	#5	4-6	5	#5	4-9	5	#6	4-9	5	#6	5-0	5	#6	5-3	6	#7	5-6
e3	str	5	#4	3-9	5	#4	4-0	4	#5	4-0	5	#5	4-6	5	#5	4-9	5	#6	4-9	5	#6	5-0	5	#6	5-3	5	#7	5-6	5	#7	5-9
e4	str	4	#4	4-0	5	#5	4-3	4	#5	4-3	5	#5	4-9	4	#6	4-9	4	#6	5-0	5	#6	5-3	5	#7	5-6	5	#7	5-9	5	#7	6-0
e5	str							4	#5	4-6				4	#6	5-0	4	#6	5-3	4	#7	5-6	5	#7	5-9	5	#7	6-0	5	#8	6-3
e6	str																														
e7	str	2	#4	4-0	2	#5	4-3	2	#5	4-6	2	#5	4-9	2	#6	5-0	2	#6	5-3	2	#7	5-6	2	#7	5-9	2	#7	6-0	2	#8	6-3
e8	str	14	#4	4-0	14	#5	4-3	15	#5	4-6	15	#5	4-9	16	#6	5-0	16	#6	5-3	17	#7	5-6	17	#7	5-9	18	#7	6-0	19	#8	6-3
e9	str	3	#4	4-0	3	#5	4-3	3	#5	4-6	3	#5	4-9	4	#6	5-0	4	#6	5-3	4	#7	5-6	4	#7	5-9	4	#7	6-0	4	#8	6-3
e10	str	4	#4	4-0	4	#5	4-3	4	#5	4-6	4	#5	4-9	4	#6	5-0	4	#6	5-3	4	#7	5-6	4	#7	5-9	4	#7	6-0	4	#8	6-3
e11	str	4	#4	3-9	4	#5	4-0	4	#5	4-3	4	#5	4-6	5	#5	4-9	4	#6	5-0	4	#6	5-3	4	#6	5-6	4	#7	5-9	4	#7	6-0
e12	str	4	#4	3-6	4	#4	3-9	5	#4	4-0	5	#4	4-3	5	#5	4-6	4	#5	5-0	4	#6	5-0	4	#6	5-3	4	#6	5-6	5	#7	5-9
e13	str	4	#4	3-3	5	#4	3-6	5	#4	3-9	5	#4	4-0	5	#4	4-3	4	#5	4-9	4	#5	4-9	4	#5	5-0	5	#6	5-3	5	#6	5-6
e14	str																														
f1	str	5	#4	9-6	5	#4	9-9	5	#4	10-3	5	#4	10-6	5	#4	11-0	4	#4	11-6	4	#4	12-0	5	#4	12-6	5	#4	12-9	5	#4	13-3
f2	str	4	#4	9-9	4	#4	10-3	5	#4	10-9	5	#4	11-3	5	#4	11-9	4	#4	12-0	4	#4	12-6	4	#4	13-0	5	#4	13-3	5	#4	13-9
f3	str	4	#4	10-3	4	#4	10-9	4	#4	11-3	5	#4	11-9	5	#4	12-3	4	#4	12-3	4	#4	12-9	4	#4	13-3	4	#4	13-9	4	#4	14-3
f4	str																														
f5	str	4	#4	8-3	4	#4	8-6	4	#4	9-0	4	#4	9-3	4	#4	9-9	4	#4	10-3	4	#4	10-6	4	#4	10-9	4	#4	11-3	4	#4	11-9
f6	str	4	#4	9-3	4	#4	9-6	4	#4	9-9	4	#4	10-3	3	#4	10-6	3	#4	11-0	4	#4	11-6	4	#4	11-9	4	#4	12-3	4	#4	12-6
f7	str	3	#4	10-3	3	#4	10-6	4	#4	10-9	4	#4	11-3	3	#4	11-3	3	#4	12-0	3	#4	12-6	3	#4	12-9	4	#4	13-3	4	#4	13-6
f8	str																														
m1	str	3	#4	19-9	3	#4	20-6	3	#4	21-6	3	#4	22-3	3	#4	23-3	3	#4	24-3	3	#4	25-3	4	#4	26-3	4	#4	27-0	4	#4	28-0
m2	str	1	#4	19-9	1	#4	20-6	1	#4	21-6	1	#4	22-3	1	#4	23-3	1	#4	24-3	1	#4	25-3	1	#4	26-3	1	#4	27-0	1	#4	28-0
m3	str	3	#4	19-6	3	#4	20-6	3	#4	21-6	3	#4	22-6	3	#4	23-3	3	#4	24-3	3	#4	25-3	4	#4	26-3	4	#4	27-3	4	#4	28-0
m4	str	1	#4	19-6	1	#4	20-6	1	#4	21-6	1	#4	22-6	1	#4	23-3	1	#4	24-3	1	#4	25-3	1	#4	26-3	1	#4	27-3	1	#4	28-0
n1	str	3	#4	17-0	3	#4	17-9	3	#4	18-9	3	#4	19-6	3	#4	20-6	3	#4	21-6	3	#4	22-3	4	#4	23-3	4	#4	24-3	4	#4	25-0
n2	str	1	#4	17-0	1	#4	17-9	1	#4	18-9	1	#4	19-6	1	#4	20-6	1	#4	21-6	1	#4	22-3	1	#4	23-3	1	#4	24-3	1	#4	25-0
p	str	4	#5	13-0	4	#5	13-9	4	#5	14-3	4	#5	15-0	4	#5	15-9	4	#5	16-6	4	#5	17-3	4	#5	17-9	4	#5	18-9	4	#5	19-3
q	str	2	#6	15-0	2	#6	15-9	2	#6	16-3	2	#6	17-0	2	#6	17-9	2	#6	18-6	2	#6	19-3	2	#6	19-9	2	#6	20-9	2	#6	21-3
g	str	2	#4	12-0	2	#4	12-9	2	#4	13-6	2	#4	14-3	2	#4	14-9	2	#4	15-6	2	#4	16-0	2	#4	16-9	2	#4	17-3	2	#4	18-0
u	B	9	#4	4-6	9	#4	4-6	10	#4	4-6	10	#4	4-9	10	#4	4-9	11	#4	4-9	11	#4	4-9	12	#4	5-0	12	#4	5-0	13	#4	5-0
v	str	1	#4	19-0	1	#4	19-9	1	#4	20-6	1	#4	21-6	1	#4	22-3	1	#4	23-3												



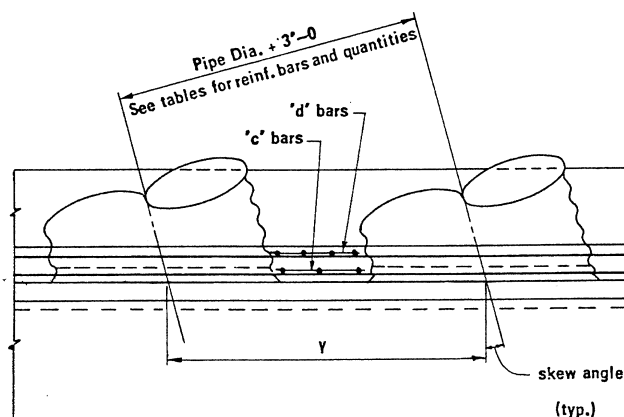
PLAN - INLET OR OUTLET END WITHOUT APRON



ELEVATION WITHOUT APRON
Note: Outlet end with apron similar.

INLET OR OUTLET QUANTITIES PER ADDITIONAL PIPE WITHOUT APRON

Pipe Dia.	Rt \swarrow	Conc. (CY)			Reinforcing (lbs)																	
		15°	30°	45°	Rt \swarrow Inlet			Rt \swarrow Outlet			15°			30°			45°					
		2:1	4:1	6:1	2:1	4:1	6:1	2:1	4:1	6:1	2:1	4:1	6:1	2:1	4:1	6:1	2:1	4:1	6:1	2:1	4:1	6:1
90"	6.02	6.23	6.95	8.51	280	270	265	260	265	265	280	265	265	280	280	280	350	350	350			
96"	6.52	6.76	7.54	9.22	320	335	325	320	330	300	320	300	300	320	320	320	400	395	395			
102"	7.05	7.30	8.13	9.96	335	345	345	335	340	340	365	340	340	370	365	370	460	455	420			
108"	7.58	7.89	8.75	10.73	420	395	355	370	390	355	430	365	365	385	380	385	480	475	480			
114"	8.15	8.44	9.34	11.51	450	455	440	445	445	445	485	435	445	485	465	485	590	570	575			
120"	8.72	9.03	10.07	12.34	465	470	460	500	460	460	515	460	470	500	485	500	620	600	605			
126"	9.32	9.65	10.75	13.18	580	580	565	575	575	565	620	550	525	640	620	640	795	770	775			
132"	9.93	10.30	11.46	14.05	595	605	585	595	595	590	660	590	600	665	655	665	840	825	830			
138"	10.57	10.95	12.20	14.94	685	635	620	675	630	620	680	610	620	705	690	705	885	870	880			
144"	11.22	11.62	12.95	15.86	720	715	700	700	710	700	715	705	715	810	795	810	1000	980	990			



PLAN - OUTLET END WITH APRON

CONC. QUANTITIES PER ADDITIONAL PIPE (C.Y.) OUTLET END WITH APRON

Pipe Dia.	Rt \swarrow			15°			30°			45°		
	2:1	4:1	6:1	2:1	4:1	6:1	2:1	4:1	6:1	2:1	4:1	6:1
90"	8.69	8.96	9.20	8.75	9.32	9.69	9.66	10.31	10.71	11.63	12.47	12.81
96"	9.41	9.71	9.99	9.50	10.11	10.53	10.49	11.19	11.63	12.62	13.50	13.90
102"	10.21	10.55	10.83	10.26	10.93	11.40	11.32	12.08	12.57	13.64	14.58	15.04
108"	11.03	11.36	11.67	11.05	11.78	12.30	12.21	13.00	13.55	14.71	15.69	16.23
114"	11.90	12.25	12.56	11.89	12.67	13.24	13.05	13.90	14.52	15.80	16.83	17.43
120"	12.79	13.15	13.46	12.73	13.57	14.20	14.07	14.98	15.64	16.95	18.04	18.71
126"	13.67	14.08	14.44	13.61	14.51	15.20	15.04	16.00	16.72	18.12	19.26	20.01
132"	14.55	15.00	15.44	14.53	15.49	16.24	16.04	17.06	17.84	19.36	20.54	21.38
138"	15.47	16.00	16.41	15.47	16.49	17.31	17.09	18.17	19.01	20.60	21.83	22.76
144"	16.42	16.99	17.46	16.42	17.51	18.40	18.17	19.30	20.21	21.89	23.18	24.19

REINF. BAR QUANTITIES PER ADDITIONAL PIPE (lbs) OUTLET END WITH APRON

Pipe Dia.	Rt \swarrow			15°			30°			45°		
	2:1	4:1	6:1	2:1	4:1	6:1	2:1	4:1	6:1	2:1	4:1	6:1
90"	430	445	460	440	465	495	450	495	525	550	620	640
96"	500	510	505	495	515	545	505	565	590	615	690	705
102"	540	560	575	550	580	615	570	630	665	685	770	765
108"	595	630	615	640	630	665	605	665	705	730	820	855
114"	680	705	730	705	710	760	720	770	835	840	945	975
120"	755	735	775	760	765	820	760	805	855	920	990	1040
126"	855	875	910	870	875	895	915	965	1040	1095	1170	1225
132"	905	920	955	935	940	1000	955	1020	1085	1185	1280	1335
138"	1005	990	1020	965	970	1040	1015	1080	1155	1145	1355	1410
144"	1040	1085	1120	1030	1030	1170	1140	1210	1275	1380	1480	1550

DIMENSION Y (FT)

SKEW	PIPE DIA (INCHES)									
	90"	96"	102"	108"	114"	120"	126"	132"	138"	144"
Rt \swarrow	10-6	11-0	11-6	12-0	12-6	13-0	13-6	14-0	14-6	15-0
15°	10-10 1/2	11-4 5/8	11-10 7/8	12-5 1/8	12-11 3/8	13-5 1/2	13-11 3/4	14-6	15-0 1/4	15-6 3/8
30°	12-1 1/2	12-8 3/8	13-3 1/4	13-10 1/4	14-5 1/8	15-0 1/8	15-7	16-1 7/8	16-8 7/8	17-3 7/8
45°	14-10 1/4	15-6 5/8	16-3 1/8	16-11 5/8	17-8	18-4 1/2	19-1 1/8	19-9 5/8	20-6	21-2 1/2

NO. OF ADDITIONAL BARS REQD. PER ADDITIONAL PIPE**

SKEW	MARK	PIPE DIA. (inches)									
		90"	96"	102"	108"	114"	120"	126"	132"	138"	144"
Rt \swarrow	c	3	3	3	3	3	3	3	3	3	3
	d	4	4	4	4	4	4	5	5	5	5
	e8, r1, s	10	10	11	11	12	12	13	13	14	14
	h, u	6	7	7	7	8	8	8	9	9	10
15°	c	3	3	3	3	3	3	3	3	3	3
	d	4	4	4	4	5	5	6	6	6	6
	e8, r1, s	10	11	11	12	12	13	13	14	14	15
	h, u	7	7	7	8	8	8	9	9	10	10
30°	c	3	3	3	3	3	3	3	3	3	3
	d	4	4	4	4	5	5	7	7	7	7
	e8, r1, s	11	12	13	13	14	14	15	15	16	17
	h, u	8	8	8	9	9	10	10	11	11	11
45°	c	4	4	4	4	4	4	4	4	4	4
	d	5	5	5	5	6	6	9	9	9	9
	e8, r1, s	14	15	16	16	17	18	18	19	20	20
	h, u	10	10	10	11	11	12	12	13	13	14

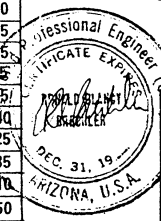
**For inlet and outlet without apron omit bars "r1," "s" and "h."
For outlet with apron omit "u" bar.

BAR LENGTH ADJUSTMENT PER ADDITIONAL PIPE (FT.)

SKEW	MARK*	PIPE DIA (inches)									
		90"	96"	102"	108"	114"	120"	126"	132"	138"	144"
Rt \swarrow	j, n, p, q, v and t1 to t7	10-6	11-0	11-6	12-0	12-6	13-0	13-6	14-0	14-6	15-0
15°	g, j, n1, n2, p, q and t1 to t11	10-9	11-3	12-0	12-6	13-0	13-6	14-0	14-6	15-0	15-6
30°	g, j, n1, n2, p, q and t1 to t10	12-0	12-9	13-3	13-9	14-6	15-0	15-6	16-3	16-9	17-3
45°	g, j, n1, n2, p, q and t1 to t10	14-9	15-6	16-3	17-0	17-9	18-3	19-0	19-9	20-6	21-3

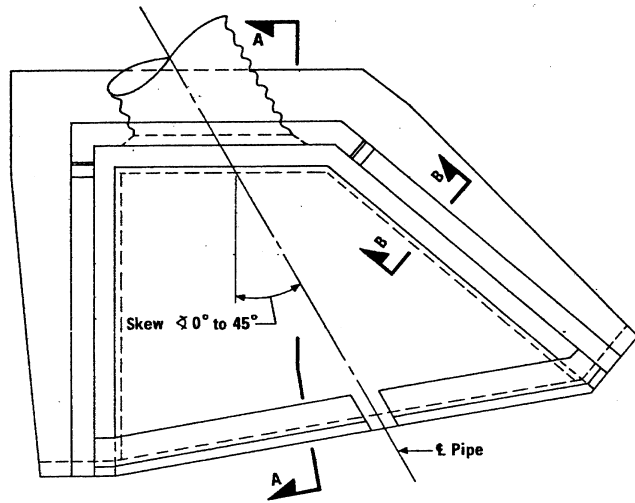
*Increase bar lengths for single pipes by dimensions in table for each additional pipe.

NOTES: Multipipe culvert headwall quantities are obtained by multiplying quantity shown in tables by the number of additional pipes and adding to single pipe headwall quantity.
Number of bars and quantities shown in tables are for one headwall.

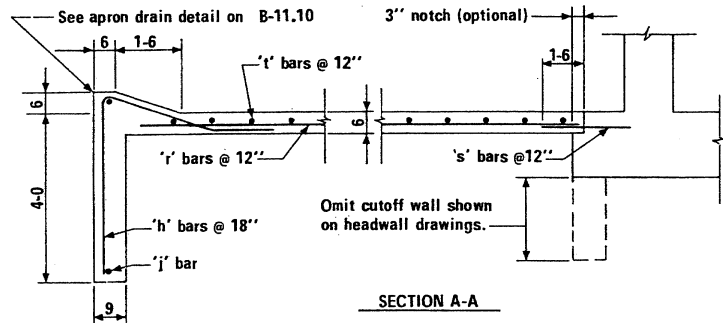


DESIGN APPROVED
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DEPARTMENT OF TRANSPORTATION
HIGHWAYS DIVISION
STANDARD DRAWINGS
MULTIPLE HEADWALLS
REVISION
STANDARD NO.
B-16.1C

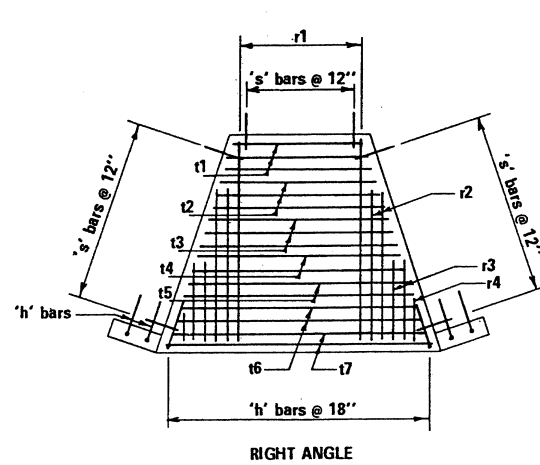
DESIGN K W 9-72 DRAWN L A M 9-72 CHECKED R L C 9-72



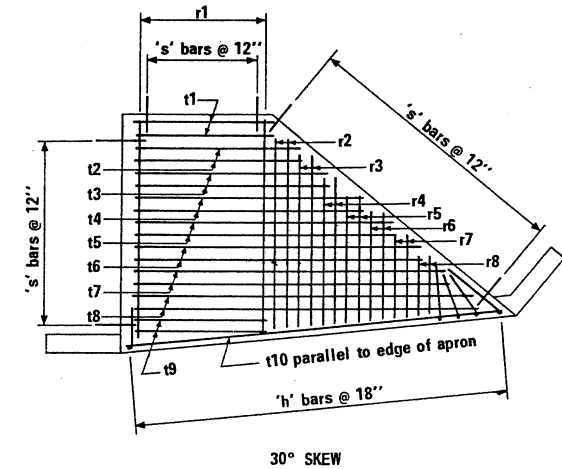
TYPICAL PLAN - HEADWALL WITH APRON



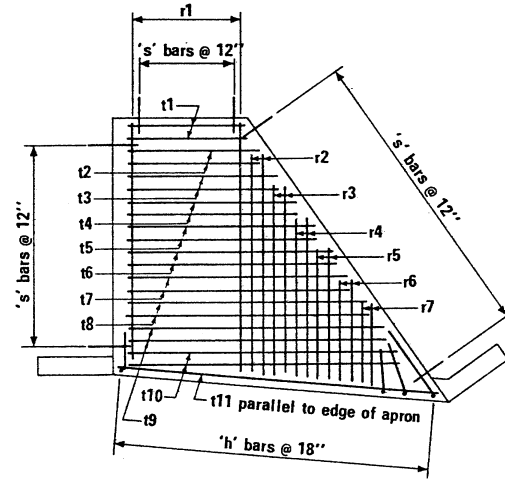
SECTION A-A



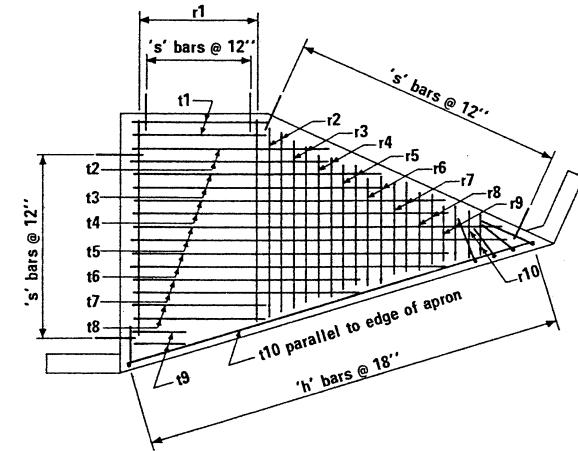
RIGHT ANGLE



30° SKEW



15° SKEW



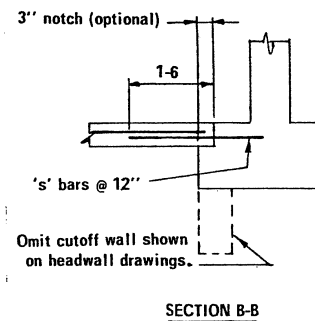
45° SKEW

REINFORCING STEEL LAYOUT

OUTLET APRON QUANTITIES*

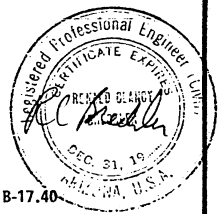
SKEW	RT \angle						15°						30°						45°					
	2:1		4:1		6:1		2:1		4:1		6:1		2:1		4:1		6:1		2:1		4:1		6:1	
PIPE DIA.	REINF. (lbs)	CONC. (CY)	REINF. (lbs)	CONC. (CY)	REINF. (lbs)	CONC. (CY)	REINF. (lbs)	CONC. (CY)	REINF. (lbs)	CONC. (CY)	REINF. (lbs)	CONC. (CY)	REINF. (lbs)	CONC. (CY)	REINF. (lbs)	CONC. (CY)	REINF. (lbs)	CONC. (CY)	REINF. (lbs)	CONC. (CY)	REINF. (lbs)	CONC. (CY)	REINF. (lbs)	CONC. (CY)
90"	190	3.70	235	4.38	265	4.88	205	3.38	250	4.21	325	4.91	245	4.17	305	5.28	400	6.36	275	5.42	380	6.54	430	7.31
96"	215	3.96	255	4.66	285	5.27	215	3.64	280	4.52	350	5.33	255	4.52	335	5.70	440	6.82	285	5.81	395	7.00	475	7.91
102"	240	4.35	270	5.07	315	5.71	235	3.95	305	4.93	385	5.83	280	4.92	365	6.22	465	7.34	305	6.28	430	7.57	515	8.58
108"	265	4.73	300	5.48	345	6.14	250	4.23	330	5.36	420	6.29	315	5.32	400	6.72	495	7.93	335	6.68	475	8.12	555	9.15
114"	290	5.15	340	5.95	370	6.61	270	4.58	355	5.71	440	6.78	330	5.75	425	7.15	545	8.50	360	7.21	500	8.70	595	9.88
120"	310	5.56	350	6.38	410	7.09	295	4.88	385	6.08	495	7.33	365	6.18	455	7.52	580	8.99	400	7.67	535	9.22	650	10.57
126"	330	5.85	385	6.79	425	7.50	315	5.23	415	6.56	530	7.88	390	6.63	485	8.18	620	9.60	425	8.18	565	9.94	690	11.28
132"	360	6.23	400	7.19	450	8.03	340	5.56	440	6.99	570	8.43	425	7.09	520	8.69	665	10.17	465	8.69	615	10.56	735	12.08
138"	380	6.59	430	7.68	500	8.56	355	5.96	470	7.44	605	9.03	455	7.56	555	9.20	680	10.8	485	9.29	660	11.30	775	12.83
144"	405	6.92	460	8.04	530	9.08	395	6.36	495	7.93	655	9.70	470	7.99	570	9.59	720	11.54	530	9.81	695	11.88	825	13.62

*The apron quantities take into consideration the cutoff walls being omitted along outlet headwall.



SECTION B-B

NOTES:
For General Notes and Misc. Details see B-11.10
For steel list and bend diagrams see B-17.20, B-17.30 or B-17.40



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APPROVED FOR DISTRIBUTION <i>R.C. Mueller</i>	OUTLET APRONS	STANDARD NO. B-17.10

DESIGN K W 9-72 DRAWN LAM 9-72 CHECKED RLC 9-72

RIGHT ANGLE

Table with columns for Mark, Bend, Dia, No, Size, Lgth, and 16 columns of Dia (90" to 144") and Lgth.

30° SKEW

Table with columns for Mark, Bend, Dia, No, Size, Lgth, and 16 columns of Dia (90" to 144") and Lgth.

15° SKEW

Table with columns for Mark, Bend, Dia, No, Size, Lgth, and 16 columns of Dia (90" to 144") and Lgth.

45° SKEW

Table with columns for Mark, Bend, Dia, No, Size, Lgth, and 16 columns of Dia (90" to 144") and Lgth.

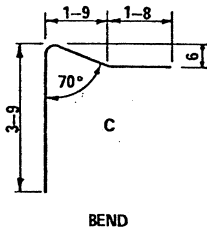
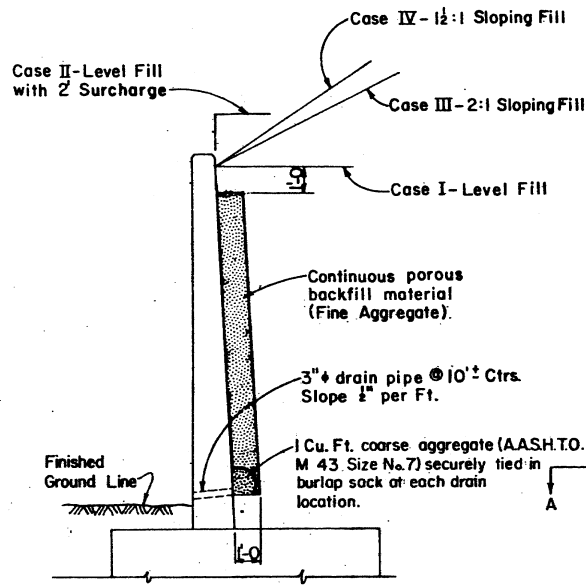


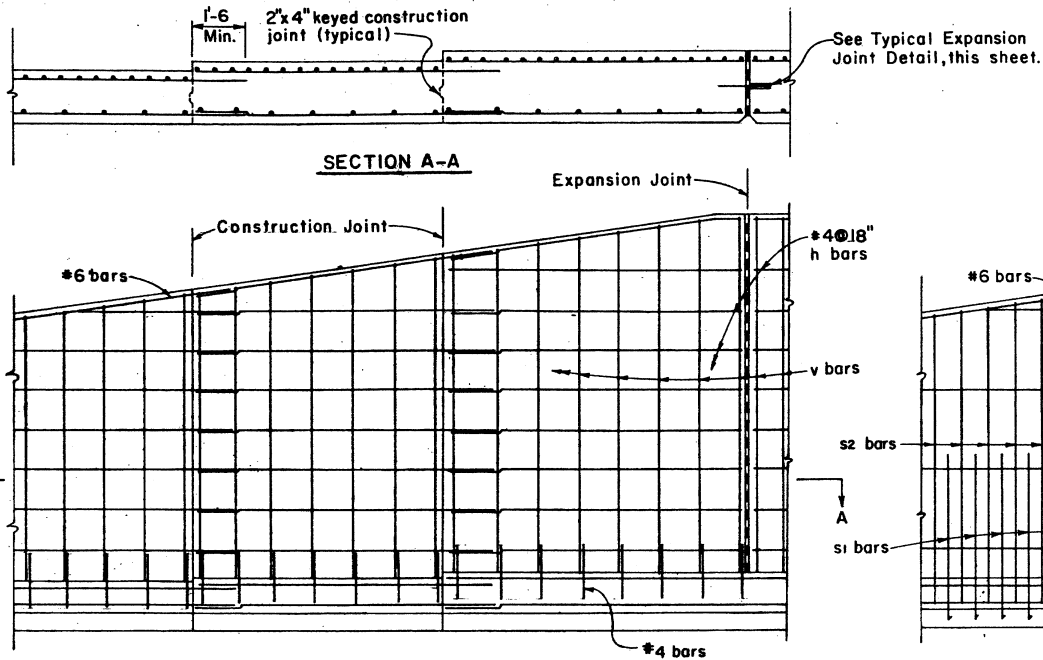
Table with columns for DESIGN APPROVED, ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS, REVISION, APPROVED FOR DISTRIBUTION, OUTLET APRON STEEL LIST 4:1 SLOPE, STANDARD NO., and B-17.30.

DESIGN K W 9-72 DRAWN LAM 9-72 CHECKED RLC 9-72



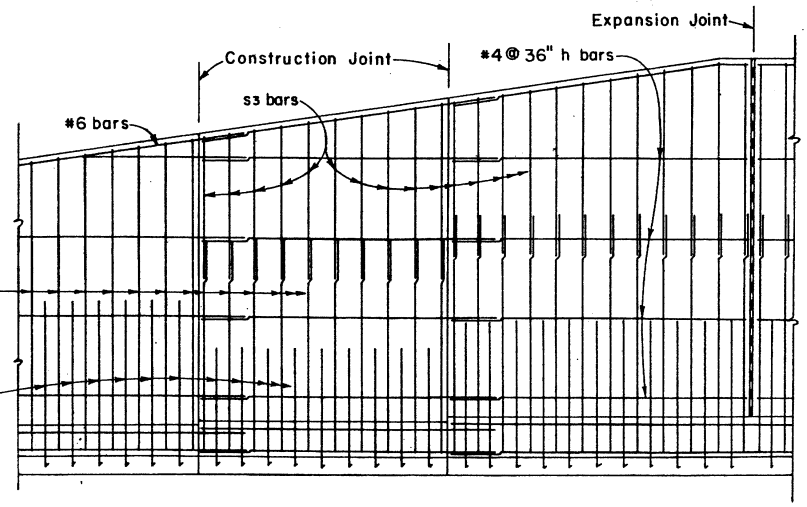
TYPICAL SECTION

Showing Design Cases & Drainage



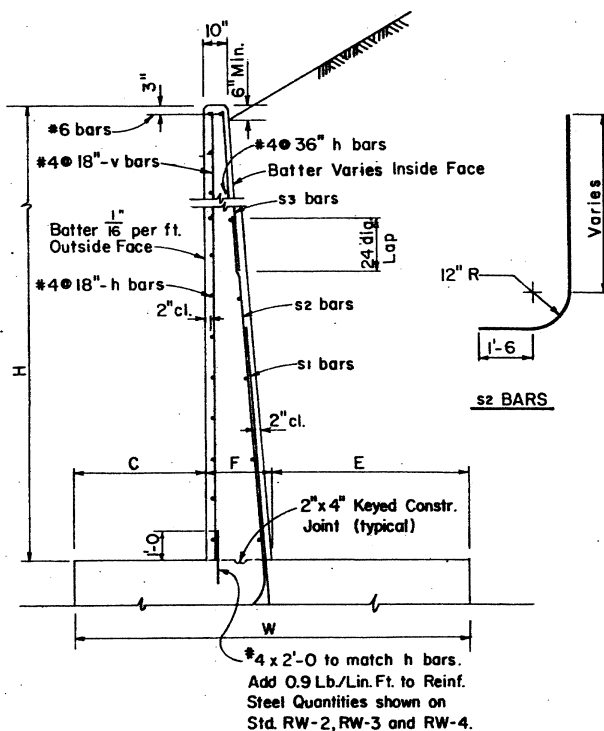
TYPICAL ELEVATION

Outside Face Reinforcing

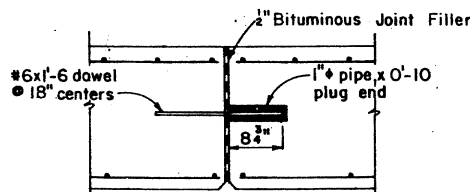


TYPICAL ELEVATION

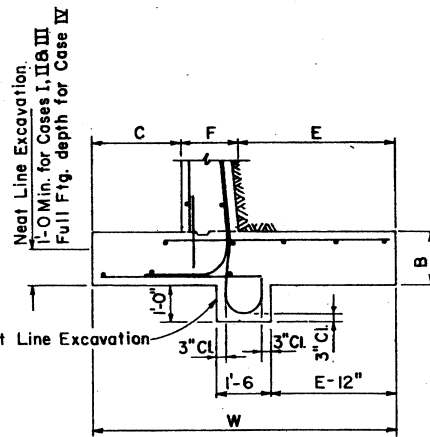
Inside Face Reinforcing



TYPICAL STEM DETAIL

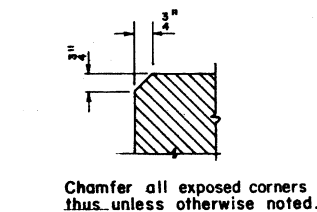


TYPICAL EXPANSION JOINT DETAIL

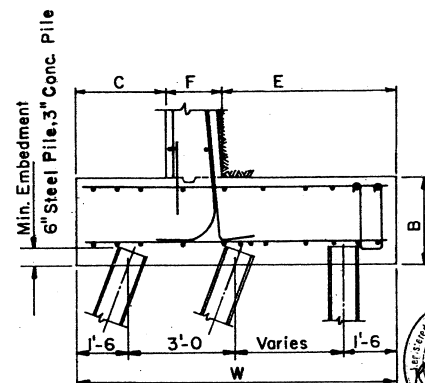


SPREAD FOOTING DETAIL

See Footing Steel Detail on B-18.20



Chamfer all exposed corners thus unless otherwise noted.



PILE FOOTING DETAIL

See Footing Steel Detail on B-18.30 or B-18.40

GENERAL NOTES

Construction - Std. Specs. Arizona Department of Transportation Edition of 1982, revised to date.
Design - AASHTO Std. Specs. for Highway Bridges 1977.

Dead Load - Weight of backfill = 120 P.C.F.
Equivalent Fluid Pressure = 35 P.C.F.
Stresses - Class S Concrete $f'_c = 3000$ P.S.I.
All Concrete shall be Class S.
Reinforcing Steel shall conform to A.S.T.M. Spec. A-615
Bar sizes #6 and smaller shall be Gr. 40 or Gr. 60; $f_y = 20,000$ P.S.I.
Bar sizes #7 and larger shall be Grade 60, $f_y = 24,000$ P.S.I.
All Reinforcing Steel shall have 2" clear cover unless noted otherwise.

JOINT NOTE

All Retaining Walls shall have Construction Joints spaced at not more than 30'-0" apart or as shown. Reinforcing Steel shall project through the joint.
Expansion Joints shall be provided at intervals not exceeding 90'-0".
Footings may be continuous with no joint.

BATTERED PILE NOTE

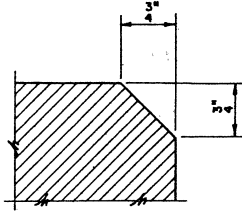
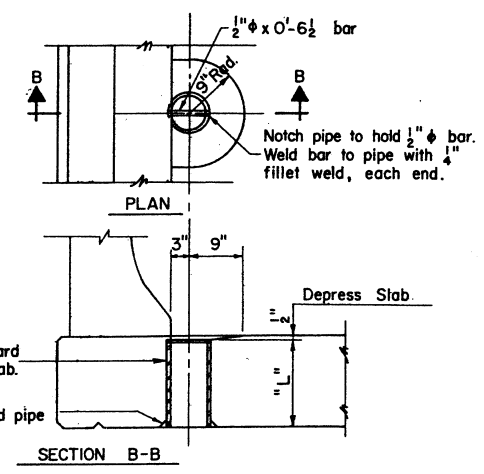
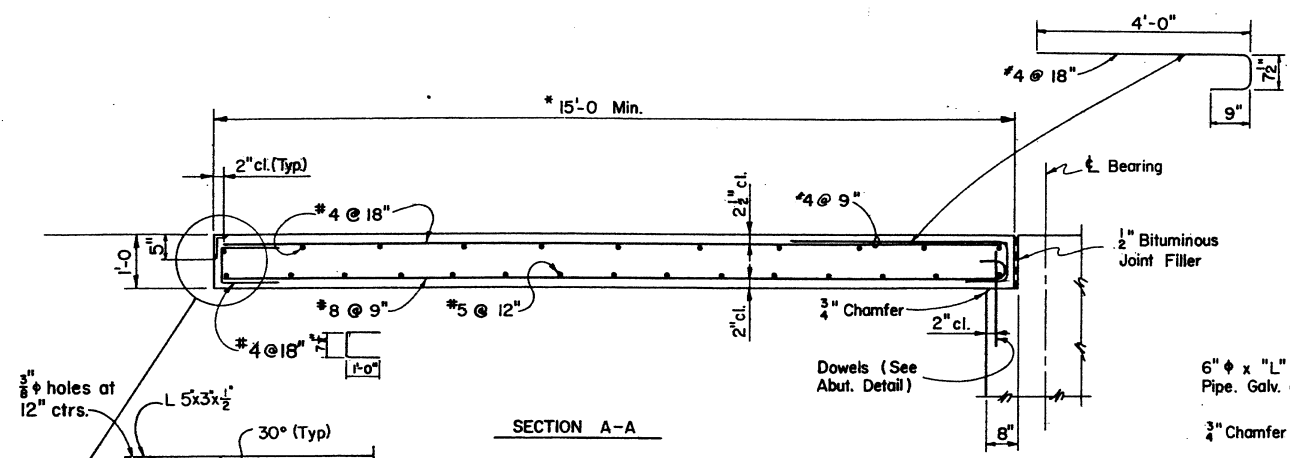
Batter Piles 3:12 for Cases I & II, 4:12 for Cases III & IV.

DESIGN	DRAWN	CHECKED	DATE	NO.	DESCRIPTION OF REVISIONS	MADE BY
9-72	8-73	3-73	12-62	1	Change Notes 1, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100	CH
			5-82		Added Detail in F.F.	CH
			10-86		Changed Reinf. Note	CH



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APPROVED FOR DISTRIBUTION <i>[Signature]</i>	CANTILEVER RETAINING WALL DETAILS	STANDARD NO. B-18.10

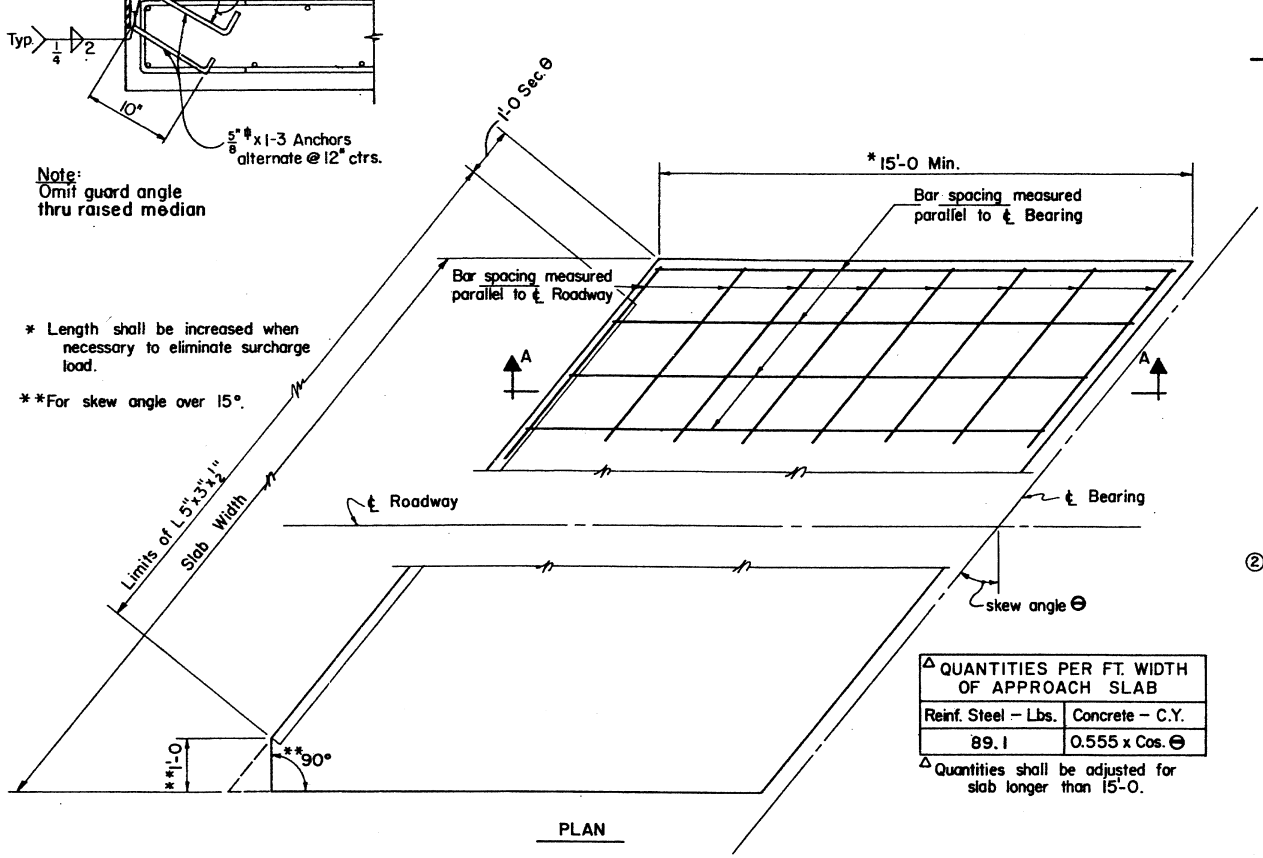
DESIGN	JBS	2-73	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	RBS	3-73	1	Added Struc. steel & painting note	JTW	7-76
CHECKED	NAB, DHY	3-73	2	Added Pile Point Note	WEB	2-81
			3	Stud alternate added & ctp. steel not	WEB	2-82
			4	Stud alternate added & ctp. steel not	WEB	2-82
			5	Section C-C. Reinf. G.C.	JEM	10-86
			6		JEM	10-86



Chamfer all exposed corners thus unless otherwise noted. This note applicable to all sheets pertaining to the structure.

CHAMFER DETAIL

ROADWAY DRAIN DETAIL



Note: Omit guard angle thru raised median

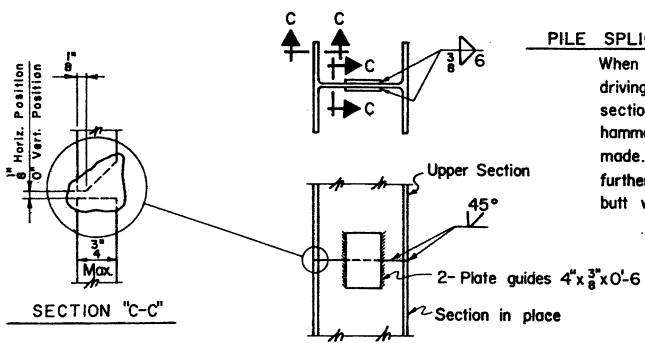
* Length shall be increased when necessary to eliminate surcharge load.

**For skew angle over 15°.

QUANTITIES PER FT. WIDTH OF APPROACH SLAB	
Reinf. Steel - Lbs.	Concrete - C.Y.
89.1	0.555 x Cos. Θ

Quantities shall be adjusted for slab longer than 15'-0\"/>

APPROACH SLAB



PILE SPLICE NOTE

When piling is to be spliced for further driving, upper section shall be lowered on section in place and tapped lightly with hammer to full bearing before butt welds are made. When piling is to be extended without further driving, omit guide plates and make butt welds continuous across web.

PILE SPLICE DETAIL

PILE POINT NOTE - (only when required).

Manufactured pile points shall be attached by means of a single bevel groove weld across the full width of each exterior face of the flanges of the pile. The flanges of the pile shall be prepared by flame cutting a 45 degree bevel at the bottom edge of each exterior face of flanges. 45 degree bevel size shall be 1/2 the flange thickness. Groove welds shall be 5/16 for all HP piles 8\"/>

GENERAL NOTES

Concrete shall be class "S" $f'_c = 3000$ psi
 Reinforcing steel shall conform to ASTM Spec. A615.
 Bar sizes #6 and smaller shall be Gr. 40 or Gr. 60; $f_s = 20000$ psi
 Bar sizes #7 and larger shall be Grade 60; $f_s = 24000$ psi
 Welding shall conform to American Welding Society Specifications for Structural Welding, latest edition.
 Roadway drains shall conform to A.S.T.M. Specifications A53, type S, grade "B". Galvanize after fabrication in accordance with A.S.T.M. Specifications A123.

NOTES

Structural steel shall conform to ASTM Specification A36.
 Paint and painting shall conform to Std. Specifications. Contact surfaces shall not be painted. Structural steel - Shop - 1 coat paint #1, #2 and #3. No field point required.



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APPROVED FOR DISTRIBUTION <i>E. J. ...</i>		STANDARD NO. B-19.10

GENERAL NOTES

All slopes shall be paved as shown on the Location Plan. Construction Joints thru paving shall be located at intervals of 20'-0" maximum or as directed by the Engineer.

TYPE A and TYPE B

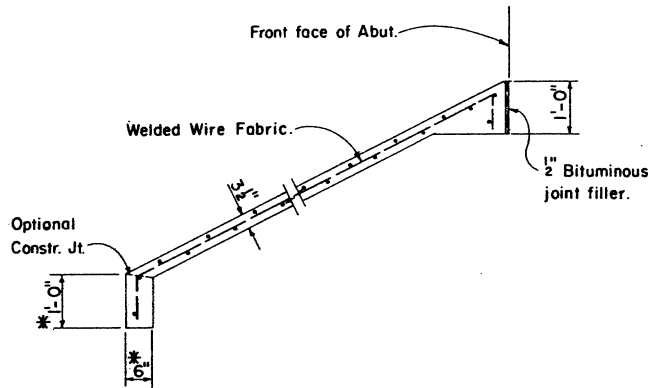
Concrete for slopes shall be Class 'B', with 6x6 - W1.4 x W1.4 welded wire fabric reinforcing. Maximum size of coarse aggregate shall be 3/4".

TYPE C and TYPE D

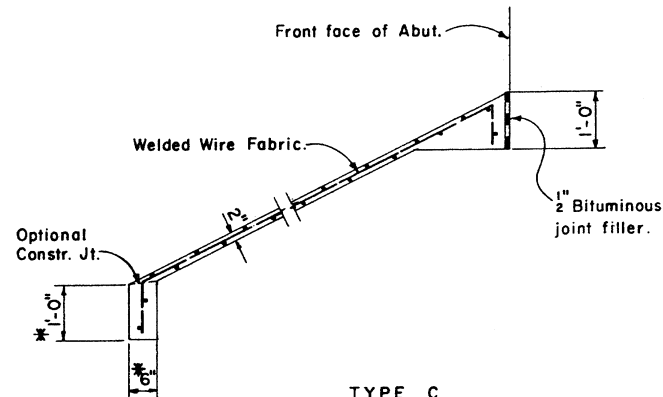
Paving shall be 2" shotcrete, wet mix process, with 6x6 - W1.4 x W1.4 welded wire fabric.

* Dimensions shown are minimum.

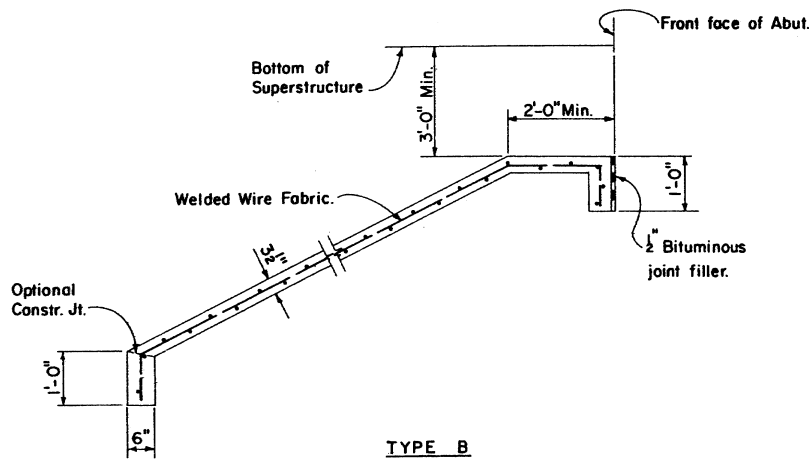
Cutoff wall depth and thickness may be increased, as shown on plans, to accommodate conditions and terrain.



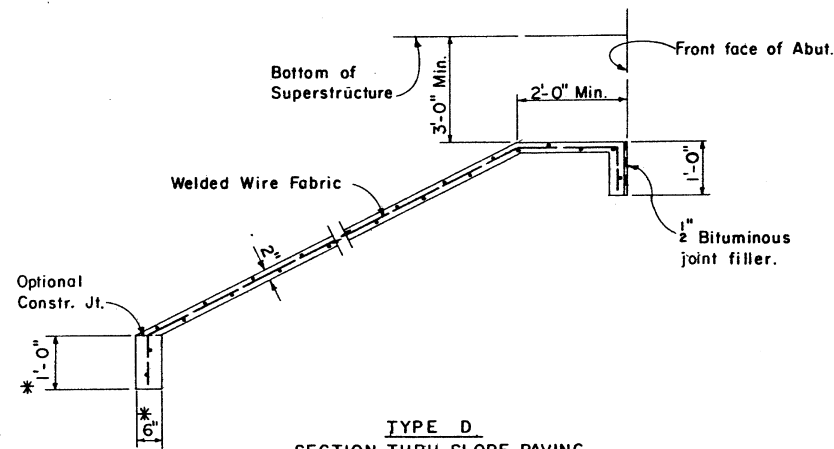
TYPE A
SECTION THRU SLOPE PAVING
Scale: 3/4" = 1'-0"



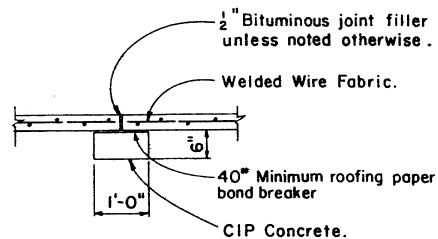
TYPE C
SECTION THRU SLOPE PAVING
Scale: 3/4" = 1'-0"



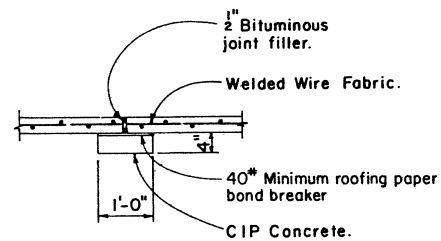
TYPE B
SECTION THRU SLOPE PAVING
Scale: 3/4" = 1'-0"



TYPE D
SECTION THRU SLOPE PAVING
Scale: 3/4" = 1'-0"



TYPE A & B
TYPICAL CONSTRUCTION JOINT
Scale: 3/4" = 1'-0"



TYPE C & D
TYPICAL CONSTRUCTION JOINT
Scale: 3/4" = 1'-0"

DESIGN	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	1	Revised paper callout	J.E.M.	10-86
CHECKED	2			
	3			
	4			
	5			



DESIGN APPROVED <i>[Signature]</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION <i>[Signature]</i>	SLOPE PAVING DETAILS	STANDARD NO. B-19.20

GENERAL NOTES

PRECAST AND CAST-IN-PLACE PILES

Design - AASHTO Standard Specifications for Highway Bridges 1977.

Construction - Arizona Department of Transportation Standard Specification 1982, revised to date.

Reinforcing Steel shall conform to ASTM Spec. A 615. Bar sizes #6 and smaller shall be Grade 40, $f_s = 20000$ psi. Bar sizes #7 and larger shall be Grade 60, $f_s = 24000$ psi. Spiral reinforcing shall be cold drawn wire conforming to ASTM Spec. A82.

PRECAST PILES

Precast piles shall be cast 2'-0" longer than net required length, or approved driving head provided. After driving to a depth satisfactory to the Engineer, the excess length shall be trimmed off to 3" above the bottom of the footing and the pile edges beveled. Vertical reinforcement shall be cut off to provide 1'-6" embedment. If extended pile is to be driven further, the longitudinal steel shall be lapped 40 diameters for the splice. Concrete for precast piles shall be Class S, internally vibrated.

CAST-IN-PLACE PILES

Contractor shall be responsible for furnishing shells and waterproof end closure of sufficient strength to drive without distortion, damage or leakage. Type of end closure shall be chosen by contractor to suit driving conditions, and shall not exceed shell diameter plus 1/2". Shells shall be driven only with manufacturer's standard driving head and, if necessary, with a driving mandrel.

Mill inspection of all shells shall conform to current Standard Specifications.

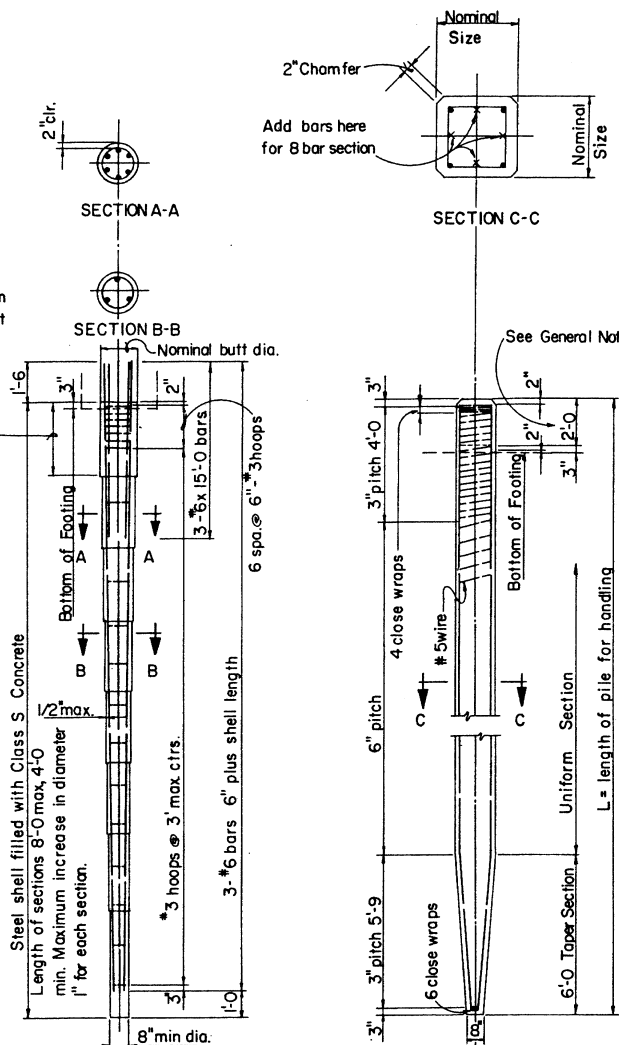
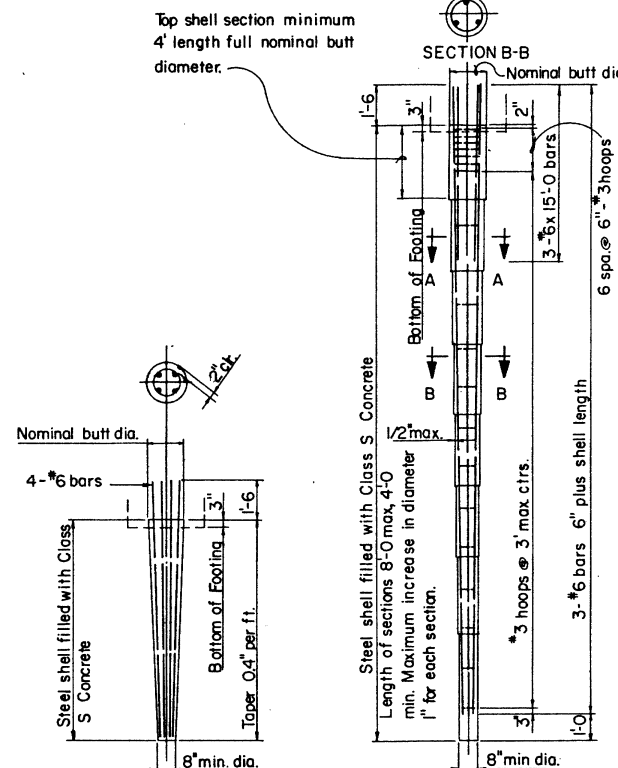
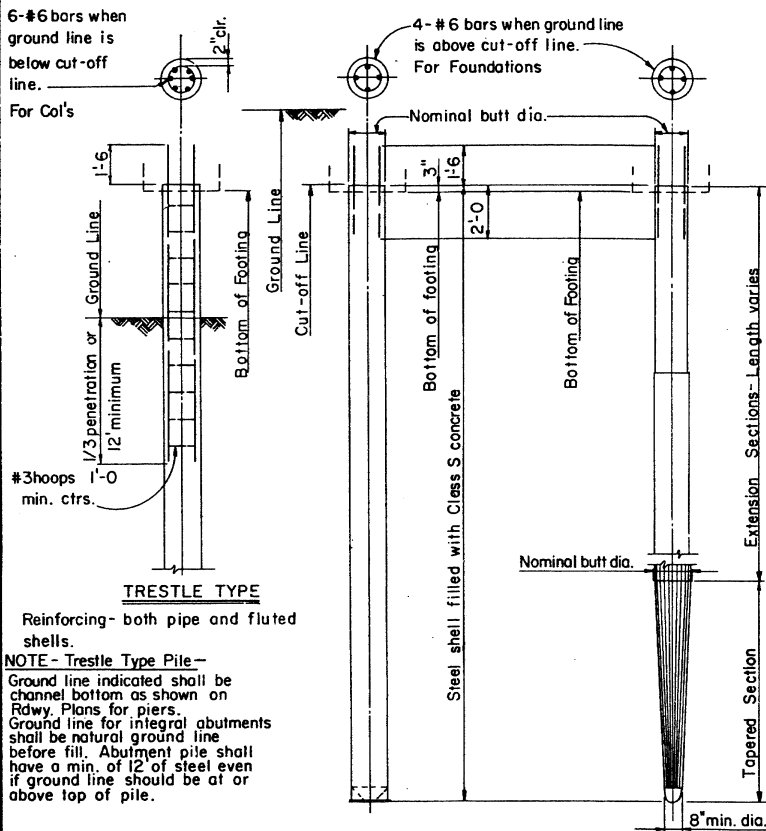
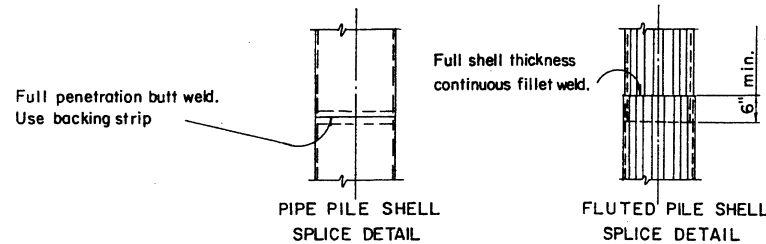
All shells shall be filled to cut off elevation with Class S concrete internally vibrated. ($f'_c = 3000$ psi)

Trestle bent piles shall have a minimum butt diameter of 14".

All pile material shall be new or unused.

PRECAST PILE PICK-UP NOTE: Pick-up points shall be plainly marked on all piles after removal of forms unless special lifting devices are attached for pick-up and all lifting shall be done at these points.

The use of special embedded or attached lifting devices, the employment of other pick-up points or any other method of pick-up shall be subject to approval by the Engineer.



FOUNDATION TYPE

CAST - IN - PLACE CONCRETE PILES

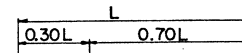
PRECAST CONCRETE PILES

CAST-IN-PLACE CONCRETE PILES

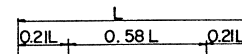
Type of shell	Min. shell thickness	Pile Shell Specifications
Pipe	.164 in.	ASTM A252 - 50,000 psi min. Ult.
Fluted	9 gauge	SAE 1010 or 1015 - 50,000 psi min. Ult.
Mandrel Driven	18 gauge	Manufacturer's standard sheet steel.

PRECAST CONCRETE PILES

Pile Size	No. of Bars	Approx. Wt. per Lin. Ft.	Area of nominal cross-section	Max. Length L for 1 point pick-up	Max. Length L for 2 point pick-up
14"	4 - #8	205#	196 in ²	44'	66'
16"	4 - #9	265	256	46	70
18"	8 - #7	335	324	49	74



1 POINT PICK-UP



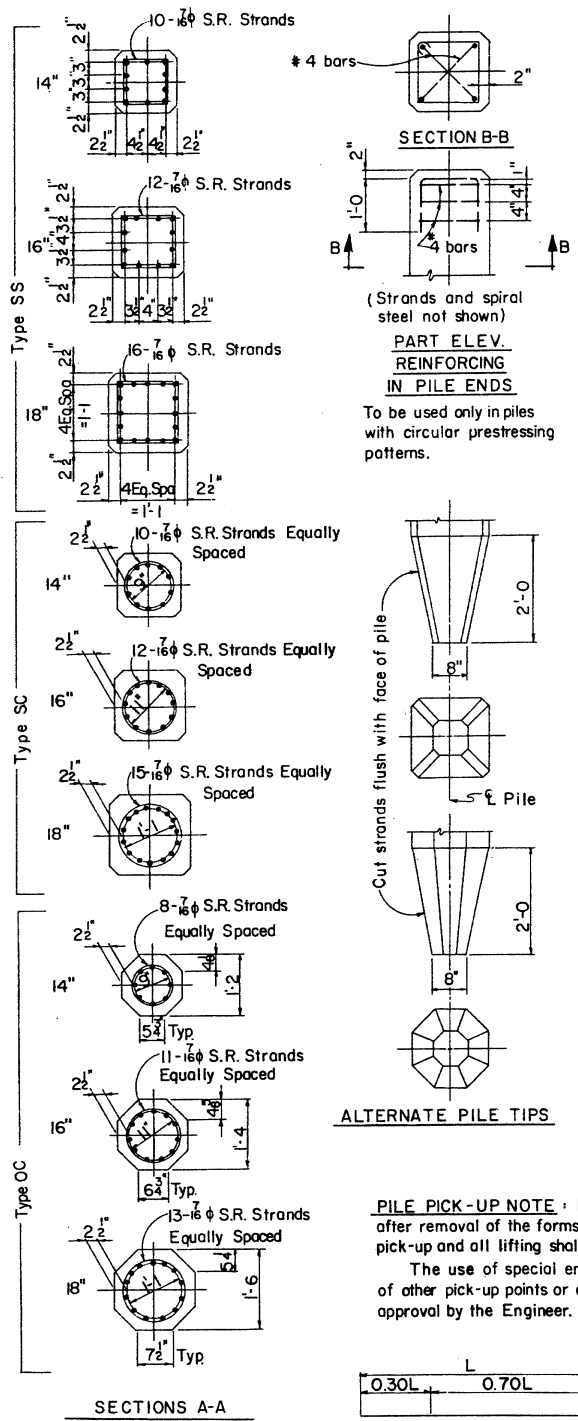
2 POINT PICK-UP

DESIGN	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	1-73		WEB	2-82
CHECKED	3-73			



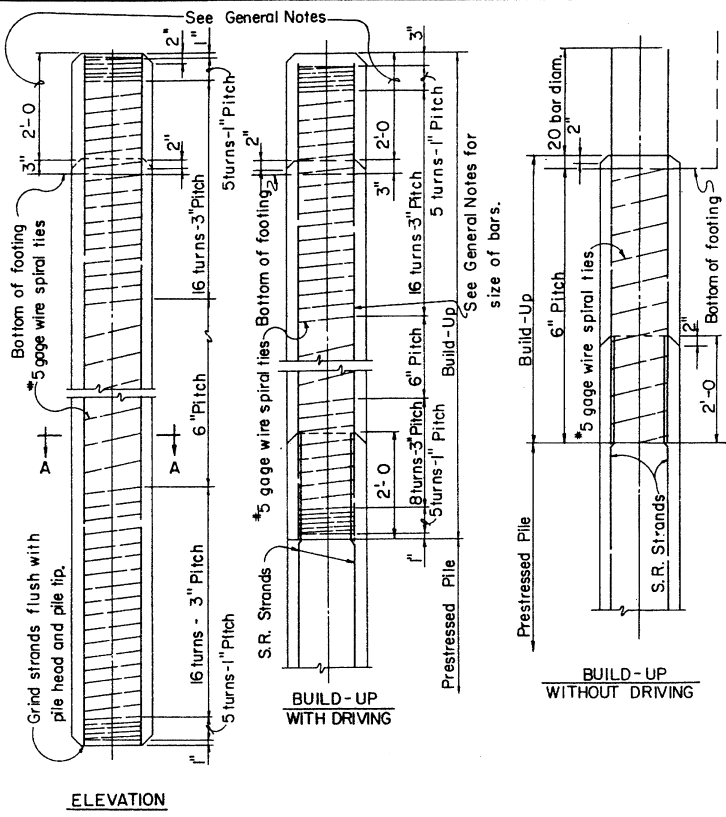
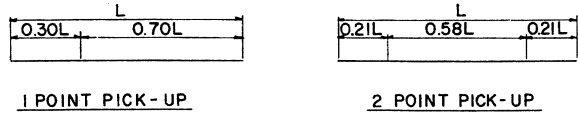
DESIGN APPROVED <i>R.C. Beckler</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
APPROVED FOR DISTRIBUTION <i>R.C. Beckler</i>	PRECAST AND CAST-IN-PLACE CONCRETE PILES	STANDARD NO. B-20.10

DESIGN	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	1-73	1	JCE	12-82
CHECKED	3-73	2	JCE	
		3		



PILE PICK-UP NOTE: Pick-up points shall be plainly marked on all piles after removal of the forms unless special lifting devices are attached for pick-up and all lifting shall be done at these points.

The use of special embedded or attached lifting devices, the employment of other pick-up points or any other method of pick-up shall be subject to approval by the Engineer.



GENERAL NOTES

DESIGN - AASHTO Standard Specifications For Highway Bridges 1977.

CONSTRUCTION - Standard Specifications of the Ariz. Dept. of Transportation Edition 1982. All construction Specifications for precast concrete piling shall apply except as otherwise noted here.

CONCRETE - Concrete in the prestressed pile shall be Class S and shall have a minimum compressive cylinder strength (fc) of 5000 psi at 28 days. Compressive cylinder strength at transfer of prestressing force shall be not less than 4000 psi. Piles may be removed from casting bed to nearby storage anytime after transfer of stress. Shipment from plant site or driving will not be permitted until full compressive cylinder strength is reached. Concrete in Build-Ups shall be Class 'S' internally vibrated having a minimum compressive cylinder strength (fc) of 2800 psi at 28 days. Build-Ups with driving shall have reached full compressive cylinder strength before driving starts.

MILD STEEL REINFORCING - Spiral reinforcement shall be cold drawn wire conforming to ASTM, A-82. All other mild reinforcement shall be in accordance with ASTM, A-615 Grade 40.

PRESTRESSING REINFORCING - Seven-wire stress relieved strand conforming to the requirements of ASTM, A-416 shall be used. In general the unit prestress after losses shall not exceed 0.2fc. Initial tension in strands before release shall be as follows:

- 3/8" Strands - 14,000 #
- 7/16" Strands - 18,900 #
- 1/2" Strands - 25,200 #

The unit prestress after losses shall be not less than 700 psi.

TOLERANCES - Pile ends shall be plane surfaces and perpendicular to axis of pile. The maximum sweep (deviation from straightness measured along two perpendicular faces of the pile, while not subject to bending forces) shall not exceed 1/8" in any 10' of its length, 3/8" in any 40' or 3/16" x (total length in ft.) ÷ 20 feet.

BUILD-UPS - Build-ups as detailed may be used only if specified or authorized by the Engineer. Attachment of the build-up to the pile shall be by the same methods given for pile heads except that edges need not be beveled. If the joint is subject to conditions which would cause deterioration, suitable steps satisfactory to the Engineer shall be taken to protect the joint. The minimum area of vertical reinforcing steel shall be 1-1/2% of the gross cross-section of concrete. Bars shall be placed in a symmetrical pattern of not less than four bars.

PILE HEADS - Prestressed piles shall be cast 2'-0" longer than net required length. After driving to a depth satisfactory to the Engineer the excess length shall be cut off on a plane normal to the axis of the pile and the pile edges beveled. Prestressing strands shall be cut off to provide 2'-0" embedment into cap, footing or build-up. Any concrete at the pile head damaged below cut off elevation in driving shall be removed to solid material and built-up to cut off elevation. If the pile head is a built-up section, it shall be trimmed same as a pre-stressed section and the vertical bars cut off to provide 20 diameters embedment into the cap or footing.

FORMS - The use of steel forms on concrete founded casting beds is required unless otherwise approved in advance by the Engineer. Outer forms shall enclose all except top horizontal surface. The side forms may have a maximum draft on each side not exceeding 1/4" per foot. All corners shall be chamfered to 1-1/2" or rounded to 2" radius. Forms for piles shall be such as to avoid the formation of fins at intersection of surfaces. Top of concrete casting shall be given a uniformly smooth finish to match the finish surface of the formed sides.

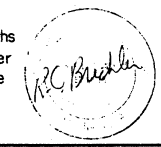
SQUARE PILE PROPERTIES

Pile Size	No. and size of S.R. Strands		Unit Prestress after losses		Approx. Wt. per Lin. Ft.	Area of nominal cross section	Section modulus of cross section	Max. Lgth "L" * 1 Point Pick-Up		Max. Lgth "L" * 2 Point Pick-Up	
	Square Pattern	Circular Pattern	Square	Circular				Square	Circular	Square	Circular
14	10-16	10-16	771psi	771psi	205*	196*	457in ³	57'	57'	82'	82'
16	12-16	12-16	709	709	265	256	683	60	60	85	85
18	16-16	15-16	747	747	700	335	972	64	63	92	90

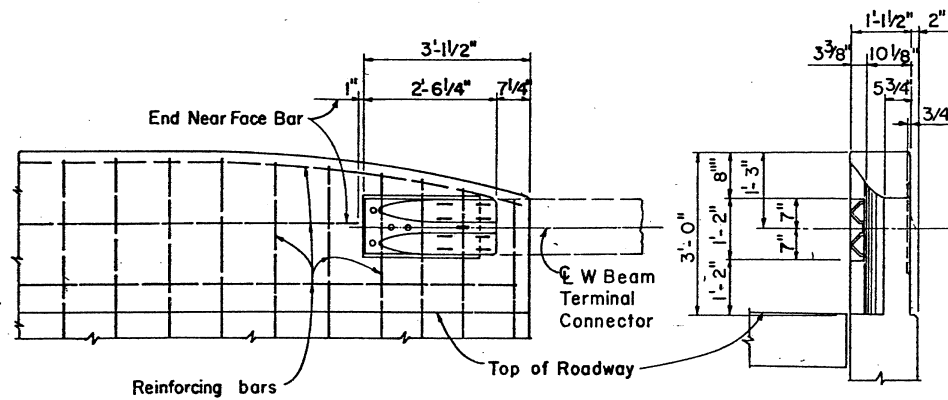
*The length "L" is the distance end to end of pile including alternate pile tip used. Tabulated lengths may be used for minimum pick-up lengths when the concrete has attained a compressive cylinder strength of 5,000 psi. If piles are picked up when the concrete strength is less than 5,000 psi, the maximum pick-up length shall be the tabulated length reduced by 3%.

OCTAGON PILE PROPERTIES

Pile Size	No. & size of S.R. Strands		Unit Pre-stress after losses		Approx. Wt. per Lin. Ft.	Area of nominal cross sect.	Section modulus of cross sect.	Max. lgth "L" * 1 point pick-up		Max. lgth "L" * 2 point pick-up	
	Square	Circular	Square	Circular				Square	Circular	Square	Circular
14	8-16	10-16	747psi	747psi	170*	162*	30in ³	50'	50'	72'	72'
16	11-16	12-16	785	785	220	212	449	55	55	78	78
18	13-16	15-16	733	733	280	268	639	57	57	81	81



DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
APPROVED FOR DISTRIBUTION	PRESTRESSED CONCRETE PILES	STANDARD NO.
		B-20.20

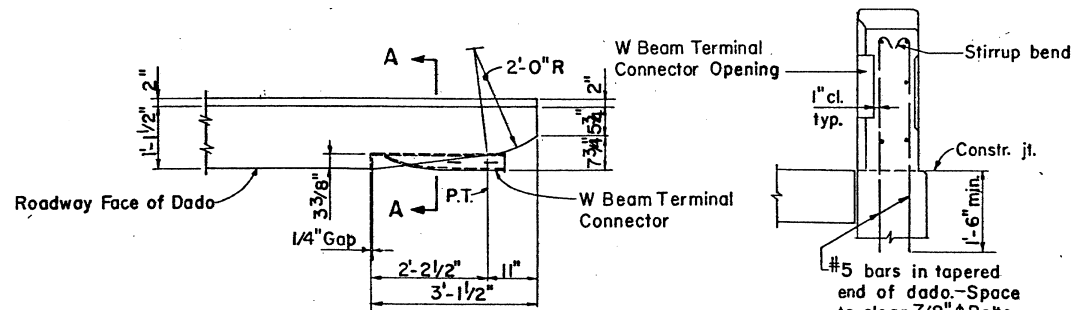


ROADWAY ELEVATION

Showing W Beam Terminal Connector
Scale: 3/4" = 1' - 0"

END ELEVATION OF DADO

Scale: 3/4" = 1' - 0"



PLAN OF DADO

Showing W Beam Terminal Connector
Scale: 3/4" = 1' - 0"

SECTION A-A

Scale: 3/4" = 1' - 0"

GENERAL NOTES

All dados shall be provided with Guard Rail connections for structures carrying two way traffic.

Only dados at the approach end shall be provided with Guard Rail connections for structures carrying one way traffic.

For dados without Guard Rail connections the inside face of dado shall be similar to the outside face.

Connect W Beam Terminal Connector to dado with 7/8" phi high strength bolts.

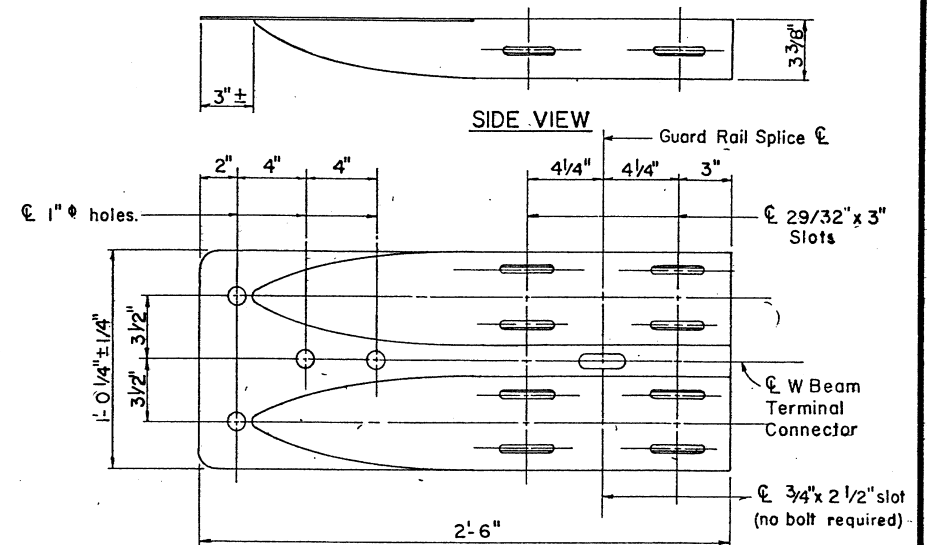
set in internally threaded tubular expansion anchors having an externally slit expansion element and a single cone expander. Tensile proof test load in 2500psi concrete shall be 6500 Lbs. or more.

The W Beam Terminal Connector shall be 10 gage steel and galvanized after fabrication in accordance with A.S.T.M. Spec's A123.

For all other dado details, see Abutment Sheets.

The W Beam Terminal Connector shall be furnished and installed with roadway approach guardrail.

The 7/8" high strength bolts shall be galvanized in accordance with A.S.T.M. Spec's A153.



PLAN

W BEAM TERMINAL CONNECTOR

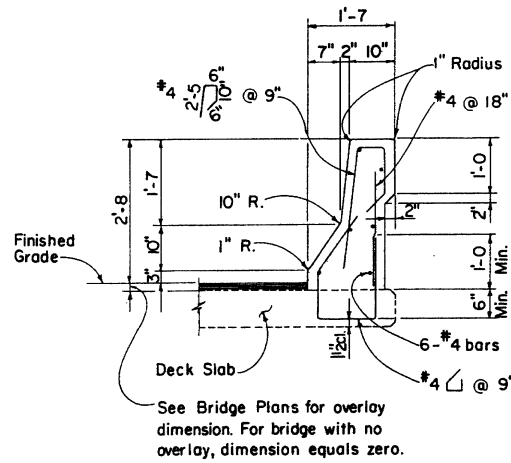
Scale: 3" = 1' - 0"

DESIGN	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	11-89	Changed End Shoe to Term. Conn.	JEM	2-85
CHECKED	11-89			

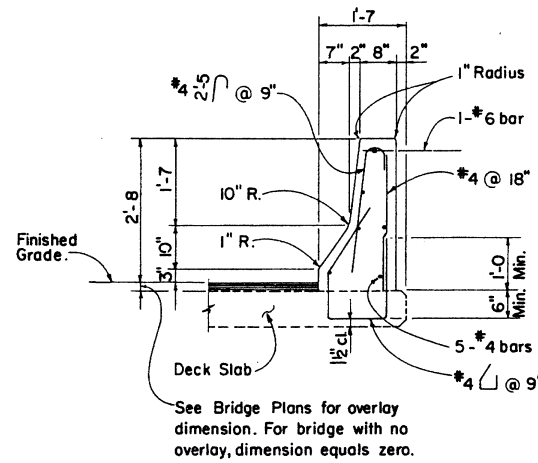


DESIGN APPROVED <i>R.C. Bruchler</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 8/85
APPROVED FOR DISTRIBUTION <i>P.A. ...</i>	W BEAM TERMINAL CONNECTOR DADO CONNECTION	STANDARD NO. B-21.10

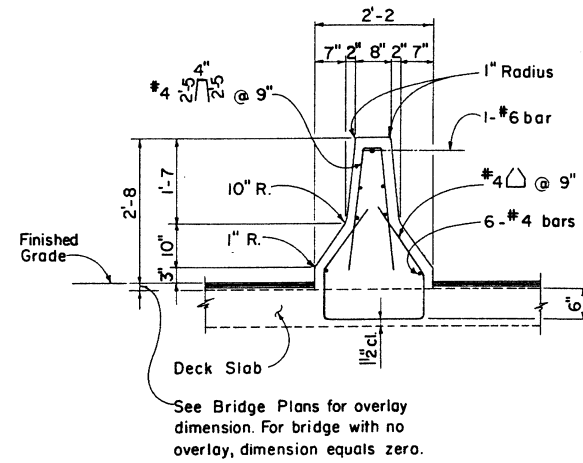
GENERAL NOTES:
 Construction - Arizona Department of Transportation Standard Specifications for Road and Bridge Construction, Edition of 1982, revised to date.
 Design - AASHTO Standard Specification for Highway Bridges, 1983, revised to date.
 Loading - Class HS20-44
 All concrete shall be Class "S" $f'_c = 3000$ psi.
 Reinforcing steel shall conform to ASTM Specification A 615. Bar sizes are designed as Grade 40 and furnished as Grade 40 or Grade 60, $f_s = 20,000$ psi.
 All dimensions for reinforcing steel shall be to center of bars unless noted otherwise.
 All reinforcing steel shall have 2" clear cover unless noted otherwise.
 Dimensions shall not be scaled from drawing.



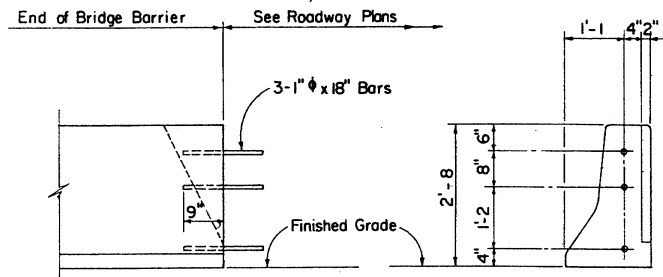
TYPE A



TYPE B

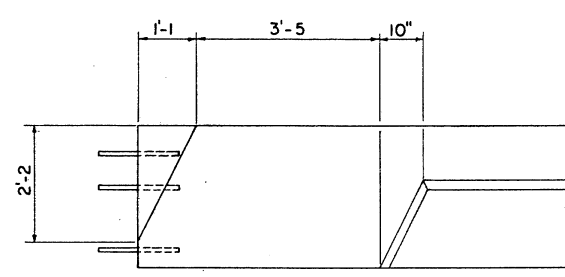


TYPE C



ROADWAY ELEVATION

END VIEW

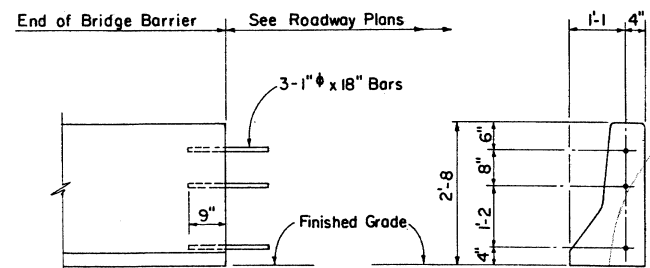


FASCIA ELEVATION

APPROXIMATE QUANTITIES		
Barrier Type	Class "S" Conc. $f'_c = 3000$ psi C. Y.	Reinf. Steel Lbs.
A	0.0985	8.995
B	0.0918	8.758
C	0.1178	10.312

NOTE:
 Quantities are per lineal foot with no overlay. Reinforcing bars embedded in deck slab are not included in Reinforcing Steel Quantity.

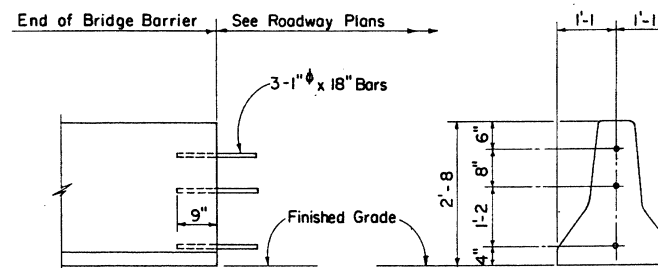
NOTE:
 Details A, B and C show end treatment of concrete barriers and are to be used unless other end treatment is called for on plans.



ELEVATION

END VIEW

DETAIL B
 (Use with Barrier Detail Type B)



ELEVATION

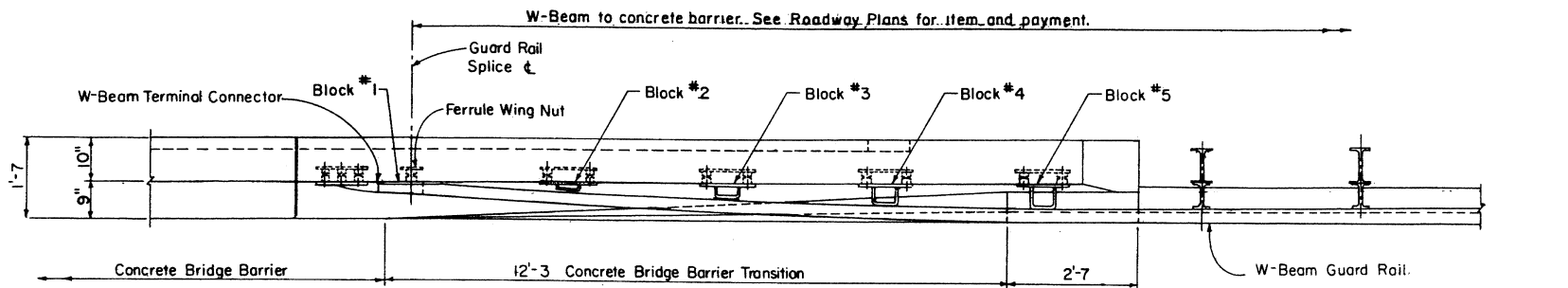
END VIEW

DETAIL C
 (Use with Barrier Detail Type C)

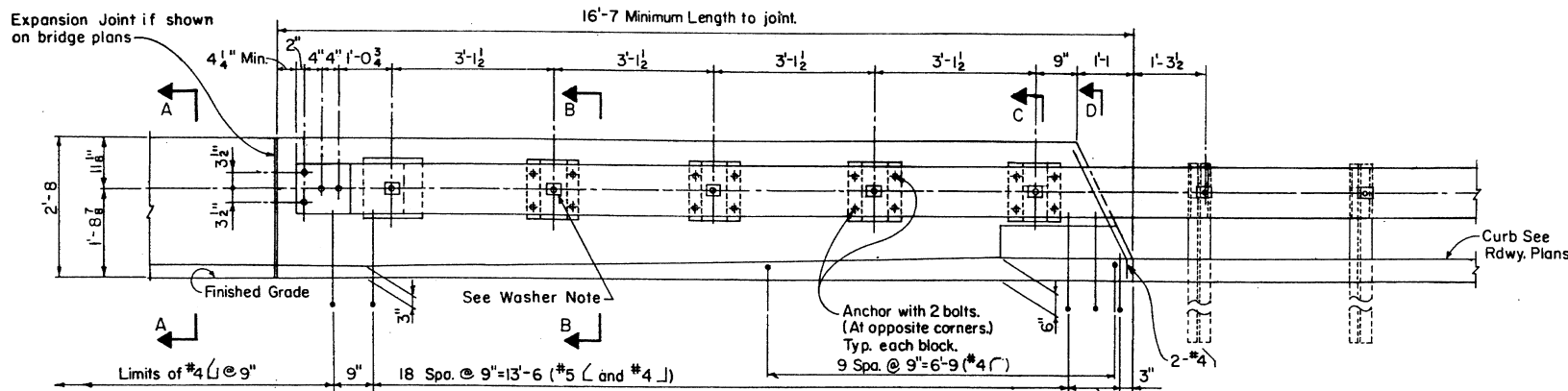
DESIGN DRAWN CHECKED	DESCRIPTION OF REVISIONS			MADE BY	DATE
	No.				
	1				
	2				
	3				



DESIGN APPROVED <i>J. R. Davis</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 8/85
APPROVED FOR REPRODUCTION <i>D. L. ...</i>	BRIDGE CONCRETE BARRIER DETAILS	STANDARD NO. B-21.18

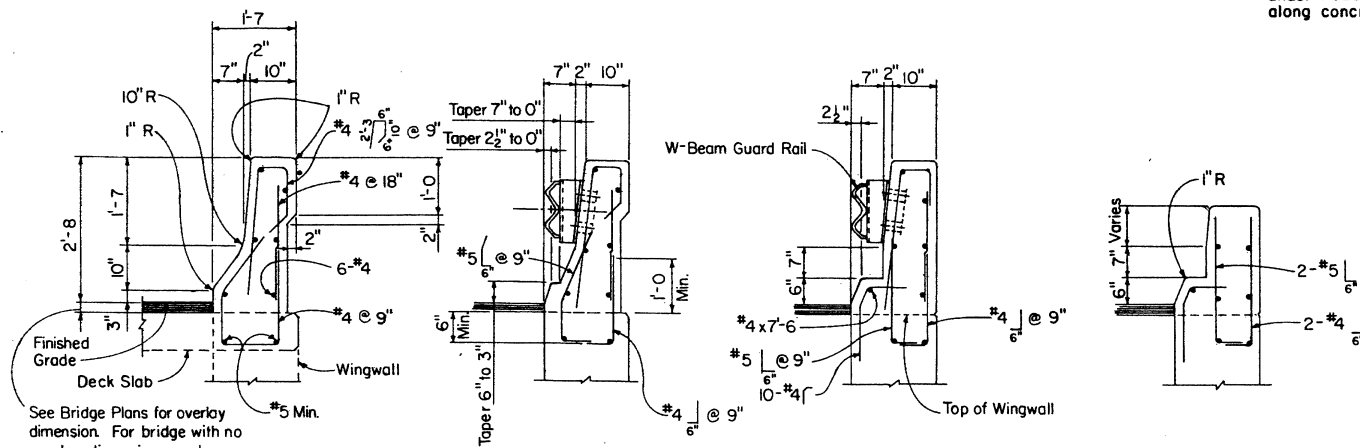


PLAN



ROADWAY ELEVATION

Washer Note:
Rectangular Plate Washer
(ARTBA designation) required
under head of five bolts
along concrete transition.



SECTION A-A

SECTION B-B

SECTION C-C

SECTION D-D

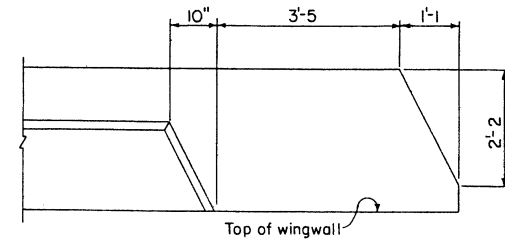
See Bridge Plans for overlay dimension. For bridge with no overlay, dimension equals zero.

GENERAL NOTES

- Construction-Arizona Department of Transportation Standard Specifications for Road and Bridge Construction, Edition of 1982, revised to date.
- Design-AASHTO Standard Specifications for Highway Bridges, 1983, revised to date.
- All concrete shall be Class S, $f'_c = 3000$ psi.
- Reinforcing Steel shall conform to ASTM Specification A 615. Bar size #6 and smaller are designed as grade 40 and furnished as Grade 40 or Grade 60, $f_s = 20,000$ psi.
- All dimensions for reinforcing steel shall be to center of bars unless noted otherwise.
- All reinforcing steel shall have 2" clear cover unless noted otherwise.
- Structural Steel shall conform to ASTM Specification A36 unless noted otherwise.
- The terminal connectors and blocks shall be galvanized after fabrication in accordance with ASTM Spec. A123.
- Bolts and washers shall be galvanized or, at the contractors option, stainless steel bolts and washers may be used as an alternate for the $\frac{7}{8}$ " ϕ x $2\frac{3}{4}$ " galvanized bolts and washers. They shall conform to or exceed the mechanical requirements of ASTM A307.
- Terminal connectors, blocks and hardware shall be furnished and installed with roadway approach guard rail.
- Insert assemblies shall be placed in new construction.
- Ferrules shall be made from steel meeting the requirements of ASTM A108, grade 12 L14.
- Wire struts shown in the insert assembly shall have a minimum tensile strength of 100,000psi.
- The insert assembly shall be assembled in the shop. Bolt threads may be re-cut as necessary to insure fit.
- The Bridge Quantities include all concrete and reinforcing steel for barrier transitions.
- The cost of the insert assembly will consist of the insert assembly, bolts and washers complete in place and shall be included in the unit price bid for barrier concrete.
- See Std. TB-1A for Terminal Connector Anchor Assembly, Ferrule Wing Nut and Block Details.
- Dimensions shall not be scaled from drawings.

APPROXIMATE QUANTITIES	
Class 'S' Concrete	1.593 C.Y.
Reinforcing Steel	146 lbs.

Note: Quantities are for one transition 16'-7" in length with no overlay. Reinf. bars embedded in deck slab or wingwall are not included in Reinf. Steel Quantity.



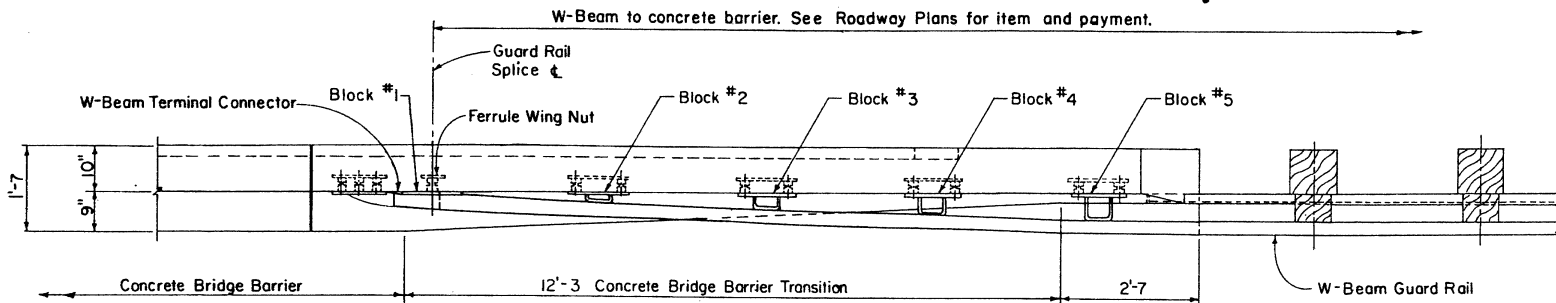
FASCIA ELEVATION

Showing treatment at end of barrier

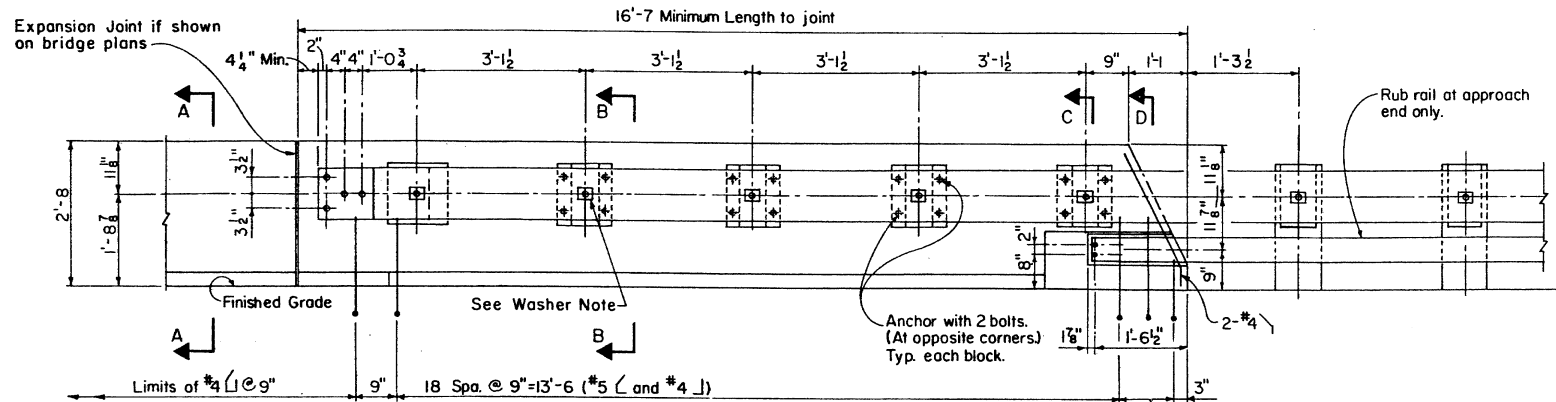
DESIGN DRAWN CHECKED	JEM	DESCRIPTION OF REVISIONS			MADE BY JEM	DATE 10-86
		NO.	DATE	DESCRIPTION		
		1	3-85	Add Block #1, Washers, etc.	JEM	10-86
		2				
		3				



DESIGN APPROVED <i>[Signature]</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION <i>[Signature]</i>	BRIDGE CONCRETE BARRIER TRANSITION WITH CURB	STANDARD NO. B-21.19

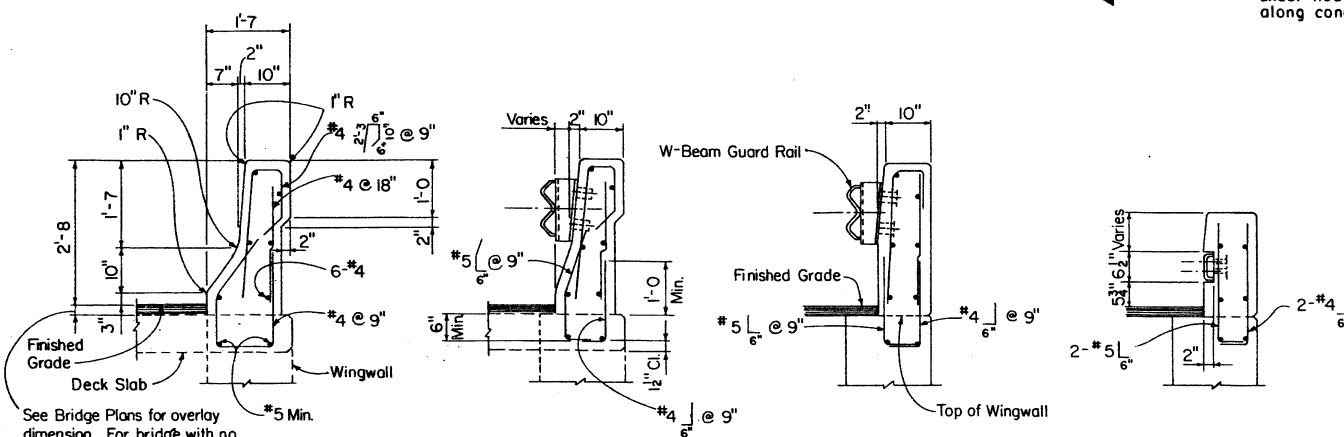


PLAN



ROADWAY ELEVATION

Washer Note:
Rectangular Plate Washer
(ARTBA designation) required
under head of five bolts
along concrete transition.



SECTION A-A

SECTION B-B

SECTION C-C

SECTION D-D

GENERAL NOTES

Construction - Arizona Department of Transportation Standard Specifications for Road and Bridge Construction, Edition of 1982, revised to date. Design - AASHTO Standard Specifications for Highway Bridges, 1983, revised to date.

All concrete shall be Class S, $f'_c = 3000$ psi.
Reinforcing Steel shall conform to ASTM Specification A 615. Bar size #6 and smaller are designed as grade 40 and furnished as Grade 40 or Grade 60, $f_s = 20,000$ psi.

All dimensions for reinforcing steel shall be to center of bars unless noted otherwise.

All reinforcing steel shall have 2" clear cover unless noted otherwise. Structural Steel shall conform to ASTM Specification A 36 unless noted otherwise.

The terminal connectors and blocks shall be galvanized after fabrication in accordance with ASTM Spec. A123.

Bolts and washers shall be galvanized or, at the contractor's option, stainless steel bolts and washers may be used as an alternate for the $7/8" \times 2 1/2"$ galvanized bolts and washers. They shall conform to or exceed the mechanical requirements of ASTM A 307.

Terminal connectors, blocks and hardware shall be furnished and installed with roadway approach guard rail.

Insert assemblies shall be placed in new construction.
Ferrules shall be made from steel meeting the requirements of ASTM A 108, grade 12 L 14.
Wire struts shown in the insert assembly shall have a minimum tensile strength of 100,000 psi.

The insert assembly shall be assembled in the shop. Bolt threads may be re-cut as necessary to insure fit.

The Bridge Quantities include all concrete and reinforcing steel for barrier transition.

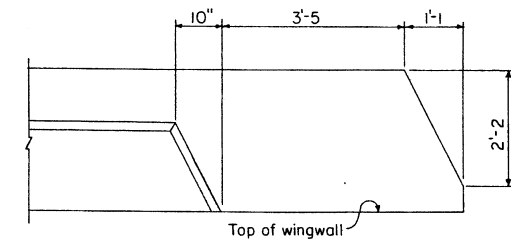
The cost of the insert assembly will consist of the insert assembly, bolts and washers complete in place and shall be included in the unit price bid for barrier concrete.

See Std. TB-1A for Terminal Connector Anchor Assembly, Ferrule Wing Nut and Block Details.
Dimensions shall not be scaled from drawings.

APPROXIMATE QUANTITIES

Class 'S' Concrete	1.516 C.Y.
Reinforcing Steel	141 lbs.

Note: Quantities are for one transition 16'-7" in length with no overlay. Reinf. bars embedded in deck slab or wingwall are not included in Reinf. Steel Quantity.

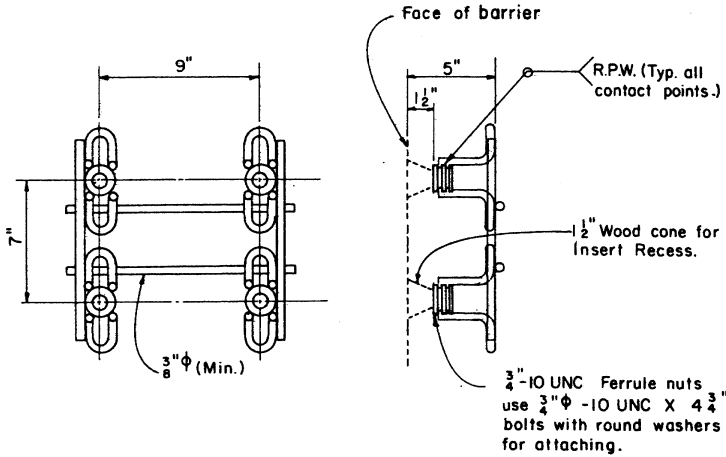


FASCIA ELEVATION
Showing treatment at end of barrier.

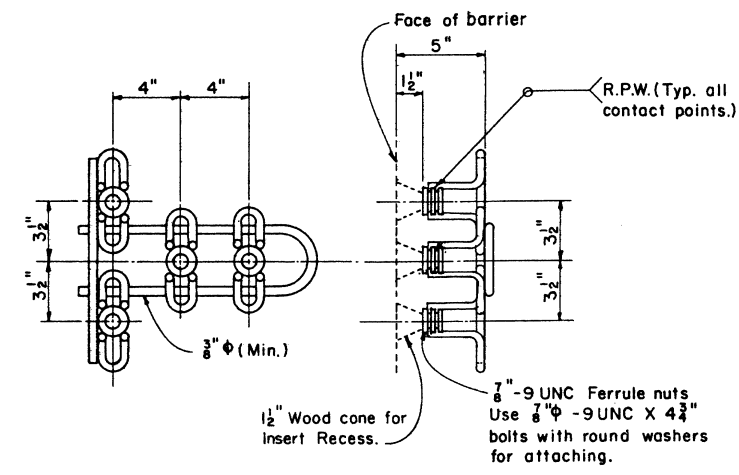
NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
1	Add Block #1, Washer, etc.	JEM	10-86
2			
3			

DESIGN APPROVED <i>F. D. Davis</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION <i>P. S. Smith</i>	BRIDGE CONCRETE BARRIER TRANSITION	STANDARD NO. B-21.20

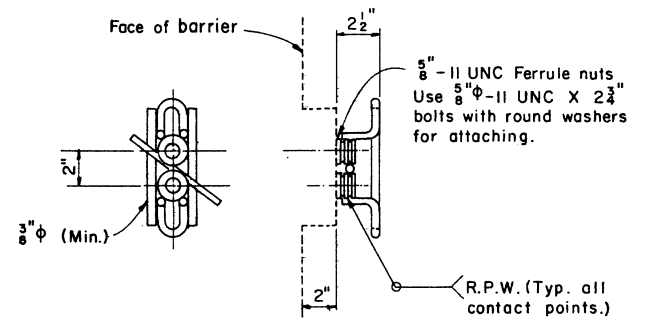




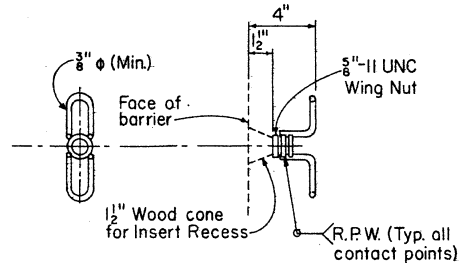
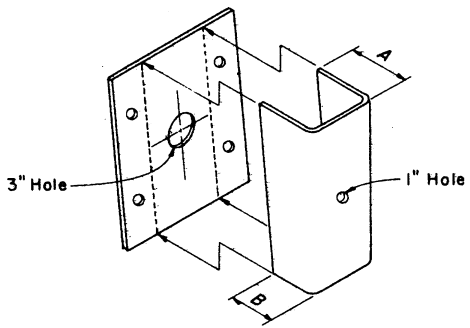
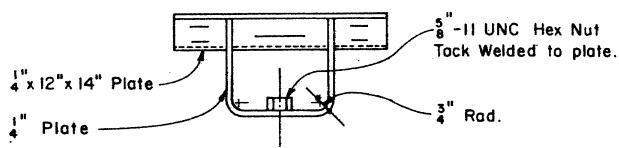
BLOCK ANCHOR ASSEMBLY



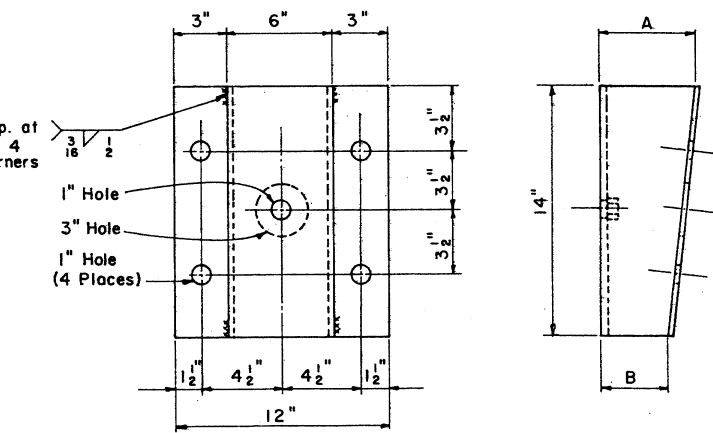
TERMINAL CONNECTOR ANCHOR ASSEMBLY



RUB RAIL TERMINAL ANCHOR



FERRULE WING NUT DETAIL



BLOCK DETAILS

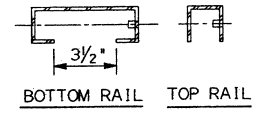
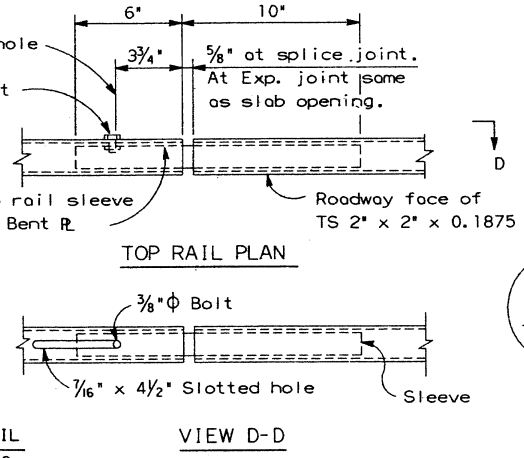
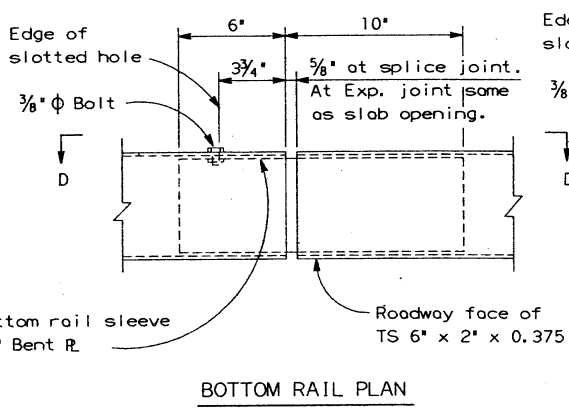
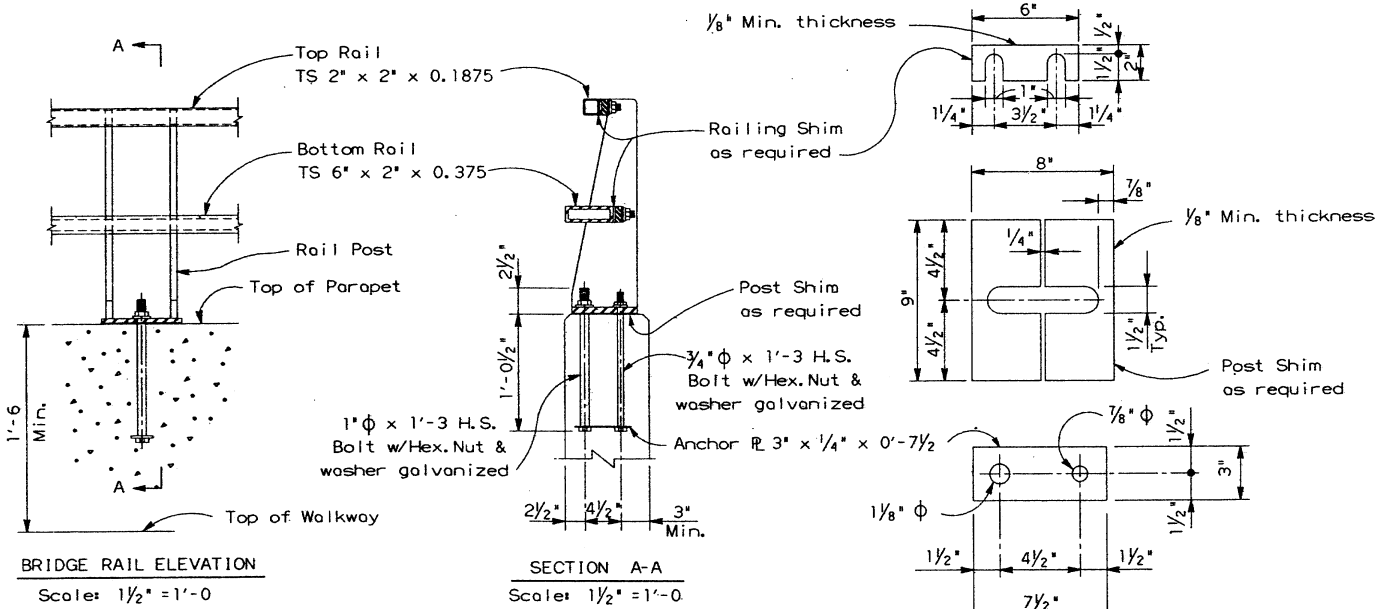
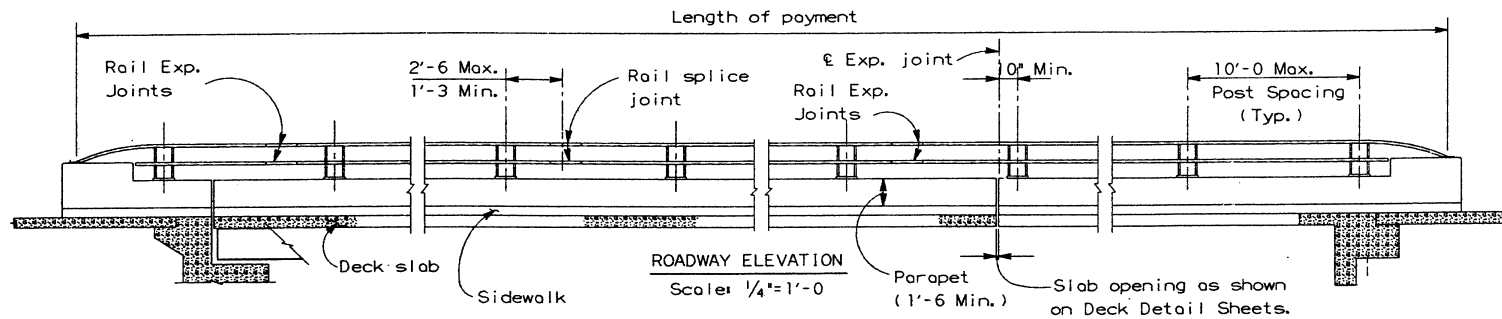
DIMENSIONS		
Block #	A	B
2	1 1/4"	7/8"
3	2 1/2"	1 3/4"
4	3 1/16"	2 5/8"
5	4 15/16"	3 7/16"

Note: Block #1 is a R 12" x 1/4" x 14"

DESIGN	NO.	DESCRIPTION OF REVISIONS	DATE
DRAWN	1	Changed Bl. Dim. & add Wing Nut Det.	2-00
CHECKED	2	Revised Block Dimensions	10-00
	3		



DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
APPROVED FOR DISTRIBUTION	BLOCK AND TERMINAL CONNECTOR ASSEMBLY DETAILS	10-86
		STANDARD NO. B-21.21



MATERIAL

Materials for metal bridge rail shall be as follows:
 Steel: All anchor plates, post construction and steel tubing shall be AASHTO M183 (ASTM A36) and shall be galvanized after fabrication in accordance with AASHTO M11 (ASTM A123).
 Bolts: Anchor bolts, studs, nuts and washers shall be AASHTO M164 (ASTM A325). All exposed portions of assembly shall be galvanized in accordance with AASHTO M1 (ASTM A123).

GENERAL

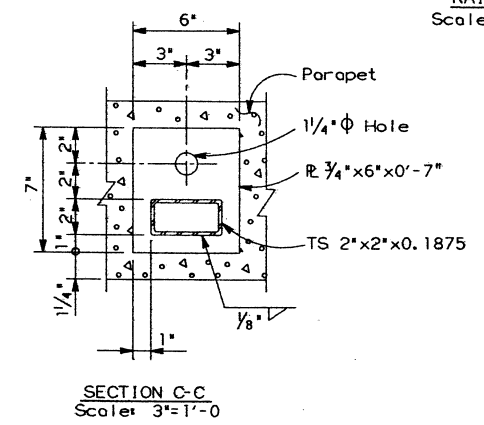
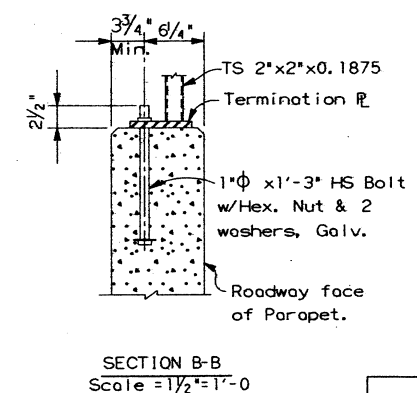
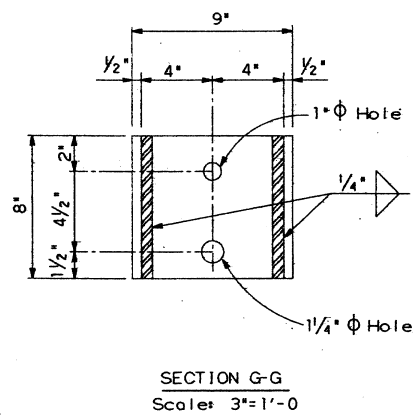
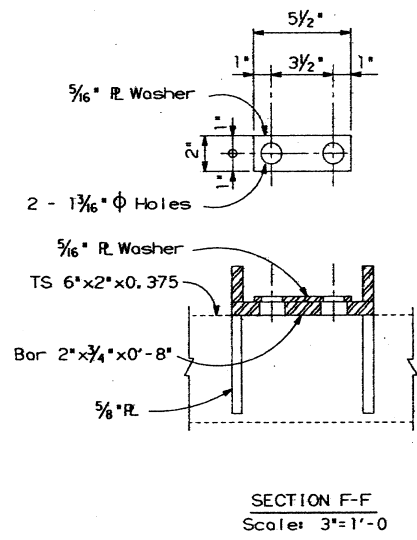
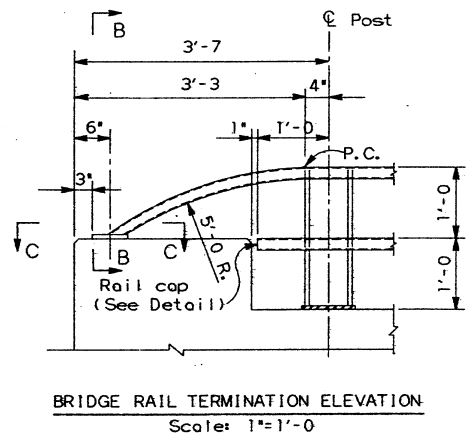
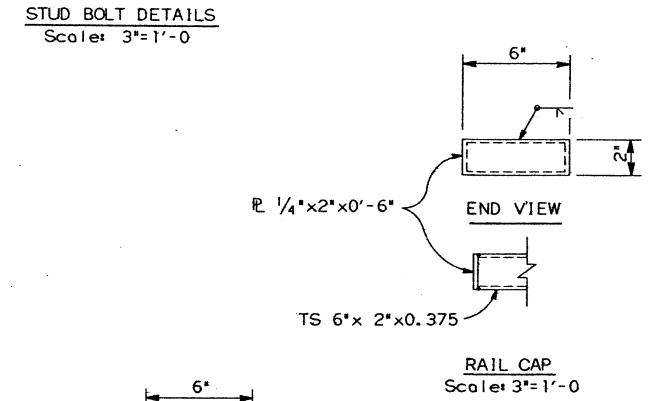
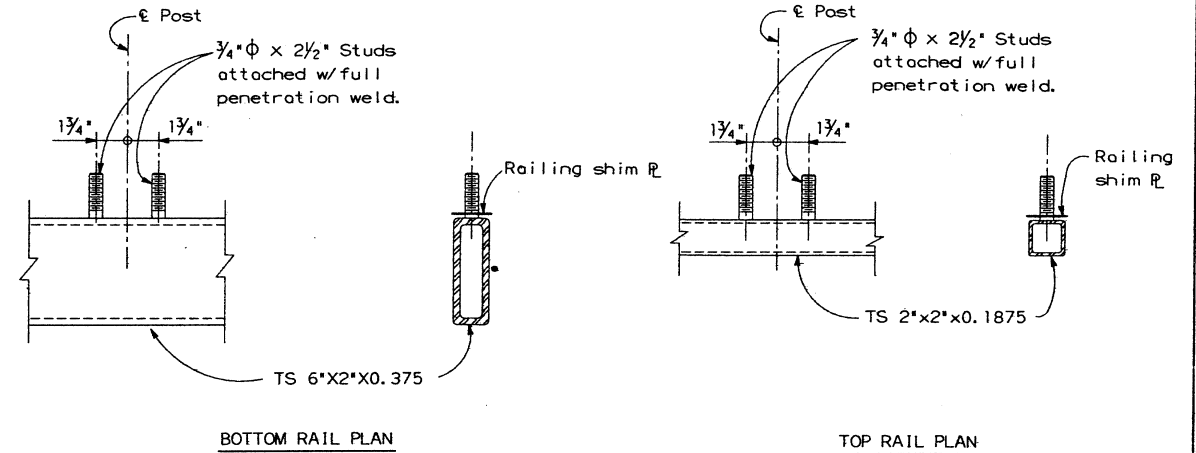
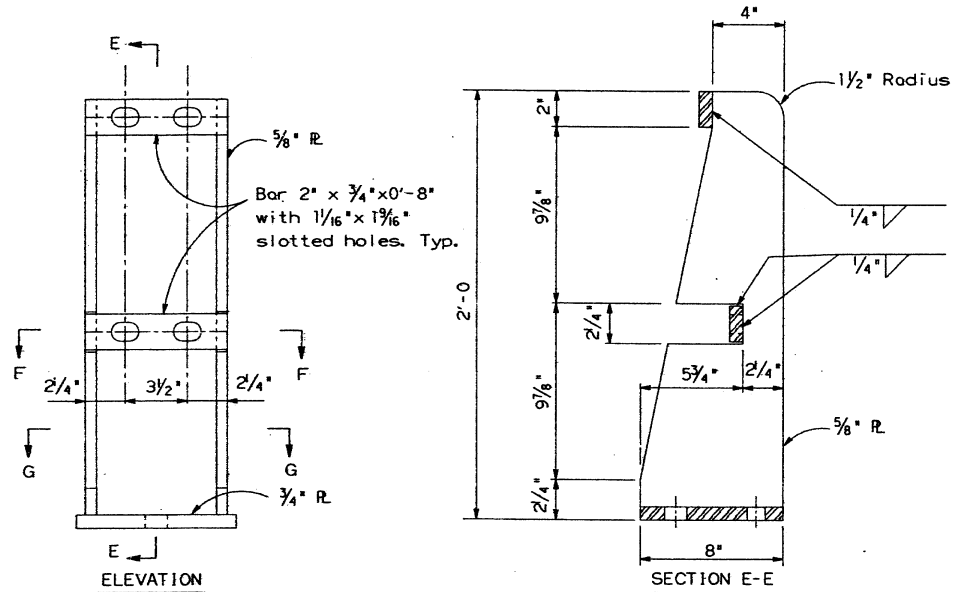
Construction - Arizona Department of Transportation Standard Specification for Road and Bridge Construction, Edition of 1982 and 1985 Supplement.
 Design - AASHTO Standard Specification for Highway Bridges, Edition of 1983, and 1984 and 1985 Supplements.
 All posts shall be normal to parapet.
 Panel lengths of rail shall be continuous and attached to a minimum of two posts.
 Rail splices shall be located at barrier rail joints, deck expansion joints and abutment expansion joints and shall be constructed as detailed.
 Torque rail to post nuts to 175 ft. Lbs. (Exception - TS 2x2 Tube is wrench tight).
 For spacing of rail posts, concrete dimensions and reinforcing steel, see Project Plans.
 Dimensions shall not be scaled from drawings.
 This Standard shall only be used in conjunction with a sidewalk and barrier curb or traffic barrier.

WELDING NOTE

All welding shall conform to the requirements of the American Welding Society, Structural Welding code, D1.1, 1980, revised to date, and as modified by the AASHTO Standard Specifications for Welding of Structural Steel Highway Bridges, 1981, revised to date.

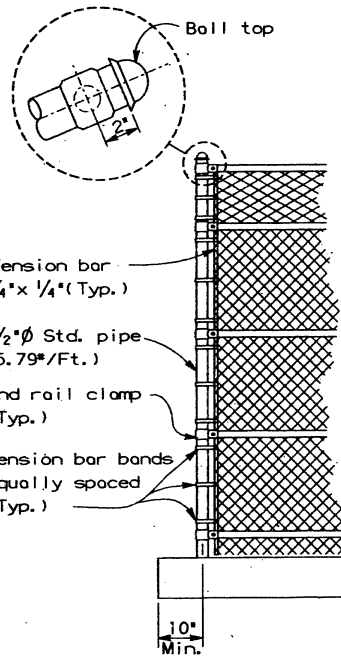
DESIGN	DATE
DRAWN	
CHECKED	
REVISION OF REVIEWS	
1	
2	
3	
4	

	DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
	<i>J. D. Davis</i>		APPROVED FOR DISTRIBUTION <i>James P. McShee</i> 2-19-87

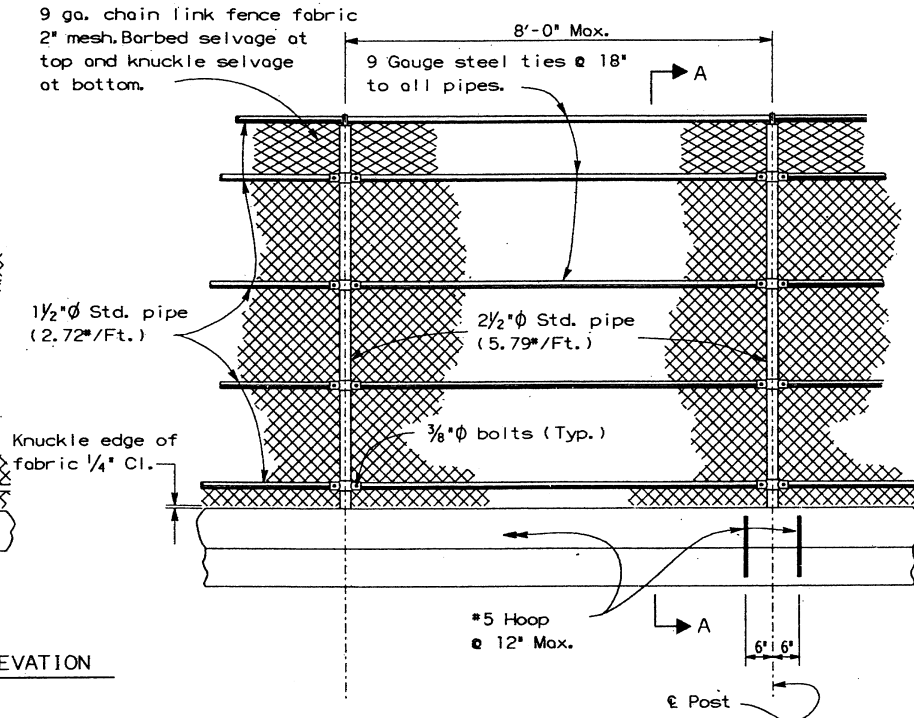


REVISION	DATE	BY	CHKD

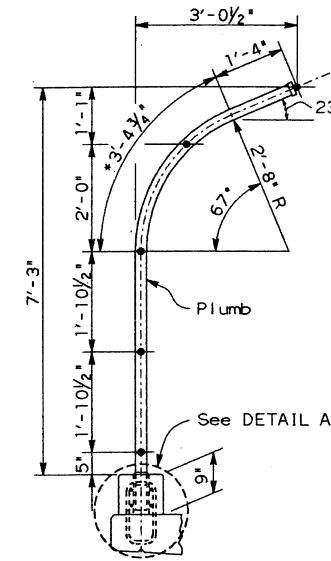
	DESIGN APPROVED <i>J. D. Davis</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
	APPROVED FOR DISTRIBUTION <i>James R. Parille</i> 2-15-87		STANDARD NO. B-22.41
TRAFFIC & PEDESTRIAN RAIL			



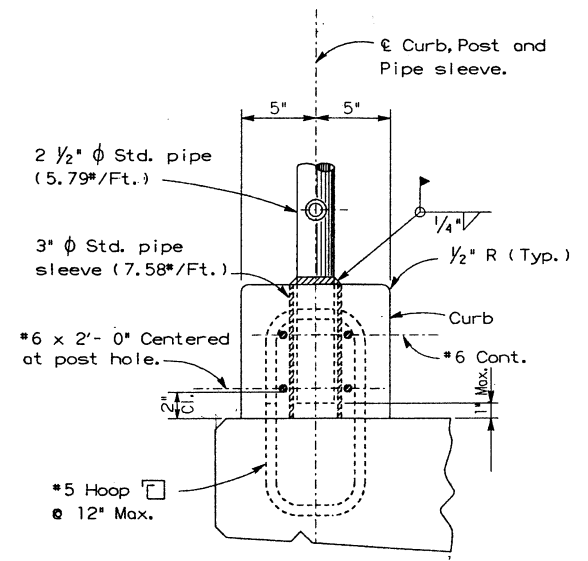
TYPICAL END POST ELEVATION



TYPICAL PANEL ELEVATION



SECTION A-A
(Typical interior post)



DETAIL A

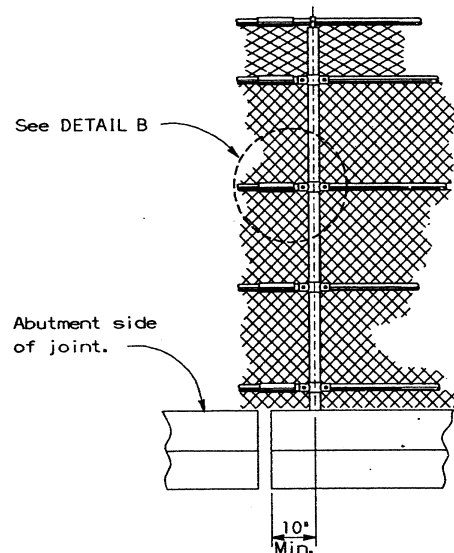
GENERAL NOTES:

Chain link fence fabric, posts, fittings and hardware shall conform to AASHTO M181 - Type I or Type II. For Type I, the wire fabric coating shall be Class A.

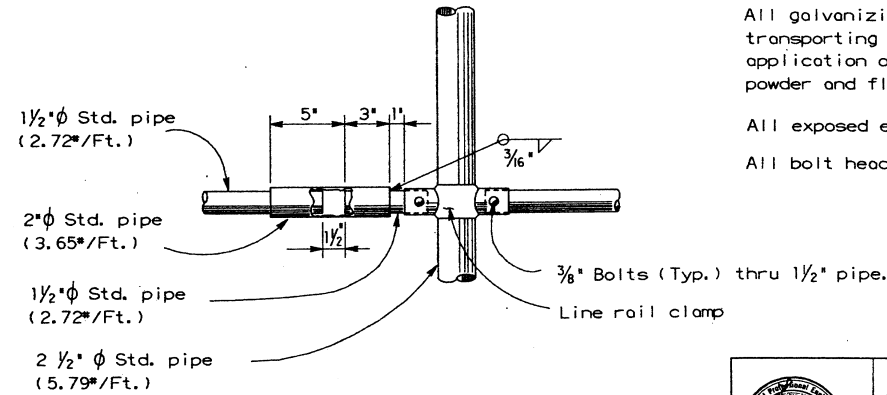
All galvanizing that has been damaged in handling, transporting or welding shall be repaired by the application of a paste compound of an approved zinc powder and flux.

All exposed edges shall be smooth.

All bolt heads shall be to the inside.



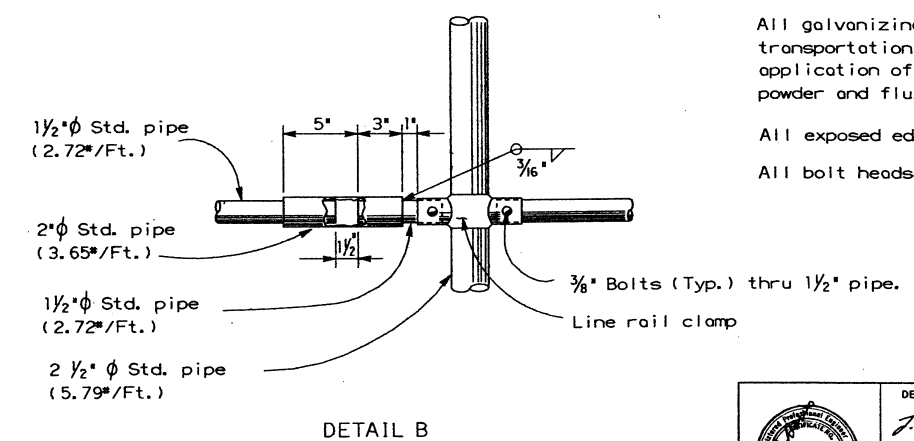
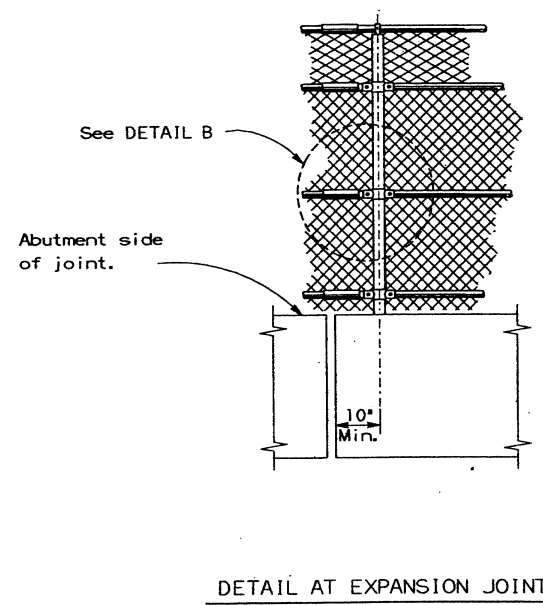
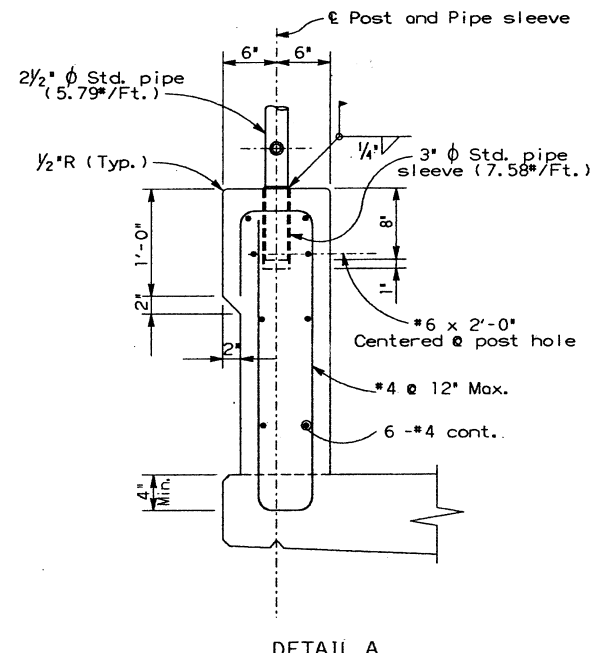
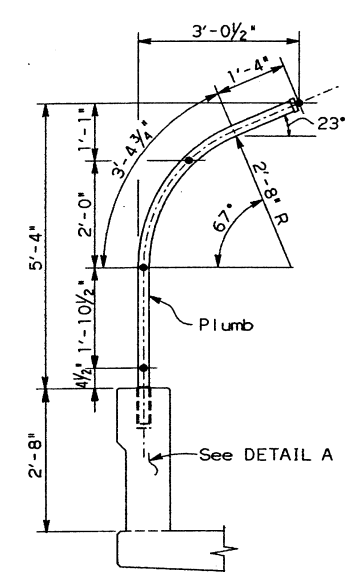
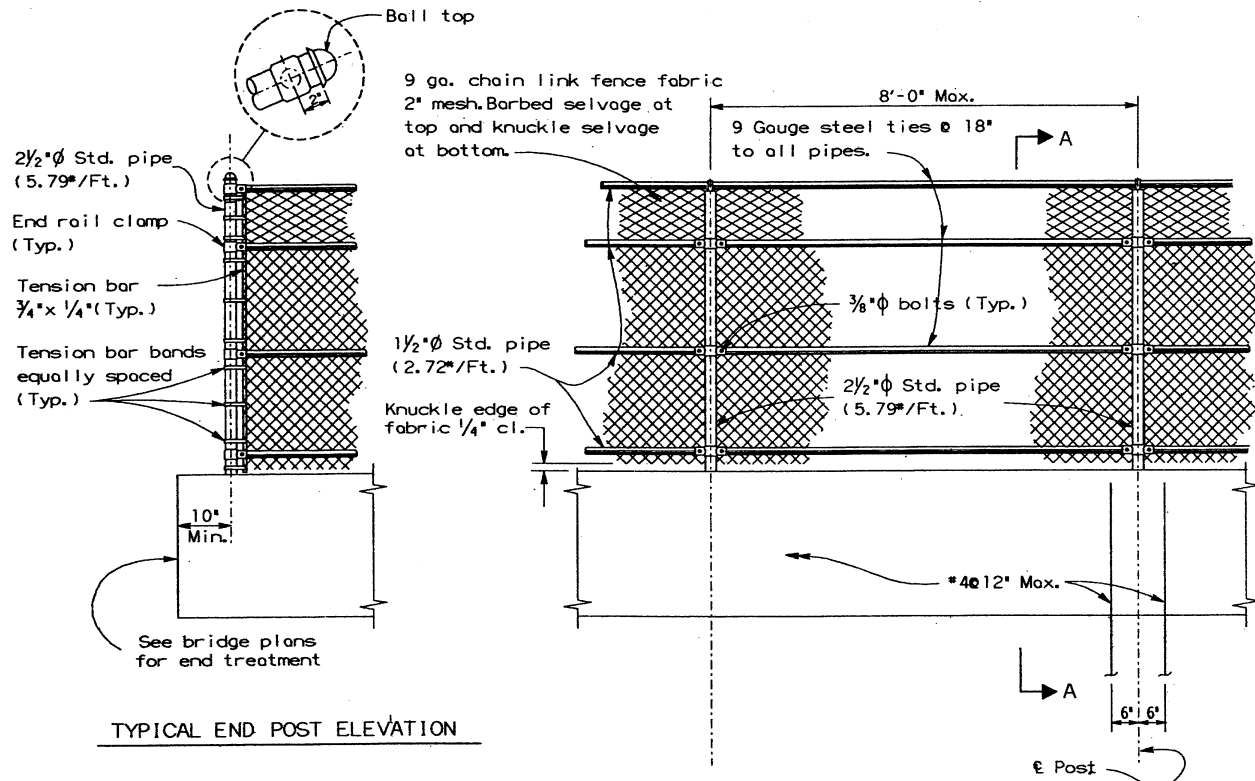
DETAIL AT EXPANSION JOINT



DETAIL B

NO.	DATE	DESCRIPTION OF REVISION
1		
2		
3		
4		
5		

	DESIGN APPROVED <i>J. O. Dan</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
	APPROVED FOR DISTRIBUTION <i>James C. McLean</i> 2-13-87		PEDESTRIAN FENCE DETAILS WITH CURB



GENERAL NOTES:

Chain link fence fabric, posts, fittings and hardware shall conform to AASHTO M 181 - Type I or Type II. For Type I, the wire fabric coating shall be Class A.

All galvanizing that has been damaged in handling, transportation or welding shall be repaired by the application of a paste compound of an approved zinc powder and flux.

All exposed edges shall be smooth.

All bolt heads shall be to the inside.

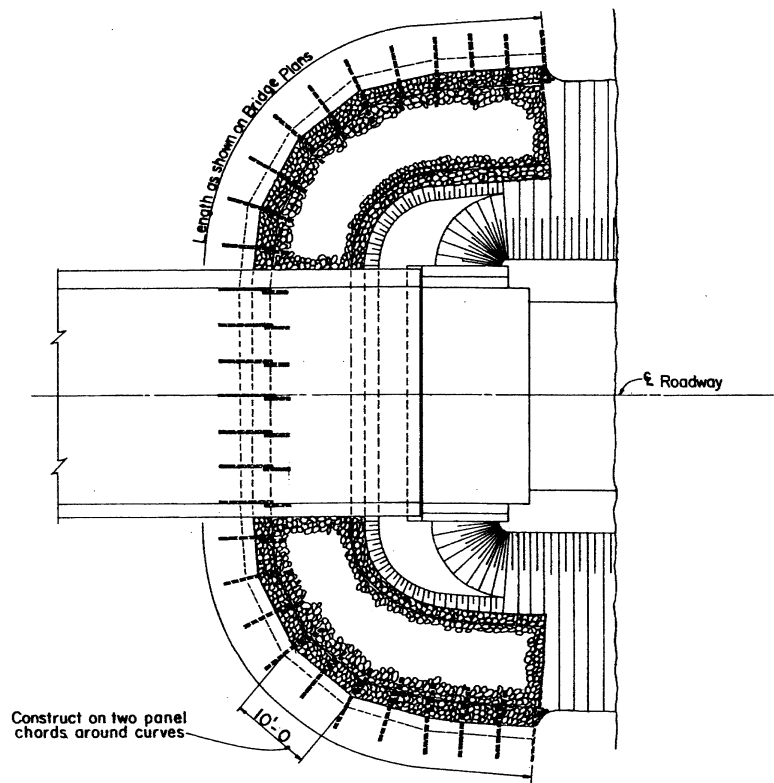
NO.	DESCRIPTION OF REVISIONS	DATE

	DESIGN APPROVED <i>F. Daniel Davis</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
	APPROVED FOR DISTRIBUTION <i>James G. Miller</i> 2-15-67		PEDESTRIAN FENCE DETAILS WITH PARAPET

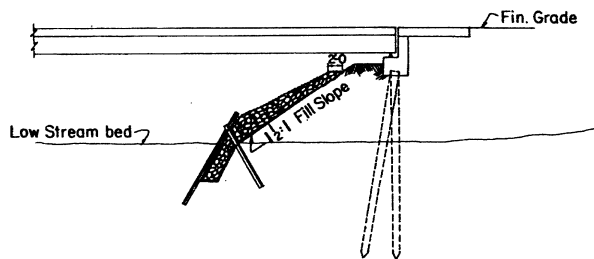
DESIGN	DRAWN	CHECKED	NO.	DATE	DESCRIPTION OF REVISIONS
			1	2-73	Removed 2:1 Rock Slope note
			2	3-73	Add Filter fabric.
			3	3-85	Changed R.R. Rail Description

MADE BY	DATE	NO.	DESCRIPTION OF REVISIONS
J.T.W.	7-76	4	Removed Detail B, Add Table
C.H.	8-82	5	
J.E.M.	3-85	6	

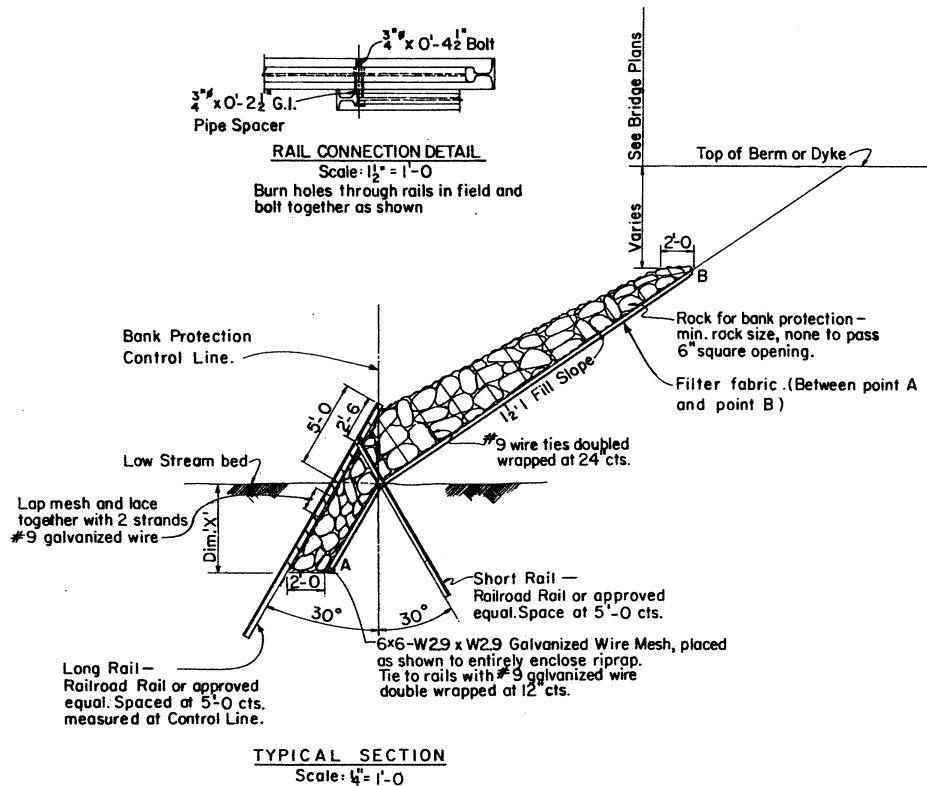
MADE BY	DATE
J.E.M.	10-86



PLAN OF BANK PROTECTION AT ABUTMENT
Scale: 1" = 10'

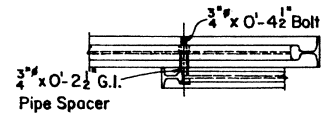


SECTION ON ROADWAY

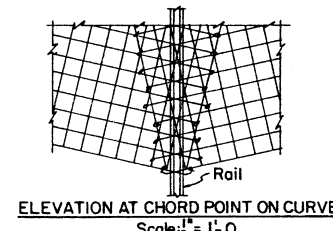


TYPICAL SECTION
Scale: 1/4" = 1'-0"

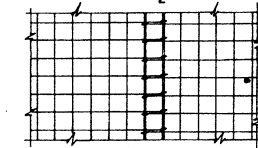
Type	Dim. 'X'	Min. Rail Length	
		Long Rail	Short Rail
A	5'-0"	22'	10'
B	7'-6"	25'	13'
C	10'-0"	28'	16'



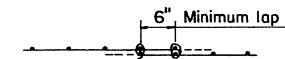
RAIL CONNECTION DETAIL
Scale: 1 1/2" = 1'-0"



ELEVATION AT CHORD POINT ON CURVE
Scale: 1/2" = 1'-0"



ELEVATION ON STRAIGHT A-WAY
Scale: 1/2" = 1'-0"



SECTION
Scale: 1" = 1'-0"
WIRE MESH SPLICE DETAILS

GENERAL NOTES

Construction - Std. Spec's. Ariz. Dept. of Transportation Edition of 1982, revised to date.

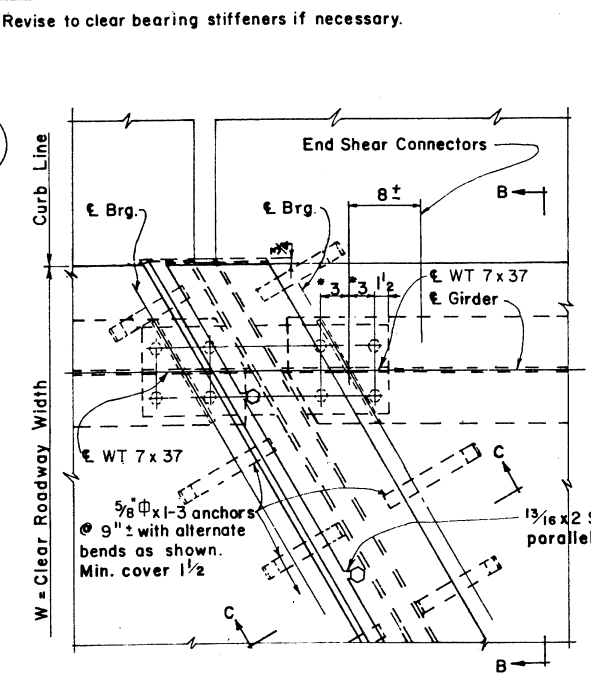
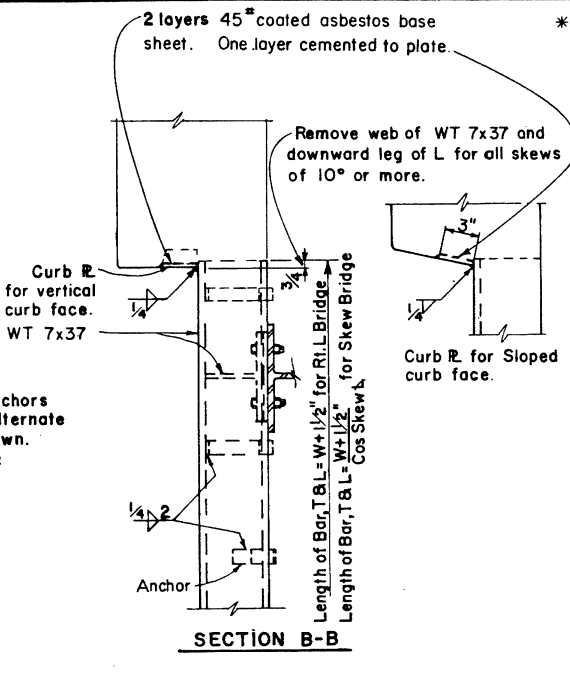
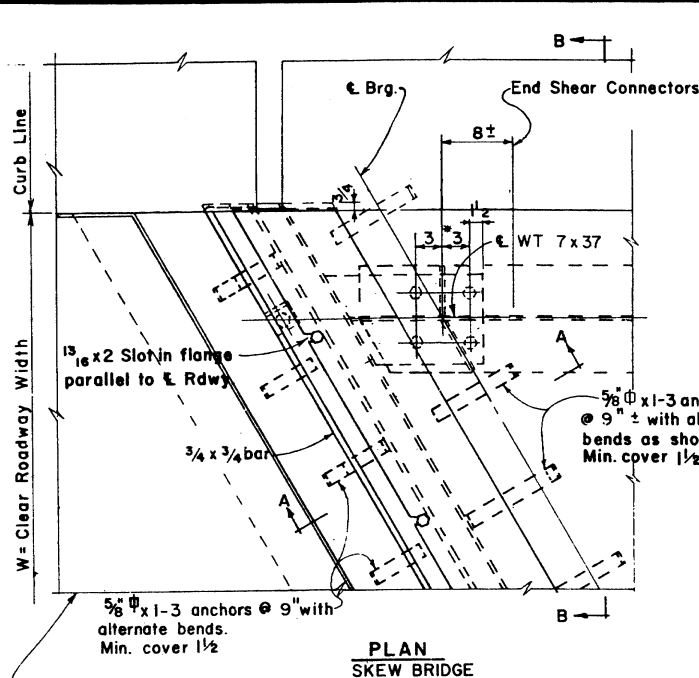
Rails may be either new or used. If used rails are furnished they shall be free from severe corrosion and equal to 95% of original section. Rails shall have a minimum weight per yard of 50 pounds.

All wire mesh, bolts, pipe spacers and tie wire shall be galvanized.



DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
R.C. Brudler		10-86
APPROVED FOR DISTRIBUTION	RAIL BANK PROTECTION FOR BRIDGES	STANDARD NO.
F.D. Brudler		B-23.10

DESIGN	RJR	6-62	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DRAWN	CW	8-62	1	Joint note added	SEA	11-74
CHECKED	RJR	10-62	2	Change Notes & Bar Spacing	WLB	12-82
			3	Revised Point Note	CH	10-86



GENERAL NOTES :-

Structural steel shall conform to A.S.T.M. Specification A-36.

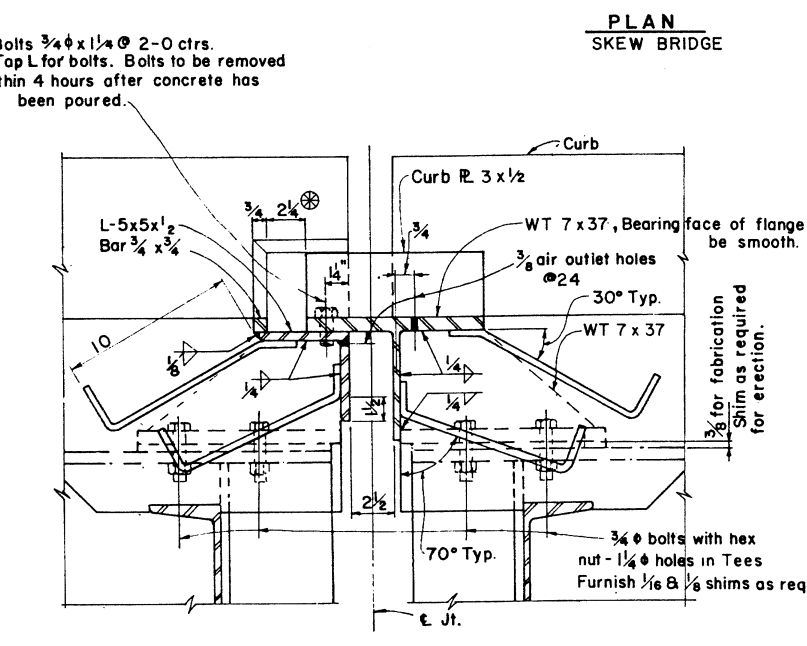
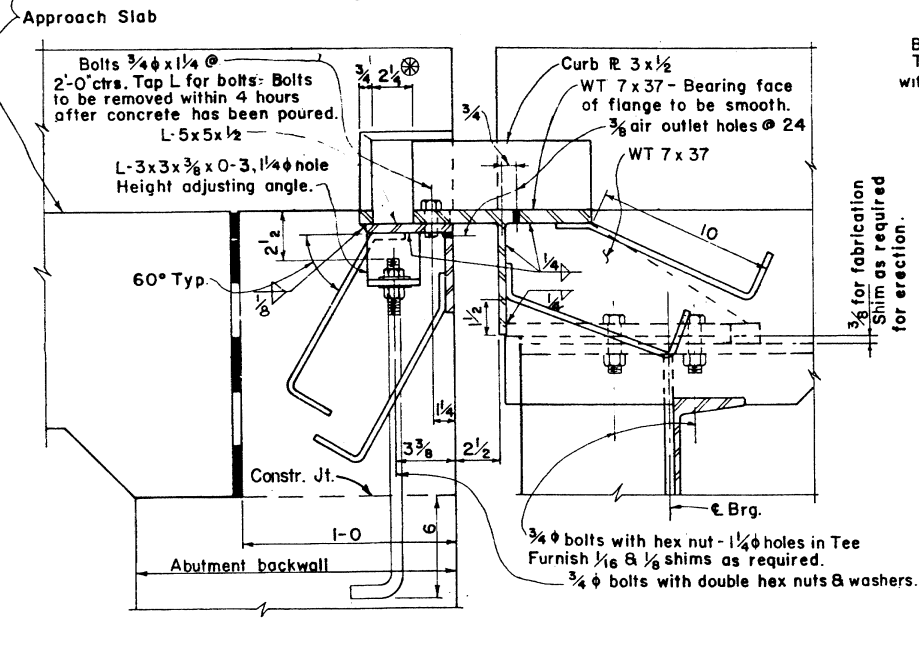
Welding shall conform to American Welding Society Specifications for Welded Highway and Railway Bridges.

Paint and painting shall conform to Standard Specifications of Arizona Dept. of Transp. current edition.

Contact surfaces shall not be painted.

Roadway Joint shall be shop assembled, shipped and erected as a unit.

Units shall be contoured to conform to the roadway section.

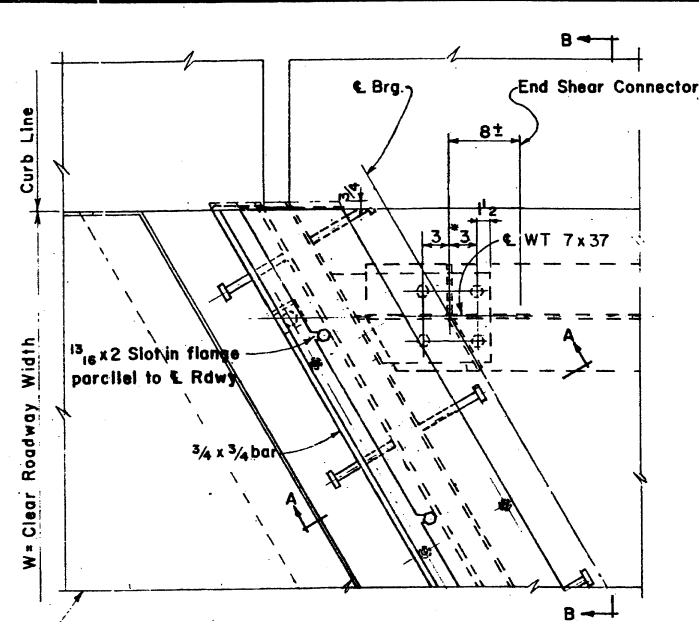


NOTE:

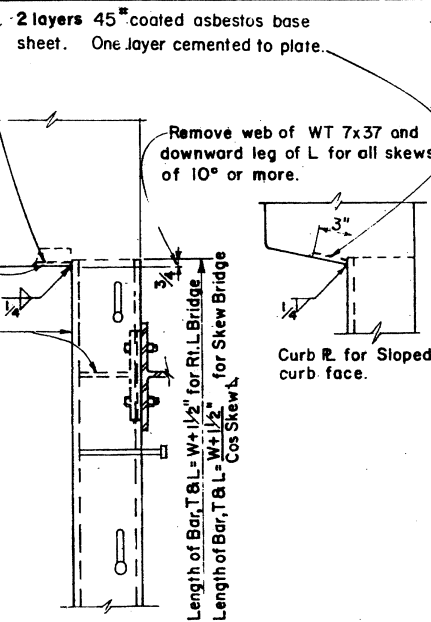
Joint shall be continuous for lengths 40 feet or less. For lengths over 40 feet the joint may be two pieces butted together, without splicing, at the roadway crown or construction centerline. Butted ends shall meet smoothly on the roadway surface after installation or they shall be ground smooth.



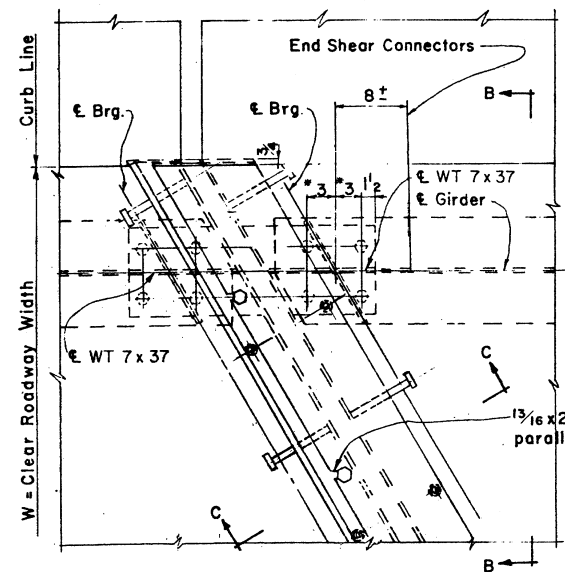
DESIGN APPROVED <i>R.C. Breckler</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION <i>E.P. ...</i>	ROADWAY JOINT-STEEL	STANDARD NO. B-24.10



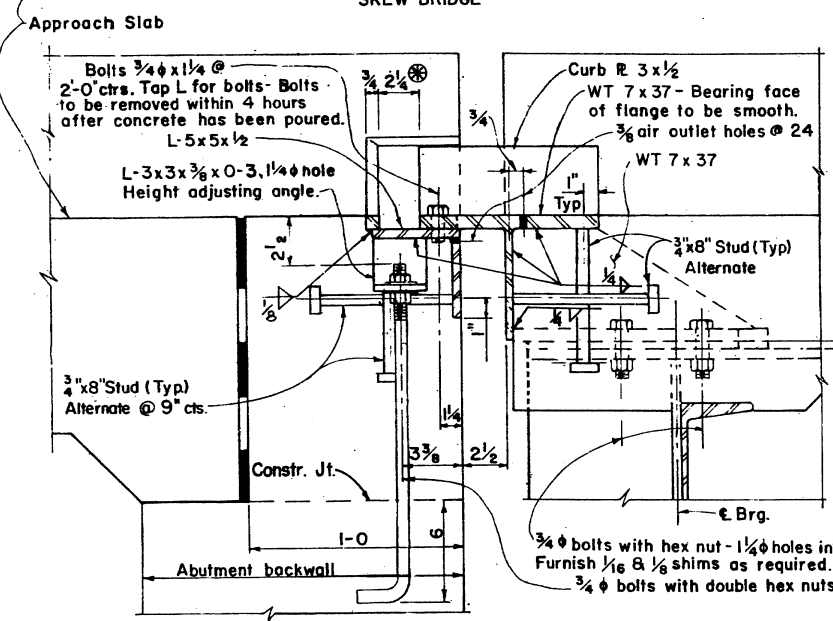
**PLAN
SKEW BRIDGE**



SECTION B-B

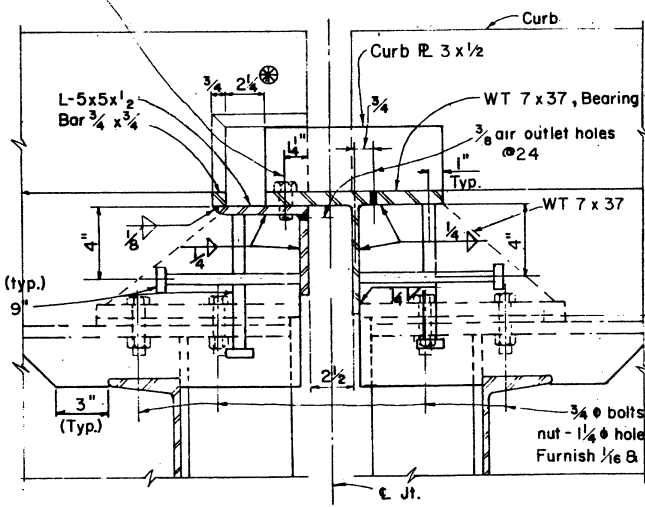


**PLAN
SKEW BRIDGE**



**SECTION A-A
AT ABUTMENTS**

Bolts 3/4 x 1 1/4 @ 2-0 ctrs. Tap L for bolts. Bolts to be removed within 4 hours after concrete has been poured.



**SECTION C-C
AT PIERS & HINGED SPANS**

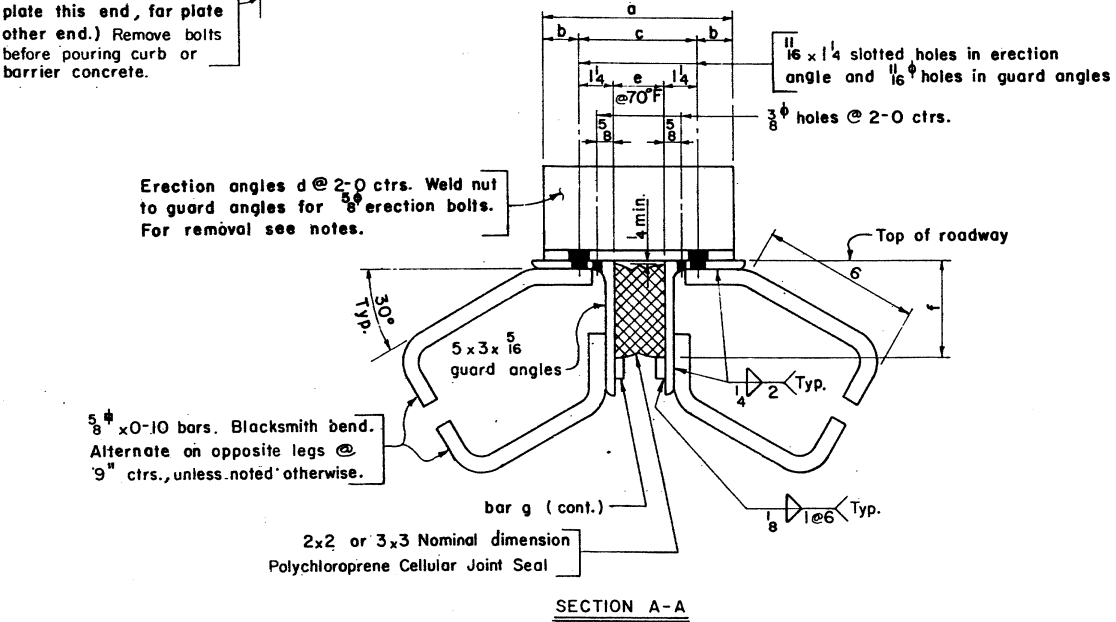
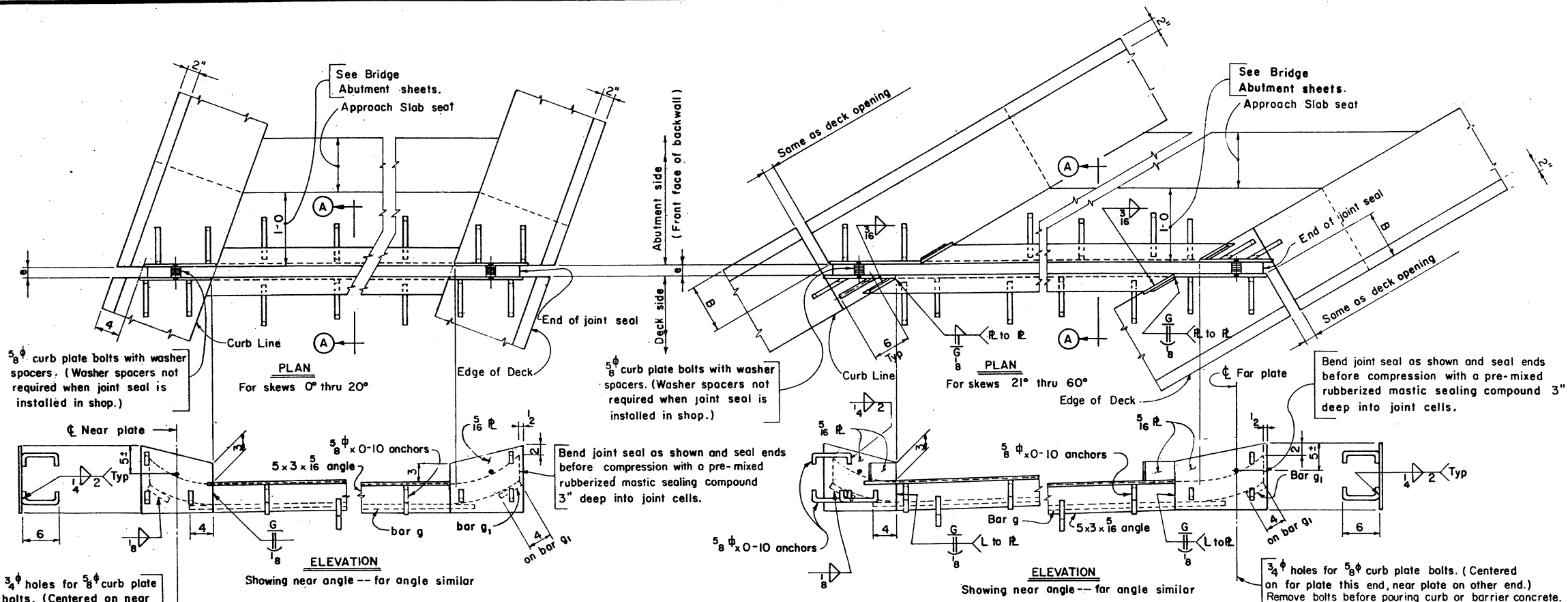
NOTE:

Joint shall be continuous for lengths 40 feet or less. For lengths over 40 feet the joint may be two pieces butted together, without splicing, at the roadway crown or construction centerline. Butted ends shall meet smoothly on the roadway surface after installation or they shall be ground smooth.

⊙ 2 1/4" max. at 70° F.

DESIGN	DRAWN	CHECKED	DESCRIPTION OF REVISIONS		MADE BY	DATE
			NO.	REVISED PART NO.	CH.	10-86
			1			
			2			
			3			

DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION <i>E.P. Smith</i>	ROADWAY JOINT-STEEL	STANDARD NO B-24.11



Skew Angle (Deg)	Dimension B (in.)
21° thru 33°	4
34° thru 36°	4 1/2
37° thru 40°	5
41° thru 43°	5 1/2
44° thru 47°	6
48° thru 51°	6 1/2
52° thru 54°	7
55° thru 57°	7 1/2
58° thru 60°	8

	2x2 Nominal Dim. Polychloroprene Cellular Joint Seal	3x3 Nominal Dim. Polychloroprene Cellular Joint Seal
a	6 1/2	7
b	1 3/8	1 1/8
c	3 3/4	4 3/8
d	2x2 x 4 x 0-6 1/2 angles	3x3 x 3 x 0-7 angles
e	1 1/4 @ 70°F	1 1/8 @ 70°F
f	2 1/2	3 3/8
g or g1	1/4 x 3/4 bar	3/8 x 3/4 bar

NOTES:

Guard angles and cellular seal shall be one piece, without splices, for lengths 60 feet or less. For over 60 feet guard angles and cellular seal may be two pieces butted together, without splicing, at the crown or another location away from drainage.

Point and painting shall conform to Std. Specs. of ADOT, current edition.

Paint - 3 coats of paint on surfaces of 5x3x1/8 guard angles, bar g, bar g1, and 5/8 plates not in contact with joint seal or concrete.

One prime coat on joint seal face of guard angles, bar g, bar g1, and 5/8 plates.

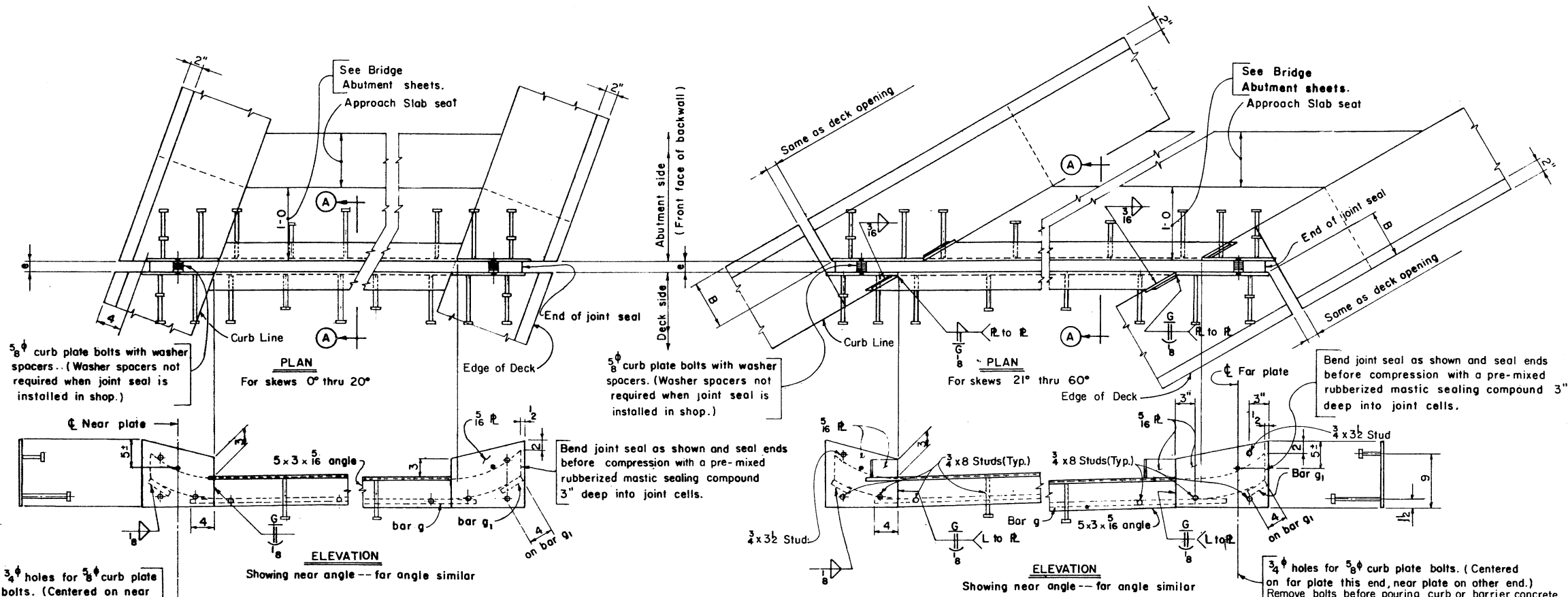
Joint opening e shall be adjusted in the field for any variation of temperature above or below 70°F, for temperature correction refer to Bridge sheets.

Material - Structural Steel - A.S.T.M. - A36.

Erection angles and curb plate bolts shall not be removed until joint is fully encased in concrete (except curbs) and such concrete has attained its initial set. Holes for curb plate bolts shall be plugged before placing curb concrete.

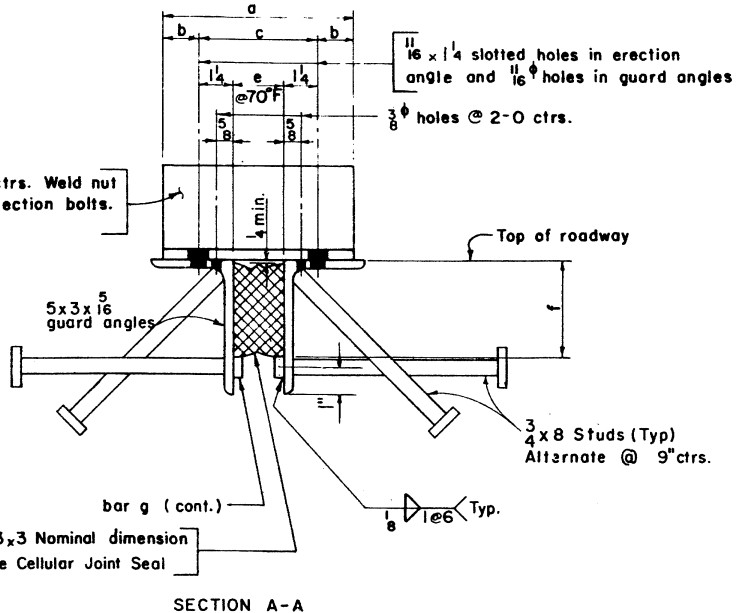
DESIGN APPROVED	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION	ROADWAY JOINT POLYCHLOROPRENE	STANDARD NO. B-24.20

DESIGN	J.R.M.	11-70	NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
DESIGN	J.R.M.	11-70	1	Joint note added	S.E.A.	11-74
CHECKED	R.R.	8-71	2	Revised Plate Note	J.E.M.	10-86



3/4" holes for 5/8" curb plate bolts. (Centered on near plate this end, far plate other end.) Remove bolts before pouring curb or barrier concrete.

Erection angles d @ 2'-0" ctrs. Weld nut to guard angles for erection bolts. For removal see notes.



Skew Angle (Deg)	Dimension B (in.)
21° thru 33°	4
34° thru 36°	4 1/2
37° thru 40°	5
41° thru 43°	5 1/2
44° thru 47°	6
48° thru 51°	6 1/2
52° thru 54°	7
55° thru 57°	7 1/2
58° thru 60°	8

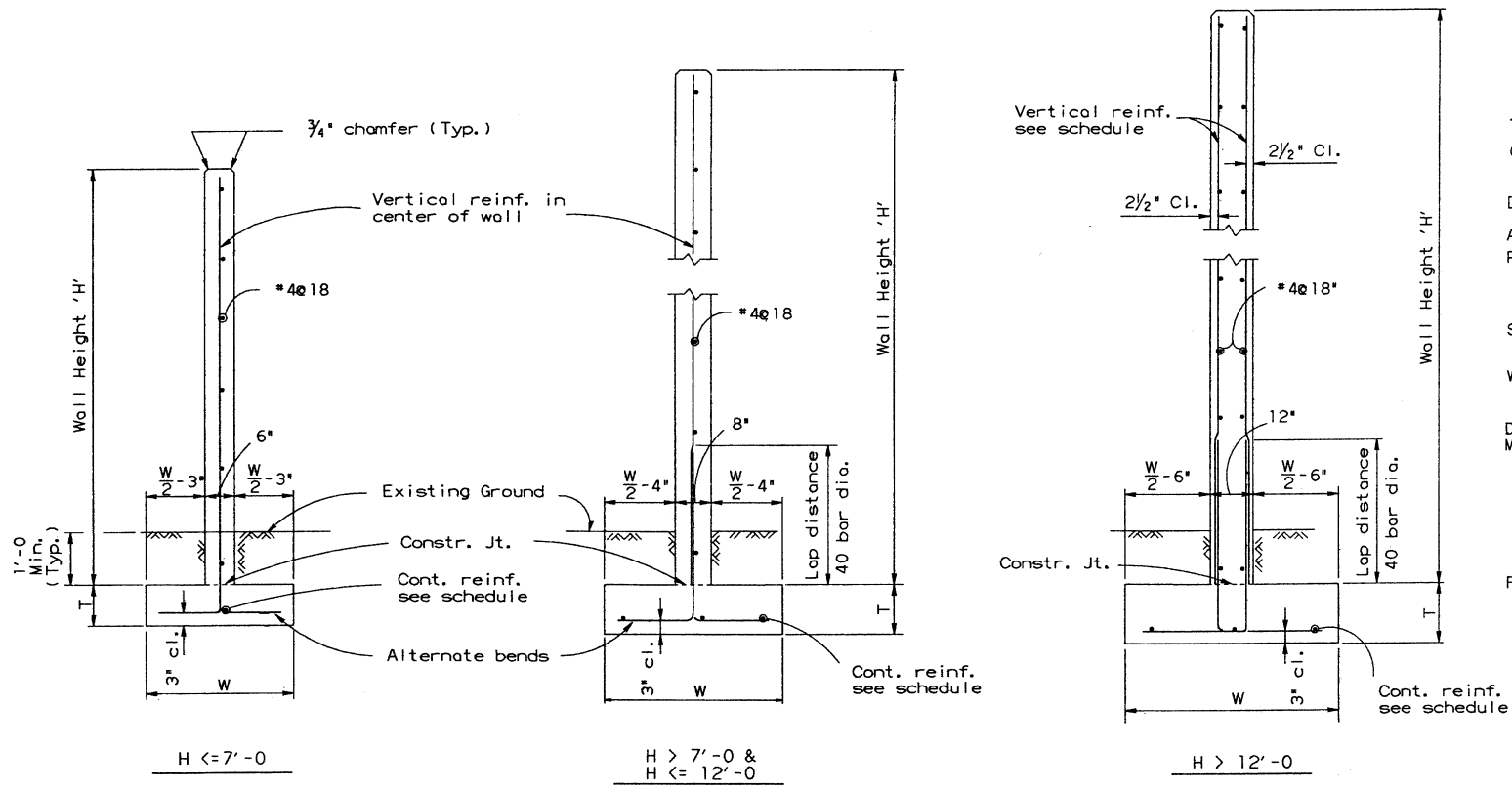
	2x2 Nominal Dim. Polychloroprene Cellular Joint Seal	3x3 Nominal Dim. Polychloroprene Cellular Joint Seal
a	6 1/2	7
b	1 1/8	1 1/8
c	3 3/4	4 3/8
d	2x2 x 1/4 x 0-6 1/2 angles	3x3 x 3/8 x 0-7 angles
e	1 1/4 @ 70°F	1 1/8 @ 70°F
f	2 1/2	3 3/8
g or g1	1/4 x 3/4 bar	3/8 x 3/4 bar

NOTES:

Guard angles and cellular seal shall be one piece, without splices, for lengths 60 feet or less. For over 60 feet guard angles and cellular seal may be two pieces butted together, without splicing, at the crown or another location away from drainage. Point and pointing shall conform to Std. Specs. of A.DOT, current edition. Paint - 3 coats of paint on surfaces of 5x3x5/16 guard angles, bar g, bar g1, and 5/16 plates not in contact with joint seal or concrete. One prime coat on joint seal face of guard angles, bar g, bar g1, and 5/16 plates. Joint opening e shall be adjusted in the field for any variation of temperature above or below 70°F, for temperature correction refer to Bridge sheets. Material - Structural Steel - A.S.T.M. - A36. Erection angles and curb plate bolts shall not be removed until joint is fully encased in concrete (except curbs) and such concrete has attained its initial set. Holes for curb plate bolts shall be plugged before placing curb concrete.

NO.	DESCRIPTION OF REVISIONS	MADE BY	DATE
1	Revised Paint Note	JEM	10-86
2			
3			

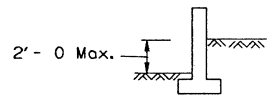
DESIGN APPROVED <i>R.C. Brubaker</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION 10-86
APPROVED FOR DISTRIBUTION <i>E.D. Smith</i>	ROADWAY JOINT POLYCHLOROPRENE	STANDARD NO. B-2421



TYPICAL WALL SECTIONS

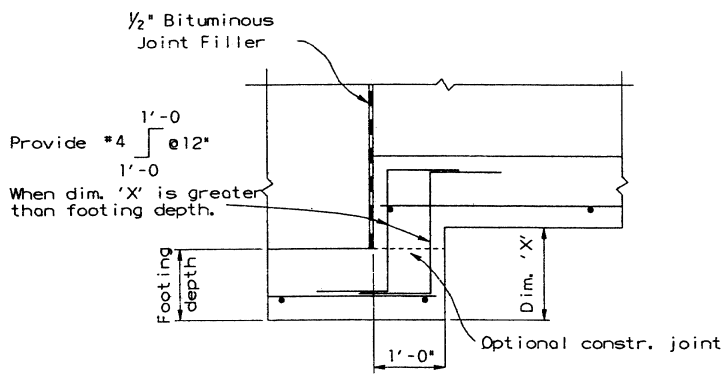
GENERAL NOTES

Construction - Arizona Department of Transportation Standard Specifications for Road and Bridge Construction, Edition of 1982 and 1985 Supplemental.
 Design - AASHTO Standard Specifications for Highway Bridges, 1983 Edition and 1984 and 1985 Supplements.
 All concrete shall be class 'S' unless noted otherwise.
 Reinforcing Steel shall conform to ASTM Specification A615.
 Bar sizes #6 and smaller shall be designed as Grade 40 and furnished as Grade 40 or Grade 60.
 Bar sizes #7 and larger shall be Grade 60.
 Stresses Concrete ----- $f'_c = 2,500$ psi.
 Grade 40 Reinforcing Steel ----- $f_s = 20,000$ psi.
 Grade 60 Reinforcing Steel ----- $f_s = 24,000$ psi.
 Wind Load as per 1985 Uniform Building Code. Wind Velocity 80 MPH. Wind Pressure 18.4 psf for heights $\leq 12'-0$ and 24.5 psf for heights $> 12'-0$.
 Design requires a minimum allowable Soil Pressure of 1,500 psf. Maximum allowable backfill variation shall be shown as below:

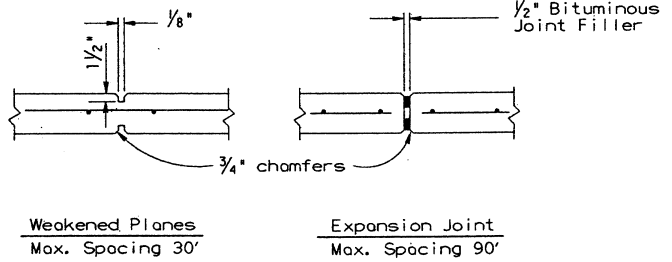


For wall treatment see Project Plans. Increase thickness of wall for any treatment with a depth greater than 1/2\"/>

Wall Height 'H'	Ftg. Depth 'T'	Ftg. Width 'W'	Reinforcing	
			Wall & Dowel	Cont. Ftg.
4'	10"	1'-10"	*4@9"	1-#7
5'	10"	2'-0"	*4@9"	1-#7
6'	10"	2'-2"	*4@9"	1-#7
7'	10"	2'-4"	*4@9"	1-#7
8'	10"	2'-8"	*4@12"	3-#4
9'	10"	2'-10"	*4@12"	3-#4
10'	1'-0"	3'-0"	*5@12"	3-#5
11'	1'-0"	3'-4"	*5@12"	3-#5
12'	1'-0"	3'-6"	*5@12"	3-#6
13'	1'-2"	4'-2"	*5@12"	3-#6
14'	1'-4"	4'-6"	*5@12"	3-#7



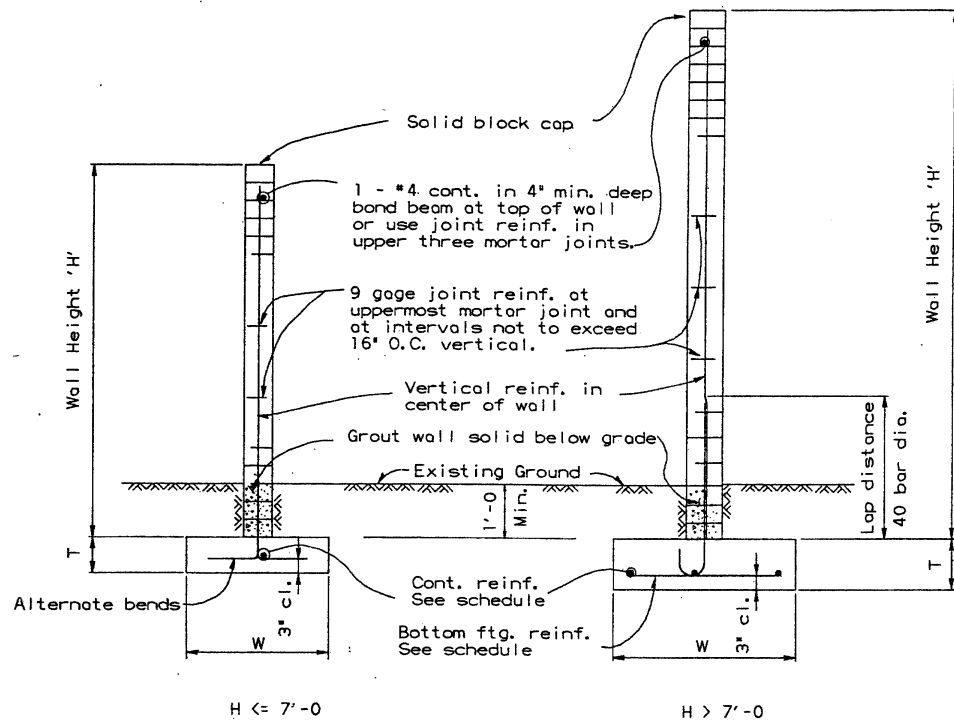
FOOTING STEP DETAIL



TYPICAL JOINT DETAILS
Detail drawn for 8" thick wall

NO.	DATE	BY	CHECKED	DESCRIPTION OF REVISIONS

	DESIGN APPROVED <i>J.D. Davis</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
	APPROVED FOR DISTRIBUTION <i>James G. McCall</i> 7-13-87		CONCRETE SOUND BARRIER WALLS



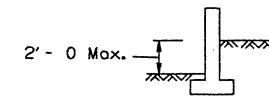
TYPICAL WALL SECTION

WALL SCHEDULE						
Wall Height 'H'	Wall Thick* 'T'	Ftg. Depth 'D'	Ftg. Width 'W'	Reinforcing		
				Wall & Dowel	Bottom Ftg.	Cont. Ftg.
4'	6"	10"	1'-10"	*5@32"	-----	1-*6
5'	6"	10"	2'-0"	*5@32"	-----	1-*6
6'	6"	10"	2'-2"	*5@32"	-----	1-*6
7'	6"	1'-0"	2'-4"	*6@40"	-----	1-*6
8'	8"	1'-0"	2'-8"	*6@40"	*5@40"	3-*4
9'	8"	1'-0"	2'-10"	*6@32"	*5@32"	3-*4
10'	8"	1'-0"	3'-0"	*6@24"	*5@24"	3-*5
11'	8"	1'-6"	3'-4"	*7@40"	*6@40"	3-*5
12'	8"	1'-6"	3'-6"	*7@24"	*6@32"	3-*6
13'	12"	1'-6"	4'-2"	*7@40"	*6@40"	3-*6
14'	12"	1'-6"	4'-6"	*7@24"	*6@32"	3-*7

* Nominal Dimension

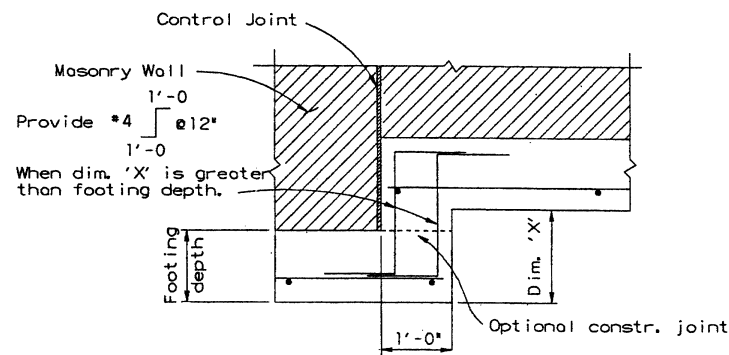
GENERAL NOTES

Construction - Arizona Department of Transportation Standard Specifications for Road and Bridge Construction, Edition of 1982 and 1985 Supplemental, Design - AASHTO Standard Specifications for Highway Bridges, 1983 Edition and 1984 and 1985 Supplements. All concrete shall be class 'S' unless noted otherwise. Reinforcing Steel shall conform to ASTM Specification A615. Bar sizes #6 and smaller shall be designed as Grade 40 and furnished as Grade 40 or Grade 60. Bar sizes #7 and larger shall be Grade 60. 9 Gage joint Reinforcing: Standard weight, $F_y = 33,000$ psi. Masonry block, mortar, grout and wind load as per 1985 Uniform Building Code. Stresses - Concrete ----- $f'_c = 2,500$ psi. Masonry ----- $f'_m = 1,350$ psi. Grade 40 Reinforcing Steel ----- $f_s = 20,000$ psi. Grade 60 Reinforcing Steel ----- $f_s = 24,000$ psi. Wind Load - Wind Velocity 80 MPH. Wind Pressure 18.4 psf for heights $\leq 12'-0$ and 24.5 psf for heights $> 12'-0$. Design requires a minimum allowable Soil Pressure of 1,500 psf. Control joints shall occur at intervals not to exceed 24'-0. Maximum allowable backfill variation shall be shown as below

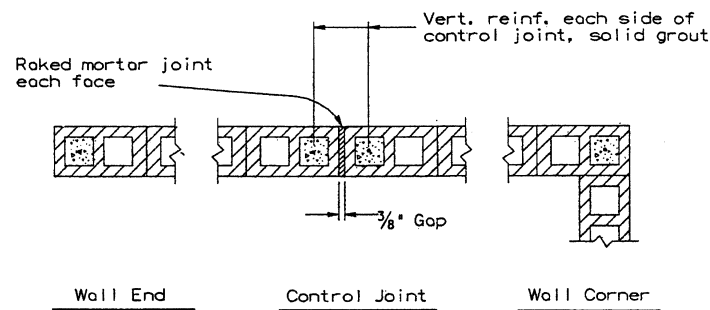


For wall treatment and type of block see Project Plans. This drawing compatible with block types shown on Arizona Masonry Guide Standard #1080-80, #1090-80, #2000-80 and #2010-80.

NO.	DATE	DESCRIPTION OF REVISIONS	
		BY	DATE
1			
2			
3			
4			



FOOTING STEP DETAIL



TYPICAL WALL DETAILS

	DESIGN APPROVED <i>J. D. Davis</i>	ARIZONA DEPARTMENT OF TRANSPORTATION HIGHWAYS DIVISION STANDARD DRAWINGS	REVISION
	APPROVED FOR DISTRIBUTION <i>James A. McPherson</i> 2-18-87	MASONRY SOUND BARRIER WALLS	STANDARD NO. B-30.20