



POLICY AND PROCEDURE DIRECTIVE

James P. Delton
Assistant State Engineer

TO: ALL MANUAL HOLDERS	PPD NO. 7
SUBJECT: INSPECTION OF CONCRETE BATCH PLANTS AND CONCRETE MIXER TRUCKS	EFFECTIVE DATE: February 27, 2009

1. GENERAL

1.1 This Policy and Procedure Directive supersedes P.P.D. No. 96-10.

1.2 Regional Lab and/or District Construction Lab personnel will conduct periodic inspections of the various concrete batch plants and batching operations and will perform annual inspections of concrete mixer trucks.

1.3 As an option to ADOT inspection of the concrete batch plants and batching operations, the supplier may submit, to the Regional Materials Engineer, certification of their concrete production facilities from the National Ready Mixed Concrete Association (NRMCA) and/or Arizona Rock Products Association (ARPA). Attachment #1 is an illustration of the NRMCA/ARPA certificate which is issued for concrete production facilities.

1.4 Attachment #2 shows an example ADOT inspection sheet for concrete mixer trucks. As an option to the annual ADOT inspection of concrete mixer trucks, the trucks may be inspected in accordance with the requirements of the National Ready Mixed Concrete Association (NRMCA) and/or Arizona Rock Products Association (ARPA). Upon satisfactory completion of inspection, an inspection sticker shall be applied in a clearly visible location to the inside of the driver's side door of the truck. Attachment #3 gives an illustration of inspection stickers used by ADOT and ARPA. Concrete mixers trucks that do not have a valid ADOT or ARPA sticker indicating the date of inspection will not be allowed to supply concrete to ADOT projects.

1.5 Since inspections by the NRMCA/ARPA are currently done every two years, ADOT may perform inspections at anytime between NRMCA/ARPA inspections if deemed necessary.



James P. Delton, P.E.
Assistant State Engineer
Materials Group

Attachments (3)



*Certificate of Conformance
for
Concrete Production Facilities*

IT IS HEREBY CERTIFIED THAT

has been inspected by the undersigned registered professional engineer for conformance with requirements of the "Check List for Ready Mixed Concrete Production Facilities." As of the inspection date, the facilities met requirements for production by

_____	ARIZONA ROCK PRODUCTS ASSOCIATION
Signature of P.E.	
_____	_____
Inspection Date	Date
_____	_____
Certificate Expiration Date	Executive Vice President

This company will maintain these facilities in compliance with the Check List requirements and will correct promptly any deficiencies which develop.

Signature and Title of Company's Principal Executive

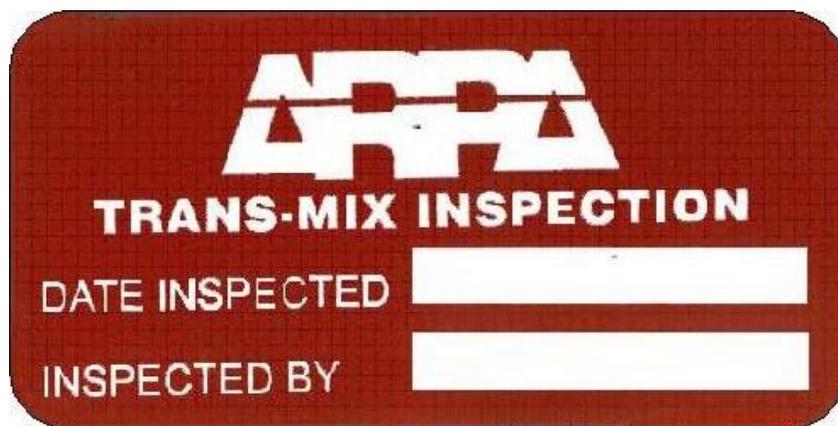
NOTICE: The Check List indicates only that plant facilities are satisfactory for the production of concrete when properly operated. Conformance of the concrete itself with specification requirements must be verified by usual inspection methods in accordance with sales agreements.



ADOT CONCRETE MIXER TRUCK
INSPECTION STICKER

(Sticker shown above is larger than actual size.)

(Sticker has silver lettering on a blue background)



ARPA CONCRETE MIXER TRUCK
INSPECTION STICKER

(Sticker shown above is larger than actual size.)

(Sticker has silver lettering on a red background)